



Leaderart i70, i90 Marker Pen

Dy-Mark

Chemwatch: 4784-02

Version No: 7.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 2

Issue Date: 01/11/2019

Print Date: 07/11/2022

S.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Leaderart i70, i90 Marker Pen
Chemical Name	Not Applicable
Synonyms	12131201, 12131202, 12131203, 12141201, 12141202, 12141203; SP12131201, SP12131202, SP12131203; i70, i90
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	Dy-Mark
Address	89 Formation Street Wacol QLD 4076 Australia
Telephone	+61 7 3327 3004
Fax	+61 7 3327 3009
Website	http://www.dymark.com.au
Email	info@dymark.com.au

Emergency telephone number

Association / Organisation	Dy-Mark
Emergency telephone numbers	+61 7 3327 3099
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings

	Min	Max	
Flammability	1	1	
Toxicity	1	1	
Body Contact	2	2	
Reactivity	1	1	
Chronic	0	0	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Serious Eye Damage/Eye Irritation Category 2A, Skin Corrosion/Irritation Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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Signal word	Warning
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Hazard statement(s)

H319	Causes serious eye irritation.
H315	Causes skin irritation.

Precautionary statement(s) Prevention

P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
9003-07-0	43	<u>polypropylene fibre</u>
Not Available	10	polyester
108-65-6	10	<u>propylene glycol monomethyl ether - mixture of isomers</u>
9002-88-4	22	<u>polyethylene</u>
64-17-5	5	<u>ethanol</u>
Not Available	2-3	resin
71-36-3	2	<u>n-butanol</u>
Not Available	0.5-2.5	solvent dyes
Not Available	1.5	acrylic
Not Available	0.1	cap-off additives

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures**Description of first aid measures**

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. ▶ Generally not applicable.
Skin Contact	<ul style="list-style-type: none"> ▶ Generally not applicable. <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor. ▶ Generally not applicable.
Ingestion	<ul style="list-style-type: none"> ▶ Generally not applicable.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Water spray or fog.
- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use. <p>Slight hazard when exposed to heat, flame and oxidisers.</p>
Fire/Explosion Hazard	<p>Articles and manufactured articles may constitute a fire hazard where polymers form their outer layers or where combustible packaging remains in place.</p> <p>Certain substances, found throughout their construction, may degrade or become volatile when heated to high temperatures. This may create a secondary hazard.</p> <p>Combustion products include: carbon monoxide (CO) carbon dioxide (CO₂) formaldehyde acrolein other pyrolysis products typical of burning organic material.</p> <p>NOTE: Burns with intense heat. Produces melting, flowing, burning liquid and dense acrid black smoke. May emit poisonous fumes.</p>
HAZCHEM	Not Applicable

SECTION 6 Accidental release measures**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Secure load if safe to do so. ▶ Bundle/collect recoverable product. ▶ Collect remaining material in containers with covers for disposal.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Stop leak if safe to do so. ▶ Contain spill with sand, earth or vermiculite. ▶ Collect recoverable product into labelled containers for recycling. ▶ Neutralise/decontaminate residue (see Section 13 for specific agent). ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. ▶ If contamination of drains or waterways occurs, advise emergency services. ▶ Clean up all spills immediately. ▶ Wear protective clothing, safety glasses, dust mask, gloves. ▶ Secure load if safe to do so. Bundle/collect recoverable product. ▶ Use dry clean up procedures and avoid generating dust. ▶ Vacuum up (consider explosion-proof machines designed to be grounded during storage and use). ▶ Water may be used to prevent dusting. ▶ Collect remaining material in containers with covers for disposal. ▶ Flush spill area with water. <p>Minor hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Control personal contact with the substance, by using protective equipment as required. ▶ Prevent spillage from entering drains or water ways. ▶ Contain spill with sand, earth or vermiculite. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite and place in appropriate containers for disposal. ▶ Wash area and prevent runoff into drains or waterways. ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with moisture. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Other information	<ul style="list-style-type: none"> ▶ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	Generally packaging as originally supplied with the article or manufactured item is sufficient to protect against physical hazards. If repackaging is required ensure the article is intact and does not show signs of wear. As far as is practicably possible, reuse the original packaging or something providing a similar level of protection to both the article and the handler.
Storage incompatibility	<ul style="list-style-type: none"> ▶ Avoid strong acids, bases.



