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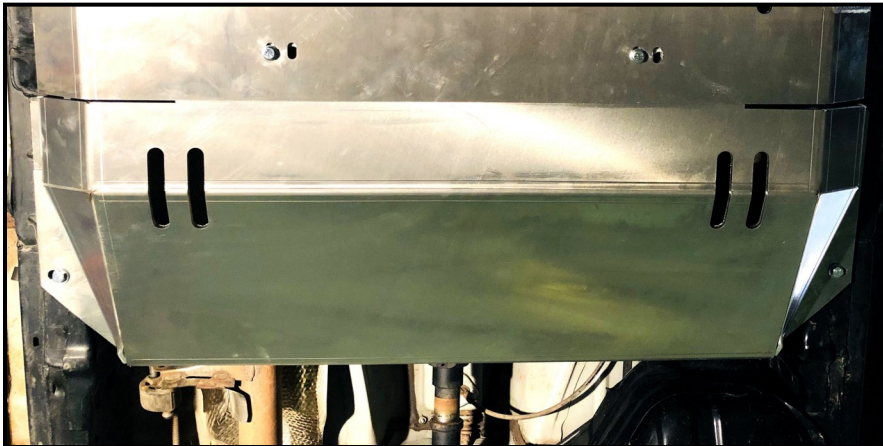
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INSTALLATION INSTRUCTIONS: Transfer Case Skid Plate on Toyota 4 Runner 5th Generation 2010-Current



HARDWARE KIT:

- 1- Transfer Case Skid Plate Aluminum 1/4" Plate
- 2- 7/16" Tab Nuts
- 2- 7/16"x1-3/4" Bolts
- 2- 7/16" Lock Washers
- 2- 7/16" Flat Washers
- 4- 3/4" thick x 1x1/2" ID Spacers
- 4- 8mmx1.25x60mm long Bolts
- 4- 8mm Lock Washers
- 4- 8mm Flat Washers

If you order the T4MSP5G and T4TCSP5G separately, discard 4 of the 8 spacers because both skids will use the same 4 spacers together.

Please read and understand all instructions before beginning the installation of the Skid Plate. Please read the terms and policies on the back of these instructions.

The **Toyota 4 Runner Transfer Case Skid Plate** is designed to fit the following Toyota 4 Runner ® Gen 5 vehicles: 2010 to Current.

If you are installing the front skid plate , middle skid plate, and rear transfer case skid plate then install in this order: rear transfer case 1st, then the middle skid plate next, and the front skid last.

STEP 1: Remove the 4 factory bolts in the transfer case crossmember. (see image 1)

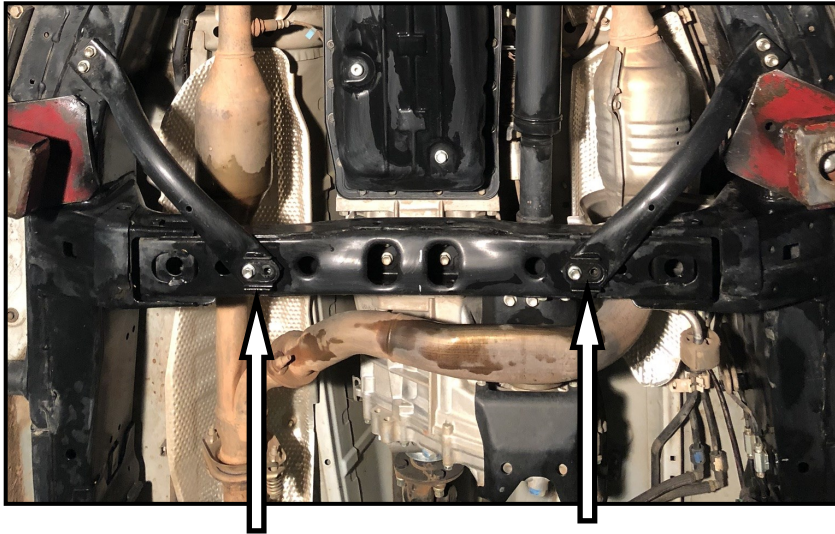
STEP 2: Position skid plate over the transfer case. Insert the 4- 8mmx60mm bolts with the 3/4" long spacers between the front of the T-Case Skid and crossmember. Tighten lightly at this time. (see image 2)

STEP 3: Mark through the back holes of the skid plate onto the 4 Runners frame with a Sharpe or scribe. Then drill the marked spots using a 1/2" drill bit into the frame. Insert 7/16" tab nut through the factory hole in the frame and align it so it is at the hole you just drilled. Install 7/16" bolts with flat and lock washers up through the skid plate and drilled hole in the frame and into the 7/16" tab nut. (see image 2)

STEP 4: Once all the bolts have been started, tighten all the hardware.

