

drive

DeVilbiss[®]
HEALTHCARE



4-Wheel Auto-Folding Scooter

Instructions for use

CONTENTS

1. INTRODUCTION.....	3
2. CONTACT INFORMATION.....	3
3. PRODUCT DESCRIPTION.....	4
3.1 Environment.....	4
3.2 Intended User Group.....	4
3.3 Intended Use.....	4
3.4 Indications.....	4
3.5 Product Overview.....	4
4. SAFETY.....	5
4.1 Warnings & Cautions.....	5
4.2 Risk Assessment.....	5
4.3 Contraindications.....	5
4.4 Scooter Loading.....	6
4.5 Training.....	6
4.6 General Warnings.....	7
5. TRANSPORT & STORAGE.....	9
6. SYMBOL DEFINITION.....	10
7. PARTS IDENTIFICATION.....	12
8. CHARGING & PREPARING FOR USE.....	13
8.1 Installation.....	13
8.2 Armrest Installation.....	13
8.3 Battery Charging.....	14
8.4 Checking Before Use.....	15
9. OPERATION OF THE FLEX SCOOTER.....	16
9.1 Operational Limits.....	16
9.2 Scooter Controls.....	16
9.3 Folding & Unfolding.....	21
9.4 Driving the Scooter.....	23
9.5 Steps, Kerbs & Fixed Obstacles.....	24
9.6 Inclines.....	25
9.7 Outdoor Operation & Inclement Weather Precautions.....	26
9.8 After Use Instructions.....	26
10. CLEANING.....	27
11. MAINTENANCE & SERVICING.....	28
11.1 General Guidelines.....	28
11.2 Fault Resolution.....	30
11.3 Repair.....	30
12. DISPOSAL OF PARTS.....	31
13. ELECTROMAGNETIC COMPATIBILITY (EMC).....	32
14. SPECIFICATION.....	33
15. WARRANTY.....	34
16. MAINTENANCE SCHEDULE.....	35
17. QUICK START GUIDE.....	36
18. FOLDING TROUBLESHOOTING.....	38
19. ERROR CODES & TROUBLESHOOTING.....	39

1. INTRODUCTION

Thank you for purchasing this product. These instructions for use should be read carefully and understood before operating the scooter. Improper use or unfamiliarity with the scooter may result in harm, injury or traffic accidents. A maintenance schedule has also included at the back. Keep this manual with the scooter, or in a safe place.

Contact Drive DeVilbiss Healthcare Ltd. or check our website for the latest version of this document. Users with visual, reading or cognitive disabilities should seek advice from a professional care provider for an appropriate format. If this is not viable, users should contact Drive DeVilbiss Healthcare Ltd. If you have any questions concerning the operation or maintenance of the scooter, contact Drive DeVilbiss Healthcare Ltd.

2. CONTACT INFORMATION

For assistance in setting up, using, maintaining your scooter, to report unexpected operation or for any service, warranty, sales or customer service information regarding this product, please contact Drive DeVilbiss Healthcare Ltd.



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Any serious incident that has occurred in relation to the device should be reported to the manufacturer and the MHRA or competent authority of your Member State. Please quote the product serial code on all correspondence.

For Service & Support outside the United Kingdom, please contact the local distribution company from where this equipment was purchased. Failure to do so may result in the product warranty becoming void.

3. PRODUCT DESCRIPTION

3.1 Environment

The FLEX Scooter can be used in both indoor and outdoor environments where appropriate. The FLEX Scooter can be used on flat, even path surfaces, however the user should avoid grass, gravel, gradients greater than 6° and motorised roads. Additional care should be taken to avoid inclement weather and wet surfaces.

3.2 Intended User Group

The FLEX Scooter is intended for a single user of weight up to 125kg (19.7st). The intended user group for this device is any mobility restricted individual that requires assistance with transport. The patient / occupant is the only intended operator. Users must be both mentally and physically capable of operating the device with minimal risk of injury to themselves and others.

3.3 Intended Use

The intended use of the scooter is to transport an end user with restricted mobility, as defined in section 3.2.

The scooter is intended to support a single occupant. A risk assessment must always be performed on the suitability of the user to the scooter.

3.4 Indications

To provide transport mobility to an end user with restricted mobility.

3.5 Product Overview

The FLEX Scooter has been designed to provide a comfortable and secure solution for users who have mobility restrictions. The product is a class A scooter (under EN 12184:2014), class I medical device and class 2 invalid carriage (under The Use of Invalid Carriages on Highways Regulations 1988). For specific guidance with outdoor use, see section 9.6.

This manual is composed from the product design and specifications at the time of publication. As designs change, some illustrations and pictures in the manual may not correspond to the scooter that you purchased. We reserve the right to make design modifications.

4. SAFETY

4.1 Warnings & Cautions



Warning

Warnings in this user manual highlight potential hazards that if disregarded could lead to injury or death.



Caution

Cautions in this user manual highlight potential hazards that if disregarded could lead to equipment damage or failure.

4.2 Risk Assessment

Before using the scooter, a risk assessment must be performed by a competent individual to ensure the safe use of the scooter on a user-by-user basis. It is the responsibility of users and carers to determine that they are both mentally and physically capable of operating the scooter with minimal risk of injury to themselves or others.

The risk assessment should include, but not be limited to:

- Entrapment
- Falling out of the scooter
- Small adults (and children)
- Individuals who lack capacity to operate the scooter
- Users with visual, reading or cognitive disabilities
- Very active occupants
- Unauthorised people with access to the scooter

4.3 Contraindications

- The end user exceeds maximum weight capacity indicated in section 4.4
- The end user has postural support needs that are not addressed by the FLEX Scooter
- Inability to safely guide a power mobility device

Other contraindications may be relevant which are specific to an individual and / or care environment.

