

# **Two-component solvent-based polyurethane primer**

#### WHERE TO USE

Primer P3 is a two-component primer in solvent used to promote adhesion of polyurethane finishing products to membranes from the Purtop range and to promote adhesion of Purtop membranes to existing bituminous membranes.
Primer P3 is also used as an adhesion promoter for Mapeslope levelling cementitious mortar when applied on bituminous membranes.

## **TECHNICAL CHARACTERISTICS**

**Primer P3** is a primer in solvent created according to a formula developed in MAPEI R&D laboratories and is compatible with waterproofing membranes from the **Purtop** range and **Mapeslope** levelling cementitious mortar.

#### Advantages

- · Low viscosity.
- Reduced covering times.
- Easy to apply.

### **APPLICATION PROCEDURE** Preparation of the substrate

The surface to be treated must be clean and dry and have no traces of loose material, dust, dirt, grease, oil or any other material or substance that could affect adhesion of the product.

When used to promote adhesion to bitumen membranes proceed as follows. Clean the bitumen membrane to remove any substance or material that could affect adhesion of the waterproofing system. The membrane must be perfectly dry as the surface is inspected and any damage to the membrane, such as blisters, tears or detached areas, must be repaired beforehand by applying the primer.

## Preparation and application of the product

Primer P3 is a polyurethane primer made up of two

pre-dosed components. To prepare the product, mix each of the two components for a few minutes and then pour component B into the container of component A. Mix the two components together with an electric mixer at low-speed to thoroughly blend them together (at least 3-4 minutes).

To reduce overlaying times for the product to around 4 hours add 1% by weight of **PU Catalyst** (catalyst for polyurethane products) and mix for a few minutes. Apply an even coat of **Primer P3** with a brush, roller or by spray (for application by spray, bear in mind the short pot-life of the product when scheduling the work). When used as an adhesion promoter for polyurethane finishing products, apply the finish approximately 8 hours after the primer (or after 4 hours if **PU Catalyst** has been used). When used as an adhesion promoter on bitumen membranes, apply the **Purtop** waterproofing membrane 2-4 hours after the primer.

When used as an adhesion promoter for **Mapeslope** on bitumen membranes, apply the cementitious mortar approximately

2 hours after applying Primer P3.

#### Cleaning

Tools used to mix and apply the product must be cleaned immediately after use with polyurethane thinner, such as **Thinner PU**.

#### CONSUMPTION

Adhesion promoter for polyurethane finishes: approx. 50÷100 g/m<sup>2</sup>.

Primer for bitumen membranes:  $150 \div 200 \text{ g/m}^2$ , depending on the roughness of the substrate.

## RECOMMENDATIONS

• Do not dilute with water and/or solvent.

Do not apply on wet surfaces.





## **TECHNICAL DATA (typical values)**

| PRODUCT IDENTITY                              |   |                            |
|---|---|----------------------------|
|   | comp. A   | comp. B                    |
| Consistency:                                  | liquid  | liquid                     |
| Colour:                                       | white   | transparent dark brown     |
| Density (g/m³):                               | ca. 1   | 0.9 ÷ 1.2                  |
| Dry solids content (%):                       | 70  | 100                        |
| Brookfield viscosity at +23°C (mPa·s):        | 100<br>(needle 1 - 50 rpm)                            | 90<br>(needle 1 - 100 rpm) |
| APPLICATION DATA A+B                          |   |                            |
| A/B ratio (by weight):                        | 100/24  |                            |
| Application temperature range:                | +5°C to +35°C   |                            |
| Workability time at +23°C (min.):             | approx. 60  |                            |
| Re-coat time at +23°C on polyurethane finish: | approx. 8 hours or approx. 4 hours adding PU Catalyst |                            |
| Re-coat time at +23°C on bitumen membranes    |   |                            |

#### PACKAGING

Primer P3 is supplied in A+B kits:

before applying Mapeslope:

before applying Purtop membranes:

component A: 5 kg + component B: 1.2 kg;
 component A: 1 kg + component B: 0.24 kg.

Re-coat time at +23°C on bitumen membranes

#### STORAGE

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**Primer P3** may be stored for 12 months in its original packaging in a covered, dry area at a temperature between  $+15^{\circ}$ C and  $+25^{\circ}$ C.

## SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

**Primer P3** component A is highly inflammable. It is recommended to store it away from naked flames and sparks, to avoid smoking, to prevent the build-up of electrostatic energy and to work in well-ventilated areas.

**Primer P3** component A may cause drowsiness and dizziness, both component A and B are irritant for the eyes. **Primer P3** component B is irritant for the skin and the respiratory system, may cause sensitization if comes in contact with the skin of subjects sensitive to isocyanates. Furthermore, **Primer P3** may cause irreversible damage for a prolonged use. If used at temperatures above  $+60^{\circ}$ C, the product may release vapours that can be harmful and cause sensitization if inhaled. In the event of sickness seek medical attention.

During use, wear protective clothes, gloves to prevent dry and cracked skin, protective goggles, protect the respiratory tract wearing a mask, working in well ventilated areas. If the product comes in contact with the eyes or the skin wash immediately with plenty of water and seek medical attention.

For further and complete information about the safe use of our product please refer to the latest version of our Safety Data Sheet.

PRODUCT ONLY FOR PROFESSIONAL USE.

### WARNING

approx. 2 hours

2-4 hours

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com

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