

RLA Carpet Seam Adhesive RLA Polymers Pty Ltd

Chemwatch: **5447-50** Version No: **2.1.1.1**

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: **14/01/2021** Print Date: **15/01/2021** S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier	
Product name	RLA Carpet Seam Adhesive
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	ADHESIVES containing flammable liquid
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.

Use according to manufacturer's directions.

Details of the supplier of the safety data sheet

The state of the s	
Registered company name	RLA Polymers Pty Ltd
Address	215 Colchester Road Kilsyth VIC 3137 Australia
Telephone	+61 3 9728 1644
Fax	+61 3 9728 6009
Website	www.rlagroup.com.au
Email	sales@rlagroup.com.au

Emergency telephone number

Association / Organisation	RLA Polymers Pty Ltd	
Emergency telephone numbers	3 9728 1644 (RLA Group Technical Manager) business hours	
Other emergency telephone numbers	132766 (Security Monitoring Service)	

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5	
Classification ^[1]	Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Aspiration Hazard Category 1, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Germ cell mutagenicity Category 1B, Carcinogenicity Category 1B, Reproductive Toxicity Category 1B, Specific target organ toxicity - repeated exposure Category 2, Acute Aquatic Hazard Category 2, Chronic Aquatic Hazard Category 2	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	

Label elements

Hazard pictogram(s)









Signal word

Dange

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H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H340	May cause genetic defects.
H350	May cause cancer.
H360FD	May damage fertility. May damage the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P201	otain special instructions before use.	
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.	
P260	Do not breathe mist/vapours/spray.	
P271	Use in a well-ventilated area.	

Precautionary statement(s) Response

P301+P310	F SWALLOWED: Immediately call a POISON CENTER or doctor/physician.	
P308+P313	IF exposed or concerned: Get medical advice/attention.	
P321	Specific treatment (see advice on this label).	
P331	Do NOT induce vomiting.	

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.	
P405	Store locked up.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
141-78-6	30-60	Solufix 30A
64742-49-0.	10-<30	naphtha petroleum, light, hydrotreated
107-83-5	10-<30	2-methylpentane
108-88-3	10-<30	toluene
96-14-0	<10	3-methylpentane
110-54-3	<10	n-hexane
64-17-5	<10	ethanol

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.

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- If swallowed do **NOT** induce vomiting.
- If yomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- ▶ Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink
- Ingestion Seek medical advice.
 - Avoid giving milk or oils.
 - Avoid giving alcohol.
 - If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For petroleum distillates

- In case of ingestion, gastric lavage with activated charcoal can be used promptly to prevent absorption decontamination (induced emesis or lavage) is controversial and should be considered on the merits of each individual case; of course the usual precautions of an endotracheal tube should be considered prior to lavage, to prevent aspiration.
- Individuals intoxicated by petroleum distillates should be hospitalized immediately, with acute and continuing attention to neurologic and cardiopulmonary function.
- Positive pressure ventilation may be necessary.
- · Acute central nervous system signs and symptoms may result from large ingestions of aspiration-induced hypoxia.
- After the initial episode,individuals should be followed for changes in blood variables and the delayed appearance of pulmonary oedema and chemical pneumonitis. Such patients should be followed for several days or weeks for delayed effects, including bone marrow toxicity, hepatic and renal impairment Individuals with chronic pulmonary disease will be more seriously impaired, and recovery from inhalation exposure may be complicated.
- Gastrointestinal symptoms are usually minor and pathological changes of the liver and kidneys are reported to be uncommon in acute intoxications.
- Chlorinated and non-chlorinated hydrocarbons may sensitize the heart to epinephrine and other circulating catecholamines so that arrhythmias may occur. Careful
 consideration of this potential adverse effect should precede administration of epinephrine or other cardiac stimulants and the selection of bronchodilators.

BP America Product Safety & Toxicology Department

for simple esters:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
 Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.

- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Firefighting measures

Extinguishing media

- ► Alcohol stable foam
- Dry chemical powder.
- ▶ BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting

- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- Liquid and vapour are highly flammable.
 - Severe fire hazard when exposed to heat, flame and/or oxidisers.
- - Heating may cause expansion or decomposition leading to violent rupture of containers.

Combustion products include:

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	carbon dioxide (CO2) other pyrolysis products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. May emit clouds of acrid smoke
HAZCHEM	•3YE

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m. Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.

- Containers, even those that have been emptied, may contain explosive vapours.
 - Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- DO NOT allow clothing wet with material to stay in contact with skin
 - ▶ Electrostatic discharge may be generated during pumping this may result in fire.
 - Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec)
- Avoid splash filling.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area
- Prevent concentration in hollows and sumps.
- Other information

Safe handling

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources
- ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- ► Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Packing as supplied by manufacturer.

For alkyl aromatics:

Suitable container

- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- ▶ For manufactured product having a viscosity of at least 250 cSt.

Storage incompatibility

The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

- Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen
- Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids
- Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
- Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
- Aromatics can react exothermically with bases and with diazo compounds.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source Ingredient Material name TWA STEL Peak Notes Chemwatch: 5447-50 Page **5** of **13**

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	Solufix 30A	Ethyl acetate	200 ppm / 720 mg/m3	1440 mg/m3 / 400 ppm	Not Available	Not Available
Australia Exposure Standards	2-methylpentane	Hexane, other isomers	500 ppm / 1760 mg/m3	3500 mg/m3 / 1000 ppm	Not Available	Not Available
Australia Exposure Standards	toluene	Toluene	50 ppm / 191 mg/m3	574 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	3-methylpentane	Hexane, other isomers	500 ppm / 1760 mg/m3	3500 mg/m3 / 1000 ppm	Not Available	Not Available
Australia Exposure Standards	n-hexane	Hexane (n-Hexane)	20 ppm / 72 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	ethanol	Ethyl alcohol	1000 ppm / 1880 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
Solufix 30A	Ethyl acetate	1,200 ppm	1,700 ppm	10000** ppm
naphtha petroleum, light, hydrotreated	Naphtha (petroleum), hydrotreated light	1,000 mg/m3	11,000 mg/m3	66,000 mg/m3
2-methylpentane	Methylpentane, 2-; (Isohexane)	1,000 ppm	11000** ppm	66000*** ppm
toluene	Toluene	Not Available	Not Available	Not Available
3-methylpentane	Methylpentane, 3-	1,000 ppm	11000** ppm	66000*** ppm
n-hexane	Hexane	260 ppm	Not Available	Not Available
ethanol	Ethanol: (Ethyl alcohol)	Not Available	Not Available	15000* ppm

Ingredient	Original IDLH	Revised IDLH
Solufix 30A	2,000 ppm	Not Available
naphtha petroleum, light, hydrotreated	Not Available	Not Available
2-methylpentane	Not Available	Not Available
toluene	500 ppm	Not Available
3-methylpentane	Not Available	Not Available
n-hexane	1,100 ppm	Not Available
ethanol	3,300 ppm	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
naphtha petroleum, light, hydrotreated	E	≤ 0.1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into s adverse health outcomes associated with exposure. The output of this pro- range of exposure concentrations that are expected to protect worker hea	ocess is an occupational exposure band (OEB), which corresponds to a

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear

Personal protection









- Safety glasses with side shields.
- Chemical goggles. Eye and face protection
 - Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

Skin protection

See Hand protection below

- ▶ Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

▶ Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.

Hands/feet protection

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care.

