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Rotron Regenerative Blowers

Installation Instructions for SL, DR, EN, CP, and HiE Series Blowers

1. **Bolt It Down** - Any blower must be secured against movement prior to starting or testing to prevent injury or damage. The blower does not vibrate much more than a standard electric motor.

2. **Filtration** - All blowers should be filtered prior to starting. Care must be taken so that no foreign material enters the blower. If foreign material does enter the blower, it could cause internal damage or may exit at extremely high velocity.

   Should excessive amounts of material pass through the blower, it is suggested that the cover(s) and impeller(s) be removed periodically and cleaned to avoid impeller imbalance. Impeller imbalance greatly speeds bearing wear, thus reducing blower life. Disassembling the blower will void warranty, so contact the factory for cleaning authorization.

3. **Support the Piping** - The blower flanges and nozzles are designed as connection points only and are not designed to be support members.

   Caution: Plastic piping should not be used on blowers larger than 1 HP that are operating near their maximum pressure or suction point. Blower housing and nearby piping temperatures can exceed 200ºF. Access by personnel to the blower or nearby piping should be limited, guarded, or marked, to prevent danger of burns.

4. **Wiring** - Blowers must be wired and protected/fused in accordance with local and national electrical codes. All blowers must be grounded to prevent electrical shock. Slo-Blo or time delay fuses should be used to bypass the first second of start-up amperage.

5. **Pressure/Suction Maximums** - The maximum pressure and/or suction listed on the model label should <u>not be exceeded</u>. This can be monitored by means of a pressure or suction gage (available from Rotron), installed in the piping at the blower outlet or inlet. Also, if problems do arise, the Rotron Field representative will need to know the operating pressure/suction to properly diagnose the problem.

6. **Excess Air** - Bleed excess air off. DO NOT throttle to reduce flow. When bleeding off excess air, the blower draws <u>less</u> power and runs cooler.

   Note: Remote Drive (Motorless) Blowers - Properly designed and installed guards should be used on all belts, pulleys, couplings, etc. Observe maximum remote drive speed allowable. Due to the range of uses, drive guards are the responsibility of the customer or user. Belts should be tensioned using belt gauge.

For further information regarding Rotron regenerative blowers (including service & parts manuals), please contact your local field sales engineer.

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Maintenance Procedure

When properly piped, filtered, and applied, little or no routine maintenance is required. Keep the filter clean. Also, all standard models in the DR, EN, CP, and HiE series have sealed bearings that require no maintenance. Bearing should be changed after 15,000 to 20,000 hours, on average. Replacement bearing information is specified on the chart below.

Bearing Part Number	Size	Seal Material	Grease	Heat Stabilized
510217 510218 510219	205 206 207	Polyacrylic	Nye Rheotemp 500 30% +/- 5% Fill	Yes – 325 F
510449 516440 516648	203 202 307	Buna N	Shell Dolium “R” 25-40% Fill	NO
516840 516841 516842 516843 516844 516845 516846 516847	206 207 208 210 309 310 311 313	Buna N	Shell Dolium “R” 30%+/- 5% Fill	NO

Troubleshooting

		POSSIBLE CAUSE	OUT OF WARRANTY REMEDY ***
IMPELLER DOES NOT TURN	Humming Sound	1. * One phase of power line not connected 2. * One phase of stator winding open 3. Bearings defective 4. Impeller jammed by foreign material 5. Impeller jammed against housing or cover 6. ** Capacitor open	1. Connect 2. Rewind or buy new motor 3. Change bearings 4. Clean and add filter 5. Adjust 6. Change capacitor
	No Sound	1. * Two phases of power line not connected 2. * Two phases of stator winding open	1. Connect 2. Rewind or buy new motor
IMPELLER TURNS	Blown Fuse	1. Insufficient fuse capacity 2. Short circuit	1. Use time delay fuse of proper rating 2. Repair
	Motor Overheated Or Protector Trips	1. High or low voltage 2. * Operating in single phase condition 3. Bearings defective 4. Impeller rubbing against housing or cover 5. Impeller or air passage clogged by foreign material 6. Unit operating beyond performance range 7. Capacitor shorted 8. * One phase of stator winding short circuited	1. Check input voltage 2. Check connections 3. Check bearings 4. Adjust 5. Clean and add filter 6. Reduce system pressure/vacuum 7. Change capacitor 8. Rewind or buy new motor
	Abnormal Sound	1. Impeller rubbing against housing or cover 2. Impeller or air passages clogged by foreign material 3. Bearings defective	1. Adjust 2. Clean and add filter 3. Change bearings
	Performance Below Standard	1. Leak in piping 2. Piping and air passages clogged 3. Impeller rotation reversed 4. Leak in blower 5. Low voltage	1. Tighten 2. Clean 3. Check wiring 4. Tighten cover, flange 5. Check input voltage

