

INSTALLATION INSTRUCTIONS for ARB4RUN5 DUAL COMPRESSOR MOUNT



HARDWARE KIT:

- 1- TANK MOUNTING BRACKET
- 1- TOP MOUNTING BRACKET
- 1- ELBOW BRACKET
- 11- 6MM x 16MM BOLTS
- 11- 6MM LOCK WASHERS
- 1- 1/4" FLAT WASHER
- 3- 8MM FLANGE NUTS
- 1- 1/4"xNPT to 4AN 90 degree fitting



Please read and understand all instructions before beginning the installation of the air compressor mount. Please read the terms and policies on the back of these instructions.

The **ARB4RUN5 Dual compressor mount** is designed to fit the following Toyota® vehicles:
 2010 to 2019 4-Runners equipped with 6-cylinder engines.

- STEP 1:** If you are not installing the ARB air tank proceed to step 3. Rotate the fittings on the air tank as shown. (see figure 1) Install optional air line at this time.
- STEP 2:** Install air tank on mounting brackets using 4-6mm bolts with lock washers. (see figure 2)
- STEP 3:** Remove the wiring harness clip from the passenger side inner fender and remove the nut shown. (see figure 3)
- STEP 4:** Install elbow bracket with stud facing up onto threaded stud using the nut removed in step 3. (see figure 4)
- STEP 5:** Push down wiring harness and loosely Install mounting bracket onto the three studs using 8mm nuts. Install 6mm bolt with lock and flat washer into threaded hole in the inner fender. Once all fasteners are started, they can be tightened. A 1/2" ratcheting wrench may be needed for the nut in the back. It is easiest to access by reaching beneath the whole mounting bracket from the right side. (see figure 5).
- STEP 6:** Install the compressor onto the mount as shown using 4-6mm bolts with lock washers. (see figure 6)
- STEP 7:** Set compressor mount onto the tank mount and complete your wiring. Slip compressor mount into tank mount groove and secure using 6mm bolts with lock washers. (see figure 7 and 8)
Compressor removed from mount for illustration purposes.
- STEP 8:** Slip a 10 mm box end wrench into compressor shroud and loosen cap bolt. Install 90 degree fitting into compressor cap **DO NOT OVERTIGHTEN!** and rotate cap to gain clearance for fitting. Tighten cap bolt. (see figure 9 and 10) Attach air hose to 90 degree fitting. Check for leaks.
- STEP 9:** Slowly close hood and check for clearance. **GO WHEELING!**

