SERVICE AND PARTS MANUAL FOR BLOWER MODEL

DR6, 858, 909, 979, 14

DIRECT DRIVE REGENERATIVE BLOWER





AMETEK Dynamic Fluid Solutions 100 East Erie St., Kent, Ohio 44240 Telephone: 330-673-3452 Fax: 330-677-3306

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WARRANTY, INSTALLATION, MAINTENANCE AND TROUBLESHOOTING INSTRUCTIONS



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- 1. AMETEK Rotron DR, EN and HiE regenerative direct drive blowers are guaranteed for one full year from the date of installation (limited to 18 months from the date of shipment) to the original purchaser only. Should the blower fail we will evaluate the failure If failure is determined to be workmanship or material defect related, we will at our option repair or replace the blower.
- 2. AMETEK Rotron Minispiral, Revaflow, Multiflow, Nautilair, remote drive blowers, moisture separators, packaged units, CP blowers, Nasty Gas™ models and special built (EO) products are guaranteed for one full year from date of shipment for workmanship and material defect to the original purchaser only. Should the blower fail, If failure is determined to be workmanship or material defect related, we will at our option repair or replace the blower.
- 3. **Parts Policy** AMETEK Rotron spare parts and accessories are guaranteed for three months from date of shipment for workmanship and material defect to the original purchaser only. If failure is determined to be workmanship or material defect related we will at our option repair or replace the part.

Corrective Action - A written report will be provided indicating reason(s) for failure, with suggestions for corrective action. Subsequent customer failures due to abuse, misuse, misapplication or repeat offense will not be covered. AMETEK Rotron will then notify you of your options. Any failed unit that is tampered with by attempting repair or diagnosis will void the warranty, unless authorized by the factory.

Terms and Conditions - Our warranty covers repairs or replacement of regenerative blowers only, and will not cover labor for installation, outbound and inbound shipping costs, accessories or other items not considered integral blower parts. Charges may be incurred on products returned for reasons other than failures covered by their appropriate warranty. Out-of-warranty product and in warranty product returned for failures determined to be caused by abuse, misuse, or repeat offense will be subject to an evaluation charge. Maximum liability will in no case exceed the value of the product purchased. Damage resulting from mishandling during shipment is not covered by this warranty. It is the responsibility of the purchaser to file claims with the carrier. Other terms and conditions of sale are stated on the back of the order acknowledgement.

Installation Instructions for SL, DR, EN, CP, and HiE Series Blowers

- 1. **Bolt It Down** Any blower must be secured against movement prior to starting or testing to prevent injury or damage. The blower does not vibrate much more than a standard electric motor.
- 2. **Filtration** All blowers should be filtered prior to starting. Care must be taken so that no foreign material enters the blower. If foreign material does enter the blower, it could cause internal damage or may exit at extremely high velocity.

Should excessive amounts of material pass through the blower, it is suggested that the cover(s) and impeller(s) be removed periodically and cleaned to avoid impeller imbalance. Impeller

imbalance greatly speeds bearing wear, thus reducing blower life. Disassembling the blower will void warranty, so contact the factory for cleaning authorization.

3. **Support the Piping** - The blower flanges and nozzles are designed as connection points only and are not designed to be support members.

Caution: Plastic piping should not be used on blowers larger than 1 HP that are operating near their maximum pressure or suction point. Blower housing and nearby piping temperatures can exceed 200°F. Access by personnel to the blower or nearby piping should be limited, guarded, or marked, to prevent danger of burns.

- 4. **Wiring** Blowers must be wired and protected/fused in accordance with local and national electrical codes. All blowers must be grounded to prevent electrical shock. Slo-Blo or time delay fuses should be used to bypass the first second of start-up amperage.
- 5. Pressure/Suction Maximums The maximum pressure and/or suction listed on the model label should not be exceeded. This can be monitored by means of a pressure or suction gage (available from Rotron), installed in the piping at the blower outlet or inlet. Also, if problems do arise, the Rotron Field representative will need to know the operating pressure/suction to properly diagnose the problem.
- 6. **Excess Air** Bleed excess air off. DO NOT throttle to reduce flow. When bleeding off excess air, the blower draws less power and runs cooler.

Note: Remote Drive (Motorless) Blowers - Properly designed and installed guards should be used on all belts, pulleys, couplings, etc. Observe maximum remote drive speed allowable. Due to the range of uses, drive guards are the responsibility of the customer or user. Belts should be tensioned using belt gauge.

Maintenance Procedure

When properly piped, filtered, and applied, little or no routine maintenance is required. Keep the filter clean. Also, all standard models in the DR, EN, CP, and HiE series have sealed bearings that require no maintenance. Bearing should be changed after 15,000 to 20,000 hours, on average. Replacement bearing information is specified on the chart below.

