Dy-Mark Mark-Tex Tex Pen

Dy-Mark

Chemwatch Hazard Alert Code: **2**

Chemwatch: **4784-08**
Version No: **9.1**
Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: **01/11/2019**
Print Date: **09/05/2022**
S.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Dy-Mark Mark-Tex Tex Pen
Chemical Name	Not Applicable
Synonyms	Product Code: 16030, 16033, 16034, 26033, 26034; 12760101 Black, 12760102 Red, 12760103 Blue, 12760104 Green; 12760105 Yellow, 12760111 White
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Solvent based marker. Use according to manufacturer's directions.

Details of the supplier of the safety data sheet

Registered company name	**Dy-Mark**
Address	89 Formation Street Wacol QLD 4076 Australia
Telephone	+61 7 3327 3004
Fax	+61 7 3327 3009
Website	http://www.dymark.com.au
Email	info@dymark.com.au

Emergency telephone number

Association / Organisation	**Dy-Mark**
Emergency telephone numbers	+61 7 3327 3099
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

ChemWatch Hazard Ratings

	Min	Max
Flammability	1	
Toxicity	2	
Body Contact	2	
Reactivity	1	
Chronic	2	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	S5
Classification [1]	Serious Eye Damage/Eye Irritation Category 2A, Germ Cell Mutagenicity Category 2, Carcinogenicity Category 2, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 2, Skin Corrosion/Irritation Category 2
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI*

Label elements

Page 1 continued...

Hazard pictogram(s)	
Signal word	**Warning**

Hazard statement(s)

H319	Causes serious eye irritation.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
H315	Causes skin irritation.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
64742-95-6.	20-35	naphtha petroleum, light aromatic solvent
1332-58-7	15-30	ball clay
13463-67-7	0-30	titanium dioxide
95-63-6	1-10	1,2,4-trimethyl benzene
147-14-8	0-10	C.I. Pigment Blue 15
1328-53-6	0-10	C.I. Pigment Green 7
1333-86-4	0-10	carbon black
6358-31-2	}1-10	C.I. Pigment Yellow 74
6528-34-3	}	C.I. Pigment Yellow 65
68134-22-5	0-5	C.I. Pigment Yellow 154
2786-76-7	0-5	C.I. Pigment Red 170

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CAS No	%[weight]	Name
1330-20-7	1-5	xylene
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available*	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor.
Ingestion	▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice. ▸ Avoid giving milk or oils. ▸ Avoid giving alcohol.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.
for copper intoxication:
- Unless extensive vomiting has occurred empty the stomach by lavage with water, milk, sodium bicarbonate solution or a 0.1% solution of potassium ferrocyanide (the resulting copper ferrocyanide is insoluble).
- Administer egg white and other demulcents.
- Maintain electrolyte and fluid balances.
- Morphine or meperidine (Demerol) may be necessary for control of pain.
- If symptoms persist or intensify (especially circulatory collapse or cerebral disturbances, try BAL intramuscularly or penicillamine in accordance with the supplier's recommendations.
- Treat shock vigorously with blood transfusions and perhaps vasopressor amines.
- If intravascular haemolysis becomes evident protect the kidneys by maintaining a diuresis with mannitol and perhaps by alkalinising the urine with sodium bicarbonate.
- It is unlikely that methylene blue would be effective against the occassional methaemoglobinemia and it might exacerbate the subsequent haemolytic episode.
- Institute measures for impending renal and hepatic failure.

[GOSSELIN, SMITH & HODGE: Commercial Toxicology of Commercial Products]
- A role for activated charcoals for emesis is, as yet, unproven.
- In severe poisoning CaNa2EDTA has been proposed.

[ELLENHORN & BARCELOUX: Medical Toxicology]
Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.
For acute or short term repeated exposures to xylene:
- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI
These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine	End of shift	
	2 mg/min	Last 4 hrs of shift	

SECTION 5 Firefighting measures

Extinguishing media

- Water spray or fog.
- Alcohol stable foam.
- Dry chemical powder.
- Carbon dioxide.

