VERTICAL STITCHING \& REINFORCED CORNERS
Can be added to any flag in this catalog.

| SIZE | PRICE |
| :---: | :---: |
| 8" x 12" | \$5.00 |
| 12" x 18" | 10.00 |
| 16 " x 24 " | 12.00 |
| 20" x 30" | 14.00 |
| $2^{\prime} \times 3$ ' | 16.00 |
| 2-1/4' $\times 4^{\prime}$ | 17.00 |
| 3' x 5' | 20.00 |
| 4' x 6' | 22.00 |


| SIZE | PRICE |
| :---: | :---: |
| 5' x 8' | \$25.00 |
| 5' x 9-1/2' | 25.00 |
| $6{ }^{1} \times 10$ | 32.00 |
| 8' $\times 12$ | 40.00 |
| $10^{\prime} \times 15$ | 60.00 |
| 10' x 19' | 60.00 |
| 12 x x 18' | 68.00 |
| $15^{\prime} \times 25$ | 80.00 |


| SIZE | PRICE |
| :---: | :---: |
| 20' x 30' | \$100.00 |
| $20^{\prime} \times 38{ }^{\prime}$ | 100.00 |
| $25^{\prime} \times 40$ | 120.00 |
| $30^{\prime} \times 50{ }^{\prime}$ | 150.00 |
| $30^{\prime} \times 60$ | 150.00 |
| 40' x 70' | 320.00 |
| 40' x 75' | 320.00 |
| $50^{\prime} \times 80^{\prime}$ | 400.00 |

## Vertical Stitching \& Reinforced Corners (shown on a 25' x 40' or larger flag).

Yellow represents the extra vertical stitching and green represents the reinforced corners.

## U.S. FLAG FEATURES

## STARS



EMBROIDERED STARS
$12^{\prime} \times 18^{\prime}$ and smaller flags come standard with embroidered white stars.


## APPLIQUED STARS

$15^{\prime} \times 25^{\prime}$ and larger flags have opaque white nylon stars with zigzag stitching throughout.

## HEADER FEATURES

## HEADERS

All headers are made with a heavy-duty, white cotton-polyester blend army duck cloth.
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## ROPE THIMBLE

$8^{\prime} \times 12^{\prime}$ and larger flags include plated steel rope thimbles. Thimbles are attached to white rope using a triple crimped rope sleeve. The length of the rope is sewn into the header to stabilize its position and prevent bunching.


## GROMMETS

All grommets are solid brass. Grommets are spaced evenly throughout the length of the header. 12" $\times 18$ " flags have \#1 grommets and $16^{\prime \prime} \times 24^{\prime \prime}$ and larger flags have \#2 grommets.

\#2 Rolled Rimmed with tooth washer

## GROMMET REINFORCEMENT

8 ' x 12' and larger flags include a heavy-duty plastic reinforcement sleeve at each grommet location.


## CORNER PATCHES

$10^{\prime} \times 15$ ' and larger flags include a 2-ply corner patch sewn into each header corner.


## U.S. FLAG FEATURES

## FLY STITCHING REINFORCEMENTS


$6^{\prime} \times 10^{\prime}$
1-1/4" Double Fold
1-1/2" reinforced fly stitching
6 rows fly stitching
5-1/2" reinforced hem stitching on top and bottom


8' x 12'—12' x 18'
1-1/2" Double Fold
1-1/2" reinforced fly stitching
Zigzag on 1st \& last fly row 6 rows fly stitching

5-1/2" reinforced and 6" zigzag hem stitching on top and bottom

$15^{\prime} \times 25^{\prime}-20^{\prime} \times 38^{\prime}$
1-1/2" Double Fold
1-1/2" reinforced fly stitching Zigzag on 1st \& last fly row 6 rows fly stitching

12 " reinforced stripe stitching
12 " zigzag stripe stitching


## 25' x 40' \& LARGER

2" Double Fold
1-1/2" reinforced fly stitching Zigzag on 1st \& last fly row 8 rows fly stitching

12" reinforced stripe stitching 12 " zigzag stripe stitching

## U.S. FLAG SPECIFICATIONS

| $\begin{aligned} & \text { FLAG } \\ & \text { SIZE } \end{aligned}$ | HEADER WIDTH | HEADER LOCK STITCHING | $\begin{aligned} & \text { NO. OF } \\ & \text { THIMBLES } \end{aligned}$ | NO. OF GROMMETS | GROMMET REINFORCEMENT | CORNER PATCHES |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $12^{\prime \prime} \times 18{ }^{\prime \prime}$ | $1{ }^{\prime \prime}$ | 2 rows | - | 2 | - | - |
| $16^{\prime \prime} \times 24$ " | 1-1/2" | 2 rows | - | 2 | - | - |
| 20" $\times 30$ | 1-1/2" | 2 rows | - | 2 | - | - |
| $2^{\prime} \times 3^{\prime}$ | 1-1/2" | 2 rows | - | 2 | - | - |
| 2-1/2' $\times 4^{\prime}$ | 1-1/2" | 2 rows | - | 2 | - | - |
| $3^{\prime} \times 5^{\prime}$ | 1-1/2" | 2 rows | - | 2 | - | - |
| $4^{\prime} \times 6{ }^{\prime}$ | 1-1/2" | 2 rows | - | 2 | - | - |
| $5{ }^{\prime} \times 8{ }^{\prime}$ | 1-1/2" | 2 rows | - | 2 | - | - |
| $5^{\prime} \times 9-1 / 2^{\prime}$ | 1-1/2" | 2 rows | - | 2 | - | - |
| $6{ }^{1} \times 10$ | 2 " | 2 rows | - | 2 | - | - |
| $8{ }^{1} \times 12$ | 2" | 6 rows | 2 | 1 | Yes | - |
| $10^{\prime} \times 15$ | 2" | 6 rows | 2 | 1 | Yes | Yes |
| $10^{\prime} \times 19^{\prime}$ | 2" | 6 rows | 2 | 1 | Yes | Yes |
| $12^{\prime} \times 18^{\prime}$ | 2 " | 6 rows | 2 | 1 | Yes | Yes |
| $15^{\prime} \times 25^{\prime}$ | 2" | 6 rows | 2 | 3 | Yes | Yes |
| $20^{\prime} \times 30^{\prime}$ | 3" doubled | 8 rows | 2 | 3 | Yes | Yes |
| $20^{\prime} \times 38^{\prime}$ | 3" doubled | 8 rows | 2 | 3 | Yes | Yes |
| $25^{\prime} \times 40^{\prime}$ | 3" doubled | 8 rows | 2 | 5 | Yes | Yes |
| $30^{\prime} \times 50$ | 3" doubled | 8 rows | 2 | 7 | Yes | Yes |
| $30^{\prime} \times 60^{\prime}$ | 3" doubled | 8 rows | 2 | 7 | Yes | Yes |
| $40^{\prime} \times 70$ | 3 doubled | 8 rows | 2 | 9 | Yes | Yes |
| $40^{\prime} \times 75$ | 3" doubled | 8 rows | 2 | 9 | Yes | Yes |
| $50^{\prime} \times 80$ | 3" doubled | 8 rows | 2 | 11 | Yes | Yes |

We recommend that all grommets installed in the larger flags be used to secure the flag to the halyard.