4.4 Scooter Loading

The maximum user weight of the scooter is: 125kg (19.7st)

Maximum user weight is the sum of the user mass and the mass of any ancillary attachments or accessories. Exceeding the maximum weight capacity will void your warranty. Drive DeVilbiss Healthcare Ltd. will not be held responsible for injury and / or damages resulting from failure to observe weight capacities.



Warning

- The maximum load is for the scooter to be occupied by one person only. Additional weight could damage components or destabilise the scooter, potentially causing injury.
- The scooter may only be used to transport one person at a time. It should not be used for climbing. The backrest is not designed to support an entire person's body weight — risk of collapse, entrapment.
- The scooter is not a toy. Children should not be allowed to play near or operate the scooter, as they are at risk of harm.

4.5 Training

All individuals operating the FLEX Scooter are to be suitably familiar with the functionality and limitations prior to use. It is the responsibility of the user to ensure they are suitably trained to use the scooter and any associated parts safely and correctly. Every effort should be made to resolve deficiencies and should include consideration of retraining, falls prevention and equipment alterations and modifications.

If these instructions for use are not deemed sufficient and the need for training is required, please contact Drive DeVilbiss Healthcare Ltd. (see section 2) who can discuss training options with you.

4.6 General Warnings



Warning

- Do not use a damaged or badly worn scooter — risk of harm.
- Check the functionality of the scooter before every use, using the method listed in section 8.3. Check the current fastest speed setting is appropriate. (It is recommended to use a slower speed setting at the beginning of every use, gradually increasing the speed setting as appropriate.)
- Do not use the scooter in rain, ice or snow conditions. Such exposure can damage the scooter and put the user at risk. If exposed to moisture, do not operate the scooter until it has dried thoroughly.
- Do not drive on tall grass, motorised roads, loose surfaces, such as gravel or sand, or in muddy conditions.
- Reduced speed and care should be taken when navigating obstacles.
- Do not attempt to navigate on slopes greater than 6°.
- If unintended movement of the scooter occurs, release the throttle levers to automatically stop the scooter. Do not use the key switch to stop your scooter unless an emergency requires the powering down of the scooter.
- Under no circumstances should the scooter be used as a seat in a motor vehicle.
- The scooter is designed for occupants who weigh less than 125kg (19.7st); overloading may put the user at risk of falling or entrapment.
- Do not touch any exposed contacts or connectors while using the product or while in contact with other individuals.
- Misused electrical equipment can be hazardous.
- Do not operate the scooter while under the influence of alcohol or when excessively tired.
- Do not operate the scooter at night near motorised roads or in situations without a clear line of sight.
- Only approved parts, specified for the FLEX Scooter, should be used. Accessories that have not been approved or designed for use with the scooter are not to be used — a hazard could be introduced due to product combination incompatibility. If in doubt, contact Drive DeVilbiss Healthcare Ltd.



Warning

- Modification of the FLEX Scooter, its parts or features is not allowed without the permission of Drive DeVilbiss Healthcare Ltd. — a hazard could be introduced.
- The scooter is electrically operated, so should not be used in oxygen-rich environments, in the presence of flammable gases, sources of heat or naked flames — risk of explosion / fire. Damaged or worn upholstery increases the risk of fire hazard and should be replaced immediately.
- Individuals unable to drive the scooter without assistance or supervision must not use the scooter without such supervision. Unsupervised use of the scooter must be avoided if there is any doubt about the ability of an individual to operate it safely.
- If children, adults with learning difficulties or pets pose a potential risk of tampering with the scooter, its suitability for use is to be considered during the initial user / product risk assessment.
- Only use freewheel (manual) mode to manually manoeuvre the FLEX Scooter when unoccupied. Do not use freewheel mode on the scooter whilst occupied and / or on a slope. Always put the scooter in drive mode when freewheel manoeuvring is completed.

5. TRANSPORT & STORAGE

Environmental conditions for transport and storage:

Ambient temperature: -7°C to $+50^{\circ}\text{C}$

Follow these conditions when transporting or storing the scooter:

- The power switch should be turned off.
- Always fully charge, then remove the battery prior to long-term storage to ensure maximum battery efficiency.
- The scooter should be stored in clean and dry conditions. Cover to protect from fluid ingress, dirt, dust etc.
- Scooters should not be stored on their side, on their backs, or stacked.
- When transporting scooters by vehicle, they should be securely stowed in the back of a van, truck, or boot of a car. Adjustable parts should be removed or properly secured during transport.
- Keep the instructions for use with the scooter or in a safe place.

Note: This vehicle is suitable for land and air transport, but contact your carrier in advance to determine their specific requirements. The 25.2V 10Ah lithium battery pack may require special packaging and storage provisions in line with IATA or UN Guidelines. To remove the battery, pull using the handle.

If your scooter is stored for a prolonged period, flat spots may develop in the wheels, causing an uneven sensation when driving. This should work itself out over time. Drive DeVilbiss Healthcare Ltd. suggests placing a sturdy platform under the frame to lift the wheels off the ground and take weight off the wheels during storage. If you notice flat spots after continued use, replace the scooter wheels immediately.



Caution

- Infrequently charged batteries, or batteries stored without a full charge are susceptible to permanent damage, causing unreliable performance from your scooter.
- Avoid placing the scooter in direct sunlight — this could damage the electrical system and / or cause label fading.
- Clean the scooter in line with section 10 prior to storage.













Warning

- Improper storage of your scooter may result in permanent damage to the frame and / or electronics.
- Do not sit on the scooter while in a moving vehicle.