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Special hazards arising from the substrate or mixture

Fire Incompatibility	‣ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	‣ Alert Fire Brigade and tell them location and nature of hazard. ‣ Wear full body protective clothing with breathing apparatus. ‣ Prevent, by any means available, spillage from entering drains or water course. ‣ Use water delivered as a fine spray to control fire and cool adjacent area. ‣ Avoid spraying water onto liquid pools. ‣ **DO NOT** approach containers suspected to be hot. ‣ Cool fire exposed containers with water spray from a protected location. ‣ If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	‣ Combustible. ‣ Slight fire hazard when exposed to heat or flame. ‣ Heating may cause expansion or decomposition leading to violent rupture of containers. ‣ On combustion, may emit toxic fumes of carbon monoxide (CO). ‣ May emit acrid smoke. ‣ Mists containing combustible materials may be explosive. Combustion products include: carbon dioxide (CO_2) nitrogen oxides (NOx) other pyrolysis products typical of burning organic material. May emit clouds of acrid smoke May emit poisonous fumes.
HAZCHEM	Not Applicable

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	‣ Remove all ignition sources. ‣ Clean up all spills immediately. ‣ Avoid breathing vapours and contact with skin and eyes. ‣ Control personal contact with the substance, by using protective equipment. ‣ Contain and absorb spill with sand, earth, inert material or vermiculite. ‣ Wipe up. ‣ Place in a suitable, labelled container for waste disposal.
Major Spills	Moderate hazard. ‣ Clear area of personnel and move upwind. ‣ Alert Fire Brigade and tell them location and nature of hazard. ‣ Wear breathing apparatus plus protective gloves. ‣ Prevent, by any means available, spillage from entering drains or water course. ‣ No smoking, naked lights or ignition sources. ‣ Increase ventilation. ‣ Stop leak if safe to do so. ‣ Contain spill with sand, earth or vermiculite. ‣ Collect recoverable product into labelled containers for recycling. ‣ Absorb remaining product with sand, earth or vermiculite. ‣ Collect solid residues and seal in labelled drums for disposal. ‣ Wash area and prevent runoff into drains. ‣ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid. ‣ Containers, even those that have been emptied, may contain explosive vapours. ‣ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ‣ **DO NOT** allow clothing wet with material to stay in contact with skin ‣ Electrostatic discharge may be generated during pumping - this may result in fire. ‣ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ‣ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). ‣ Avoid splash filling. ‣ Do NOT use compressed air for filling discharging or handling operations. ‣ Avoid all personal contact, including inhalation. ‣ Wear protective clothing when risk of exposure occurs. ‣ Use in a well-ventilated area. ‣ Prevent concentration in hollows and sumps. ‣ **DO NOT** enter confined spaces until atmosphere has been checked.

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	‣ Avoid smoking, naked lights or ignition sources. ‣ Avoid contact with incompatible materials. ‣ When handling, **DO NOT** eat, drink or smoke. ‣ Keep containers securely sealed when not in use. ‣ Avoid physical damage to containers. ‣ Always wash hands with soap and water after handling. ‣ Work clothes should be laundered separately. ‣ Use good occupational work practice. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS. ‣ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Other information	‣ Store in original containers. ‣ Keep containers securely sealed. ‣ No smoking, naked lights or ignition sources. ‣ Store in a cool, dry, well-ventilated area. ‣ Store away from incompatible materials and foodstuff containers. ‣ Protect containers against physical damage and check regularly for leaks. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	‣ Metal can or drum ‣ Packaging as recommended by manufacturer. ‣ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	‣ Avoid reaction with oxidising agents

+	x	+	o	+	+	+

X — *Must not be stored together*
0 — *May be stored together with specific preventions*
+ — *May be stored together*

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ball clay	Kaolin	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	titanium dioxide	Titanium dioxide	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	carbon black	Carbon black	3 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p-isomers)	80 ppm / 350 mg/m3	655 mg/m3 / 150 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
naphtha petroleum, light aromatic solvent	1,200 mg/m3	6,700 mg/m3	40,000 mg/m3
titanium dioxide	30 mg/m3	330 mg/m3	2,000 mg/m3
1,2,4-trimethyl benzene	140 mg/m3	360 mg/m3	2,200 mg/m3
1,2,4-trimethyl benzene	Not Available	Not Available	480 ppm
carbon black	9 mg/m3	99 mg/m3	590 mg/m3
xylene	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
naphtha petroleum, light aromatic solvent	Not Available	Not Available
ball clay	Not Available	Not Available
titanium dioxide	5,000 mg/m3	Not Available
1,2,4-trimethyl benzene	Not Available	Not Available
C.I. Pigment Blue 15	Not Available	Not Available
C.I. Pigment Green 7	Not Available	Not Available
carbon black	1,750 mg/m3	Not Available
C.I. Pigment Yellow 74	Not Available	Not Available
C.I. Pigment Yellow 65	Not Available	Not Available