Body protection

See Other protection below

Other protection

- Fundamental Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or
- Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type

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respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent]

- Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.
- Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.
- Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	СРІ
PE/EVAL/PE	A
BUTYL	С
BUTYL/NEOPRENE	С
CPE	С
HYPALON	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PVA	С
PVC	С
SARANEX-23	С
SARANEX-23 2-PLY	С
TEFLON	С
VITON	С
VITON/CHLOROBUTYL	С
VITON/NEOPRENE	С

^{*} CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS	-	AX-PAPR-AUS / Class 1
up to 50 x ES	-	AX-AUS / Class 1	-
up to 100 x ES	-	AX-2	AX-PAPR-2 ^

^ - Full-face

 $A(All \ classes) = Organic \ vapours, \ B \ AUS \ or \ B1 = Acid \ gasses, \ B2 = Acid \ gas \ or \ hydrogen \ cyanide(HCN), \ E = Sulfur \ dioxide(SO2), \ G = Agricultural \ chemicals, \ K = Ammonia(NH3), \ Hg = Mercury, \ NO = Oxides \ of \ nitrogen, \ MB = Methyl \ bromide, \ AX = Low \ boiling \ point \ organic \ compounds(below 65 \ degC)$

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance Light yellow highly flammable liquid with hydrocarbon odour; not miscible with water.				
Physical state	iquid Relative density (Water = 1) 0.87			
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available	
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available	

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Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	5000 cPs
Initial boiling point and boiling range (°C)	>50	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	<-20 (CC)	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Danath day	Constitute 7
Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health

There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.

Inhalation hazard is increased at higher temperatures.

of the individual.

Inhaling high concentrations of mixed hydrocarbons can cause narcosis, with nausea, vomiting and lightheadedness. Low molecular weight (C2-C12) hydrocarbons can irritate mucous membranes and cause incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and stupor.

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.

Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination

Ingestion

Inhaled

Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result.

(ICSC13733) Ingestion of petroleum hydrocarbons can irritate the pharynx, oesophagus, stomach and small intestine, and cause swellings and ulcers of the

mucous. Symptoms include a burning mouth and throat; larger amounts can cause nausea and vomiting, narcosis, weakness, dizziness, slow and shallow breathing, abdominal swelling, unconsciousness and convulsions.

Skin Contact

The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Skin contact with the material may damage the health of the individual, systemic effects may result following absorption.

Open cuts, abraded or irritated skin should not be exposed to this material

The material may accentuate any pre-existing dermatitis condition

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eye

The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.

There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.

There is ample evidence that this material can be regarded as being able to cause cancer in humans based on experiments and other information.

Based on experiments and other information, there is ample evidence to presume that exposure to this material can cause genetic defects that can be inherited.

Harmful: danger of serious damage to health by prolonged exposure through inhalation. Chronic

This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.

Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material.

Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.

Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss

Continued...

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and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin.

