

2016 -17 POLARIS PRO RMK AXYS FRONT BUMPER W/SKID PLATE



KIT INCLUDES:

- (1) FRONT BUMPER
- (1) SKID PLATE
- (1) POLYETHYLENE SKID PLATE

HARDWARE:

- (14) SHORT RIVETS
- (6) LONG RIVETS

TOOLS REQUIRED:

- RIVET GUN
- DRILL
- 10MM END WRENCH
- 10MM SOCKET
- 3/16" DRILL BIT



1. REMOVE SIDE PANELS, HOOD, PIPE AND STOCK BUMPER. USE 10MM END WRENCH AND SOCKET TO REMOVE STOCK BUMPER.

*UNPLUG WIRE HARNESS BEFORE REMOVING HOOD AND UNPLUG PIPE SENSOR.



2. ASSEMBLE ARSPFX FRONT BUMPER TO SKID PLATE USING (2) SHORT RIVETS ON EACH SIDE.



3. SLIDE BUMPER INTO PLACE AND USE FACTORY HARDWARE TO SECURE. *NOTE GROUND CONNECTION



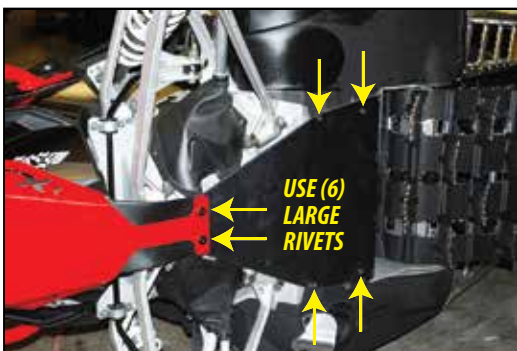
4. ATTACH TOP OF BUMPER USING (2) SHORT RIVETS, (1) ON EACH SIDE.



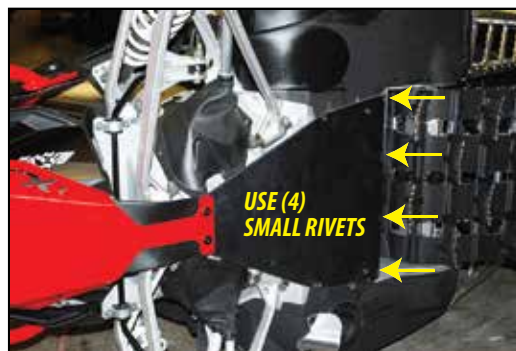
5. POSITION AND PRESS BUMPER ALONG SIDES OF BULK HEAD. DRILL HOLES THROUGH BULK HEAD FOR (2) SHORT RIVETS ON EACH SIDE.



6. FLIP SLED ON SIDE, POSITION POLYETHYLENE SKID PLATE TO LOCATE AND DRILL OUT STOCK RIVETS LOCATIONS.



7. OVERLAP BUMPER SKID PLATE ON POLYETHYLENE SKID PLATE AND DRILL 2 HOLES INTO BOTTOM OF BULK HEAD. RIVET TO BULK HEAD USING (6) LARGE RIVETS.



8. OPTIONAL: DRILL OUT (4) STOCK RIVET LOCATIONS AND RIVET TO BULK HEAD USING (4) SMALL RIVETS



9. INSTALL PIPE AND PLUG IN SENSOR. ATTACH HOOD, PLUG IN WIRE HARNESS. THEN ATTACH SIDE PANELS.