

# SAFETY DATA SHEETS (SDS)

## Enviro Epoxy B Part A



Version: 2

Issued by: EnviroSystems Technologies

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Hazard Identifiers



### SECTION 1 – IDENTIFICATION OF MATERIAL & SUPPLIER

- 1.1 Product Name:** Enviro Epoxy B Part A  
**Manufacturer's Product Code:** N/A
- 1.2 Recommended Use:** Part A of a two component, solvent free epoxy resin binder
- 1.3 Company:** EnviroSystems Technologies Pty Ltd  
**Address:** 295 Princes Highway St Peters, NSW 2044.  
**Website:** www.envirosystems.com.au  
**Telephone:** +61 2 85958699 (business hours)  
**Fax:** +61 2 85958660
- 1.4 Emergency Telephone:** Info Safe – 1800 638 556, Poisons Centre – 131126
- Other Information:** All information in this SDS is to the best of our knowledge at time of publication. Users of this product should fully review this SDS prior to use to ensure best safety practices. Further information and or clarification can be obtained by contacting our technical department on the above telephone number.

### SECTION 2 – HAZARDS IDENTIFICATION

- 2.1 Hazard Classification:** Classified as **Hazardous** according to WHS Regulations, Australian GHS criteria and a **Non-Dangerous Goods** according to the Australian Dangerous Goods Code.

Class	Category
Skin Corrosion/Irritation	2
Serious eye damage/eye irritation	2A
Skin Sensitization	1B
Hazardous to the aquatic environment- acute	2
Hazardous to the aquatic environment- chronic	3

- 2.2 Label Elements**



Signal word

Warning

H-code	Hazard Statements
	Causes skin irritation
	Causes serious eye irritation
	May cause allergic skin reaction
	May cause respiratory irritation
H401	Toxic to aquatic life
H412	Harmful to aquatic life with long lasting effects
P-Code	Precautionary Statement - Prevention
P280	Wear protective gloves / protective clothing / eye

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	protection / face protection
P260	Do not breath dust , mist or vapors
P273	Avoid release to the environment
P272	Contaminated work clothing should not be allowed out of the workplace.
P270	Do not eat drink or smoke when using this product
P264	Wash with plenty of water and soap thoroughly after handling
<b>P-Code</b>	<b>Precautionary Statement - Response</b>
P305, P351, P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P303, P361, P353	If on skin or hair: Take off immediately all contaminated clothing. Rinse skin with water / shower.
P304, P340	If inhaled: Remove person to fresh air and keep comfortable for breathing.
P301, P330, P331	If swallowed: Rinse mouth. Do not induce vomiting.
P361, P364	Take off immediately all contaminated clothing and wash before reuse.
<b>P-Code</b>	<b>Precautionary Statement - Storage</b>
P405	Store locked up in a well-ventilated area
<b>P-Code</b>	<b>Precautionary Statement - Disposal</b>
P501	Dispose of contents / containers to hazardous or special waste collection point. In accordance with local regulation

### 2.3 Other Hazards

None known

## SECTION 3 – COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1 Substances

See section below for Mixtures

### 3.2 Mixtures

CAS No.	Material	Content %
28064-14-4	Bisphenol F Epoxy Resin	10-30%
25085-99-8	Bisphenol A Epoxy Resin	>60%
68609-97-2	Alkyl Glycidyl Ether	10-30%

## SECTION 4 – FIRST AID MEASURES

### 4.1 Description of first aid measures

#### General Advice:

Immediately remove contaminated clothing. If in danger of loss of consciousness, place patient in recovery position and transport accordingly. Apply artificial respiration if necessary. First aid personal should pay attention to the own safety.

#### Ingestion:

Do not induce vomiting. Wash mouth with water and seek medical attention.

#### Inhalation:

Keep patient calm and remove to fresh air. If affects occur seek medical attention.

#### Eye Contact:

While holding eyes open, gently flood with plenty of fresh water for 15 minutes. If affects occur seek medical attention. Skilled personnel should only undertake removal of contact lenses after an eye injury.