FIGURE 1

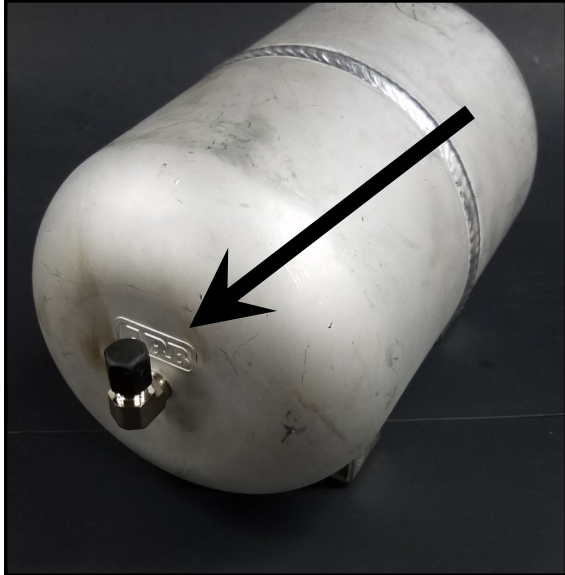


FIGURE 2



FIGURE 3

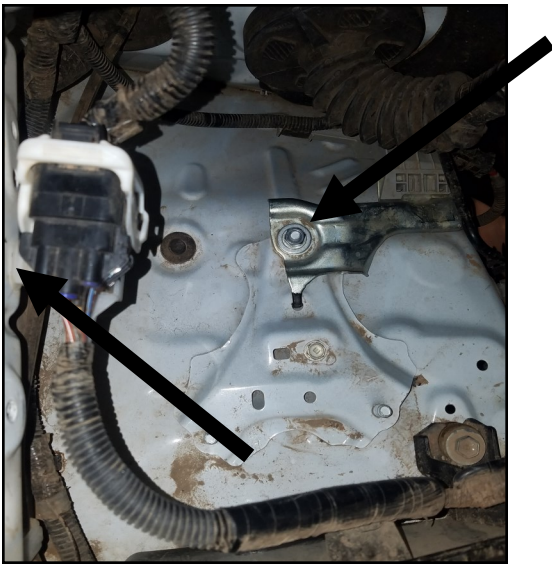


FIGURE 4



FIGURE 5

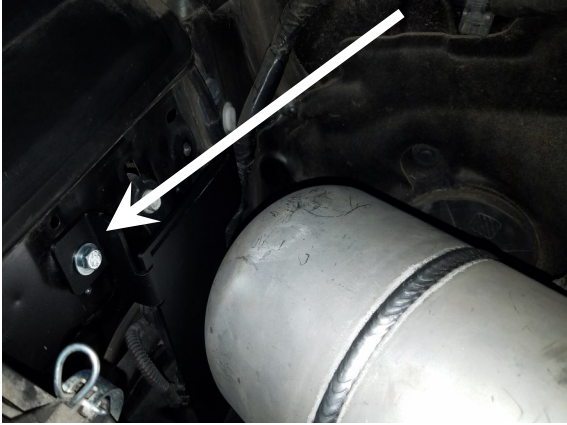


FIGURE 6

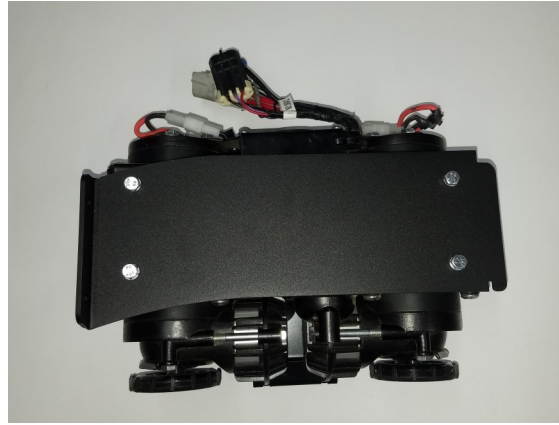


FIGURE 7

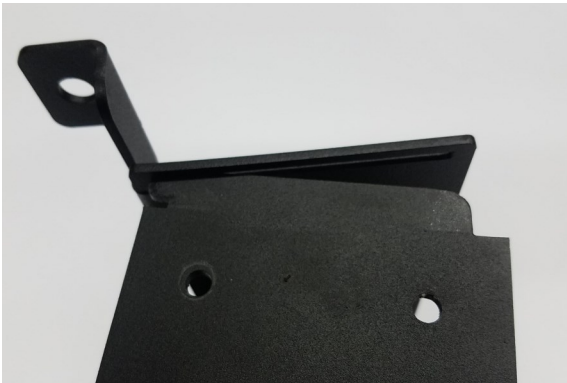


FIGURE 8



FIGURE 9



FIGURE 10





TERMS-POLICIES:

FIT and **TOLERANCES:** This compressor mount is the result of countless hours of research, testing, fitting and refining. Vehicle frames have a wide tolerance on bolt hole centers from frame to frame. This is why M.O.R.E.™ has installed “slots” in which to mount them. In addition to the factory tolerances, most people install other than factory equipment such as suspension lift kits, bumpers, etc. M.O.R.E.™ has done the best job we can to insure that our parts fit with all of the possibilities. However, you may find it necessary to grind, elongate, bend, or force these parts to fit on your rig. Please use common sense when installing these parts and let us know how we can improve them.

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