Bearing Part Number	Size	Seal Material	Grease	Heat Stabilized
510217 510218 510219	205 206 207	Polyacrylic	Nye Rheotemp 500 30% +/- 5% Fill	Yes – 325 F
510449 516440 516648	203 202 307	Buna N	Exxon Polyrex Grease	NO
516840 516841 516842 516843 516844 516845 516846 516847	206 207 208 210 309 310 311 313	Buna N	Exxon Polyrex Grease	NO

Troubleshooting

		РО	SSIBLE CAUSE	OU	T OF WARRANTY REMEDY ***
-	рі	1.	* One phase of power line not connected	1.	Connect
NOT	Humming Sound	2.	* One phase of stator winding open	2.	Rewind or buy new motor
ES	g S	3.	Bearings defective	3.	Change bearings
N N	nin	4.	Impeller jammed by foreign material	4.	Clean and add filter
	шr	5.	Impeller jammed against housing or cover	5.	Adjust
IMPELLER	Н	6.	** Capacitor open	6.	Change capacitor
APE [No Soun d	1.	* Two phases of power line not connected	1.	Connect
=	N So	2.	* Two phases of stator winding open	2.	Rewind or buy new motor
	Blown Fuse	1. 2.	Insufficient fuse capacity Short circuit	1.	Use time delay fuse of proper rating
	BI			2.	Repair
	r	1.	High or low voltage	1.	Check input voltage
	Motor Overheated Or Protector Trips	2.	* Operating in single phase condition	2.	Check connections
	tor Overheated Protector Trips	3.	Bearings defective	3.	Check bearings
	rhe or J	4.	Impeller rubbing against housing or cover	4.	Adjust
SN	Ove	5.	Impeller or air passage clogged by foreign material	5.	Clean and add filter
Ä	or (Prot	6.	Unit operating beyond performance range	6.	Reduce system pressure/vacuum
R T	Mot	7.	Capacitor shorted	7.	Change capacitor
MPELLER TURNS	-	8.	* One phase of stator winding short circuited	8.	Rewind or buy new motor
HE I	lal 1	1.	Impeller rubbing against housing or cover	1.	Adjust
₹	bnorma Sound	2.	Impeller or air passages clogged by foreign	2.	Clean and add filter
	Abnormal Sound		material	3.	Change bearings
	,	3.	Bearings defective		
	ce	1.	Leak in piping	1.	Tighten
	nan tan	2.	Piping and air passages clogged	2.	Clean
	Performance Below Standard	3.	Impeller rotation reversed	3.	Check wiring
	Per elov	4.	Leak in blower	4.	Tighten cover, flange
* 3 phas		5.	Low voltage	5.	Check input voltage

^{* 3} phase units

Blower Disassembly:

WARNING: Attempting to repair or diagnose a blower may void Rotron's warranty. It may also be difficult to successfully disassemble and reassemble the unit.

- 1) Disconnect the power leads. **CAUTION:** Be sure the power is disconnected before doing any work whatsoever on the unit.
- 2) Remove or separate piping and/or mufflers and filters from the unit.
- 3) Remove the cover bolts and then the cover. **NOTE:** Some units are equipped with seals. It is mandatory that these seals be replaced once the unit has been opened.
- 4) Remove the impeller bolt and washers and then remove the impeller. **NOTE:** Never pry on the edges of the impeller. Use a puller as necessary.
- 5) Carefully note the number and location of the shims. Remove and set them aside. NOTE: If the disassembly was for inspection and cleaning the unit may now be reassembled by reversing the above steps. If motor servicing or replacement and/or impeller replacement is required the same shims may not be used. It will be necessary to re-shim the impeller according to the procedure explained under assembly.

^{** 1} phase units

^{***} Disassembly and repair of new blowers or motors will void the Rotron warranty. Factory should be contacted prior to any attempt to field repair an in-warranty unit.

- 6) Remove the housing bolts and remove the motor assembly (arbor/.housing on remote drive models).
- 7) Arbor disassembly (Applicable on remote drive models only):
 - a) Slide the bearing retraining sleeve off the shaft at the blower end.
 - b) Remove the four (4) screws and the bearing retaining plate from the blower end.
 - c) Lift the shaft assembly far enough out of the arbor to allow removal of the blower end snap ring.
 - d) Remove the shaft assembly from the arbor.
 - e) If necessary, remove the shaft dust seal from the pulley end of the arbor.