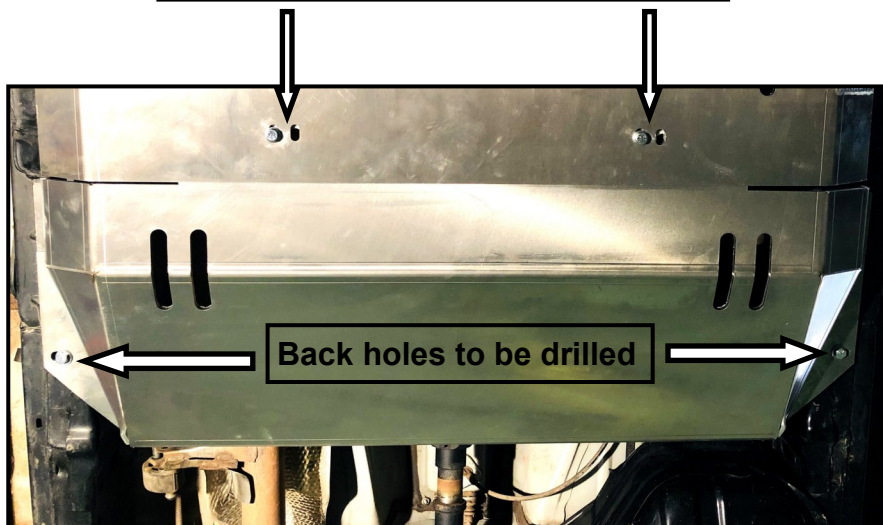
Happy Trails

Image 1



Remove 4 factory 8mm bolts. Then install skid plate using 8mmx60 bolts with the 3/4" spacers between the skid plate and crossmember.

Image 2





TERMS-POLICIES:

FIT and **TOLERANCES:** This skid plate is the result of countless hours of research, testing, fitting and refining. Toyota® frames have a wide tolerance on bolt hole centers from frame to frame. This is why M.O.R.E.™ has installed “slots” in which to mount them. In addition to the factory tolerances, most people install other then factory equipment such as suspension lift kits, bumpers, etc. M.O.R.E.™ has done the best job we can to insure that our parts fit with all of the possibilities. However, you may find it necessary to grind, elongate, bend, or force these parts to fit on your rig. Please use common sense when installing these parts and let us know how we can improve them.

DAMAGE CLAIMS: All orders are carefully packed, however, mishandling by the carrier can result in damage. The carrier has the responsibility for the shipment from the time it leaves our warehouse until it is delivered to you. All claims for lost or damaged goods should be reported to the carrier, not to **M.O.R.E.™** LLC.

RETURNS: No returns will be accepted without prior permission from **M.O.R.E.™** LLC. After you receive a Return Goods Authorization (RGA) number, merchandise must be returned prepaid and insured. A claim must be made with in 30 days from receipt of merchandise. The original invoice or a copy with the RGA number written on must accompany all returns. A 20% restocking fee will be charged on all parts returned for credit or refund unless merchandise is proven to be defective or was shipped wrong by **M.O.R.E.™** LLC. No merchandise will be issued credit or refund if it has been installed, modified, used in any way or is in unsalable condition.

WARRANTY: All merchandise is warranted to be free from defects in materials and workmanship prior to installation. Any alteration or improper use will void this warranty. Because all parts we sell are intended for use in heavy-duty applications it is not possible to warrantee or guarantee the performance of any items. **M.O.R.E.™** LLC. products and the products manufactured by others, which we sell may be subject to an infinite variety of conditions due to the manner in which they are used, serviced and/or installed. Purchasers and users of such products rely upon their own judgment as to the suitable use selection, service and installation of such products.

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Specifications are subject to change without notice.

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