6. SYMBOL DEFINITION

The following symbols are found on this scooter:

Symbol	Description
	Warning Beware of potential hazard
	Caution Beware of potential product damage
	Refer to instructions for use - Recommended Failure to read the instructions for use could introduce a hazard
	Refer to instructions for use - Mandatory Failure to read the instructions for use could introduce a hazard
	Medical Device
	Safe working load
	Do not create a stack of more than 2 boxes
	Fragile, handle with care
	Use no hooks
	This way up

Symbol

Description



Serial number



Product code



Importer code



Quantity



UK Responsible person



Authorised EU Representative



Manufacturer



Date of manufacture



Importer



Distributor



W.E.E.E Label - Found on individual parts of electrical system
(Waste Electrical and Electronic Equipment) Refer to section 12)



Keep away from rain



Beware of trapping points



This device must not be used as a seat in a motor vehicle.

7. PARTS IDENTIFICATION



8. CHARGING & PREPARING FOR USE

8.1 Installation

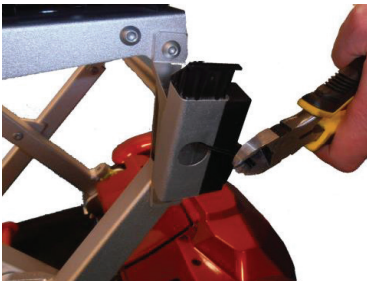


Warning

- Before preparing the scooter, ensure these instructions have been read and fully understood.
- Prepare the scooter in a dry, indoor environment.
- Do not attempt to fold / unfold the scooter while in use.
- Only competent persons are to prepare the scooter for use. If in doubt, contact Drive DeVilbiss Healthcare Ltd.
- Ensure a risk assessment in line with local health and safety policy is undertaken to ensure that staff are not put at risk when performing assembly activities.

8.2 Armrest Installation

To install the armrests, first remove the tie-wrap securing the protective plug to the frame and remove this plug. Insert the armrest into the frame and secure with supplied locking bolt, tightening clockwise.



8.3 Battery Charging



Warning

- Do not open the battery.
- Do not connect an extension cord to the battery charger.
- Keep metal objects away from the battery terminals; electric shock may occur.
- Ensure the charging cable is not under excessive tension to avoid cable damage — damaged cables can create an electrocution / fire risk.
- Ensure the battery is not exposed to direct sunlight or a secondary heat source — direct heating of the battery via an external source could pose a fire risk or cause an explosion.
- Do not drive the scooter while the charging cable is attached or connected.



Caution

- Only charge the FLEX Scooter with the approved charger, using the charging port on the tiller. Never charge the scooter using a different charger. Use of the socket to supply power to other electrical equipment may damage the scooter's control system and EMC performance.
- Charge fully before each use.

The battery pack can be charged either when it is installed or removed from the scooter.

To Charge through the Tiller

- Switch the key ignition off.
- Open the charging socket cap on the charging point. Then connect the charger's round plug in to the charging socket (as shown in photo)
- Plug the charger's power cord in to the mains.
- Switch on the plug socket at the mains.



The battery can be charged, when it is removed from the scooter, using an optional charging base; item code FLEXAC1

Battery Charger

The charger LED will illuminate orange when the batteries are charging. When the LED turns green then bulk charging is complete, however the charger will continue to trickle charge the batteries. Trickle charging is used to improve battery longevity and performance.

For optimum performance the batteries should be charged for 6 hours, but never more than 12 hours.

If you use the scooter infrequently, always charge the battery before storing the scooter away. Disconnect the battery pack from the scooter. Recharge the battery for 6 hours every three months if the scooter is not used.

8.4 Checking Before Use

It is important to check the functionality of the scooter before the initial use to ensure its safe operation.

- With the freewheel lever set to 'NEUTRAL', the scooter should move freely when pushed by hand. With the freewheel lever set to 'DRIVE', it should not be possible to move the scooter by hand.
- Gently push on either of the throttle controls and ensure the scooter responds correctly.
- Turn the tiller console and ensure the wheels respond correctly.
- Release the throttle control after moving in any direction. The throttle control should immediately return to the neutral position and the scooter should come to a stop.

9. OPERATION OF THE FLEX SCOOTER

9.1 Operational Limits

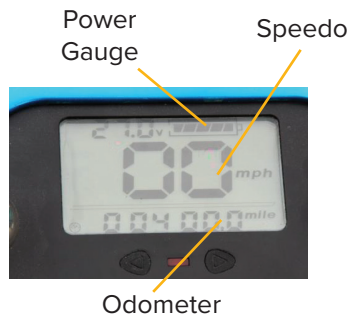
Ambient temperature: -7°C to +50°C
Operating Humidity: 20% to 85% RH

9.2 Scooter Controls

Please refer to the diagram below to identify your scooter controls and their functions. Familiarise yourself with the terminology to better understand references throughout these instructions.



The scooter features an LCD display (right).
The Speedo shows the current speed of the scooter.
The Power Gauge shows battery voltage and remaining power in the battery.
The Odometer displays the current travel time and mileage.



Caution

Make sure the scooter functions work correctly before operating, using the checklist in section 8.4 for guidance.

Key Ignition

The key ignition acts as the power switch for the scooter. To switch the power on, turn the key clockwise and the LCD will illuminate. To switch the power off, turn the key anticlockwise, after which the LCD should switch off and the key can be removed.



Warning

- Do not turn the ignition off whilst driving as this will lead to an emergency stop and possible risk of damage or injury.
- When at rest, power down your scooter to prevent unintended motion.

Speed Dial

Turn the speed dial to determine the maximum speed of the scooter. Turn the dial clockwise to increase the speed setting and turn the dial anticlockwise to decrease the speed setting.