Muffler Material Replacement:

- 1) Remove the manifold cover bolts and them manifold cover.
- 2) The muffler material can now be removed and replaced if necessary. On blowers with fiberglass acoustical wrap the tubular retaining screens with the fiberglass matting before sliding the muffler pads over the screens.
- 3) Reassemble by reversing the procedure.

NOTE: On DR068 models with tubular mufflers it is necessary to remove the cover and impeller accessing the muffler material from the housing cavity.

Blower Reassembly:

- 1) Place the assembled motor (assembled arbor assembly for remote drive models) against the rear of the housing and fasten with the bolts and washer.
- 2) To ensure the impeller is centered within the housing cavity re-shim the impeller according to the procedure outlined below.
- 3) If blower had a seal replace the seal with a new one.
- 4) Place the impeller onto the shaft making sure the shaft key is in place and fasten with the bolt, washer and spacer as applicable. Torque the impeller bolt per the table below. Once fastened carefully rotate the impeller to be sure it turns freely.
- 5) Replace the cover and fasten with bolts.
- 6) Reconnect the power leads to the motor per the motor nameplate.

Bolt Size	Torque
	Pound-Force-Foot
1/4-20	6.25 +/- 0.25
5/16-18	11.5 +/- 0.25
3/8-16	20.0 +/- 0.5
1/2-13	49.0 +/- 1
5/8 –11	90.0 +/- 2

Impeller Shimming Procedure:

WARNING: This unit may be difficult to shim. Extreme care may be exercised.

Tools Needed: Machinist's Parallel Bar

Vernier Caliper with depth measuring capability Feeler gauges or depth gauge

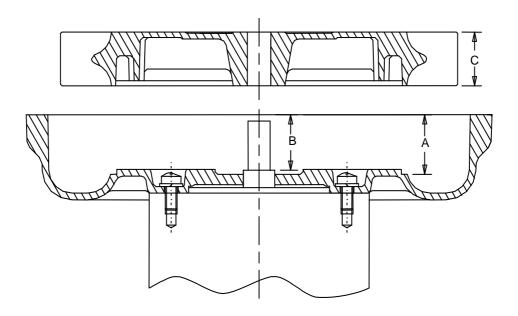
Measure the Following:

Distance from the flange face to the housing (A)
Distance from the flange face to the motor shaft shoulder (B)
Impeller Thickness (C)

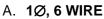
Measurements (A) and (B) are made by laying the parallel bar across the housing flange face and measuring to the proper points. Each measurement should be made at three points, and the average of the readings should be used.

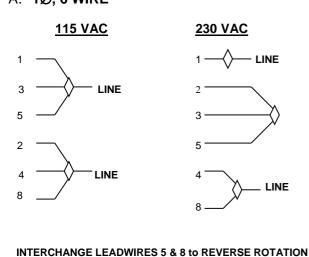
Shim Thickness = B - (A+C)/2

After the impeller installation (step #4 above) the impeller/cover clearance can be checked with feeler gauges, laying the parallel bar across the housing flange face. This clearance should nominally be (A-C)/2.

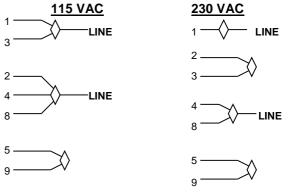


WIRING DIAGRAMS, TEFC and ODP MOTORS



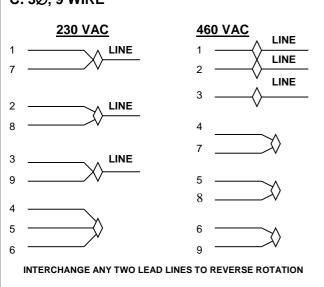


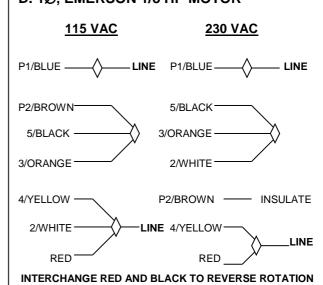




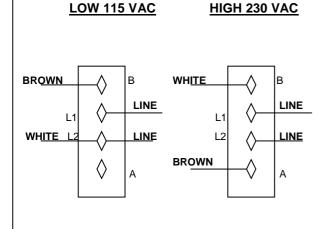
INTERCHANGE LEADWIRES 5 & 8 to REVERSE ROTATION

