## Standard IMPERIAL tapers - 1:12


The above tapers are what we consider to be Admiralty Standard tapers. Taper lengths C and F can vary, subject to original supply. Threads on older supply could differ. Imperial threads were usually B.S.F. or B.S.W.

If in doubt we would require accurate taper dimensions and key width. It is most important that the dimensions supplied are correct as it is not always possible to rectify.

## Standard METRIC tapers - 1:10



SHAFT TAPER


| Shaft <br> Diameter <br> A | Length of Taper <br> on Propeller <br> C | Small end <br> Dia. On <br> Propeller <br> B | Length of Taper <br> on Shaft <br> F | Small end <br> Dia. On <br> Shaft <br> E | Key Size | Thread dia |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 20 mm | 50 mm | 15.0 mm | 45 mm | 15.5 mm | 6 mm | 12 mm |
| 22 mm | 55 mm | 16.5 mm | 50 mm | 17.0 mm | 6 mm | 14 mm |
| 25 mm | 60 mm | 19.0 mm | 55 mm | 19.5 mm | 6 mm | 16 mm |
| 30 mm | 80 mm | 22.0 mm | 75 mm | 22.5 mm | 8 mm | 18 mm |
| 35 mm | 90 mm | 26.0 mm | 85 mm | 26.5 mm | 10 mm | 22 mm |
| 40 mm | 100 mm | 30.0 mm | 95 mm | 30.5 mm | 12 mm | 24 mm |
| 45 mm | 110 mm | 34.0 mm | 105 mm | 34.5 mm | 14 mm | 30 mm |
| 50 mm | 120 mm | 38.0 mm | 115 mm | 38.5 mm | 14 mm | 36 mm |
| 60 mm | 140 mm | 46.0 mm | 135 mm | 46.5 mm | 18 mm |  |

The above tapers are the most common metric tapers. But there can be other variations including key width.

If in doubt we would require accurate taper dimensions and key width. It is most important that the dimensions supplied are correct as it is not always possible to rectify.