Warning

Do not adjust the speed dial whilst driving as this could result in loss of control. Do not set the highest speed whilst driving indoors.

Tiller Adjustment

Adjust the tiller angle by pressing the Tiller Angle Adjustment Lever whilst pulling or pushing the tiller to the correct angle for the user. Release the lever to lock the tiller in position.

Pull on the Tiller Height Adjustment Catch on the tiller to unlock. Then pull up the tiller until it is set at the correct height for the user. Push the catch to lock the tiller.



Warning

Always ensure the tiller height adjustment catch is locked when driving the scooter.
Always check the tiller moves and turns freely before driving.

Moving and Braking

To move forward, push the right hand side of the wigwag paddle forwards, whilst gripping the handlebars. Push the left hand side of the wigwag paddle forwards and the scooter will move backwards, emitting an audible reversing alarm. To brake, release the wigwag paddle which will return to neutral and activate the electromagnetic brake automatically and bring the scooter to a prompt stop. The wigwag paddle allows you to control the speed of the scooter up to a maximum speed determined by the Speed Dial. The further the wigwag paddle is deflected, the faster the scooter will go (up to 4mph).



Warning

Do not push both left and right hand sides of the wigwag simultaneously. You will not be able to control the scooter.

Horn Button

Press the horn button to sound the horn. Release the button to stop the horn. The horn is the silver button located on the control panel.

Braking – Electromagnetic Brake

Release the wigwag paddle completely, and the electromagnetic brake will be activated automatically and the scooter will stop.



Warning

When on a gradient, never set the vehicle to freewheel mode. The brakes will not be applied.

Armrests

Flip up the armrests to allow the user to transfer easily from the scooter to standard seat or to enter exit the seat . Push the armrests down when the user is sat on the seat, to allow greater comfort for the user.

Armrest Adjustment

To adjust the angle of the armrests, first flip up the armrest and locate the hexagon shaped screw (circled) underneath. Turn the screw using a 4mm Hex key until the desired angle is reached. Secure by rotating the jam nut to lock the angle.



Battery Indicator

When the scooter is turned on, the battery indicator will indicate the remaining power in equal segments. Recharge the battery immediately when only one segment is remaining on the battery icon. We do not recommend using the scooter if only one segment is lit as this can reduce the battery lifespan.



Caution

Under no circumstance should lithium batteries be run completely flat and stored completely flat. This will damage the battery and invalidate the warranty.

The remaining charge indicated by the battery indicator will vary by the driving time incurred and how you drive. Repeated starting, stopping and climbing will consume power more quickly. If the LCD is illuminated and the buzzer is not sounding, then the scooter is functioning normally.



Tiller Adjustment

The tiller can be adjusted in to many different positions to suit each user. To adjust follow the steps below:

To adjust the tiller height; Pull on the catch (arrowed) to unlock, then move the tiller up or down until it is set at the correct height for the user. Push the catch back to lock the tiller in position.

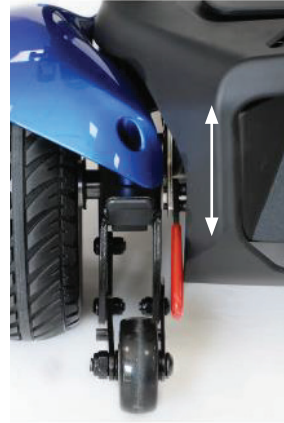


To adjust the tiller angle; Press the lever (arrowed) whilst pushing or pulling the tiller to the correct angle for the user. Release the lever to lock the tiller in position.

Freewheel Lever

The lever located on the left-hand rear side of the scooter is used to engage the scooter motors to the wheels. When the lever is pushed upwards, the scooter is in drive mode. The controls will operate the scooter and the brakes will be engaged. The scooter cannot be moved by hand in this mode.

When the lever is pushed downwards, the scooter is in freewheel mode. The scooter motors and brakes are disengaged, and the scooter is free to move by hand.



Electric
'DRIVE' mode

Neutral
'FREEWHEEL'
mode



Warning

Never sit on your scooter when it is in freewheel mode and never use freewheel mode when the scooter is on an incline. The scooter brakes are disengaged and will be free to move. Failure to do so may cause personal injury.



Warning

Ensure the charger is unplugged before driving the scooter.

9.3 Folding & Unfolding

Automatic Unfolding - Ensure the scooter is switched on with the ignition key. Press the 'A' button (or A -OPEN button on the tiller) for 1 second to start the unfold process. For safety, the scooter will slowly beep and unfold halfway. Check for obstructions and then press the 'A' button (or 'A-OPEN' button on the tiller) again to fully unfold. The scooter will quickly beep three times when fully unfolded.

Automatic Folding - Ensure the scooter is switched on with the ignition key. Press the 'B' button (or B-CLOSE button on the tiller) for 1 second to start the folding process. For safety, the scooter will slowly beep and fold up halfway. Check for obstructions and then press the 'B' button (or B-CLOSE button on the tiller) again to fully fold. The scooter will quickly beep three times when fully folded.

If the remote key fob is not working or has been replaced, it may need pairing to the scooter. Please visit the appendix at the back of the user manual for instructions on how to do this.

If the buttons do not appear to work, then the scooter may have been opened or closed manually and may need resetting. Please visit the Drive DeVilbiss website for videos on how to do this.

Note: If the button on the tiller or fob is held down for too long then the folding operation will stop. To restart, release the button and then press for 1 second and release.

Fold and Unfold Manually

1. Place the scooter on level ground and manually lift the red manual fold release lever.
2. After opening to a sufficient height, close the scooter with both hands, and when you hear a "click" the scooter is locked.