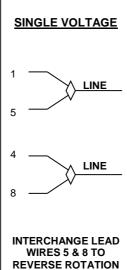
C. 3Ø, 9 WIRE



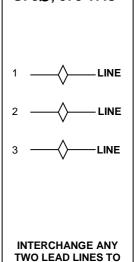


E. 1Ø, SPA DUTY WITH TERMINAL STRIPS



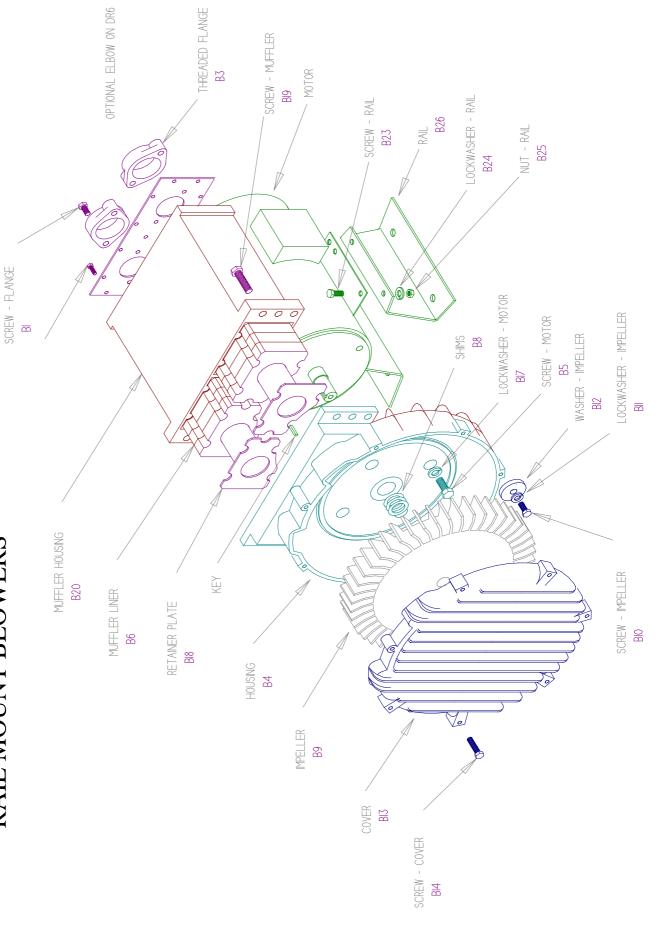


G. 3Ø, 575 VAC

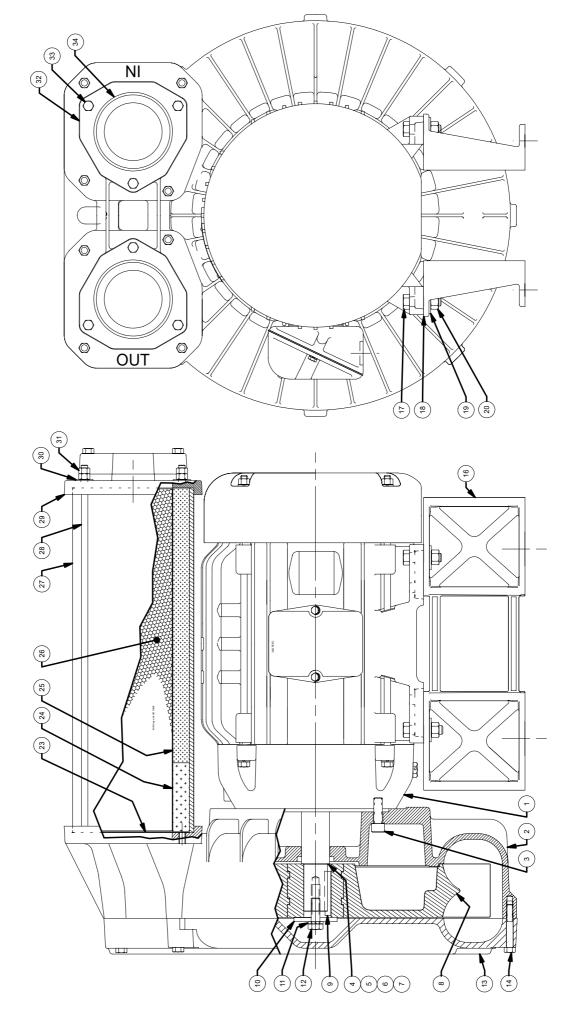


REVERSE ROTATION

ASSEMBLY DIAGRAM DR6 DR858 DR909 DR979 DR14 RAIL MOUNT BLOWERS



ASSEMBLY DIAGRAM "B"