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	propylene glycol monomethyl ether - mixture of isomers	Propylene glycol monomethyl ether	100 ppm / 369 mg/m3	553 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether - mixture of isomers	1-Methoxy-2-propanol acetate	50 ppm / 274 mg/m3	548 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	ethanol	Ethyl alcohol	1000 ppm / 1880 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	n-butanol	n-Butyl alcohol	Not Available	Not Available	50 ppm / 152 mg/m3	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
polypropylene fibre	5.2 mg/m3	58 mg/m3	350 mg/m3
propylene glycol monomethyl ether - mixture of isomers	100 ppm	160 ppm	660 ppm
propylene glycol monomethyl ether - mixture of isomers	Not Available	Not Available	Not Available
polyethylene	16 mg/m3	170 mg/m3	1,000 mg/m3
ethanol	Not Available	Not Available	15000* ppm
n-butanol	60 ppm	800 ppm	8000** ppm

Ingredient	Original IDLH	Revised IDLH
polypropylene fibre	Not Available	Not Available
propylene glycol monomethyl ether - mixture of isomers	Not Available	Not Available
polyethylene	Not Available	Not Available
ethanol	3,300 ppm	Not Available
n-butanol	1,400 ppm	Not Available

Exposure controls

	<p>Articles or manufactured items, in their original condition, generally don't require engineering controls during handling or in normal use. Exceptions may arise following extensive use and subsequent wear, during recycling or disposal operations where substances, found in the article, may be released to the environment.</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="384 555 1487 813"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air)</td> <td>0.25-0.5 m/s (50-100 f/min)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td> <td>2.5-10 m/s (500-2000 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="384 869 1126 1037"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood - local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air)	0.25-0.5 m/s (50-100 f/min)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	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<p>Personal protection</p>																					
<p>Eye and face protection</p>	<p>No special equipment for minor exposure i.e. when handling small quantities.</p> <p>OTHERWISE:</p> <ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 																				
<p>Skin protection</p>	<p>See Hand protection below</p>																				
<p>Hands/feet protection</p>	<p>No special equipment needed when handling small quantities.</p> <p>OTHERWISE: Wear general protective gloves, e.g. light weight rubber gloves.</p>																				
<p>Body protection</p>	<p>See Other protection below</p>																				
<p>Other protection</p>	<p>No special equipment needed when handling small quantities.</p> <p>OTHERWISE:</p> <ul style="list-style-type: none"> ▶ Overalls. ▶ Barrier cream. ▶ Eyewash unit. 																				

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Leaderart i70, i90 Marker Pen

Material	CPI
NEOPRENE	A
NITRILE	A

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS / Class 1 P2	-	A-PAPR-AUS / Class 1 P2

Leaderart i70, i90 Marker Pen

NITRILE+PVC	A
PE/EVAL/PE	A
PVC	B
BUTYL	C
HYPALON	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
PE	C
PVA	C
TEFLON	C

up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	A-3 P2	-
100+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

► Generally not applicable.

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Coloured solid; not miscible with water. Note that all of the monopropylene glycol ethers may exist in two isomeric forms, alpha or beta. The alpha form, which is thermodynamically favored during synthesis, consists of a secondary alcohol configuration. The beta form consists of a primary alcohol. The two isomeric forms are shown above. The di- and tripropylene glycol ethers may form up to 4 and 8 isomeric forms, respectively. Even so, all isomers exhibit either the "alpha" or "beta" configuration, existing as secondary or primary alcohols, respectively. The distribution of isomeric forms for the di- and tripropylene glycols, as with the mono-PGEs, also results in predominantly the alpha form (i.e., a secondary alcohol). It should be noted that only the alpha isomer and isomeric mixtures (consisting predominantly of the alpha isomer) are produced commercially; the purified beta isomer is not produced at this time.		
Physical state	Manufactured	Relative density (Water = 1)	<1
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	>250
Melting point / freezing point (°C)	>165	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>200	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	147.7