LA Carpet Seam Adhesive	TOXICITY	IRRITATION	
EA Garpet Geam Adhesive	Not Available	Not Available	
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: >18 mg/kg ^[2]	Eye (human): 400 ppm	
Solufix 30A	Inhalation(Rat) LC50; =50 mg/l4hrs ^[2]	Eye: no adverse effect observed (not irritating) ^[1]	
	Oral(Mouse) LD50; 0.004 mg/kg ^[2]	Skin: no adverse effect observed (not irritating) ^[1]	
	TOXICITY	IRRITATION	
naphtha petroleum, light,	Dermal (rabbit) LD50: >1900 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	
hydrotreated	Inhalation(Rat) LC50; 73860 ppm4hrs[1]	Skin: adverse effect observed (irritating) ^[1]	
	Oral(Rat) LD50; >2000 mg/kg ^[1]		
	TOXICITY	IRRITATION	
2-methylpentane	Oral(Rat) LD50; ~15.84 mg/kg ^[1]	Not Available	
	TOXICITY	IRRITATION	
toluene	Dermal (rabbit) LD50: >5000 mg/kg ^[1]	Eye (rabbit): 2mg/24h - SEVERE	
	Inhalation(Rat) LC50; =12.5-28.8 mg/l4hrs ^[2]	Eye (rabbit):0.87 mg - mild	
	Oral(Mammal) LD50; 0.004 mg/kg $^{[2]}$	Eye (rabbit):100 mg/30sec - mild	
		Eye: adverse effect observed (irritating) ^[1]	
		Skin (rabbit):20 mg/24h-moderate	
		Skin (rabbit):500 mg - moderate	
		Skin: adverse effect observed (irritating) ^[1]	
		Skin: no adverse effect observed (not irritating) ^[1]	
	TOXICITY	IRRITATION	
3-methylpentane	Oral(Rat) LD50; ~15.84 mg/kg ^[1]	Not Available	
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: >3.302 mg/kg ^[1]	Eye(rabbit): 10 mg - mild	
n-hexane	Inhalation(Rat) LC50; 48000 ppm4hrs ^[2]		
	Oral(Rat) LD50; 15.847 mg/kg ^[1]		
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: >15800 mg/kg ^[1]	Eye (rabbit): 500 mg SEVERE	
	Inhalation(Mouse) LC50; =39 mg/l4hrs ^[2]	Eye (rabbit):100mg/24hr-moderate	
ethanol	Oral(Rat) LD50; >7692 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]	
		Skin (rabbit):20 mg/24hr-moderate	
		Skin (rabbit):400 mg (open)-mild	
		Skin: no adverse effect observed (not irritating) ^[1]	
Legend:	Value obtained from Europe ECHA Registered Substance specified data extracted from RTECS - Register of Toxic Effe	s - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwis act of chemical Substances	
	•	rs after exposure to the material ends. This may be due to a non-allergic con	

SOLUFIX 30A

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.

For Low Boiling Point Naphthas (LBPNs):

Acute toxicity:

LBPNs generally have low acute toxicity by the oral (median lethal dose [LD50] in rats > 2000 mg/kg-bw), inhalation (LD50 in rats > 5000 mg/m3) and dermal (LD50 in rabbits > 2000 mg/kg-bw) routes of exposure

Most LBPNs are mild to moderate eye and skin irritants in rabbits, with the exception of heavy catalytic cracked and heavy catalytic reformed naphthas, which have higher primary skin irritation indices.

NAPHTHA PETROLEUM, LIGHT, HYDROTREATED LIGHT, HYDROTREATED LIGHT HYDROTREATED

LBPNs do not appear to be skin sensitizers, but a poor response in the positive control was also noted in these studies

Repeat dose toxicity:

The lowest-observed-adverse-effect concentration (LOAEC) and lowest-observed-adverse-effect level (LOAEL) values identified following short-term (2-89 days) and subchronic (greater than 90 days) exposure to the LBPN substances. These values were determined for a variety of endpoints after considering the toxicity data for all LBPNs in the group. Most of the studies were carried out by the inhalation route of exposure. Renal effects, including increased kidney weight, renal lesions (renal tubule dilation, necrosis) and hyaline droplet formation, observed in male

For toluene:

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rats exposed orally or by inhalation to most LBPNs, were considered species- and sex-specific These effects were determined to be due to a mechanism of action not relevant to humans -specifically, the interaction between hydrocarbon metabolites and alpha-2-microglobulin, an enzyme not produced in substantial amounts in female rats, mice and other species, including humans.

Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.

The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the gut lymph, but most hydrocarbons partly separate from fats and undergo metabolism in the gut cell.

The High Benzene Naphthas (HBNs) contain mainly benzene but its adverse health effect is more with other components, which may cause adverse health effects involving a variety of organs. They may produce genetic damage as well as effects on reproduction and the unborn baby (generally at levels toxic to the mother). They may also cause cancers.

For petroleum: This product contains benzene, which can cause acute myeloid leukaemia, and n-hexane, which can be metabolized to compounds which are toxic to the nervous system. This product contains toluene, and animal studies suggest high concentrations of toluene lead to hearing loss. This product contains ethyl benzene and naphthalene, from which animal testing shows evidence of tumour formation. Cancer-causing potential: Animal testing shows inhaling petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans.