DR 6/858/909/979/14	3/909/	DR 6/858/909/979/14 Service and Parts Manual			<u>B</u>	Parts Breakdown	cl			
	ם ו	Model:	DR6	DR858 - Rail	DR858 - Base	DR909 - Rail	DR909 - Base	DR909 - Rail	DR979	DR14
		Part No.:	027578	038738	038/35	038620	038622 038623	081737	080/02	038750
			027600	038742	038737	038625	038626	081738	080632	038759
			036212	038743	080173	080300	080183	081744	080718	080451
Item	Q ty.		1 70000	000172		020023				710000
No.	Red'	Req'd Description				OBSOLETE		NEW		OBSOLETE
M3	1	Key Motor Shaft	510212	511532	511532	511532	511532	511532	551570	155066
B1	9	Screw, Flange	(4 pcs) 120065	(4 pcs) 155067	(4 pcs) 155067	140016	140016	140016	140016	140016
B3	2	Flange	478341	511614	511614	529912	529912	529912	529912	529912
	2	ange Guard	511479	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used
) ₀	See Next Page	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used
B4	_		515497	515410	515410	515356	515356	552409	See Next Page	515975
B5	4	Screw, Hsg /Motor	251792	155034	155034	140014		155025		120205
B6	28	Muffler Material	Not Used	(7 pcs) 551736	(7 pcs) 551736		_	(2 pcs) 552477	\sim	12 pcs) 551740
	2	Muffler Material		(2 pcs) 551737	(2 pcs) 551737	(2 pcs) 551739	(2 pcs) 551739	552483	Not Used	(2 pcs) 551741
	2	Muffler Screen guard	Not Used	Not Used	Not Used	551730	551730	Not Used	Not Used	551744
B8	*		272703	511547	511547	511547	511547	511547	511547	515991
	*		272704	511548	511548	511548	511548	511548	511548	515992
	*		272705	511549	511549	511549	511549	511549	511549	515993
	*	Shim .020"	272706	511550	511550	511550	511550	511550	511550	515994
B9	-	Impeller	515484	515249	515249	552544	552544	552431	551566	515509
B10	1	Bolt, Impeller	251791	120210	120210	140015	140015	120210	140015	155068
B11	-	Lockwasher, Impeller	251787	251788	251788	251788	251788	251788	251788	251788
B12	1	Washer, Impeller	Not Used	511529	511529	Not Used	Not Used	Not Used	Not Used	Not Used
B13	1	Cover	515488	515247	515247	515359	515359	515359	551409	515910
B14	8	Screw, Cover	155170	140016	140016	140016	140016	140016	155512	155069
B15	1	Eye Bolt	Not Used	140019	Not Used	140019	Not Used	Not Used	See Next Page	140019
B16	-	Spacer, Impeller Bolt	478336	515555	515555	511529	511529	511529	511529	515990
		Shaft Sleeve	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used
B17	4	Lockwasher, Housing	251788	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used
B18	2	Screen, Muffler	Not Used	551723	551723	551725	551725	552479	551611	551727
	2	Finger guard	Not Used	Not Used	Not Used	551730	551730	Not Used	Not Used	Not Used
B19	9	Bolt, Muffler Hsg/Hsg	Not Used	155025	155025	155025	155025	(3) 120251	155512	155067
B19A	4	Bolt, Muffler Hsg/Hsg	Not Used	120214	Not Used	120214	Not Used	(4) 120205	Not Used	120214
B20	1	Muffler Housing	Not Used	550019	550017	529932	529933	552428	See Next Page	550039
	1	Muffler Discrete	522948	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used
	2	Bolt, Motor/Muffler	Not Used	Not Used	Not Used	Not Used	120214	Not Used	Not Used	Not Used
	2	Lockwasher, Motor/Mu	Not Used	Not Used	Not Used	Not Used	120203	Not Used	Not Used	Not Used
	2	Washer, Motor/Muffler	Not Used	Not Used	Not Used	Not Used	155029	Not Used	Not Used	Not Used
B23	4	Bolt, Rail	251791	120007	Not Used	See Next Page	Not Used	140016	See Next Page	120256

B24	4	Lockwasher Rail	251787	251787	Not Used	251787	Not Used	251787	See Next Page	251788
	8	Washer Rail/Motor	Not Used	Not Used	Not Used	See Next Page	Not Used	(16) 155091	See Next Page	Not Used
B25	4	Nut, Rail	251789	251789	Not Used	251789	Not Used	251789	See Next Page	155070
B26	2	Rail Mounting	478338	595301	Not Used	See Next Page	Not Used	595301	See Next Page	551658

