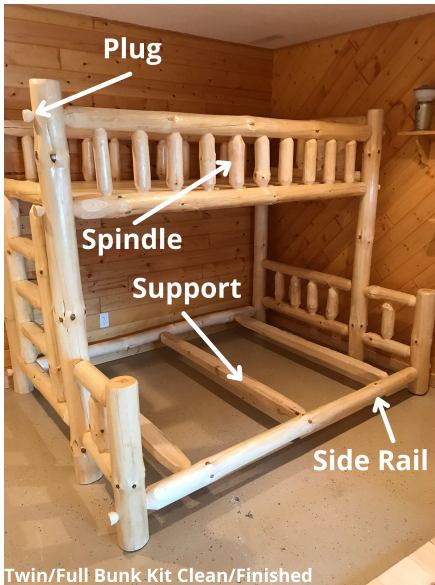
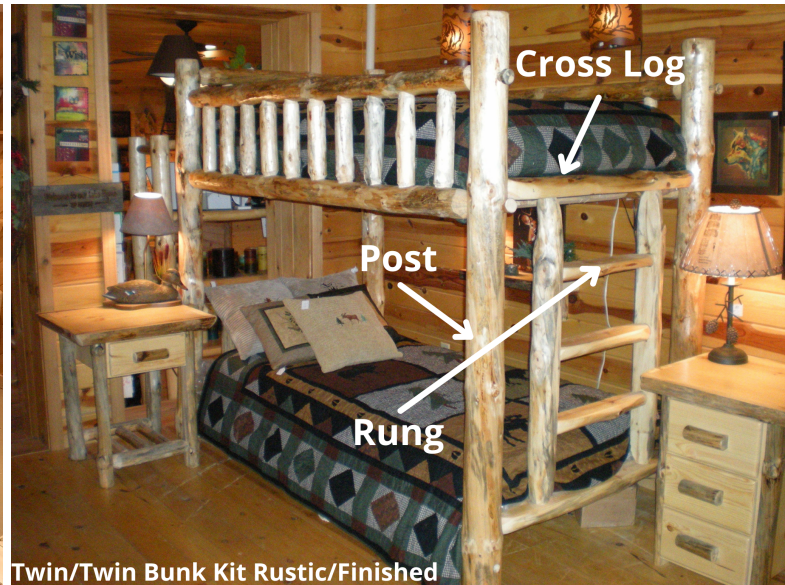


Assembly Instructions

Bunk Bed Kit



Twin/Full Bunk Kit Clean/Finished



Twin/Twin Bunk Kit Rustic/Finished

1. Before You Start

Gather the tools needed to assemble your bed frame. These tools include:

- An **Impact Driver** to bolt in side rails
- **Ratchet Straps** to hold frame together during assembly **Optional*
- The **Wood Glue** provided
- A **Rubber Mallet** for additional force during assembly.
- An **Additional Person**, this process is much easier with a friend.

Once you have your tools it is time to identify your parts. You should have received 2 boxes per bed. In these you will find:

- | | |
|---|---|
| <ul style="list-style-type: none"> ● - Wood plugs ● - Bolts & Washers ● - Screws ● 2- Headboard posts ● 2- Footboard posts | <ul style="list-style-type: none"> ● 6- Support Logs <ul style="list-style-type: none"> ○ 6- Side Rails ● Spindles (Amount depending on bed frame option) ● 6- Cross logs |
|---|---|

2. Dry Fit Headboard/Footboard

Once you have identified all tools and parts needed to build your bed then you are ready to "Dry Fit" your bed frame. This is a crucial part of assembly. Each and every one of our bed frames start out as natural logs from northern Minnesota. Once we receive our logs they are peeled and carved to the desired specifications. Each log is like a snowflake and we do our best to tailor each log to be a certain measurement. We also do our best to keep the natural look of each log intact. Dry fitting the log ensures that before gluing you know for sure that the log will fit in each hole made.

3. Gluing Headboard/Footboard

Once the "Dry Fitting" process is done and you are satisfied with how the headboard looks; the spindles, crosslogs, and headboard post look sturdy it is time to **glue them into place**. When gluing keep in mind that it is important to **first glue the spindles into the cross logs then, immediately glue the cross logs into the headboard posts**

before the glue on the spindles dry. This allows you to manipulate the structure and square the headboard/footboard up before the drying process begins.**Repeat the dry fitting process and gluing for the footboard before moving on.**

4. Side Rails-Bolt in

5. Support Slats-DO NOT GLUE-set inside each hole then push side rails into their respective holes. This is where a ratchet strap will come in handy.

6. Finish- Go around and tighten up all the bolts

You have completed the bed assembly. If you have any questions or concerns please reach out and our team will be happy to help. We have been in the log furniture business for over 25 years and have always been more than happy to help our customers in any way we can, especially when it comes to assembling our beds!

If you choose not to order your bed with a clear lacquer finish we do recommend that you add a lacquer finish to your bed. You can do that by first coating the wood in a sanding sealer then coating it in a water based lacquer. We use a semi-gloss top coat and sand between coats to ensure that the wood is smooth. Adding a finish to your log bed will protect it from various things like oils on your hands, gives the wood added durability and creates a clean finished look to your furniture.

Bunk Bed Kit Measurements:

Size	Twin/Twin	Twin/Full	Full/Full	TwinXL/Queen
Cross Logs-Headboard Cross Logs-Footboard	4x43" 2x43"	4 4(2 for extended length)	4 2	4 4(2 for extended length)
Side Rails-3 holes in each for Mattress supports Top Side Rails	4x77" 2x77"	4x77" 2x77"	4x77" 2x77"	4x 2x
Spindles (HB) Spindles (top rail)	4 20	4+1(FB) 20	4 20	4+ 20
Headboard & Footboard Posts	4x72"	4x72"	4x72"	4x72"
Ladder Posts	2x44"	2x44"	2x44"	2x44"
Rungs	3x23"	● 3x	● 3x	● 3x
Mattress Supports	6	6	6	6