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
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	There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Animal testing shows that the most common signs of inhalation overdose is inco-ordination and drowsiness. Inhalation hazard is increased at higher temperatures.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Harmful amounts of PGME may be absorbed through the skin following extensive prolonged contact; this may result in drowsiness, unconsciousness and depression. Open cuts, abraded or irritated skin should not be exposed to this material
Eye	There is some evidence to suggest that this material can cause eye irritation and damage in some persons.
Chronic	There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Leaderart i70, i90 Marker Pen	TOXICITY	IRRITATION
	Not Available	Not Available
polypropylene fibre	TOXICITY	IRRITATION
	Oral (Mouse) LD50; 3200 mg/kg ^[2]	Not Available
propylene glycol monomethyl ether - mixture of isomers	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit) 230 mg mild
	Oral (Rat) LD50; 3739 mg/kg ^[2]	Eye (rabbit) 500 mg/24 h. - mild
		Eye: no adverse effect observed (not irritating) ^[1]
		Skin (rabbit) 500 mg open - mild
		Skin: no adverse effect observed (not irritating) ^[1]
polyethylene	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1] Oral (Rat) LD50; >2000 mg/kg ^[1]	Not Available
ethanol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 17100 mg/kg ^[1]	Eye (rabbit): 500 mg SEVERE
	Inhalation(Rat) LC50: 64000 ppm4h ^[2]	Eye (rabbit):100mg/24hr-moderate
	Oral (Rat) LD50; 7060 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit):20 mg/24hr-moderate
		Skin (rabbit):400 mg (open)-mild
		Skin: no adverse effect observed (not irritating) ^[1]
n-butanol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 3400 mg/kg ^[2]	Eye (human): 50 ppm - irritant
	Inhalation(Rat) LC50: 8000 ppm4h ^[2]	Eye (rabbit): 1.6 mg-SEVERE
	Oral (Rat) LD50; 790 mg/kg ^[2]	Eye (rabbit): 24 mg/24h-SEVERE
		Eye: adverse effect observed (irreversible damage) ^[1]
		Skin (rabbit): 405 mg/24h-moderate
		Skin: adverse effect observed (irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

POLYPROPYLENE FIBRE	polypropylene
PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS	NOTE: Exposure of pregnant rats and rabbits to the substance did not give rise to teratogenic effects at concentrations up to 3000 ppm. Fetotoxic effects were seen in rats but not in rabbits at this concentration; maternal toxicity was noted in both species. The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
POLYETHYLENE	polyethylene pyrolyzate For poly-alpha-olefins (PAOs): PAOs are highly branched, isoparaffinic chemicals produced by oligomerisation of 1-octene, 1-decene and/or 1-dodecene. The crude polyalphaolefin mixture is then distilled into appropriate product fractions to meet specific viscosity specifications and hydrogenated. In existing data, there appears to be no data to show that these structural analogs cause health effects. In addition, there is evidence in the literature that alkanes with 30 or more carbon atoms are unlikely to be absorbed when given by mouth. The physical and chemical properties make it unlikely that significant absorption into the body will occur. There are also no functional groups on PAO molecules that are biologically active. PAOs also have low volatility, so that exposure is unlikely to occur by inhalation. The high viscosity of these substances also makes it hard to generate a high concentration of breathable particles in air. Acute toxicity: Animal testing shows that PAOs have relatively low acute toxicity. Repeat dose toxicity: Animal testing shows that PAOs show low repeat dose toxicity – some increased scaling of the skin occurred, with skin inflammation, after exposure at high doses. Reproductive toxicity: Animal testing suggested that application of PAO to skin did not impair reproductive performance. Genetic toxicity: Testing has not shown any evidence that PAOs cause mutations or chromosomal aberrations.

