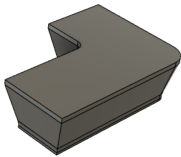Here is a test print to test PETG or other 'sticky' filaments in the corner of your bed before printing large prints in center.

https://www.printables.com/model/356813-test-print-for-wham-bam-pex-on-bambu-lab-x1c


Once downloaded open the WB test print.3mf in Bambu Lab Slicer.
It will open in position of front right corner, and contain best settings for the temperatures and start gcode.

Follow instructions below for saving the start gcode in the slicer.
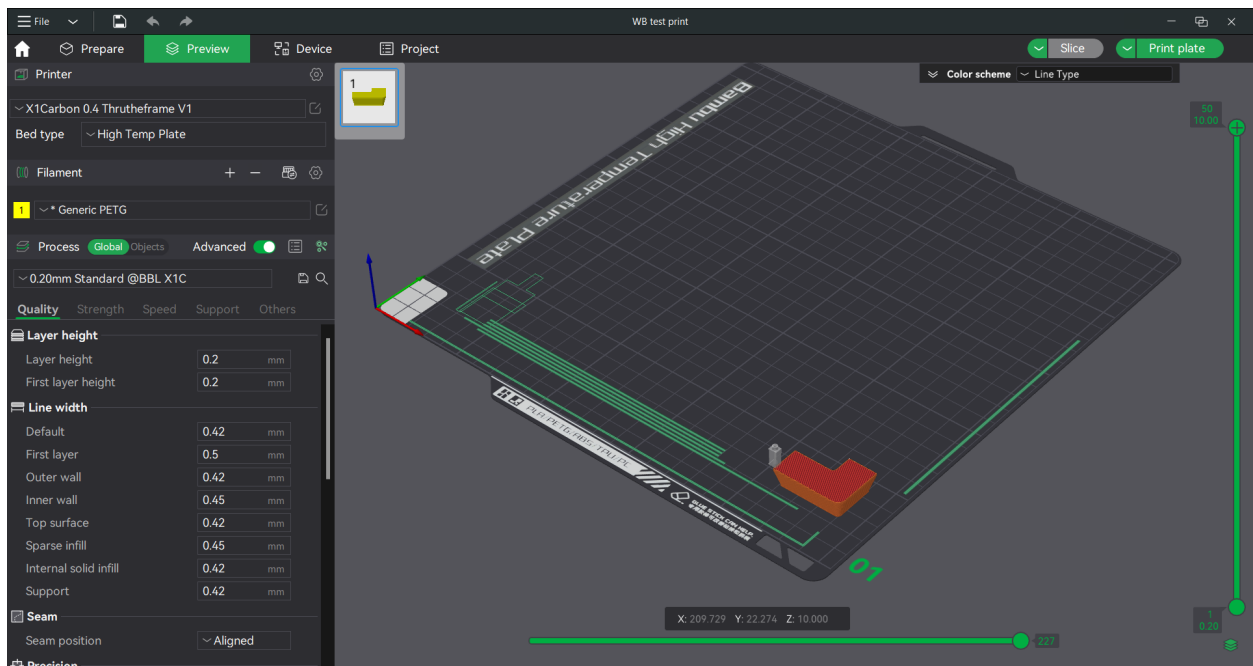
# Instruction on how to save settings from the WB test print.3mf file

