

ZBROZ RACING FRONT BUMPER

• APPLICATION: POLARIS AXYS RMK (2016-2020), POLARIS KHAOS RMK (2020)

PART NUMBER: K40-0601-0

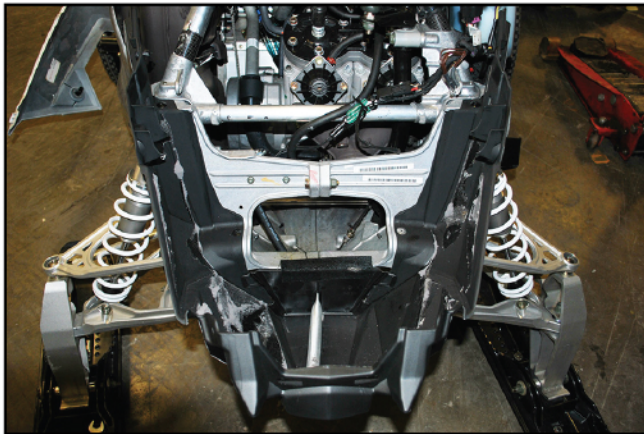
KIT INCLUDES:

- (1) FRONT BUMPER
- (1) SKID PLATE
- (1) POLYETHYLENE SKID PLATE
- (12) SHORT RIVETS
- (4) RIVET BACK WASHERS
- (6) LONG RIVETS



TOOLS REQUIRED:

- RIVET GUN
- DRILL
- 3/16" DRILL BIT
- 10MM END WRENCH
- 10MM SOCKET
- T40 TORX

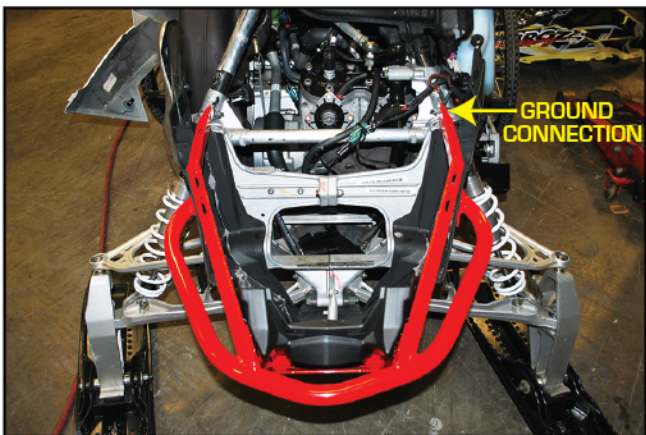


1. REMOVE HOOD AND SIDE PANELS. UNPLUG WIRE HARNESS. REMOVE PIPE SENSOR AND PIPE. USE 10MM END WRENCH, 10MM SOCKET AND T40 TORX TO REMOVE OEM BUMPER.

***KEEP AND REUSE OEM HARDWARE.**



2. ASSEMBLE ZBROZ RACING FRONT BUMPER TO SKID PLATE USING (2) SHORT RIVETS ON EACH SIDE.



3. SLIDE ZBROZ RACING BUMPER INTO PLACE AND FASTEN WITH OEM HARDWARE.

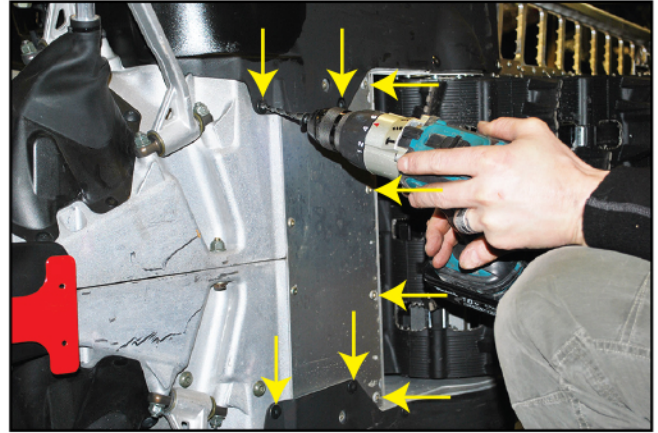
***MAKE SURE TO INCLUDE GROUND CONNECTION WHEN FASTENING LEFT SIDE (CLUTCH SIDE).**



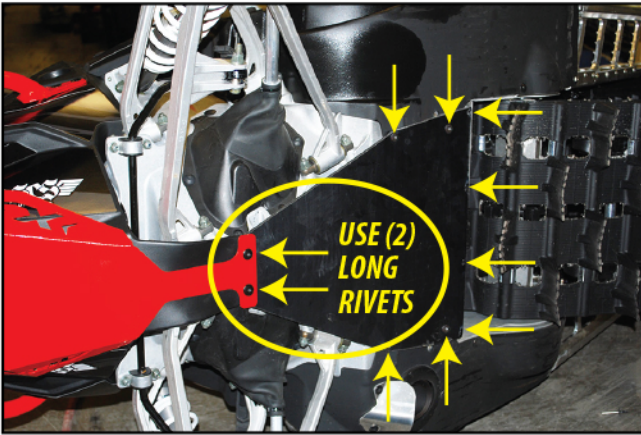
4. ATTACH TOP FRONT OF BUMPER USING THE (2) OEM T40 TORX SCREWS.



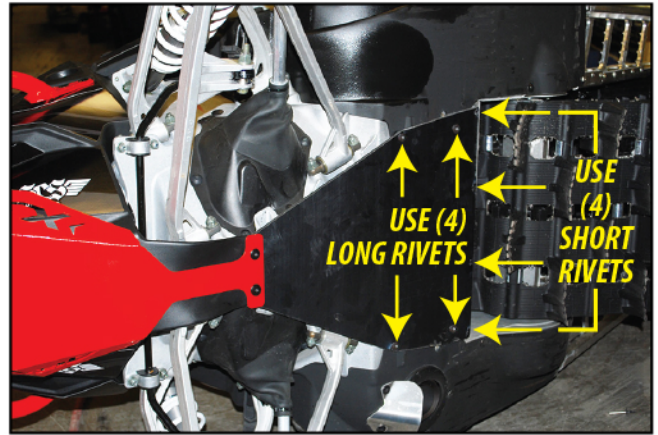
5. POSITION SIDE UPPER TABS OF ZBROZ RACING BUMPER ALONG SIDES OF BELLY PAN. DRILL HOLES THROUGH BULK HEAD AND FASTEN WITH (2) SHORT RIVETS ON EACH SIDE. USE THE (4) RIVET BACKWASHERS ON THE INSIDE.



6. FLIP SLED ON SIDE, POSITION AND LINE UP POLYETHYLENE SKID PLATE TO THESE (8) OEM RIVET LOCATIONS. REMOVE POLYETHYLENE SKID PLATE AND DRILL THROUGH TO REMOVE THESE (8) OEM RIVETS.



7. POSITION POLYETHYLENE SKID PLATE, ALIGN WITH THE (8) OEM RIVET HOLES THAT YOU HAVE JUST DRILLED OUT. OVERLAP LOWER BUMPER SKID PLATE TAB. DRILL (2) HOLES THROUGH POLYETHYLENE SKID PLATE AND BULK HEAD. FASTEN WITH (2) LONG RIVETS.



8. FINISH FASTENING POLYETHYLENE SKID PLATE USING (4) LONG RIVETS AND (4) SHORT RIVETS ALONG HEAT EXCHANGER.



9. INSTALL PIPE AND PLUG IN SENSOR. ATTACH HOOD, PLUG IN WIRE HARNESS. THEN ATTACH SIDE PANELS.