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### **Skin Contact:**

Flush contacted area thoroughly with soap and plenty of water, shower if available. Seek medical attention if irritation persists. Remove contaminated clothing including footwear.

- 4.2 Most important symptoms and effects, both acute and delayed** Any relevant information can be found in other parts of this section and in sections 2 and 11.
- 4.3 Advice for doctor** Treat symptomatically (decontamination, vital functions), if burn is present treat as any thermal burn after decontamination. No specific antidote.

## SECTION 5 – FIRE FIGHTING MEASURES

- 5.1 Extinguishing media** Suitable extinguishing media:  
Water fog or fine spray, dry chemical powder, foam, BCF (where regulations permit). Alcohols resistant foams are preferred. Protein foams may function but will be less effective.
- Unsuitable extinguishing media that may not be used for safety reasons:  
Do not use direct water stream as it might spread the fire.
- 5.2 Special hazards arising from the substance or mixture** Oxides of carbon and other possibly toxic fumes from fire.
- 5.3 Advice for firefighters** Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO<sub>2</sub>), phenolics products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. May emit corrosive fumes.

## SECTION 6 – ACCIDENTAL RELEASE MEASURES

- 6.1 Personal precautions, protective equipment and emergency procedures** Secure the area. Wear personal protection equipment (see section 8). Keep unprotected persons away. Avoid contact with eyes and skin. Do not inhale gases/vapours/aerosols. If material is released indicate risk of slipping. Do not walk through spilled material.
- 6.2 Environmental precautions** Do not discharge into sewers or waterways and soil.
- 6.3 Methods and material for containment and cleaning up** Small or major spills should be absorbed with dry, inert filler (soil or sand) which then can be shoveled into appropriately labeled drums for disposal. Disposal of this material should be undertaken by a registered chemical disposal company.
- 6.4 Reference to other sections** Relevant information in other sections has to be considered. This applies in particular for information given on personal protective equipment (section 8) and on disposal (section 13).

## SECTION 7 – HANDLING & STORAGE

- 7.1 Precautions for safe handling** Ensure thorough ventilation of stores and work areas. Handle in accordance with good industrial hygiene and safety practice. When using do not eat, drink or smoke.

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Hands and/or face should be washed before breaks and at the end of the shift.  
Protection against fire and explosion: The product is combustible. Prevent electrostatic charge - sources of ignition should be kept well clear - fire extinguishers should be kept handy.

- |            |   |  |
|------------|---|--|
| <b>7.2</b> | <b>Conditions for safe storage</b>            | <b>Storage Requirements:</b><br>Store in a cool, dry area<br><b>Temperature Conditions:</b><br>Up to 40° C<br><b>Protection from weather:</b><br>Store undercover and away from frost and moisture |
| <b>7.3</b> | <b>Specific end use(s)</b>                    | Once mixed with part A and applied, produces a hard wearing, durable surface suitable for commercial and industrial applications.  |
| <b>7.4</b> | <b>Regulations and standards (Australia):</b> | Classified as Hazardous Liquid which should be stored and handled in accordance with regulations   |

## SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

- |            |   |   |
|------------|---|---|
| <b>8.1</b> | <b>Control parameters</b>   | No known exposure limits  |
| <b>8.2</b> | <b>Exposure controls</b>  | <b>General protection and hygiene measures:</b><br>General ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations. Do not eat, drink or smoke when handling. Wash hands at the end of work and before eating. Keep working clothes separately. Remove contaminated, soaked clothing immediately. Clean work areas regularly.<br><b>Personal protection equipment:</b><br><i>Respiratory protection</i><br>Respiratory protection should be worn when there is a potential to exceed exposure limits or guidelines. If there are no applicable limits, wear respiratory protection when adverse effects like irritation or discomfort have been experienced or when indicated by your risk assessment process.<br><i>Eye protection</i><br>Chemical goggles. Full face respiratory may be required if exposure causes discomfort.<br><i>Hand protection</i><br>Protective gloves made of PVC, butyl rubber, neoprene or nitrile. Remember to also take into account of other chemical or processes when selecting glove type as well.<br><i>Skin protection</i><br>Overalls clothing<br><i>Other Information</i><br>Use barrier creams to protect skin from contact with the material. Always wash hands before smoking, eating, drinking or using the toilet and after finishing work. Observe the usual precautions when handling chemicals. |
| <b>8.3</b> | <b>Further information for system design and engineering measures</b> | Ventilation is recommended under normal use conditions. State regulations on speed and direction of airflow away from operators must be observed. Keep containers closed when not in use.   |