- Load WB test print.3mf onto the Bambu Lab slicer.
- Click the icon circled in red to open the settings menu
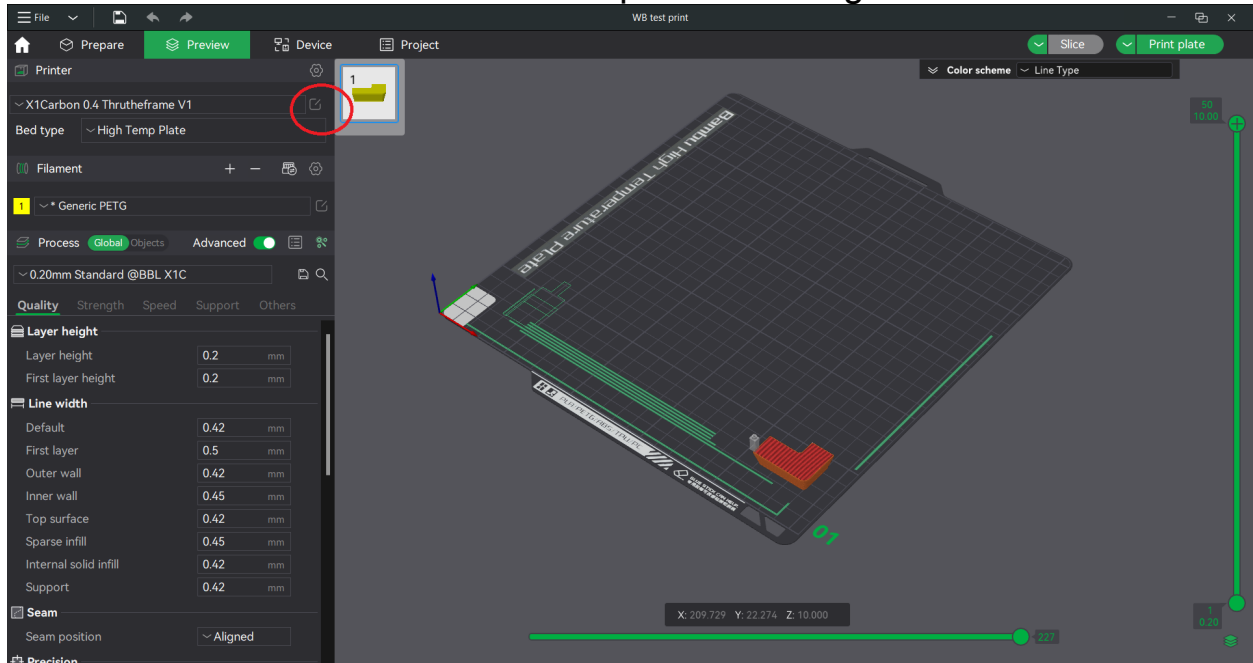
- Enable the Advanced mode circled in Green
- Click the save icon circled in Red
- Edit the name and click OK
- The custom start and end gcode is now saved.
- This will provide a +0.03mm z-offset when used with Wham Bam PEX plate when High Temp Plate option is chosen.
