	Customer:			Date:		e-mail:		
	Contact:			Phone:				
	Description of produc	t to be pumped						
	Used In: Food and E	Beverage Industry	Pharmaceutical	Other [(If Other Please	Explain Below)			
	Specific gravity/ Den	sity:		Brix :	Particule size:	(Inches)	% Solids	
	Viscosity	Centipoise:		Duty: 24/7	8 Hrs.	Intermittent		
▼	Temperature	Fahrenheit:		CIP Yes	☐ No			
▼	_	-		CIP Flow Rate		CIP Temperature		°F

Description of product to be pumped:

Example: Cola beverage, also I will use the same pump as a CIP supply pump in order to clean the pipe and my mixing tank.

Stainl	ess steel tube or hose? Diameter: Length: No. of elbows/complete coils/curves (Specify) No. Valves Other accessories, components or equipment:
Observations:	
Suctions conditions:	Level on the inlet side of the pump above the pump center line:
SH	Note: Suction Head (SH) Min Inch/Ft Inch/Ft
Pump centerline	Stainless steel tube or hose? (Using hose in place of tube can increase friction loss and "Reduce the pump performance")
Suction Line:	Diameter: No. of elbows/complete coils/curves (Specify) Length: No. Valves
	Other accessories or components in the suction side?
Observations:	
Motor requirement	Single Phase Voltage: 110
	Enclosure: TEFC Washdown

	Customer:		Date: e-mail:	
	Contact:		Phone:	
	Description of product	to be pumped		
	Used In: Food and B	everage Industry Pharmaceutica	Other (If Other Please Explain Below)	
	Specific gravity/ Dens	ity:	Brix : Particule size: (Inches) % Soi	lids
	Viscosity	Centipoise:	Duty: 24/7 8 Hrs. Intermittent	
	Temperature	Fahrenheit:	CIP Yes No	
	Flow rate	GPM:	CIP Flow Rate CIP Temperature No	°F
	Total Head*	Feet:	Used A CIP Return Pump Yes No	
•	*If you don't know the to Conditions segment belo	otal head, please fill out the Discharge ow.	Spray Ball? Yes No # Spray Ball Yes Fixed Yes	□ No

Properties of the product to be pumped:

Specific gravity/Density

Also called relative density, ratio of the density of a substance to that of a standard substance. The usual standard of comparison for solids and liquids is **water** at 4 °C (39.2 °F), which has a density of 8.35 **pounds** per gallon US (**lb**/gal).

In our example it is 1.03 (Cola beverage)

SH					N	fin		lr	nch/Ft					
Pump centerline	3	Stainl	ess steel tub	oe or h	ose?		(Using hose performan		ace of tub	e can incr	ease friction	loss an	d "Reduce	the pump
Suction Line:			Diar	meter:			No. of e	lbows,	/complete	coils/cur	ves (Specify)			
			Leng	gth:			No. Valv	/es						
		Other a	accessories o	or com	ponents in t	he sucti	on side?							
Observations:														
														_
Motor requirement			Single Phase					Volta	ige:	110				
			Three Phase	е						220 230/460		_		
	Enclosure:		TEFC		Washdown							_		

Customer:		Date: e-mail:
Contact:		Phone:
Description of produ	uct to be pumped	
Used In: Food and	Beverage Industry Pharmaceutical	Other (if Other Please Explain Below)
Specific gravity/ De	nsity:	Brix : Particule size: (Inches) % Solids
Viscosity	Centipoise:	Duty: 24/7 8 Hrs. Intermittent
Temperature	Fahrenheit:	CIP Yes No
Flow rate	GPM:	CIP Flow Rate °F Used A CIP Supply Pump
Total Head*	Feet:	Used A CIP Return Pump Yes No
*If you don't know the Conditions segment b	e total head, please fill out the Discharge elow.	Spray Ball? Yes No # Spray Ball Fixed Yes No

Properties of the product to be pumped:

Viscosity:

Viscosity is often referred to as the thickness of a fluid. You can think of water (low viscosity) and honey (high viscosity).