## SECTION 9 – PHYSICAL & CHEMICAL PROPERTIES

- |            |               |      |
|------------|---------------|------|
| <b>9.1</b> | <b>Odour:</b> | Mild |
|------------|---------------|------|

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<b>Odour Threshold</b>	No test data available
<b>Colour:</b>	Yellow
<b>Physical State:</b>	Low Viscosity Liquid
<b>Flash Point:</b>	Closed cup 177°C Pinsky-Martens closed cup ASTM D 93
<b>Boiling Point:</b>	>100 °C
<b>Melting Point:</b>	Not Available
<b>Specific Gravity:</b>	0.98
<b>pH (5% solution):</b>	>12
<b>Solubility in Water (g/L):</b>	Insoluble (Hydrophobic)
<b>Flammability:</b>	Yes
<b>Lower Limit:</b>	Not determined
<b>Higher Limit:</b>	Not determined
<b>Vapour Pressure:</b>	<2
<b>Vapour Density (Air = 1)</b>	Not determined
<b>9.2 Other information</b>	None available

### SECTION 10 – STABILITY AND REACTIVITY

<b>10.1 Reactivity; Chemical stability;</b>	If stored and handled in accordance with standard industrial practices not hazardous reactions are known. Unstable in the present of incompatible material.
<b>-3 Possibility of hazardous reactions</b>	
<b>10.4 Conditions to avoid</b>	Avoid short term temperatures above 300°C as potentially violent decomposition can happen at 350°C. Avoid prolonged exposure to temperatures over 250°C. Avoid all sources of ignition: heat, sparks, open flame. See SDS section 7 - Handling and storage.
<b>10.5 Incompatible materials</b>	Keep away from oxidizing agents, acids and alkalis and amines.
<b>10.6 Hazardous decomposition products</b>	Oxides of carbon and other possibly toxic fumes from fire.

### SECTION 11 – TOXICOLOGICAL INFORMATION

#### Acute Toxicity/Effects

##### **Enviro Epoxy B part A:**

###### *Acute Oral toxicity*

Low toxicity if swallowed. Small amount swallowed incidentally as a result of handling operations are not likely to cause injury, however swallowing large amount may cause injury.

As a product single dose LD50 has not been determined. Based on information for components:

Oral (rat) LD50: >2000 mg/kg Estimated

###### *Acute Dermal toxicity*

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As a product single dose LD50 has not been determined. Based on information for components:

Oral (rabbit) LD50: >2000 mg/kg Estimated

###### *Acute Inhalation toxicity*

Excess exposure may cause irritation to upper respiratory tract (nose and throat)

The LC50 has not been determined

###### *Skin corrosion/irritation:*

Brief contact may cause moderate irritation with local redness

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### *Serious eye damage/eye irritation:*

May cause moderate eye irritation. Corneal injury is unlikely. Vapor may cause eye irritation experienced as mild discomfort and redness.

### *Sensitization:*

A component of this mixture has caused allergic reactions in humans. Contains components which have caused allergic skin sensitization in guinea pigs and also Contains components which have caused allergic skin sensitization in mice.

### **Bisphenol F Epoxy Resin:**

#### *Acute Inhalation toxicity*

At room temperature, exposure to vapor is minimal due to low volatility, vapor from heated material may cause respiratory irritation) The LC50 has not been determined

### **Bisphenol A Epoxy Resin:**

#### *Acute Inhalation toxicity*

The LC50 has not been determined

### Alkyl Glycidyl Ether:

#### *Acute Inhalation toxicity*

LCO, Rat, 4 hour, vapor 0,206mg/l. No deaths occurred following exposure to saturated atmosphere.