	<p>Cancer-causing potentials: Animal testing has not shown any propensity to cause tumours. While alpha-olefin polymers have similar properties to mineral oils, they do not contain polycyclic aromatic hydrocarbons, or other known cancer-causing materials.</p> <p>Inclusion of polyethylene in the diet of rats at 8 g/kg/day did not result in treatment-related effects. Polyethylene implanted into rats and mice has reportedly caused local tumorigenic activity at doses of 33 to 2120 mg/kg, but the relevance to human exposure is not certain.</p>
N-BUTANOL	<p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>For n-butanol:</p> <p>Acute toxicity: In animal testing, n-butanol (BA) was only slightly toxic, following exposure by swallowing, skin contact or irritation. Animal testing and human experience suggest that n-butanol is moderately irritating to the skin but severely irritating to the eye. Human studies show that BA is not likely to cause skin sensitization. Warning of exposure occurs before irritation of the nose, because n-butanol has an odour which can be detected below concentration levels cause irritation.</p> <p>Repeat dose toxicity: Animal testing showed temporarily reduction in activity and food intake following repeated exposure to BA, but otherwise there was no evidence of chronic toxicity.</p> <p>Reproductive toxicity: Several animal studies indicate BA does not possess reproductive toxicity, and does not affect fertility.</p> <p>Developmental toxicity: BA only caused developmental changes and toxic effects on the foetus near or at levels that were toxic to the mother.</p> <p>Genetic toxicity: Testing shows that BA does not possess genetic toxicity.</p> <p>Cancer-causing potential: Based on negative results from testing for potential of n-butanol to cause mutations and chromosomal aberrations, BA has a very small potential for causing cancer.</p>
Leaderart i70, i90 Marker Pen & PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS	<p>For propylene glycol ethers (PGEs):</p> <p>Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM).</p> <p>Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on the reproductive organs, the developing embryo and foetus, blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids. Longer chain homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (which is thermodynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast, beta-isomers are able to form the alkoxypropionic acids and these are linked to birth defects (and possibly, haemolytic effects). The alpha isomer comprises more than 95% of the isomeric mixture in the commercial product, and therefore PGEs show relatively little toxicity. One of the main metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolized in the body.</p> <p>As a class, PGEs have low acute toxicity via swallowing, skin exposure and inhalation. PnB and TPM are moderately irritating to the eyes, in animal testing, while the remaining members of this category caused little or no eye irritation. None caused skin sensitization.</p> <p>Animal testing showed that repeat dosing caused few adverse effects. Animal testing also shows that PGEs do not cause skin effects or reproductive toxicity. Commercially available PGEs have not been shown to cause birth defects. Available instance indicates that propylene glycol ethers are unlikely to possess genetic toxicity.</p> <p>No significant acute toxicological data identified in literature search.</p>
POLYPROPYLENE FIBRE & POLYETHYLENE	<p>The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>
PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS & N-BUTANOL	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p>
PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS & ETHANOL & N-BUTANOL	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p>

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
Leaderart i70, i90 Marker Pen	Not Available	Not Available	Not Available	Not Available	Not Available
polypropylene fibre	Not Available	Not Available	Not Available	Not Available	Not Available
propylene glycol monomethyl ether - mixture of isomers	EC50	72h	Algae or other aquatic plants	>1000mg/l	2

Leaderart i70, i90 Marker Pen

	EC50	48h	Crustacea	373mg/l	2
	NOEC(ECx)	336h	Fish	47.5mg/l	2
	LC50	96h	Fish	100mg/l	1
	EC50	96h	Algae or other aquatic plants	>1000mg/l	2
polyethylene	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
ethanol	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	96h	Algae or other aquatic plants	<0.001mg/L	4
	EC50	72h	Algae or other aquatic plants	275mg/l	2
	EC50	48h	Crustacea	>79mg/L	4
	LC50	96h	Fish	>100mg/l	2
	EC50	96h	Algae or other aquatic plants	<0.001mg/L	4
n-butanol	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	4.1mg/l	2
	EC50	72h	Algae or other aquatic plants	>500mg/l	1
	EC50	48h	Crustacea	>500mg/l	1
	LC50	96h	Fish	100-500mg/l	4
	EC50	96h	Algae or other aquatic plants	225mg/l	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

For Propylene Glycol Ethers: log Kow's range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 1.47 for DPnB to 3.16 for DPMA and TPM, indicating low bioaccumulation. Henry's Law Constants are low for all category members, ranging from 5.7×10^{-9} atm-m³/mole for TPM to 2.7×10^{-9} atm-m³/mole for PnB.

Environmental Fate: Most are liquids at room temperature and all are water-soluble.

