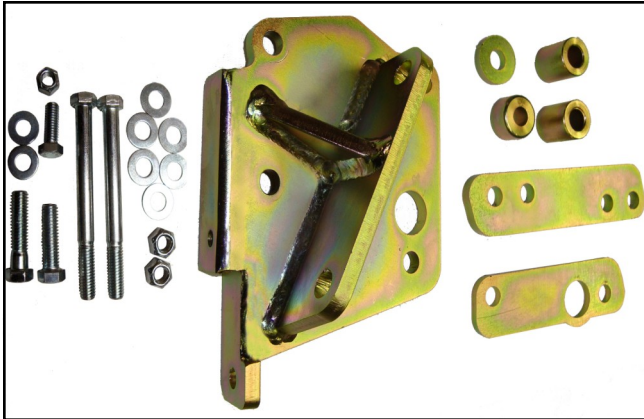




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INSTRUCTIONS FOR M.O.R.E.™ SB8795-1 Steering Box Bracket H.D.

Please read Terms/Policies on page 3 before installing



CONTENTS of KIT:

Qty:	Description:
1	Bracket-Steering Box H.D.
1	3/8" offset plate
1	1/4" plate spacer
1	1/4" round spacer
2	1 1/4" spacers
1	3/4" spacer
2	7/16" x 4 1/2" Bolts
1	7/16" x 1 3/4" Bolt
1	7/16" x 1 1/2" Bolt
6	7/16" flat washers
2	7/16" lock nuts
1	3/8" x 1" bolt
1	3/8" lock nut
2	3/8" flat washers

Please read all instructions before installing.

This Steering Box Bracket H.D. (Heavy Duty) is designed to fit 1987-1995Jeep® YJ Wrangler vehicles and will move the steering gear forward 1". **Depending on the type of steering shaft your Jeep has , it may be necessary to replace or modify the steering shaft.** Please read and understand all instructions before installing.

FIT and TOLERANCES: This kit is the result of countless hours of research, testing, fitting and refining. Jeep® frames have a wide tolerance on bolt hole centers from frame to frame. In addition to the factory tolerances, most people install other than factory equipment (i.e.: steering gear boxes, bumpers, springs, winches, shackle reversal systems, etc.) M.O.R.E.™ has done the best job we can to insure that this part fits with several of the possibilities. However, you may find it necessary to modify (i.e.: grind, elongate, bend, or force) the parts in this kit, or other parts on your Jeep®, to fit on your rig. Please use common sense when installing these parts and understand that once you modify this part in any way, shape or form, it is not returnable.

- STEP 1:** Disconnect the power steering hoses, drag link and steering linkage. Remove steering box and bracket from frame. Retain factory bolts for use later. (See figure 1)
- STEP 2:** Install heavy duty bracket with factory bolts through the bottom of the bracket and 7/16" x 4 1/2" bolts with washers through top holes. (See figure 2)
- STEP 3:** Install 1/4" thick plate spacer as shown. (See figure 3)
- STEP 4:** Install 1/4" and 3/4" round spacers over threaded mounting holes as shown. (See figure 4)
- STEP 5:** **Loosely** install 3/8" thick offset plate as shown over spacers. Use the 7/16" x1 3/4" bolt with a washer through the 3/4" spacer and the 7/16" x 1 1/2" bolt with a washer through the 1/4" spacer. (See figure 5) We recommend using thread locker on all bolts.
- STEP 6:** Install steering box over the bolts sticking through the frame and heavy duty bracket. Install 7/16" washers and nuts onto bolts. (See figure 6)
- STEP 7:** Insert 1 1/4" spacers between the steering box and heavy duty bracket on the lower 2 holes and install factory bolts. (See figure 7) You may now tighten all hardware.
- STEP 8:** Install sway bar clamp onto lower side of heavy duty bracket using the factory bolt in the threaded hole and the 3/8" bolt, washers, and nut provided. (See figure 8)

STEP 9: Reinstall drag link, hoses, and steering linkage. It may be necessary to notch the bottom of the grille panel to accommodate the power steering hoses. (See white line in figure 9)

Final Notes: Start vehicle and turn wheels lock to lock several times to check for any signs of binding or unusual noises. Torque on all bolts should be checked after the first few hours of use and then periodically after that.

Figure 1

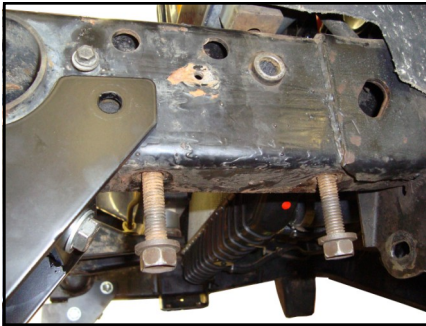


Figure 2



Figure 3

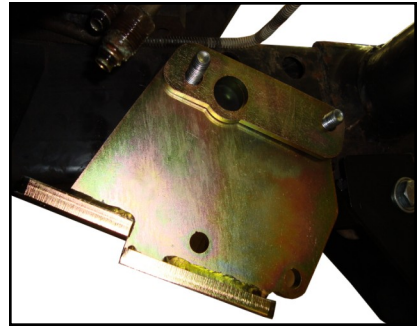


Figure 4

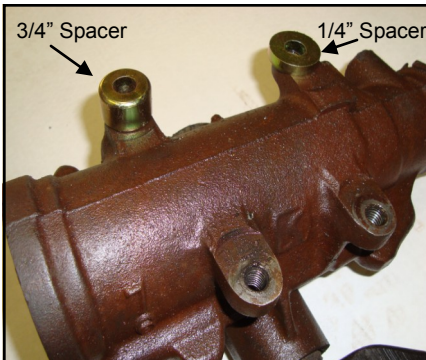


Figure 5

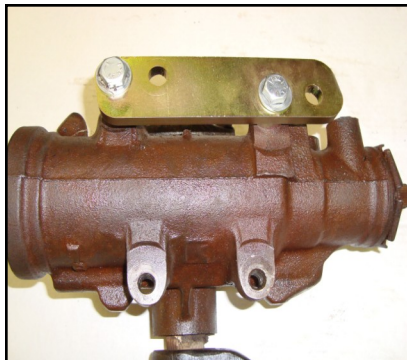


Figure 6



Figure 7

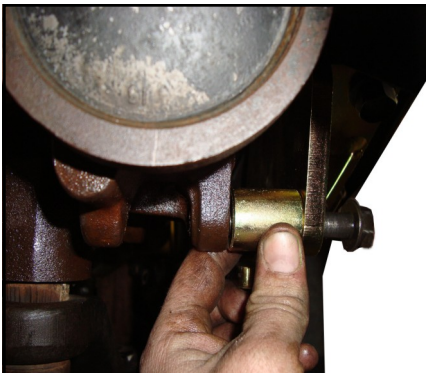


Figure 8



Figure 9



TERMS/POLICIES:

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