3. Move the red manual fold release lever forward to make the scooter in a loose state.

4. Use both hands to fully unfold the scooter. The scooter is fully open when you hear a "click".



Note: You can fold or unfold the scooter manually by releasing the red manual fold release lever. If this is performed, then the opposite action should also be performed manually to reset. Failure to do so will not damage the scooter, but the autofold function may not work until the folding mechanism is manually reset. For this reason, it is recommended the manual operation is performed in emergency only.

9.4 Driving the Scooter

You must exercise awareness, caution, care, and common sense when operating your scooter. Always keep in mind your own limitations and substance use.

Users may encounter difficult manoeuvring situations such as narrow doorways, travelling up and down ramps, cornering, and travelling on uneven terrain. Be sure to lower the speed, take your time, and carefully manoeuvre the scooter.



Warning

- Never use your scooter while tired, smoking, under the influence of alcohol or other mind-altering substances. Be aware of precautions, warnings, and safety issues when taking prescribed or over-the-counter drugs before driving.
- If there is a history of active seizures in the last 6 months, clearance should be obtained from a neurologist that the patient's seizures do not prohibit safe use of a motorised device.
- When operating the scooter, the occupant is expected to be positioned appropriately in the seat, with limbs clear of moving parts to prevent entrapment. Never reach, lean or bend when driving the scooter.
- Always make sure the power is off before getting on and off the scooter.
- Carers should keep clear once the scooter is powered on. Do not operate the controls while anyone is entering or leaving the scooter – a hazard may be introduced.
- Do not let children play near or operate the scooter.
- Keep your feet on the scooter at all times during operation. However, do not stand with your full weight directly on the scooter – risk of tipping or personal injury.
- Keep your hands and feet away from moving parts while driving. Be aware of loose-fitting clothes that can become caught in the drive wheels.
- Always reduce your speed and maintain a stable centre of gravity when turning corners.



Caution

Always check the FLEX Scooter is free of obstructions before use.

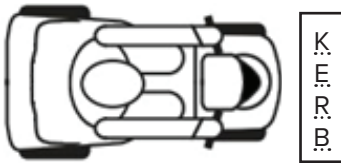
9.5 Steps, Kerbs & Fixed Obstacles

Use extreme caution when operating your scooter near kerbs, porches, stairs, escalators, drop-offs, unprotected ledges, and raised areas. Approach slowly, and make sure the front of the scooter is perpendicular to the obstacle.

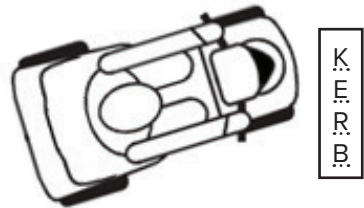
To manoeuvre up a fixed obstacle – Increase the forward speed until the scooter has cleared the obstacle, and then you may reduce the speed.

To manoeuvre down a fixed obstacle – Reduce the forward speed just before the front wheels come in contact with the obstacle and remain at the reduced speed until scooter has cleared the obstacle, then you may increase the forward speed.

Correct Approach:



Incorrect Approach:



Warning

- Never attempt to navigate your scooter over a kerb or other fixed obstacle taller than the maximum ground clearance. Refer to section 14 for this information.
- Never attempt to navigate your scooter backwards over an obstacle. Make sure that there are no steps, kerbs or other obstacles behind you while reversing – tipping / falling risk.
- Never attempt to operate your scooter on steps or escalators.

9.6 Inclines

Use caution when approaching inclines or declines. If necessary, lower the speed before travelling on a slope.

When travelling up an incline try to keep the scooter moving forward. If you must come to a stop, use caution and slowly accelerate the scooter forward. When travelling down an incline, lower the speed on your scooter to the slowest setting, and proceed cautiously.

If the scooter is travelling down the incline faster than you expected, slowly return the throttle lever to neutral to come to a stop, then slightly pull the throttle lever forward again to continue safely down the incline.



Warning

- Drive your scooter straight up or down an incline, never backwards. Erratic movements, or back and forth patterns may increase the chance of tipping.
- Be careful when driving on inclines. Inclines vary and doing so may decrease stability.
- Do not, under any circumstances, travel on a slope greater than the maximum stability angle for this scooter. Refer to section 14 for this information. Exceeding the stability angle may cause unstable conditions.

9.7 Outdoor Operation & Inclement Weather Precautions

Exposure to inclement weather should always be avoided. Monitor weather forecasts before starting a journey to reduce risks. If you find yourself caught in inclement weather while operating your scooter, proceed to the closest shelter immediately. Completely dry your scooter before operating, charging, or storing.



Warning

- Do not take your scooter on roads or highways.
- Be cautious when driving your scooter in busy areas, such as shopping malls.
- If you get caught outside in the rain, seek shelter immediately and dry the scooter with a cloth.
- Do not drive your scooter at night without proper lighting.
- Avoid exposure to moisture, standing water, rain, snow, ice or salt when possible. Operating in rain, snow, salt, mist and on icy or slippery surfaces may have an adverse effect on the electrical system.
- At extreme temperatures, the batteries may freeze, and your scooter may not be able to operate. In extreme high temperatures, it may operate at slower speeds due to a safety feature of the controller that prevents damage to the motors and other electrical components. Operational limits stated in section 9.1 must be observed.



Caution

If you are unsure of a surface, such as gravel, it is recommended to avoid it and locate an alternative route.

9.8 After Use Instructions

Remove the key after use of the scooter.

Store the scooter in a location that cannot be interfered with by children, meets the storage conditions in section 5 and is free from excess moisture.

Clean the scooter with a soft cloth and ensure it is dry (see section 10).

