



MOUNTAIN OFF ROAD ENTERPRISES, LLC.
P.O. BOX 690 DELTA, COLORADO 81416
(877)JEEP-A2Z or (877)533-7229
FAX 888-698-5337
info@mountainoffroad.com
www.mountainoffroad.com

INSTALLATION INSTRUCTIONS for TJ4.0FH MOTOR MOUNTS



Please read and understand all instructions before beginning the installation of these motor mounts. Please read the terms and policies on the back of these instructions.

The TJ4.0FH motor mounts are designed to fit the following Jeep® vehicles: 1997-2006 Jeep® TJ Wranglers equipped with 2.5L engines, wanting to install the Jeep 4.0 liter straight six.

STEP 1: Remove the stock 2.5L frame horns and grind frame smooth.

STEP 2: Tack weld the new drivers side frame horn tilted back at approximately 7 degrees and 31-5/8" from the front of the frame to the center of the hole. (see Figures 1 and 2)

STEP 3: Tack weld the new passenger side frame horn tilted back at approximately 7 degrees and 33-5/8" from the front of the frame to the center of the bolt. (see figure3)

The two mounts should measure approximately 24-1/4" center to center of the two outside holes. (see figure 4)

STEP 4: Test fit the engine with the stock motor mounts or our JM600 motor mounts (recommended).

Fully weld the frame horns to the frame. Welding should be done by a trained and experienced competent welder.

Figure 1



Figure 2



Figure 3



Figure 4



Figure 5



TERMS-POLICIES:

FIT and TOLERANCES: These Motor Mounts are the results of countless hours of research, testing, fitting and refining. Jeep® frames have a wide tolerance on bolt hole centers from frame to frame. This is why M.O.R.E.™ has installed "slots" in which to mount them. In addition to the factory tolerances, most people install other than factory equipment such as suspension lift kits, skid plates, different transfer cases etc. M.O.R.E.™ has done the best job we can to insure that our parts fit with all of the possibilities. However, you may find it necessary to grind, elongate, bend, or force these parts to fit on your rig. Please use common sense when installing these parts and let us know how we can improve them.

DAMAGE CLAIMS: All orders are carefully packed, however, mishandling by the carrier can result in damage. The carrier has the responsibility for the shipment from the time it leaves our warehouse until it is delivered to you. All claims for lost or damaged goods should be reported to the carrier, not to **M.O.R.E.™ LLC**.

RETURNS: No returns will be accepted without prior permission from **M.O.R.E.™ LLC**. After you receive a Return Goods Authorization (RGA) number, merchandise must be returned prepaid and insured. A claim must be made within 30 days from receipt of merchandise. The original invoice or a copy with the RGA number written on must accompany all returns. A 20% restocking fee will be charged on all parts returned for credit or refund unless merchandise is proven to be defective or was shipped wrong by **M.O.R.E.™ LLC**. No merchandise will be issued credit or refund if it has been installed, modified, used in any way or is in unsalable condition.

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