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Ingredient	Original IDLH	Revised IDLH
C.I. Pigment Yellow 154	Not Available	Not Available
C.I. Pigment Red 170	Not Available	Not Available
xylene	900 ppm	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
1,2,4-trimethyl benzene	E	≤ 0.1 ppm
Notes:	*Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.*	

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in special circumstances. If risk of overexposure exists, wear approved respirator. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. Provide adequate ventilation in warehouses and enclosed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

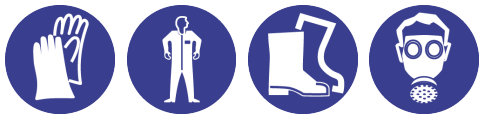
Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection



Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

- Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.
Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
· frequency and duration of contact,
· chemical resistance of glove material,

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	· glove thickness and · dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are rated as: · Excellent when breakthrough time > 480 min · Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Body protection	See Other protection below
Other protection	▸ Overalls. ▸ P.V.C apron. ▸ Barrier cream. ▸ Skin cleansing cream. ▸ Eye wash unit.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
"Forsberg Clothing Performance Index".
The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:
Dy-Mark Mark-Tex Tex Pen

Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
TEFLON	C
VITON	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Coloured opaque thick viscosity flammable liquid with an aromatic odour; not miscible with water.

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Physical state	Liquid	**Relative density (Water = 1)**	>1
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	Not Available
pH (as supplied)	Not Available	**Decomposition temperature**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	Not Available
Initial boiling point and boiling range (°C)	159-170	**Molecular weight (g/mol)**	Not Applicable
Flash point (°C)	Not Available	**Taste**	Not Available
Evaporation rate	<1 BuAC = 1	**Explosive properties**	Not Available
Flammability	Not Available	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	12.3	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	1.9	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	Not Available	**Gas group**	Not Available
Solubility in water	Immiscible	**pH as a solution (Not Available%)**	Not Available
Vapour density (Air = 1)	>1	**VOC g/L**	382

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation hazard is increased at higher temperatures. Inhaling high concentrations of mixed hydrocarbons can cause narcosis, with nausea, vomiting and lightheadedness. Low molecular weight (C2-C12) hydrocarbons can irritate mucous membranes and cause incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and stupor. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Ingestion of petroleum hydrocarbons can irritate the pharynx, oesophagus, stomach and small intestine, and cause swellings and ulcers of the mucous. Symptoms include a burning mouth and throat; larger amounts can cause nausea and vomiting, narcosis, weakness, dizziness, slow and shallow breathing, abdominal swelling, unconsciousness and convulsions. A metallic taste, nausea, vomiting and burning feeling in the upper stomach region occur after ingestion of copper and its derivatives. The vomitus is usually green/blue and discolours contaminated skin. Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed.
Skin Contact	Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Open cuts, abraded or irritated skin should not be exposed to this material Exposure to copper, by skin, has come from its use in pigments, ointments, ornaments, jewellery, dental amalgams and IUDs (intra-uterine devices), and in killing fungi and algae. Although copper is used in the treatment of water in swimming pools and reservoirs, there are no reports of toxicity from these applications. The material may accentuate any pre-existing dermatitis condition There is some evidence to suggest that the material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. Aromatic hydrocarbons may produce sensitivity and redness of the skin. They are not likely to be absorbed into the body through the skin but branched species are more likely to.
Eye	Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and excessive tear secretion. Copper salts, in contact with the eye, may produce inflammation of the conjunctiva, or even ulceration and cloudiness of the cornea. There is some evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure.