MUSTARD 70,000 CP CORN SYRUP 12,000 CP Water 1CP



In our example it is: 1 CP(Cola beverage)

Motor requirement
Single Phase
Three Phase
Voltage: 110
220
230/460
Enclosure: TEFC Washdown

Customer:			Date:			e-mail:		
Contact:			Phone:					
Description of product	to be pumped							
Used In: Food and Be	everage Industry	Pharmaceutical	Other	(If Other Please	Explain Below)			
Specific gravity/ Dens	ity:		Brix :		Particule size:	(Inches)	% Solids	
Viscosity	Centipoise:		Duty:	24/7	8 Hrs.	Intermittent		
Temperature	Fahrenheit:		CIP	Yes low Rate	☐ No	CIP Temperature		°E
Flow rate	GPM:			A CIP Supply Pun	np Yes	□ No		_
Total Head*	Feet:		Used	A CIP Return Pur	np Yes	☐ No		
	otal head, please fill out the	e Discharge	Spra	y Ball?	Yes	☐ No		
Conditions segment belo	yw.		# Spr	ray Ball		Fixed Yes	☐ No	
						Rotary Yes	☐ No	

Properties of the product to be pumped:

Temperature:

Is important in order to determine the kind of the pump gaskets.

Flow rate (Gallons per minute):

It is indispensable to determine the flow capacity of the pump.

Example: If you want to fill a 55 Gal. tank in one minute Your flow rate is 55/Min.

In our example it is 25 GPM



Motor requirement	Single Phase Three Phase	Washdown	Voltage:	110 220 30/460

Total Head:

Is one of the most important factors in selecting the proper size of a pump. Total Dynamic Head (**TDH**) is the total equivalent height that a fluid is to be pumped, taking into account friction losses in the pipe.

- •Static Head (SH): Static head represents the net change in height, in feet, that the pump must overcome.
- •Friction Head: When fluid flows through any system, friction is caused by resistance in the piping, fittings and valves called friction head. This is also called pressure drop
- •Pressure Head: When liquid is pumped from a vessel at one pressure to a vessel at another pressure, pressure head exists.
- *If you don't know the total head, please fill out the Discharge Conditions segment below.

In our example it is 100 Feet.

Customer:			Date: e-mail:
Contact:			Phone:
Description of p	roduct to be pumped		
Used In: Food	and Beverage Industry	Pharmaceutical	Other (If Other Please Explain Below)
Specific gravity	/ Density :		Brix : Particule size: (Inches) % Solids
Viscosity	Centipoise:		uty: 24/7 8 Hrs. Intermittent
Temperature	Fahrenheit:		CIP Yes No
Flow rate	GPM:		CIP Flow Rate CIP Temperature *F Used A CIP Supply Pump Yes No
Total Head*	Feet:		Used A CIP Return Pump Yes No
*If you don't kno Conditions segme	w the total head, please fill or ent below.	ut the discharge	Spray Ball? Yes No # Spray Ball Yes No

Properties of the product to be pumped:

Brix:

Degrees **Brix** (symbol °Bx) is the sugar content of an aqueous solution. One degree **Brix** is 1 gram of sucrose in 100 grams of solution.

This only applies if you are pumping products containing sugar.

In our example it is 10 °Bx

SH		Note: Suction Head (SH)	Max Min		Inch/Ft Inch/Ft		
Pump centerline	3	Stainless steel tube or hose?	?	(Using hose in performance		e can increase friction los	s and "Reduce the pum
Suction Line:		Diameter:		No. of elbo	ws/complete	coils/curves (Specify)	
		Length:		No. Valves			
		Other accessories or component	ents in the suct	ion side?			
Observations:							
Motor requirement		Single Phase Three Phase		٧	oltage:	110 220 230/460	
	Enclosure:	TEFC Wa	ashdown				