10. CLEANING



Warning

- Never use direct contact with water to clean the scooter. This could cause damage to the electrical components and put the user at risk. Only a damp cloth should be used.
- Always disconnect the FLEX Scooter from the mains supply prior to cleaning.
- Never use any neat bleach or similar chemicals on the seat or armrests, as this may damage various materials.
- PPE must be worn during manual decontamination to prevent the risk of infection.
- Deviating from the specified cleaning instructions could cause a biological hazard, especially in multi-user environments, and adversely affect the life and efficiency of the product.



Caution

Regular cleaning can help prolong the lifespan of the scooter.

Use a damp cloth with a mild soap or detergent to clean the frame, and then dry thoroughly. A light coat of car wax can be used on the painted surfaces to retain the high-gloss appearance.

11. MAINTENANCE & SERVICING



Warning

- Always disconnect the scooter from the main power supply and remove the battery prior to performing any maintenance procedures (where viable).
- Never attempt to deconstruct the enclosures, re-wire any components or replace internal battery components. Modification of the scooter is not allowed without the permission of the manufacturer and electrical system components are only to be replaced by authorised service personnel.
- No maintenance or servicing should be conducted while the device is in use – risk of electric shock, entrapment, loose parts, etc. If not possible due to the occupant's mobility, a risk assessment should be carried out, and if deemed safe to proceed, care should be taken to avoid contact with the occupant when working on electrical items.
- Failure to carry out the following checks at the stated frequencies could negatively influence the essential performance of the scooter and as a result put individuals at risk.
- Allow all components to cool before performing maintenance. Parts of the motor system can generate heat while driving.



Caution

All maintenance should be conducted by a competent person. Disassembling the controller, motor, or charger by anyone other than an approved service engineer is prohibited and voids any applicable warranty. For any maintenance concerns, contact Drive DeVilbiss Healthcare Ltd.

11.1 General Guidelines

Routine maintenance is required to ensure the maximum use of your scooter. While some of the maintenance can be done by yourself, you may need assistance from an authorised service engineer. If you have any doubts, contact Drive DeVilbiss Healthcare Ltd.

If there are any signs of damage, or the scooter is not performing as it should, withdraw it from service until the scooter has been repaired and is fit for use.

Preventative maintenance is key to keeping the FLEX Scooter in prime operating condition. Follow the Maintenance Schedule at the end of this manual to periodically inspect the FLEX Scooter for serviceable items.

- Avoid knocking or abuse to the control unit
- Avoid prolonged exposure to extreme heat or cold
- Keep the scooter clean and free from moisture
- Never use a conditioner on the tread of the wheels
- Check for the presence of flat spots on the tyres
- Check all electrical connections, ensuring they are fastened and not corroded
- Check the frame and all components for loose fasteners and tighten where appropriate

The following conditions may indicate a serious problem with your scooter. Contact Drive DeVilbiss Healthcare Ltd. if one of the following conditions occurs:

- Motor or gearbox noise
- Frayed electrical cables
- Cracked or broken connections
- Uneven wear on the tyres
- Veering to one side when steering straight
- Bent or broken wheel assemblies
- Will not power on
- Loose seat or seat components

All wheel bearings have been lubricated and sealed. They should not require subsequent lubrication during maintenance.

If in doubt about the correct replacement of a component, contact Drive DeVilbiss Healthcare Ltd.

11.2 Fault Resolution

Minor faults with the FLEX Scooter can be resolved using the steps below:

- Switch off scooter by removing the power key.
- Check scooter freewheel lever is in 'Drive' mode.
- Check the charger is not plugged into the charging port.
- Ensure the throttle lever is released.
- Switch the scooter back on with the power key and wait 5 seconds before trying the throttle lever.

If this does not resolve the issue, recharge the battery and repeat the above procedure. If the fault is still not resolved, do not use the scooter, turn off the power and contact Drive DeVilbiss Healthcare Ltd.

11.3 Repair

Contact your provider to discuss the replacement of components on the scooter. Some spare parts may be replaced by the user under instruction from service personnel, however other components will require installation by a service engineer.

12. DISPOSAL OF PARTS

When the scooter, the electrical system or any associated packaging and accessories have come to the end of their useful life, follow W.E.E.E. (Waste Electrical and Electronic Equipment) policies, local and national regulations for recycling and disposal.

Individual parts can be separated and disposed according to the type of material. The electrical components of the scooter should not be disposed in municipal waste. Some of these electrical components could be harmful to the environment and where viable, can be recovered and reused / recycled.

When the scooter is unpacked for the first time, the cardboard box, and plastic packaging used can be recycled at recycling centres that offer suitable cardboard and polymer recycling programmes respectively.

For further information about disposal, contact your local waste agency, recycling centre, or provider. If in doubt, contact Drive DeVilbiss Healthcare Ltd.



Warning

The FLEX Scooter and any associated parts are to be decontaminated before disposal to avoid the risk of cross-contamination.

13. ELECTROMAGNETIC COMPATIBILITY (EMC)

Electromagnetic interference (EMI) tests have shown to produce adverse effects on the performance and control of electrically powered mobility devices. EMI can be produced from different sources, such as cellular phones, amateur radio transmitters (HAM), microwave signals and emergency vehicle transceivers. The EMI produced from hand-held radios are of special concern.

The EMI waves can cause unintentional movement of the scooter, or damage to the controller. Every electrically powered mobility device has a resistance to EMI. The higher the resistance level the greater the protection. The intensity of the interference can be measured in volts per meter, V/m.