Mutation-causing potential: Most studies involving gasoline have returned negative results regarding the potential to cause mutations, including all recent studies in living human subjects (such as in petrol service station attendants). DHC Solvent Chemie (for EC No.: 926-605-8)

2-METHYL PENTANE

Version No: 2.1.1.1

No significant acute toxicological data identified in literature search.

TOLUENE

Acute toxicity: Humans exposed to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis (sleepiness) and death. When inhaled or swallowed, toluene can cause severe central nervous system depression, and in large doses has a narcotic effect. 60mL has caused death. Death of heart muscle fibres, liver swelling, congestion and bleeding of the lungs and kidney injury were all found on autopsy.

Exposure to inhalation at a concentration of 600 parts per million for 8 hours resulted in the same and more serious symptoms including euphoria (a feeling of well-being), dilated pupils, convulsions and nausea.

N-HEXANE

The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis

TOLUENE & ETHANOL

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	✓
Mutagenicity	✓	Aspiration Hazard	✓

Leaend:

- Data either not available or does not fill the criteria for classification

- Data available to make classification

SECTION 12 Ecological information

xicity							
	Endpoint	Test Duration (hr)		Species		Value	Source
RLA Carpet Seam Adhesive	Not Available	Not Available		Not Available Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)		Species	Valu	ie	Source
	LC50	96	F	Fish >75.6m		.6mg/L	2
Solufix 30A	EC50	48	(Crustacea	=16	4mg/L	1
	EC50	72	A	Algae or other aquatic plants	-180	00-3200mg/L	4
	BCF	24	1	Algae or other aquatic plants	0.05	5-mg/L	4
	NOEC	2688	1	Not Available	0.05	5-mg/L	4
	Endpoint	Test Duration (hr)		Species		Value	Source
	LC50	96		Fish		4.1mg/L	2
naphtha petroleum, light, hydrotreated	EC50	48		Crustacea		0.64mg/L	2
nydroneated	EC50	72		Algae or other aquatic plants		3.1mg/L	2
	NOEL	72		Algae or other aquatic plants		0.1mg/L	2
	Endpoint	Test Duration (hr)		Species	Va	lue	Source
2-methylpentane	EC50	96		Algae or other aquatic plants	4.3	321mg/L	2
	NOEL	336		Not Available	97	9.5000-mg/L	4
	Endpoint	Test Duration (hr)		Species	Val	ue	Source
	LC50	96	F	Fish	0.00	031704-mg/L	4
401	EC50	48	(Crustacea	-5.4	6-9.83mg/L	4
toluene	EC50	96	-	Algae or other aquatic plants	2.66	6-mg/L	4
	BCF	180	1	Not Available	50.9	9mg/L	4
	NOEL	168	(Crustacea	0.00	08-mg/L	4

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	Endpoint	Test Duration (hr)		Species		Value	Source
3-methylpentane	EC50	96		Algae or other aquatic plants		4.321mg/L	2
	Endpoint	Test Duration (hr)	Specie	es	Value		Source
	LC50	96	Fish		-0.0021	003-0.0029803mg/L	4
n-hexane	EC50	48	Crustacea		21.85m	g/L	2
	EC50	72	Algae or other aquatic plants		9.285m	9.285mg/L	
	NOEL	72	Algae or other aquatic plants 2.077		2.077m	g/L	2
	Endpoint	Test Duration (hr)	Sı	pecies		Value	Source
	LC50	96	Fi	sh		42-mg/L	4
	EC50	48	C	rustacea		2-mg/L	4
ethanol	EC50	96	Algae or other aquatic plants		-8.358-26.503mg/L	4	
	EC10	168	Al	Algae or other aquatic plants		1.91-mg/L	4
	NOEC	2016	Fi	sh		0.000375-mg/L	4
Legend:		n 1. IUCLID Toxicity Data 2. Europe ECHA) - Aquatic Toxicity Data (Estimated) 4. US l	•	9		, ,	