## **Chronic Toxicity/Effects**

### **Enviro Epoxy B part A:**

#### *Specific target organ systematic toxicity (single exposure)*

Evaluation of available data suggest that this material is not a STOT-SE toxicant.

#### *Specific target organ systematic toxicity (repeated exposure)*

For the major component(s), except for skin sensitization, repeated exposure to low molecular weight epoxy resins of this type are not anticipated to cause significant adverse effects.

#### *Genetic toxicity*

Contains component(s) which were negative in some in vitro genetic toxicity studies and positive in others. Contains component(s) which were negative in animal genetic toxicity studies.

#### *Carcinogenicity*

Many studies have been conducted on diglycidyl ether of bisphenol A, there is some data to suggest a carcinogenicity in animals however the majority of available data and the international agency for research on cancer (IARC) has not classified it as carcinogenic.

#### *Reproductive toxicity*

In animal studies of resins based on diglycidyl ether of bisphenol A have shown not to interfere with reproduction.

#### *Teratogenicity*

Resins based on diglycidyl ether of bisphenol A did not cause birth defect or other adverse effects on fetus when pregnant rabbits were exposed on their skin, or when pregnant rats or rabbits were exposed orally.

## **Long Term Effects:**

Susceptible individuals may develop allergic reactions such as dermatitis or asthma like symptoms on a single significant skin exposure or may become sensitized to the material on repeated contact.

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## SECTION 12 – ECOLOGICAL INFORMATION

**Toxicity****Bisphenol F Epoxy Resin:***Acute toxicity in fish*

Material is moderately toxic to aquatic organisms on an acute bases, with LC50/EC50 between 1 and 10mg/L in the moist sensitive species tested.

**Bisphenol A Epoxy Resin:***Acute toxicity in fish*

Material is moderately toxic to aquatic organisms on an acute bases, with LC50/EC50 between 1 and 10mg/L in the moist sensitive species tested.

LC50 (96h) Omcorhynchus mykiss (rainbow trout), semi-static, 1.8mg/L

*Acute toxicity in aquatic invertebrates*

EC50 (48h), Daphnia magna (water flea), static test, 1.8mg/L

*Acute toxicity in aquatic algae/plants*

ErC50 (72h), Scenedesmus capiccomutum (fresh water algae), static test, growth rate inhibition, 11mg/L

*Chronic toxicity in aquatic invertebrates*

NOEC (21 d), Daphnia magna (water flea), semi static test, number of offspring, 0.3mg/L

MATC (maximum acceptable toxicant level) (21 d), Daphnia magna (water flea), semi static test, number of offspring, 0.55mg/L

**Alkyl Glycidyl Ether:***Acute toxicity in fish*

Material is not expected to be toxic to aquatic organisms on an acute bases

LC50 (96h) Omcorhynchus mykiss (rainbow trout), static, >5000mg/L

LC50 (96h) Lepomis macrochirus (bluegill sunfish), static, 1,800mg/L

*Acute toxicity in aquatic algae/plants*

EbC50 (72h), pseudokirchneriella subcapitata (green algae) , growth rate inhibition (cell density reduction), 843mg/L

NOEC(72h), pseudokirchneriella subcapitata (green algae) , growth rate inhibition (cell density reduction), 500mg/L

**Microorganisms/Effect on sludge****Bisphenol A Epoxy Resin:***Toxicity to Bacteria*

IC50 (18h), Respartion rates, >42mg/L

**Persistence and degradability****Bisphenol F Epoxy Resin:***Biodegradability*

For similar material based on stringent OECD test guidelines this material cannot be considered as readily biodegradable, however these results do not necessarily mean that the material is not biodegradable under environmental conditions.

