

Installation Instructions for Altman Easy Latch Lock Actuator Brackets 1947-51 Chevy Truck

1. Installation must begin after your Altman Easy Latches have been installed.
2. Locate the templates provided with your brackets and carefully cut them out.
3. Using the proper template for the side you are working on, align the two holes with the two bottom latch bolt heads on your Altman Easy Latch and tape it in place.



4. On your template you will see two small dots. These dots represent the center mark for the mounting holes you will drill in your door. Take a center punch and mark these two spots on your door using the dots as references.
5. Using a 5/16" drill bit, drill the two holes that you marked using your template. Due to some inconsistencies in stampings of these older doors, you may find it necessary to slightly slot the holes for added adjustment. We have provided stainless steel washers with your templates should this be necessary.



6. Most universal lock actuator kits come with a piece of rod that is used to attach the actuator to your latches locking mechanism. The image below will provide you with the information you need to alter that rod to work with your Altman Easy Latch. If your lock actuator did not come with rods, you can easily make your own using $\frac{1}{8}$ " rod and following these same steps.



From the existing 90 Degree bend, make a mark at 2-3/4"



Bend 90 Degrees at the mark. With the original bend pointing up, you will bend one rod to the right (Passenger side) and one to the left (Drivers side).



From the outside of your bend, measure $\frac{1}{2}$ " and make a mark.



Cut the rod at that mark and you are done. Repeat this process for the other side, making your bend the opposite direction.

7. Now that your lock rods are ready, you can install your lock actuator on to your new bracket.



8. Remove the two $\frac{1}{4}$ -20 X $\frac{3}{4}$ " bolts from each bracket. Insert your bracket/actuator assembly into your door and align it with the holes you drilled earlier. Mount the bracket so that the actuator is toward the outside of your door.



9. Insert the 90 degree angled end of the lock rod into the lock lever and secure it using the lock rod clip provided in your kit.

Troubleshooting:

The lock actuator bracket is hitting the window track: Reach in with your hand while the bracket is mounted and push the bracket toward the skin of the door. Just a little makes a big difference.

Any questions?

Call us at: 1-866-987-4783

Email us at: contactus@triquemfg.com



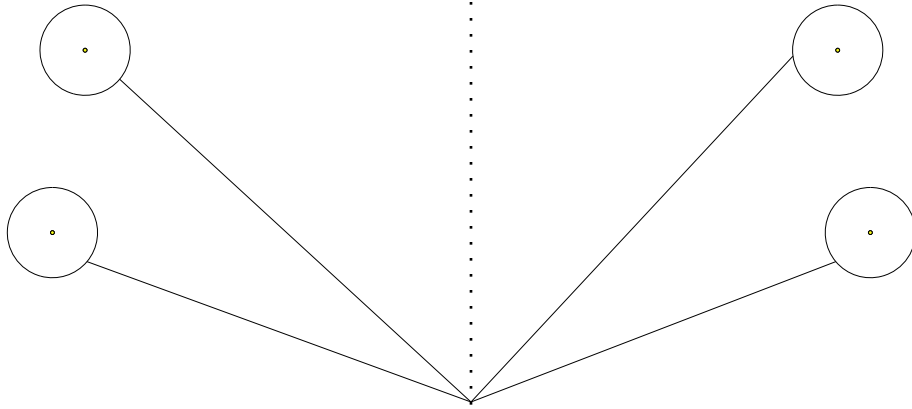
**Driver
Side**

**Passenger
Side**

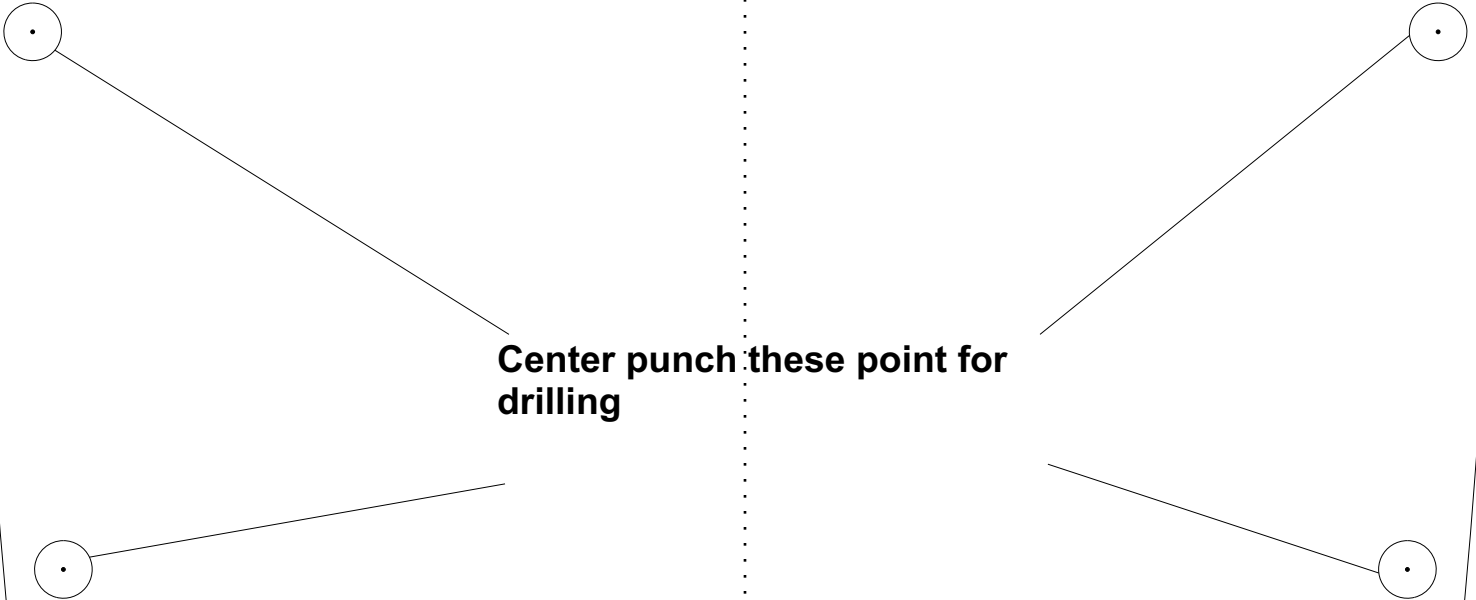
Cut along this line and align with doors edge

Cut along this line and align with doors edge

**Cut along this line to
separate templates**



**Cut Out these holes using a razor
blade or razor knife.**



**Center punch these point for
drilling**