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## INSTALLATION INSTRUCTIONS: Front Skid Plate on Toyota Tacoma 3rd Generation



### HARDWARE KIT:

- 1- Tacoma Front Skid Plate
- 2- 8mm x 1.25 x 50mm Button Head bolts
- 4- 12mm x 1.25 x 50mm long bolts
- 2- 8mm Flat Washers
- 2- 8mm Lock Washers
- 4- 12 mm Flat Washers
- 4- 12 mm Lock Washers
- 2- 12mm thick 25mm OD x 12mm ID Bushings
- 2- 3/8"-16 x3/4" Flat Head Cap Screw SS

Please read and understand all instructions before beginning the installation of the Skid Plate. Please read the terms and policies on the back of these instructions.

The **Toyota Tacoma Front Skid Plate** is designed to fit the following Toyota Tacoma® Gen 3 vehicles: 2016 to Current.

**STEP 1:** Remove the 6 factory front skid plate bolts and skid plate.

**STEP 2:** Position skid plate below crossmember. Install 12mm x 50mm long bolts and 12 mm flat & lock washers in center tube holes. Only hand tight at this time. (see image 2)

**STEP 3:** Loosely install 12mmx1.25x 50mm bolts with flat & lock washers in the front crossmember. (see image 2)

**STEP 4:** Place the 12mm thick spacers between the crossmember and the skid plate, loosely install the 8mm x 1.25 x 50mm long button head bolts with flat & lock washers in the rear two holes.

**STEP 5:** Now that all the bolts are installed, fully tighten the 6 bolts.

**Happy Trails**

Image 1

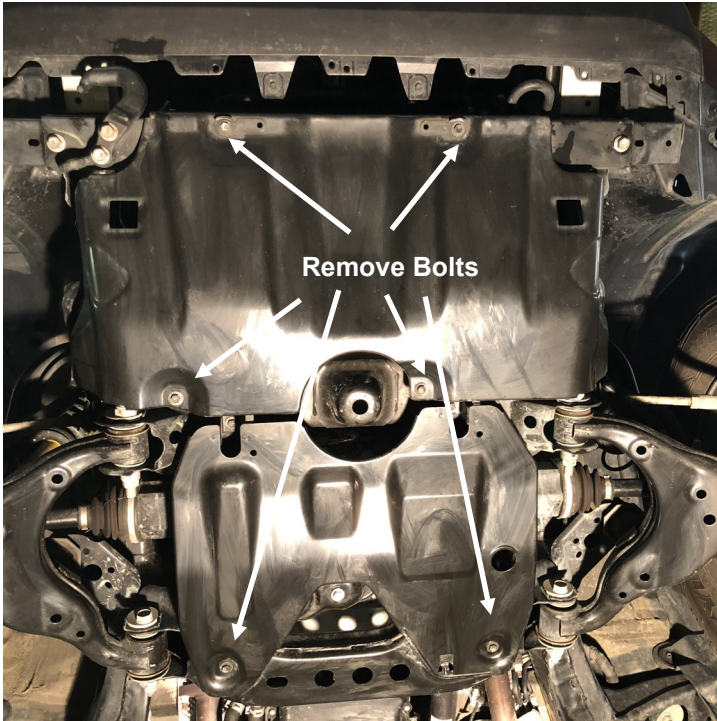
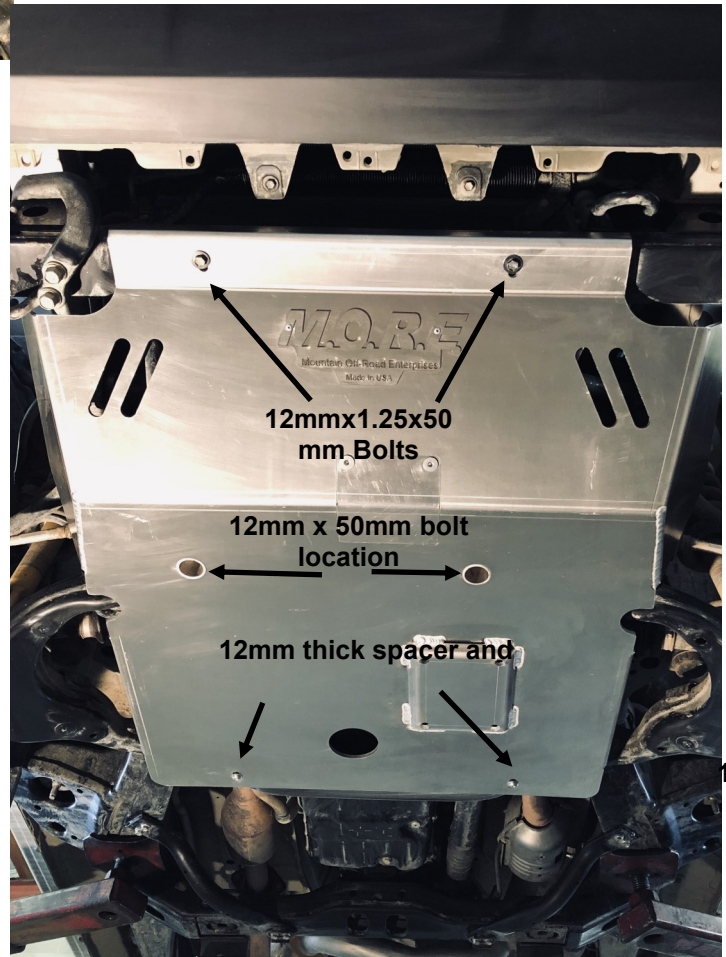


Image 2



12mm thick



#### TERMS-POLICIES:

**FIT** and **TOLERANCES:** This skid plate is the result of countless hours of research, testing, fitting and refining. Toyota® frames have a wide tolerance on bolt hole centers from frame to frame. This is why M.O.R.E.™ has installed “slots” in which to mount them. In addition to the factory tolerances, most people install other than factory equipment such as suspension lift kits, bumpers, etc. M.O.R.E.™ has done the best job we can to insure that our parts fit with all of the possibilities. However, you may find it necessary to grind, elongate, bend, or force these parts to fit on your rig. Please use common sense when installing these parts and let us know how we can improve them.

**DAMAGE CLAIMS:** All orders are carefully packed, however, mishandling by the carrier can result in damage. The carrier has the responsibility for the shipment from the time it leaves our warehouse until it is delivered to you. All claims for lost or damaged goods should be reported to the carrier, not to **M.O.R.E.™** LLC.

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