Atmospheric Fate: In air, the half-life due to direct reactions with photochemically generated hydroxyl radicals, range from 2.0 hours for TPM to 4.6 hours for PnB.

Aquatic/Terrestrial Fate: Most propylene glycol ethers are likely to partition roughly equally into the soil and water compartments in the environment with small to negligible amounts remaining in other environmental compartments (air, sediment, and aquatic biota). In water, most members of this family are "readily biodegradable" under aerobic conditions. In soil, biodegradation is rapid for PM and PMA.

Ecotoxicity: Propylene glycol ethers are unlikely to persist in the environment. Acute aquatic toxicity testing indicates low toxicity for both ethers and acetates.

For Ethanol:

log Kow: -0.31 to -0.32;

Koc 1: Estimated BCF= 3;

Half-life (hr) air: 144;

Half-life (hr) H₂O surface water: 144;

Henry's atm m³/mol: 6.29E-06;

BOD 5 if unstated: 0.93-1.67,63%

COD: 1.99-2.11,97%;

ThOD : 2.1.

Environmental Fate: Terrestrial - Ethanol quickly biodegrades in soil but may leach into ground water; most is lost by evaporation. Ethanol is expected to have very high mobility in soil. Volatilization of ethanol from moist soil surfaces is expected to be an important fate process. The potential for volatilization of ethanol from dry soil surfaces may exist. Biodegradation is expected to be an important fate process for ethanol based on half-lives on the order of a few days for ethanol in sandy soil/groundwater microcosms.

Atmospheric Fate: Ethanol is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase ethanol is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 5 days. Ethanol readily degraded by reaction with photochemically produced hydroxy radicals; release into air will result in photodegradation and wet deposition.

Aquatic Fate: When released into water ethanol readily evaporates and is biodegradable. Ethanol is not expected to adsorb to suspended solids and sediment. Volatilization from water surfaces is expected and volatilization half-lives for a model river and model lake are 3 and 39 days, respectively. Bioconcentration in aquatic organisms is considered to be low. Hydrolysis and photolysis in sunlit surface waters is not expected to be an important environmental fate process for ethanol and is unlikely to be persistent in aquatic environments.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
polypropylene fibre	LOW	LOW
propylene glycol monomethyl ether - mixture of isomers	LOW (Half-life = 56 days)	LOW (Half-life = 1.7 days)
polyethylene	LOW	LOW
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)
n-butanol	LOW (Half-life = 54 days)	LOW (Half-life = 3.65 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
polypropylene fibre	LOW (LogKOW = 1.6783)
propylene glycol monomethyl ether - mixture of isomers	LOW (BCF = 2)
polyethylene	LOW (LogKOW = 1.2658)
ethanol	LOW (LogKOW = -0.31)
n-butanol	LOW (BCF = 0.64)

Mobility in soil

Ingredient	Mobility
polypropylene fibre	LOW (KOC = 23.74)
propylene glycol monomethyl ether - mixture of isomers	HIGH (KOC = 1)
polyethylene	LOW (KOC = 14.3)
ethanol	HIGH (KOC = 1)
n-butanol	MEDIUM (KOC = 2.443)

SECTION 13 Disposal considerations**Waste treatment methods**

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Authority for disposal. ▶ Bury or incinerate residue at an approved site. ▶ Recycle containers if possible, or dispose of in an authorised landfill.
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SECTION 14 Transport information**Labels Required**

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
polypropylene fibre	Not Available
propylene glycol monomethyl ether - mixture of isomers	Not Available
polyethylene	Not Available
ethanol	Not Available
n-butanol	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
polypropylene fibre	Not Available
propylene glycol monomethyl ether - mixture of isomers	Not Available
polyethylene	Not Available
ethanol	Not Available
n-butanol	Not Available

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture**

polypropylene fibre is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

propylene glycol monomethyl ether - mixture of isomers is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

polyethylene is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

ethanol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

n-butanol is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (polypropylene fibre; polyethylene; ethanol; n-butanol)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (polypropylene fibre; polyethylene)
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	01/11/2019
Initial Date	15/06/2012

SDS Version Summary

Version	Date of Update	Sections Updated
7.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit.
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act

TCSI: Taiwan Chemical Substance Inventory

INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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