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Chronic	Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence from animal testing that exposure to this material may result in toxic effects to the unborn baby. For copper and its compounds (typically copper chloride): Acute toxicity: There are no reliable acute oral toxicity results available. Animal testing shows that skin in exposure to copper may lead to hardness of the skin, scar formation, exudation and reddish changes. Inflammation, irritation and injury of the skin were noted. Repeat dose toxicity: Animal testing shows that very high levels of copper monochloride may cause anaemia. Genetic toxicity: Copper monochloride does not appear to cause mutations in vivo, although chromosomal aberrations were seen at very high concentrations in vitro. Cancer-causing potential: There was insufficient information to evaluate the cancer-causing activity of copper monochloride. Chronic poisoning from ionic bromides has historically resulted from medical use of bromides but not from exposure in the environment or workplace. In the absence of other signs of poisoning, there may be depression, hallucinations and schizophrenia-like psychosis. Bromides may also cause sedation, irritability, agitation, delirium, memory loss, confusion, disorientation, forgetfulness, inability to speak, difficulty speaking, weakness, fatigue, a spinning sensation, stupor, coma, decreased appetite, nausea, vomiting, an acne-like rash on the face (bronchoderma), legs and trunk, swelling of the bronchi and a profuse discharge from the nostrils. There may also be inco-ordination and very brisk reflexes. Correlation of nervous system symptoms with blood levels of bromide is inexact. Current day usage of bromides is generally limited to antihistamines such as brompheniramine, which is a covalent compound; ionic compounds are no longer regularly used due to their toxicity. In test animals, brominated vegetable oils (BVOs), historically used as emulsifiers in certain soda-based soft drinks, produced damage to the heart and kidneys in addition to increasing fat deposits in these organs. In extreme cases, BVOs caused testicular damage, stunted growth and produced lethargy and fatigue. Brominism (chronic bromine poisoning) produces slurred speech, apathy, headache, decreased memory, anorexia and drowsiness, psychosis resembling paranoid schizophrenia, and personality changes. Several cases of foetal abnormalities have been described in mothers who took large doses of bromides during pregnancy. Reproductive effects caused by bromide (which crosses the placenta) include central nervous system depression, brominism, and bronchoderma (an acne-like rash) in the newborn. Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin. Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).

Dy-Mark Mark-Tex Tex Pen	**TOXICITY**	**IRRITATION**
	Not Available	Not Available

naphtha petroleum, light aromatic solvent	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >1900 mg/kg[1]	Eye: no adverse effect observed (not irritating)[1]
	Inhalation(Rat) LC50; >4.42 mg/L4h[1]	Skin: adverse effect observed (irritating)[1]
	Oral (Rat) LD50; >4500 mg/kg[1]	

ball clay	**TOXICITY**	**IRRITATION**
	Not Available	Not Available

titanium dioxide	**TOXICITY**	**IRRITATION**
	dermal (hamster) LD50: >=10000 mg/kg[2]	Eye: no adverse effect observed (not irritating)[1]
	Inhalation(Rat) LC50; >2.28 mg/l4h[1]	Skin (human): 0.3 mg /3D (int)-mild *
	Oral (Rat) LD50; >=2000 mg/kg[1]	Skin: no adverse effect observed (not irritating)[1]

1,2,4-trimethyl benzene	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >3160 mg/kg[2]	Not Available
	Inhalation(Rat) LC50; 18 mg/L4h[2]	
	Oral (Rat) LD50; 6000 mg/kg[1]	

C.I. Pigment Blue 15	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Eye (human): non-irritant
	Oral (Rat) LD50; >2000 mg/kg[1]	Skin (human): non-irritant

C.I. Pigment Green 7	**TOXICITY**	**IRRITATION**
	Oral (Rat) LD50; >2000 mg/kg[1]	Not Available

carbon black	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >3000 mg/kg[2]	Eye: no adverse effect observed (not irritating)[1]
	Oral (Rat) LD50; >8000 mg/kg[1]	Skin: no adverse effect observed (not irritating)[1]

C.I. Pigment Yellow 74	**TOXICITY**	**IRRITATION**
	Oral (Rat) LD50; >1500 mg/kg[2]	Eye (human): non irritant
		Skin (human): non irritant

C.I. Pigment Yellow 65	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Eye: non-irritating *
	Oral (Rat) LD50; >2000 mg/kg[1]	Skin: non-irritatng *