Customer:			Date: e-mail:
Contact:			Phone:
Description of prod	duct to be pumped		
Used In: Food an	d Beverage Industry	Pharmaceutical	Other (If Other Please Explain Below)
Specific gravity/ D	ensity:		Brix : Particule size: (Inches) % Solids
Viscosity	Centipoise:		Duty: 24/7 8 Hrs. Intermitter
Temperature	Fahrenheit:		CIP Yes No
Flow rate	GPM:		Used A CIP Supply Pump Yes No
Total Head*	Feet:		Used A CIP Return Pump Yes No
*If you don't know the Conditions segment	he total head, please fill o below.	ut the Discharge	Spray Ball No # Spray Ball Fixed Yes No

Properties of the product to be pumped:

Particle size:

Liquid foods with particles require specific types of pumps. The pump must be gentle with the soft solid particles. There are many different types of products that can contain particles. Certain cheeses such as cottage cheese can contain chunks, salsa is also often chunky and other food items such as salad dressings will also contain flavoring, spices and food particulates.

% solids:

Refers to the concentration of these solids in the fluid

Pump centerline	3	Stainless steel tube or hose?		(Using hose in place of tub performance")	oe can increase friction lo	ss and "Reduce the pump
Suction Line:		Diameter: Length:		No. of elbows/complet No. Valves	e coils/curves (Specify)	
		Other accessories or compone	ents in the suction	on side?		
Observations:						
Motor requirement	Enclosure:	Single Phase Three Phase	shdown	Voltage:	110 220 230/460	

Customer:		Date:	e-mail:
Contact:		Phone:	
Description of product	to be pumped		
Used In: Food and Be	verage Industry Pharmaceutical	Other (If Other Please Explain Below)	
Specific gravity/ Densi	ty:	Brix : Particule size:	(Inches) % Solids
Viscosity	Centipoise:	Duty: 24/7 8 Hrs.	Intermittent
Temperature	Fahrenheit:	CIP Yes No	
Flow rate	GPM:	CIP Flow Rate Used A CIP Supply Pump Yes	CIP Temperature °F No
Total Head*	Feet:	Used A CIP Return Pump Yes	■ No
*If you don't know the to Conditions segment below	tal head, please fill out the Comarge w.	Spray Ball Yes	No Fixed Yes No

Duty:

The amount of time (hours/day) a pump is operational defines its duty cycle.

DH Observations:	Other accessories, components or equipment:			
Suctions conditions:	Level on the inlet side of the pump above the pump center line:			
SH Pump centerline	Note: Suction Head (SH) Max Min Inch/Ft Inch			
Suction Line:	Diameter: No. of elbows/complete coils/curves (Specify) Length: No. Valves			
Other accessories or components in the suction side?				
Observations:				
Motor requirement	Single Phase Voltage: 110 220 230/460 Enclosure: TEFC Washdown			

CIP (Clean in place):

To pump both the product and the CIP fluid with the same pump we need to consider:

The flow requirement for CIP is determined by the minimum velocity of 5 ft/sec. required through the internal diameter of the tube/hose.

Example: If you are using a 2" Tube, you will need 43 GPM.

Therefore, the capacity of the pump of our example must be 43 GPM instead 25 GPM.

If you are using this pump to cleaning a tank, we need consider the size of the tank, the type and quantity of spray balls.



TEXAS PROCESS TECHNOLOGIES FIXED SPRAY BALL				
SIZE	FLOW RATE @ 30 PSI 40 PSI			
1 1/2"	38 GPM 42 GPM			

Tank cleaning flow rate: 0.2-0.3 GPM / Square feet

TEXAS PROCESS TE Pump Applicatio			1 of 2	
Date:		e-mail:		
Phone:				
Priorie.		-		
sceutical Other	(If Other Please Explain Below)			
Brix	Particule size:	(Inches) % So	olids	
Duty	: 24/7 8 Hrs.	Intermittent		
CIP	Yes No			
CIPE	low Rate	CIP Temperature	°F	
Used	A CIP Supply Pump Yes	No		
Used	A CIP Return Pump Yes	No		
irge Spra	y Ball? Yes	□ No		
# Sp	ray Ball	Fixed Yes	☐ No	
		Rotary Yes	☐ No	
	ne pump above the pump center line			
Diameter: Length:	No. of elbows/complete	e coils/curves (Specify)		
ories, components or equ	ipment:			
inlet side of the pump abo	we the pump center line:			
n Head (SH) Max	Inch/Ft			
Min Inch/Ft				
ube or hose? (Using hose in place of tube can increase friction loss and "Reduce the pump performance")				
ameter: No. of elbows/complete coils/curves (Specify)				
ngth: No. of elbows/complete coils/curves (specify)				
s or components in the suction side?				
ise	Voltage:	110		
ise		220		
- West-days	230/	460		
Washdown				