If the scooter or any alternative equipment is found to be operating abnormally, turn off the piece of equipment that is believed to be causing the interference (if possible, as soon as it is safe) to identify the source of the RF energy. Once identified, mitigation measures are to be taken, such as the separation distances being increased and / or the device(s) being re-orientated. If the scooter continues to operate abnormally, turn off at the mains supply and contact Drive DeVilbiss Healthcare Ltd.

The warnings listed below are recommended to prevent possible interference with the control system of your scooter. Your scooter, with no modifications, has an immunity level of 20 V/m. For specific emissions and immunity information relating to the scooter, contact Drive DeVilbiss Healthcare Ltd. Report EMI incidents to Drive DeVilbiss Healthcare Ltd. using the details provided in section 2.



Warning

- Do not operate hand-held transceivers or turn on personal communication devices while the scooter is powered on. Avoid use adjacent to or stacked with other equipment where possible. If adjacent use is necessary, the scooter should be observed to verify normal electrical operation in the configuration in which it is to be used.
- Use of accessories and cables other than those specified or provided by Drive DeVilbiss Healthcare Ltd. could result in increased electromagnetic emissions or decreased electromagnetic immunity of the scooter and result in improper operation or driving performance.
- Portable RF communications should be used no closer than 30 cm to any part of the scooter (including its cables), otherwise a degradation in performance could result.
- Avoid use around radio transmission systems, such as radio or television stations.

14. SPECIFICATION

Product name:	4-Wheel Auto-Folding Scooter
Product codes:	FLEXBL-UK, FLEXRD-UK
Manufacturer code:	S302151-6, S302151-2
Top Speed*	4 mph (6.4 kph)
Maximum Range*	9.3 miles (15 km)
Rated Slope	6°
Maximum Stability Angle	8° (static) 6° (dynamic)
Ground Clearance	3.8cm (front), 8cm (mid), 2cm (anti-tip wheels)
Minimum Turning Radius	120 cm
Scooter Dimensions:	
Unfolded (L × W × H)	96 x 62 x 88cm (37.8" x 24.4" x 34.6")
Folded (L × W × H)	44 x 62 x 64cm (17.3" x 24.4" x 25.4")
Seat Dimensions:	41(W) x 36(D) cm
Width between Arms:	53cm
Wheels:	
Front Wheels	15 x 4cm (5.9" x 1.6")
Rear Wheels	18 x 6cm (7.1" x 2.4")
Wheel Type	Solid, PU
Maximum user weight:	125 kg (19.7 stone)
Product weight:	25.5kg (excluding battery)
Battery weight:	2kg
Motor Type:	24 V, 120W
Battery Supplied:	25.2V 10Ah 252Wh Lithium
The battery charger is considered a detachable part of the scooter equipment.	
Max Controller Output:	45 A
Max Charger Output:	2 A
Application environment:	See section 3.1
Liquid ingress protection:	IPX4 – Protection from water splashes

* Maximum range is based on an ambient temperature of 20°C, a 100kg user weight and a brand new fully charged battery by a constant driving speed at 6 km/h with 70% battery power discharged. Speed and range may also vary depending upon user weight, battery charge and condition, incline, weather conditions and driving behaviour.

15. WARRANTY

Drive DeVilbiss Healthcare Ltd. guarantees this product is free from defects in material and workmanship under normal use for 2 years (1 year for batteries and tyres, 1 further year for other parts only) from the date of purchase from Drive DeVilbiss Healthcare Ltd. and its subsidiary companies or its authorised dealers. All implied warranties, including but not limited to those implied warranties of fitness and merchantability, are limited in the total duration of 2 years from date of purchase.

DRIVE DEVILBISS HEALTHCARE LTD. MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, AND ALL IMPLIED WARRANTIES OF MERCHANTABILITY, NON-INFRINGEMENT AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. IN NO EVENT WILL DRIVE DEVILBISS HEALTHCARE LTD. BE LIABLE FOR PUNITIVE, SPECIAL OR CONSEQUENTIAL DAMAGES, OR FOR AN AMOUNT IN EXCESS OF THE PURCHASE PRICE OF THE DEFECTIVE DRIVE DEVILBISS HEALTHCARE LTD. PRODUCT OR PRODUCTS.

Proof of purchase must be presented with any claim. Except as provided herein, this warranty will not apply to any Drive DeVilbiss Healthcare Ltd. products that have been (a) damaged by lightning, water, or power surges, (b) neglected, altered, abused, or used for a purpose other than the purpose for which they were designed, (c) repaired by you or any other party without Drive DeVilbiss Healthcare Ltd. prior written authorisation, (d) used in conjunction with a third party product or products not approved in advance by Drive DeVilbiss Healthcare Ltd., (e) damaged or failed by or attributes to acts of God, (f) damaged, caused by failure to follow instructions, or (g) otherwise used in a manner inconsistent with any instructions provided by Drive DeVilbiss Healthcare Ltd. The warranty explicitly exempts consumable items.

This warranty contains the entire agreement between you and Drive DeVilbiss Healthcare Ltd. with respect to any warranty matters, and supersedes any and all other written or oral statements, representations or agreements relating to the subject matter of this warranty.

In the event of a product defect during the warranty period you should contact your supplier, whether it be Drive DeVilbiss Healthcare Ltd., its subsidiary companies, authorised dealers or international distributors who will at their option unless otherwise provided by law; a) correct the defect by product repair within the terms of the warranty b) replace the product with one of the same or similar design or c) refund the purchase price. All replaced parts and products on which a refund is made become the property of Drive DeVilbiss Healthcare Ltd. Repaired or replaced parts and products are warranted for the remainder of the original warranty period. You will be charged for repair or replacement of the product made after the expiration of the warranty period.

This limited 2 year warranty gives you specific legal rights and you may also have other rights.