DR6D86 027578 000292 C				i		Bearing,	Bearing,
0.027579 CO0292 C Elbow - Ind used 0.027579 500292 C Elbow - (1 po) 120153 0.08071 252925 C Elbow - (1 po) 120153 0.08071 252925 C Elbow - (1 po) 120153 0.08071 251568 G Elbow - (1 po) 120153 0.08071 251568 G Elbow - (1 po) 120153 0.08072 251568 G Elbow - (1 po) 120153 0.08073 251568 G Elbow - (1 po) 120153 0.08074 251568 G Elbow - (1 po) 120153 0.08726 251667 C Elbow - (1 po) 120153 0.08727 251568 G Elbow - (1 po) 120153 0.08728 251667 C Elbow - (1 po) 120153 0.08729 251667 C Elbow - (1 po) 120153 0.088622 511671 C Elbow - (1 po) 120153 0.088623 511671 C Elboy 1620 Flows) 162040 0.088624 511671 C Elboy 1620 Flows) 162040 0	Model	Part #	Motor	wiring Diagram	Specific Parts	Rear (MT)	Impeller End (MZ)
0267600 500293 G 0267600 500293 C 036212 510459 A 036712 510459 C 038736 515568 G 080172 515568 G 0803740 515567 G 083735 515567 G 083736 511571 C 083737 515567 G 083738 511571 C 083736 511571 C 083737 515667 G 083738 511671 C 083738 511671 C 083739 511671 C 083739 511671 C 083821 511671 C 083822 511671 C 083823 529601 C 083822 511671 C 083823 529601 C 083822 511671 C 081738 511677	DR6D89	027578	500291	ပ	Elbow - not used		,
027202 CAMBORATION CAMBORATION <t< td=""><td>DR6D86</td><td>027579</td><td>500292</td><td></td><td></td><td>510217</td><td>510218</td></t<>	DR6D86	027579	500292			510217	510218
0.086212 510459	DR6K72	027600	500293	၁			
038071 529325	DR6D5	036212	510459	٧	Elbow - (1 pc) 120153		
0.08738 511570 C C C C C C C C C	HiE6D89	038071	529325	၁			
080172 515568 G 080732 515568 G 038740 511571 C 038735 511571 C 038737 515567 G 038737 51557 C 038620 51157 C 038621 51157 C 038622 51167 C 038623 51560 G 038624 51167 C 038625 51167 C 038627 51167 C 038628 51167 C 038629 51167 C 038620 51167 C 038621 51167 C 038622 51167 C 038623 529601 C 038624 51167 C 038625 51167 C 038627 51167 C 038628 511601 G 038629 511601 C </td <td>DR858AY72W</td> <td>038738</td> <td>511570</td> <td>၁</td> <td></td> <td></td> <td></td>	DR858AY72W	038738	511570	၁			
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038742 515567 G 038734 525600 C 038736 511570 C 038827 511570 C 038821 511570 C 038822 511671 C 038623 511571 C 038623 529601 C 038623 511571 C 038623 511571 C 038623 511571 C 038624 511571 C 080183 51567 C 081738 511571 C 081738 511601 G 081738 511601 G 081738 511601 G 081739 511601 G 081739 511601 G 080702 551605 B 080702 551605 C 080702 551605 C 080703 551604 C 080632 551605 <t< td=""><td>DR858BB72W</td><td>038740</td><td>511571</td><td>ပ</td><td></td><td></td><td></td></t<>	DR858BB72W	038740	511571	ပ			
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038736 511570 C B23 (4 pcs) 140016 038620 511572 C (16 pcs) 155091 038625 511601 G B26 (2 pcs) 595301 038625 511601 G B23 (4 pcs) 120256 038626 511601 G B23 (4 pcs) 120256 038627 51567 C B26 (2 pcs) 516242 038628 511671 C B26 (2 pcs) 516242 038629 511671 C B26 (2 pcs) 516242 038629 511671 C B26 (2 pcs) 516242 081737 511671 C B26 (2 pcs) 516242 081738 511671 C B26 (2 pcs) 516242 081737 511671 C B26 (2 pcs) 516242 081738 511671 C B24 (4 pcs) 251788 (8 pcs) 155091, 081739 511601 G B44 = 551383 B15 = 140019 080704 551603 C B24 = (4 pcs) 251788 (8 pcs) 12021, (4) 155091, 080718 551603 C B24 = (4 pcs) 251788 (8 pcs) 12021, (4) 155091,	DR858BB72X	038735	511571	၁			
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038633 529601 C B23 (4 pcs) 120256 038622 511572 C (8 pcs) 155091 038623 511571 C C 038626 511601 G C 080783 515567 G C 081734 511572 C C 081735 511601 G B4 = 551383, B15 = 140019 081736 511601 G B4 = 551383, B15 = 140019 081737 511601 G B24 = 551383, B15 = 140019 080704 551604 C B19A = Not used, B23 = 155095, B26 = 595301 080632 551603 C B24 = (4pcs) 251787 & (8 pcs) 155091, B26 = 551628 080704 551604 C B24 = 551560 B15 = Not used 080718 551633 C B24 = 55160 B15 = Not used 080718 551634 C B24 = 55160 B15 = Not used 080718 551635 C B24 = 65070, B23 = 125070 038750 516096 C B24 = 551422 B25 = 155070 038752 </td <td>DR909BB86W</td> <td>080300</td> <td>515567</td> <td>ტ</td> <td></td> <td></td> <td></td>	DR909BB86W	080300	515567	ტ			
