

## ASSEMBLY GUIDE - X-SERIES FLAT BENCH v5

### Parts:

- (1) 2x3" Main Tube with Pad
- (1) 3x3" Front Leg
- (1) 3x3" Rear Leg
- (1) 2x3" Rear Support
- (6) "T" Plates
- (2) Handle Plates
- (2) Wheel Brackets
- (2) Wheels
- (1) X-Series Stainless Steel Logo Plate

### OPTIONAL:

- (1) XTC Gear Rear Logo Plate and Backing with mounting hardware

### Hardware:

- (4) 2x3" Plastic Caps
- (18) 4.25" Bolts
- (36) Washers
- (36) Jam Nuts
- (2) 1/4" Stainless Steel Bolts

### INSTRUCTIONS:

Step 1.

Lay Bench pad flat, on a smooth surface. Connect "T" Plates to each end of the main Tube with 4.25" Bolts.

Step 2.

Position Rear Leg Between the "T" Plates and connect with two 4.25" Bolts.

Step 3.

Position Front Leg Between the "T" Plates and connect with two 4.25" Bolts.

Step 4.

Connect "T" Plates to the Rear with 4.25" Bolts.

Step 5.

Position Rear Support Between the "T" Plates installed on the Rear Leg and connect with two 4.25" Bolts.

Step 6.

Position Wheel Brackets on either side of the Rear Leg such that the Bracket extends away from the frame and connect with two 4.25" Bolts.

Step 7.

Position Handle Plates on either side of the Front Leg such that the Handle extends away from the frame and connect with two 4.25" Bolts.

Step 8.

Place 3" Plastic Roller between handle plates and connect with two 4.25" Bolts.

Step 9.

Fasten all hardware completely.

Step 10.

Flip bench right-side-up and attach wheels to the wheel bracket. Each wheel is assembled in the package and should be attached to the bracket in the following order: Bolt | Wheel | Regular Nut | Washer | Wheel Bracket | Washer | Jam Nut

Tighten the hardware securely by placing a wrench and ratchet on the outermost Bolt Head and Jam Nut Only, tighten until the bolt is firmly in place and cannot rotate. Wheel should be free to spin.

Step 11.

Install X-Series Logo Plate to Rear Support with two ¼" Screws.

Step 12.

Install 2x3" Plastic End Caps using a rubber mallet.

Step 13. WITH OPTIONAL XTC Gear Logo (Sold Separately)

Line Backing Plate and XTC Gear Logo up with the 1/4" holes on the Rear Leg, connect with ¼" bolts and tighten securely.