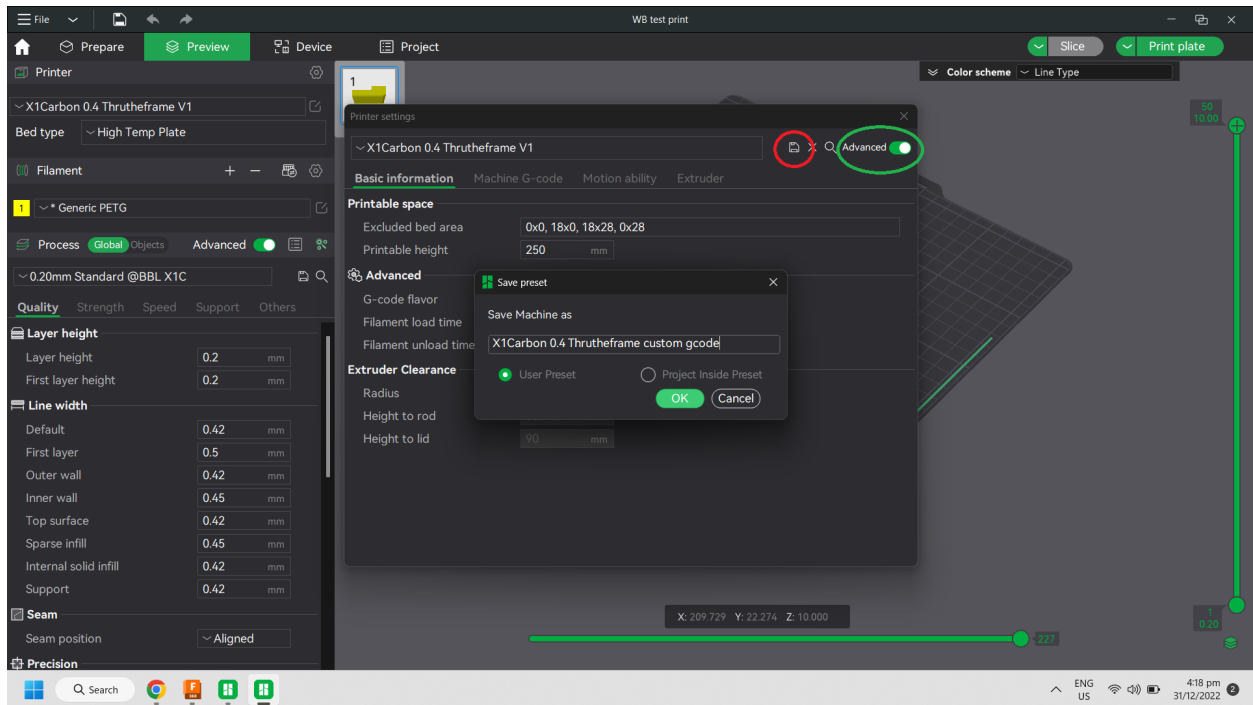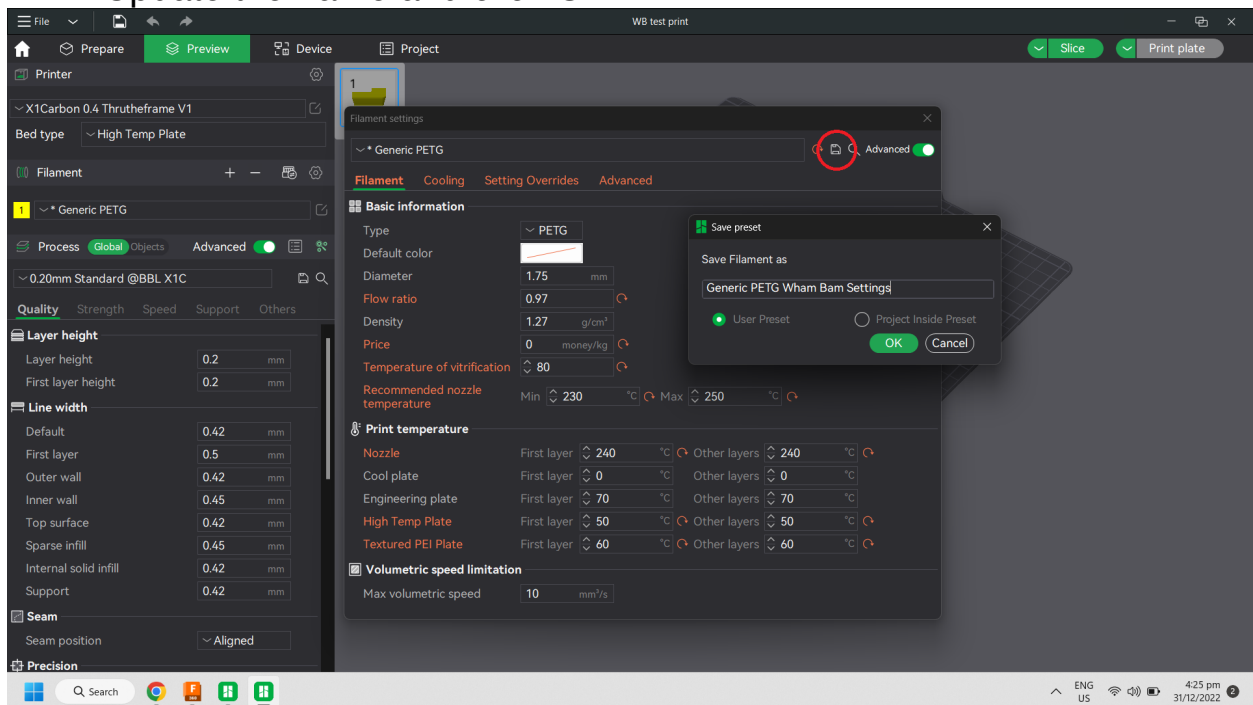
- To edit the filament setting for PET, click the icon circled in Red
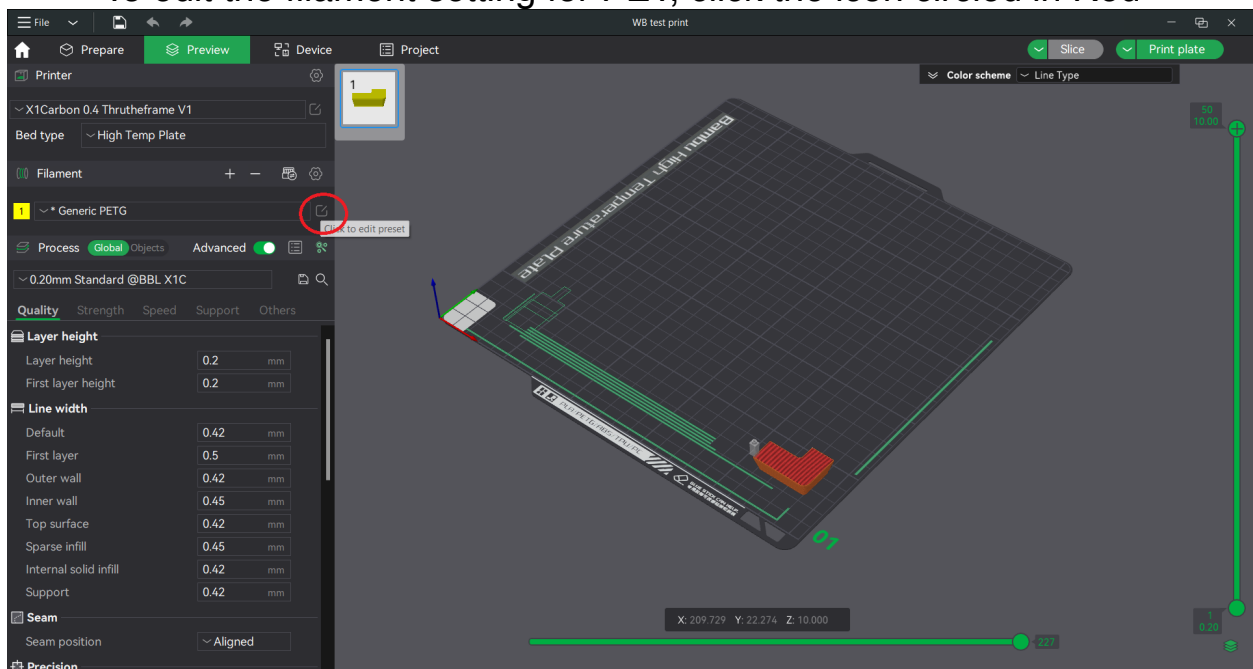
- Wham Bam recommended temperature setting as show below.
- Click the icon circled in Red to save the settings.

- Update the name and click OK.

Note:
The start and end gcode is dated 16 Dec 2022. For Bambu Slicer Ver 1.4.0.17.

ThrutheFrame will update the start and end gcodes as and when Bambu Lab does any major updates to their firmware that would affect the existing gcode.

Updates to the gcodes will be announced on Bambu Lab Official page and ThrutheFrame's twitter account @thrutheframe