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038622 511572 C 038623 511571 C 038626 511601 G 080183 515567 G 081734 511571 C 081739 511601 G 081744 51567 G 080702 551605 G 080704 551604 C 080632 551603 C 080632 551603 C 080632 551603 C 825 = 595301 B25 = 595301 825 = 595301 B26 = 595301 826 = 595301 B26 = 55165 827 = 64pcs) 251422 824 = 64pcs) 251422 824 = 64pcs) 251788 824 = 64pcs) 251788 824 = 64pcs) 826122 824 = 64pcs) 826122 824 = 64pcs) 826122 826 = 65070 827 = 15070 827 = 156070							
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080183 515667 G 6 6 6 6 6 6 6 6 6 6 6 7 8 <td< td=""><td>DR909BB72X</td><td>038623</td><td>511571</td><td>၁</td><td></td><td></td><td></td></td<>	DR909BB72X	038623	511571	၁			
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081737 511572 C 081738 511571 C 081739 511601 G 081744 51567 G 080702 551605 G 080704 551603 C 080632 551603 B24 = 551508 R (8 pcs) 155091, B26 = 551422 080718 551635 B24 = 551500 B15 = Not used 080718 551635 B24 = 551788 R (8 pcs) 120211, (4) 155091, B24 = 155070 038750 516096 C B24 = 551788 R (8 pcs) 120211, (4) 155091, B24 = 156070 038752 510463 C B24 = 551422 B25 = 155070 038753 511511 G C	DR909BB86X	080183	515567	ტ			
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081744 515567 G B4 = 551383, B15 = 140019 080702 551605 G B19A = Not used, B23 = 155095, B26 = 595301 080632 551603 C B24 = (4pcs) 251787 & (8 pcs) 155091, B26 = 551422 080632 551603 C B25 = 595301, B20 = 551422 N 080718 551635 C B4 = 551560 B15 = Not used B19A = 155070, B23 = 120256 B26 = 551658 N 080718 551635 C B24 = (4 pcs) 251788 & (8 pcs) 120211, (4) 155091, B24 = 156070 N 038750 516096 C B24 = 551422 B25 = 155070 N 038752 510463 C C N 038752 510463 C	DR909BE86W	081739	511601	ტ			
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080704 551604 C B19A = Not used, B23 = 155095, B26 = 595301 080632 551603 C B24 = (4pcs) 251787 & (8 pcs) 155091, B26 = 551422 Nome of the control of the	DR979BE86W	080702	551605	9	B4 = 551383, B15 = 140019		
080632 551603 C B24 = (4pcs) 251787 & (8 pcs) 155091, B26 = 551422 Nobel Strict B25 = 595301, B20 = 551422 B4 = 551560 B15 = Not used B19A = 155070, B23 = 120256 B26 = 551658 Nobel Strict B24 = 4 pcs) 251788 & (8 pcs) 120211, (4) 155091, B24 = 156070 Nobel Strict B24 = 4 pcs) 251788 & (8 pcs) 120211, (4) 155091, B24 = 156070 Nobel Strict Nobel Strict Nobel Stric	DR979BE72W	080704	551604	၁	B19A = Not used, B23 = 155095, B26 = 595301		
Wear of the control	DR979BE72W	080632	551603	S	B24 = (4pcs) 251787 & (8 pcs) 155091,		
W 080718 551635 C B19A = 155070, B23 = 120256 B26 = 551658 W 080718 551635 C B24= (4 pcs) 251788 & (8 pcs) 120211, (4) 155091, B24= (4 pcs) 251788 & (8 pcs) 120211, (4) 155091, B24= (4 pcs) 251422 W 038750 516096 C C B20 = 551422 B25 = 155070 W 038751 510463 C C C C W 038753 511511 G C C					B25 =595301, B20 = 551422		
038750 516096 C 038751 516097 G 038752 510463 C 038753 511511 G	DR979BH72W	080718	551635	O	B4 = 551560 B15 = Not used B19A = 155070, B23 = 120256 B26 = 551658 B24= (4 pcs) 251788 & (8 pcs) 120211, (4) 155091, R20 = 551422 R25 = 155070		
038751 516097 G 038752 510463 C 038753 511511 G	DR14DW72MW	038750	516096	ပ		516844	516846
038752 510463 C 038753 511511 G	DR14DW86MW	038751	516097	9			
038753 511511	DR14BH72MW	038752	510463	၁		516842	516844
	DR14BH86MW	038753	511511	Э			