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
Solufix 30A	LOW (Half-life = 14 days)	LOW (Half-life = 14.71 days)
2-methylpentane	LOW	LOW
toluene	LOW (Half-life = 28 days)	LOW (Half-life = 4.33 days)
3-methylpentane	LOW	LOW
n-hexane	LOW	LOW
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
Solufix 30A	HIGH (BCF = 3300)
2-methylpentane	LOW (LogKOW = 3.2145)
toluene	LOW (BCF = 90)
3-methylpentane	LOW (LogKOW = 3.6)
n-hexane	MEDIUM (LogKOW = 3.9)
ethanol	LOW (LogKOW = -0.31)

Mobility in soil

mobility in con	
Ingredient	Mobility
Solufix 30A	LOW (KOC = 6.131)
2-methylpentane	LOW (KOC = 124.9)
toluene	LOW (KOC = 268)
3-methylpentane	LOW (KOC = 130.8)
n-hexane	LOW (KOC = 149)
ethanol	HIGH (KOC = 1)

SECTION 13 Disposal considerations

Waste treatment methods

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.

Product / Packaging disposal

- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.
- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.

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- ► Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers.

SECTION 14 Transport information

Labels Required



Marine Pollutant



HAZCHEM

•3YE

Land transport (ADG)

UN number	1133		
UN proper shipping name	ADHESIVES containing flammable liquid		
Transport hazard class(es)	Class 3 Subrisk Not Applicable		
Packing group			
Environmental hazard	Environmentally hazardous		
Special precautions for user	Special provisions Not Applicable Limited quantity 5 L		

Air transport (ICAO-IATA / DGR)

UN number	1133			
UN proper shipping name	Adhesives containing flammable liquid			
Transport hazard class(es)	ICAO/IATA Class 3 ICAO / IATA Subrisk Not Applicable ERG Code 3L			
Packing group	II			
Environmental hazard	Environmentally hazardous			
Special precautions for user	Special provisions Cargo Only Packing Instructions Cargo Only Maximum Qty / Pack Passenger and Cargo Packing Instructions Passenger and Cargo Maximum Qty / Pack Passenger and Cargo Limited Quantity Packing Instructions Passenger and Cargo Limited Maximum Qty / Pack		A3 364 50 L 353 5 L 7341	

Sea transport (IMDG-Code / GGVSee)

UN number	1133			
UN proper shipping name	ADHESIVES contain	ning flammable liquid		
Transport hazard class(es)		3 Not Applicable		
Packing group	П			
Environmental hazard	Marine Pollutant			
Special precautions for user	EMS Number Special provisions Limited Quantities			

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Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
Solufix 30A	Not Available
naphtha petroleum, light, hydrotreated	Not Available
2-methylpentane	Not Available
toluene	Not Available
3-methylpentane	Not Available
n-hexane	Not Available
ethanol	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
Solufix 30A	Not Available
naphtha petroleum, light, hydrotreated	Not Available
2-methylpentane	Not Available
toluene	Not Available
3-methylpentane	Not Available
n-hexane	Not Available
ethanol	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

Solufix 30A is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

naphtha petroleum, light, hydrotreated is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

2-methylpentane is found on the following regulatory lists

 $\label{eq:australia} \mbox{Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals}$

Australian Inventory of Industrial Chemicals (AIIC)

toluene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

 $\label{eq:australia} \textbf{Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5}$

 $\label{eq:australia} \textbf{Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule \ 6}$

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

3-methylpentane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

n-hexane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

ethanol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (Solufix 30A; naphtha petroleum, light, hydrotreated; 2-methylpentane; toluene; 3-methylpentane; n-hexane; ethanol)
China - IECSC	Yes

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National Inventory	Status
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (naphtha petroleum, light, hydrotreated)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	14/01/2021
Initial Date	14/01/2021

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value

BCF: BioConcentration Factors BEI: Biological Exposure Index

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