Discharge conditions:

In order to calculate the total head, we need the discharge head (DH), the total length and the **Friction Losses** of all the pipe/tube and components.

All these friction losses depend of the diameter of the tube/pipe/hose that you are using.

If you have a heat exchanger or a filter/strainer, the pressure drop through them is given by the manufacturer. If you don't have this information, we can assume a pressure drop for these equipment and components.

Customer:			Date: e-mail:
Contact:			Phone:
Description of prod	luct to be pumped		
Used In: Food an	d Beverage Industry	Pharmaceutical	Other [(If Other Please Explain Below)
Specific gravity/ D	ensity:		Brix : Particule size: (Inches) % Solids
Viscosity	Centipoise:		Duty: 24/7 8 Hrs. Intermittent
Temperature	Fahrenheit:		CIP I Yes No
Flow rate	GPM:		CIP Flow Rate
Total Head*	Feet:		Used A CIP Return Pump Yes No
*If you don't know the total head, please fill out the Discharge Conditions segment below.		ut the Discharge	Spray Ball? Yes No

Suction conditions:

Many **centrifugal pump** troubles are caused by poor **suction conditions**. Please put special attention on this section.

We highly recommend that you read our easy installation guide.

3 —						
Observations:						
Suctions conditions:	Le	vel on the inlet side of th	e pump above	the pump center line	e:	
T	No	te: Suction Head (SH)	Max			
SH			Min	Inch	h/Ft	
Pump centerline	Stain	less steel tube or hose?		(Using hose in place performance")	e of tube can increase friction lo	iss and "Reduce the pump
Suction Line:		Diameter:		No. of elbows/co	omplete coils/curves (Specify)	
		Length:		No. Valves		
	Other	accessories or componer	ts in the suction	on side?		
Observations:						
Motor requirement		Single Phase		Voltage		
		Three Phase			220 230/460	
	Enclosure:	TEFC Wasi	ndown			-

Customer:		Date:	e-mail:		
Contact:		Phone:			
Description of pro	Description of product to be pumped				
Used In: Food and Beverage Industry Pharmaceutical Other (If Other Please Explain Below)					
Specific gravity/ Density: Particule size: (Inches) % Solids					
Viscosity	Centipoise:	Duty: 24/7 8 Hrs.	Intermittent		
Temperature	Fahrenheit:	CIP Yes No			
Flow rate	GPM:	CIP Flow Rate Used A CIP Supply Pump Yes	CIP Temperature°F		
Total Head*	Feet:	Used A CIP Return Pump Yes	□ No		
*If you don't know Conditions segmen	v the total head, please fill out the Discharge nt below.	Spray Ball Yes	No Fixed Yes No Rotary Yes No		
Discharge conditions:					
Discharge Head (DH): Height on the discharge side of the pump above the pump center line					
		meter: No. of elbows/complete gth: No. Valves	e coils/curves (Specify)		
DH					
2	Other accessories, component	ents or equipment:			

Motor enclosure:

TEFC "Totally Enclosed, Fan Cooled":

Totally enclosed motors are suitable for use in **humid environments**. The motor is dust tight and has a moderate water seal as well.

Washdown:

Designed to withstand high pressure wash-downs or other **high humidity or wet environments**. This does not allow for the motor to be submerged.



Example Sketch:

You can draw a simple sketch, no need to worry. It doesn't need to be perfect. All we want is to have a better idea of your application.

Example Sketch