Model	Part #	Motor	Wiring Diagram	Spec	Specific Parts	Bearing, Rear (M1)	ing, IM1)	Bearing, Impeller End (M2)	
DR14DT72MW	080451	551037	3			778913	77.	516846	
DR14DT86MW	080612	516100	9			50.0	<u>+</u>	0000	
HIE14DW72MW	038759	529603	၁						

Use Assembly Diagram "B" for non obsolete DR14

Parts Breakdown

DR 14 Service and Parts Manual

	DR14	038752	038753	ORSOI ETE			511532	140016	529912	Not Used	Not Used	515983	120205	(12 pcs) 551740	(2 pcs) 551741	551744	511547	511548	511549	511550	515683	120251	251788	Not Used	515910	155069	140019	515990	Not Used	Not Used	551727	Not Used	155067	120214	220033	Not Used	Not Used
							Key Motor Shaft	Screw, Flange	Flange	Screen, Flange Guard	Elbow 90°	Housing	Screw, Hsg /Motor		Muffler Material	Muffler Screen guard	Shim .002"	Shim .005"	Shim .010"	Shim .020"	Impeller	Bolt, Impeller	Lockwasher, Impeller	Washer, Impeller	Cover	Screw, Cover	Eye Bolt	Spacer, Impeller Bolt	Shaft Sleeve	Lockwasher, Housing	Screen, Muffler Retaining, Right	Finger guard	Bolt, Muffler Hsg/Hsg	Bolt, Muffler Hsg/Hsg	Muffler Housing	Muffler Discrete	Bolt, Motor/Muffler
							1	9	2	2		1	4	28	2	2	*	*	*	*	1	1	1	_	1	8	1	1		4	2	2	9	4	1	1	2
							M3	B1	B3			B4	B5	B6			B8				B3	B10	B11	B12	B13	B14	B15	B16		B17	B18		B19	B19A	B20		
	DR14	081480	081484				See Below	552304	155025	511547	511548	511549	511550	515683	511532	515990	251788	120251	515910	155069	Not used	551658	120205	Not used	251788	155070	155091	Not used	552322	552328	552327	552332	552324	552325	552298	155091	251789
	DR14	081476	081479	081497	2		See Below	552309	120256	515991	515992	515993	515994	515509	155066	515990	251788	155068	515910	155069	Not used	551658	120205	Not used	251788	155070	155091	Not used	552322	552328	552327	552332	552324	552325	552298	155091	251789
ilis mailuai	Model:	Part No.:				Description	Motor	Housing	Housing to mtr bolts	Shim	Shim	Shim	Shim	Impeller	Mtr shaft Key	Impeller washer	Impeller lockwasher	Impeller bolt	Cover	Cover screws	Not used	Mounting Rails	Rail Bolts	Rail spacers	Rail lockwashers	Rail -Nuts	Rail washers	Not used	Finger guard screen	Muffler foam (hi temp)	Muffler foam (regular)	Retainer	Muffler tube	Muffler Tie Rod	Connector plate	Muffler washer	Muffler tie rod nuts
Service and Paris Mailua						REF# QTY	1 1	2 1	3 4	*	*	*	*	8	9 1	10 1	11 1	12 1	13 1	14 8	15	16 2	17 4	18 4	19 4	20 4	21 4	22	23 2	24 2		26 2	27 2	28 8			31 16

N	Flange	529912	529912		7	Lockwasher, Motor/Muffler	Not Used
9	Flange bolts	140016	140016		2	Washer, Motor/Muffler	Not Used
	Flange Cap.	Not used	Not used	B23	4	Bolt, Rail	155025
	Not used	Not used	Not used	B24	4	Lockwasher Rail	251788
	Nameplate- Blower	Not used	Not used		80	Washer Rail/Motor	Not Used
	Rotation Sticker	Not used	Not used	B25	4	Nut, Rail	155070
	Not used	Not used	Not used	B26	2	Rail Mounting	551658

Model	Part #	Motor	Motor Wiring Diagram	Specific Parts	Bearing, Rear (M1)	Bearing, Impeller End (M2)
DR14DW72MW	081476	516096	O		516844	516846
DR14DW86MW	081479	516097	9			
DR14BH72MW	081480	510463	၁		516842	516844
DR14BH86MW	081481	511511	9			
DR14DT72MW	081483	551037	၁		616844	516916
DR14DT86MW	081484	516100	9		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	010000
HIE14DW72MW	081497	529603	Э			