* 3 phase units

** 1 phase units

*** Disassembly and repair of new blowers or motors will void the Rotron warranty. Factory should be contacted prior to any attempt to field repair an in-warranty unit.

Warranty Statement

Warranty Statements

1. AMETEK ROTRON DR, EN, and HiE regenerative direct drive blowers are guaranteed for one full year from the date of installation (limited to 18 months from the date of shipment.) to the original purchaser only. Should blower fail, we will evaluate the failure. If failure is determined to be workmanship or material defect related,

2. **Standard Products** - AMETEK ROTRON moisture separators, remote drives, packaged units, CP blowers, Nasty Gas™ models and special built (EO) products are guaranteed for one full year from the date of shipment for workmanship and material defect to the original purchaser only. Should the blower fail, we will evaluate the failure. If failure is determined to be workmanship or material defect related, we will at our option repair or replace the blower.

3. **Parts Policy** - AMETEK ROTRON spare parts and accessories are guaranteed for three months from the date of shipment for workmanship and material defect to the original purchaser only. If failure is determined to be workmanship or material defect related we will at our option repair or replace the part.

4. **Non-Standard Products** - Orders for specially-built products will be concidered as non-cancellable. Any requested changed by customer after order acceptance will result in additional charges.

Corrective Action - A written report will be provided indicating reason(s) for failure, with suggestions for corrective action. Subsequent customer failures due to abuse, misuse, misapplication or repeat offense will not be covered. AMETEK ROTRON will then notify you or your options. Any failed unit that is tampered with by attempting repair or diagnosis will void the warranty unless authorized by the factory.

Terms and Conditions - Our warranty covers repairs or replacement or regenerative blowers only, and will not cover labor for installation, outbound and inbound shipping costs, accessories or other items not considered integral blower parts. Charges may be incurred on products returned for reasons other than failures covered by their appropriate warranty. Out-of-warranty product and in warranty product returned for failures determined to be caused by abuse, misuse, or repeat offense will be subject to an evaluation charge. Maximum liability will in no case exceed the value of the product purchased. Damage resulting from mishandling during shipping is not covered by this warranty. It is the responsibility of the purchaser to file claims with the carrier. Other terms and conditions of sale are stated on the back of the order acknowledgement.

Hazardous Locations Policy

AMETEK ROTRON will not knowingly specify, design or build any regenerative blower for installation in a hazardous, explosive location without proper NEMA motor enclosure. AMETEK ROTRON does not recognize sealed blowers as a substitue for explosion-proof motors. Sealed units with standard TEFC motors should never be utilized where local, state, and/or federal codes specify the use of explosion-proof equipment.

AMETEK ROTRON has a complete line of regenerative blowers with explosion-proof motors, Division 1 & 2, Class I, Group D; Class II, Groups F & G requirements are met with these standard explosion-proof blowers.

AMETEK ROTRON will not knowingly specify, design or build any regenerative blower for installation in a hazardous, corrosive environment without the proper surface treatment and sealing options.

AMETEK ROTRON has a complete line of Chemical Processing and Nasty Gas™ regenerative blowers with Chem-Tough™, stainless steel parts, and seals.

AMETEK ROTRON offers general application guidance, however, suitability of the particular blower selection is ultimately the responsibility of the purchaser, not the manufacturer of the blower.

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