**Bisphenol A Epoxy Resin:***Biodegradability*

For similar material based on stringent OECD test guidelines this material cannot be considered as readily biodegradable, however these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10 day window: Not applicable

*Biodegradation:* 12%

*Exposure time:* 28 d

*Method:* OECD Test Guideline 302B or equivalent

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*Theoretical oxygen demand: 2.35 mg/mg estimated*

Photodegradation

*Test Type: Half-life (indirect photolysis)*

*Sensitizer: OH radicals*

*Atmosphere half-life: 1.92 hours*

*Method: estimated*

### **Alkyl Glycidyl Ether:**

*Biodegradability*

For similar material based on stringent OECD test guidelines this material cannot be considered as readily biodegradable, however these results do not necessarily mean that the material is not biodegradable under environmental conditions.

*Biodegradation: 87%*

*Exposure time: 28 d*

*Method: OECD Test Guideline 301F or equivalent*

*Chemical oxygen demand: 2.09 mg/mg*

## **Bioaccumulative potential**

### **Bisphenol F Epoxy Resin:**

*Bioaccumulation*

Bio-concentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5)

Partition coefficient

n-octol/water(Log Pow): 3.6 at 20°C estimated

### **Bisphenol A Epoxy Resin:**

*Bioaccumulation*

Bio-concentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5)

*Partition coefficient*

n-octol/water(Log Pow): 3.242 at 25°C estimated

### **Alkyl Glycidyl Ether:**

*Bioaccumulation*

Bio-concentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5). No relevant data found.

*Partition coefficient*

n-octol/water(Log Pow): 3.77 at 25°C estimated OECD test guideline 107 or equivalent.

*Bio-concentration factor BCF*

160 fish estimated

## **Mobility in soil**

### **Bisphenol F Epoxy Resin:**

Potential for mobility in soil is low (Koc between 500 and 2000). Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

### **Bisphenol A Epoxy Resin:**

*Biodegradability*

For similar material

### **Alkyl Glycidyl Ether:**



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Expected to be relative immobile in soil (Koc > 5000). Partition coefficient (Koc): > 5000 OECD 121: HPLC method.

### Additional Information

None

## SECTION 13 – DISPOSAL CONSIDERATIONS

### 13.1 Waste treatment methods

#### Material Recommendation:

Material that cannot be used, reprocessed or recycled should be disposed of in accordance with Federal, State, and local regulations at an approved facility. Depending on the regulations, waste treatment methods may include, e.g., landfill or incineration.

#### Uncleaned packaging Recommendation:

Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations. Uncleaned packaging should be treated with the same precautions as the material.

## SECTION 14 – TRANSPORT INFORMATION

### Transport Information

Not classified as a Dangerous Good according to the Australian Code for the Transportation of Dangerous Goods by Road and Rail.

U.N. Number: N/A

DG Class: N/A

EPG card: N/A

Hazchem Code: N/A

Proper Shipping Name: Environmentally hazardous substance liquid N.O.S (epoxy resin)

Packing Group: N/A

### Classification for SEA transport (IMO-IMDG)

U.N. Number: UN 3082

DG Class: 9

Proper Shipping Name: Environmentally hazardous substance liquid N.O.S (epoxy resin)

Packing Group: III

### Classification for AIR transport (IATA/ICAO)

Marine Pollutant: Epoxy Resin

U.N. Number: UN 3082

DG Class: 9

Proper Shipping Name: Environmentally hazardous substance liquid N.O.S (epoxy resin)

Packing Group: III

### Label

N/A

## SECTION 15 – REGULATORY INFORMATION

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National and local regulations must be observed. For information on labeling please refer to section 2 of this document.

**Poisons Schedule Number: 5**

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<b>Australian Inventory:</b>	Listed
<b>Controlled Schedule</b>	Not listed substances
<b>Carcinogenic Substances:</b>	

### SECTION 16 – OTHER INFORMATION

Safety Data Sheets are updated regularly. Please ensure you have a current copy. SDS can be obtained from our website: [www.envirosystems.com.au](http://www.envirosystems.com.au)

The SDS should be used to assist in the Risk Management. Many other factors determine whether the reported Hazards are risks in any given workplace.

Specific Risks may be determined by reference to various Exposure Scenarios, Scale of use, Frequency of use and current or available engineering controls must be considered.

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Emergency Telephone: Info Safe – 1800 638 556, Poisons Centre – 13112