Drive DeVilbiss Healthcare Ltd. cannot be held responsible for any injury or incident which relates to the use of this scooter in conjunction with accessories manufactured by companies other than Drive DeVilbiss Healthcare Ltd.

Drive DeVilbiss Healthcare Ltd. has a policy of continual product improvement and reserves the right to amend specifications covered in this document.

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16. MAINTENANCE SCHEDULE

Inspect your scooter routinely for service issue or wearable items.

Inspection	DAILY	WEEKLY	MONTHLY	SIX MONTHLY
All Parts			✓	
Turning, Driving, Preset and Disassembly etc.		✓		
Brake system	✓			
Connections		✓		
Battery Condition	✓			
Wheel Condition			✓	
Motors				✓
General Device Inspection		✓		
Cleaning	✓			

SUGGESTION – Once a year, take your scooter to a service engineer for inspection and maintenance who are authorised on behalf of Drive DeVilbiss Healthcare Ltd.

17. QUICK START GUIDE



1. Unpack the scooter, as shown above. You will have the following parts:

- 1 x scooter unit
- 1 x battery pack (pre-installed)
- 2 x key
- 1 x remote fob
- 2 x armrest
- 2 x threaded knob for armrest
- 1 x charger and mains cable

2. Plug the mains lead into the charger, and then plug the round connector from the charger into the charging socket of the scooter. Finally switch the charger on at the mains.



3. Insert the key into the ignition (as shown below) and switch the scooter on. Then press button on the tiller dash marked 'A-OPEN'. The scooter will then slowly beep and unfold. For safety, the unfold process will stop halfway. Press the button again to fully unfold the scooter. When fully unfolded the scooter will emit three quick beeps.



4. Pull up the strap on the battery so that the plastic insulation strip can be removed, then refit the battery pack as shown.



5. Flip the back rest into position.





6. Pull on the catch (arrowed left) on the tiller to unlock. Then pull up the tiller until it is set at the correct height for the user. Push the catch to lock the tiller.

7. Adjust the tiller angle by pressing the lever (arrowed right) whilst pulling or pushing the tiller to the correct angle for the user. Release the lever to lock the tiller in position.



8. Insert the armrest into the receiver. Note: The angle of the armrest may need adjusting. Please refer to the procedure on page 19.

9. Secure the armrest by screwing the threaded knob into the hole (circled).

10. Insert the key into the ignition and turn to start the scooter.



11. CHARGE BEFORE USE

Plug the mains lead into the charger, and then plug the round connector from the charger into the charging socket of the scooter.

Finally switch the charger on at the mains.

The scooter can be charged either unfolded or folded (refer to section 9.3 for folding instructions).

18. FOLDING TROUBLESHOOTING

If the key fob is not working or has been replaced, then the fob may need pairing with the scooter. To do this, please follow the procedure below .

Step 1: Turn on the scooter.



Step 2: Press the A-Open button on the control panel for 5 seconds and then release it. The buzzer will sound continuously, indicating that the control is ready to pair to the key fob.



Step 3: Press both the A and B buttons on the key fob, at the same time. The buzzer will sound 5 short beeps, indicating that the control has paired with the key fob. The buzzer will then continue to sound.



Step 4: Press the B-Closed button on the control panel to silence the buzzer and complete the pairing sequence.



Key fob and buttons not working

If the folding mechanism is not working when using either the buttons on the tiller or the key fob, then the scooter may have been opened or closed manually and the folding mechanism might need resetting.

1. If the scooter is open, close it manually by lifting on the red lever as shown below:



2. Switch the scooter on and press the B-Close button on the tiller head or key fob remote.

3. When the scooter finishes beeping, press the B-Close button again. The red lever should click in to place when the scooter finishes beeping to confirm the mechanism has reset.

Videos showing the above processes are also available on the Drive DeVilbiss website:

www.drivedevilbiss.co.uk.

19. ERROR CODES & TROUBLESHOOTING

The scooter is installed with a PG Drives S Drive controller which has an inbuilt error and fault diagnostic system. In the event of an error being detected the scooter will sound a number of high pitched beeps in quick succession to alert the user of an error. It will then pause and sound a number of long beeps to indicate the error. Count the number of long beeps and then consult the table below.

1 BEEP • _ • _ • _	The battery requires charging or there is a bad connection to the battery. Remedy: Recharge Battery
2 BEEPS •• _•• _••	There is a bad connection to the motor. Check all connections between the motor and controller.
3 BEEPS ••• _••• _•••	The motor has experienced a short circuit to a battery connection. Check all connections between the motor and batteries.
4 BEEPS •••• _••••	Not Used
5 BEEPS ••••• _•••••	Not Used
6 BEEPS •••••• _••••••	The scooter will not move because the charger is plugged in. The scooter does not show this error, as the charger is used to operate the folding mechanism. Remedy: Unplug Charger and Restart Scooter
7 BEEPS ••••••• _•••••••	A throttle fault has been indicated. Ensure wigwag paddle is in neutral before switching on the scooter. Throttle may require calibration. Remedy: Release Wigwag Paddle and Restart Scooter
8 BEEPS •••••••• _••••••••	A controller fault has been indicated. Make sure all connections are secure. Also cycle keyswitch as this fault can be initiated by a break in circuit during keyswitch initiation.
9 BEEPS ••••••••• _•••••••••	There is a fault within the electromagnetic brake circuit. Check all brake and motor connections. Make sure controller connections are secure and that the scooter is not in the freewheel mode. Remedy: Put Scooter into Drive Mode and Restart Scooter
10 BEEPS •••••••••• _••••••••••	An excessive voltage has been applied to the controller. This is very often caused by a poor battery connection. Check all connections from the batteries to the controller.



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