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C.I. Pigment Yellow 154	**TOXICITY**	**IRRITATION**
	Inhalation(Rat) LC50; >0.709 mg/L4h[1]	Not Available
	Oral (Rat) LD50; >2000 mg/kg[1]	
C.I. Pigment Red 170	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Not Available
	Inhalation(Rat) LC50; >1.58 mg/L4h[1]	
	Oral (Rat) LD50; >2000 mg/kg[1]	
xylene	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >1700 mg/kg[2]	Eye (human): 200 ppm irritant
	Inhalation(Rat) LC50; 5000 ppm4h[2]	Eye (rabbit): 5 mg/24h SEVERE
	Oral (Mouse) LD50; 2119 mg/kg[2]	Eye (rabbit): 87 mg mild
		Eye: adverse effect observed (irritating)[1]
		Skin (rabbit):500 mg/24h moderate
		Skin: adverse effect observed (irritating)[1]
Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*	

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT	Inhalation (rat) TCLo: 1320 ppm/6h/90D-I * [Devoe] For Low Boiling Point Naphthas (LBPNs): **Acute toxicity:** LBPNs generally have low acute toxicity by the oral (median lethal dose [LD50] in rats > 2000 mg/kg-bw), inhalation (LD50 in rats > 5000 mg/m3) and dermal (LD50 in rabbits > 2000 mg/kg-bw) routes of exposure Most LBPNs are mild to moderate eye and skin irritants in rabbits, with the exception of heavy catalytic cracked and heavy catalytic reformed naphthas, which have higher primary skin irritation indices. **Sensitisation:** LBPNs do not appear to be skin sensitizers, but a poor response in the positive control was also noted in these studies **Repeat dose toxicity:** The lowest-observed-adverse-effect concentration (LOAEC) and lowest-observed-adverse-effect level (LOAEL) values identified following short-term (2-89 days) and subchronic (greater than 90 days) exposure to the LBPN substances. These values were determined for a variety of endpoints after considering the toxicity data for all LBPNs in the group. Most of the studies were carried out by the inhalation route of exposure. Renal effects, including increased kidney weight, renal lesions (renal tubule dilation, necrosis) and hyaline droplet formation, observed in male rats exposed orally or by inhalation to most LBPNs, were considered species- and sex-specific These effects were determined to be due to a mechanism of action not relevant to humans -specifically, the interaction between hydrocarbon metabolites and alpha-2-microglobulin, an enzyme not produced in substantial amounts in female rats, mice and other species, including humans. The resulting nephrotoxicity and subsequent carcinogenesis in male rats were therefore not considered in deriving LOAEC/LOAEL values. Only a limited number of studies of short-term and subchronic duration were identified for site-restricted LBPNs. The lowest LOAEC identified in these studies, via the inhalation route, is 5475 mg/m3, based on a concentration-related increase in liver weight in both male and female rats following a 13-week exposure to light catalytic cracked naphtha. Shorter exposures of rats to this test substance resulted in nasal irritation at 9041 mg/m3 No systemic toxicity was reported following dermal exposure to light catalytic cracked naphtha, but skin irritation and accompanying histopathological changes were increased, in a dose-dependent manner, at doses as low as 30 mg/kg-bw per day when applied 5 days per week for 90 days in rats No non-cancer chronic toxicity studies (= 1 year) were identified for site-restricted LBPNs and very few non-cancer chronic toxicity studies were identified for other LBPNs. An LOAEC of 200 mg/m3 was noted in a chronic inhalation study that exposed mice and rats to unleaded gasoline (containing 2% benzene). This inhalation LOAEC was based on ocular discharge and ocular irritation in rats. At the higher concentration of 6170 mg/m3, increased kidney weight was observed in male and female rats (increased kidney weight was also observed in males only at 870 mg/m3). Furthermore, decreased body weight in male and female mice was also observed at 6170 mg/m3 A LOAEL of 714 mg/kg-bw was identified for dermal exposure based on local skin effects (inflammatory and degenerative skin changes) in mice following application of naphtha for 105 weeks. No systemic toxicity was reported. **Genotoxicity:** Although few genotoxicity studies were identified for the site-restricted LBPNs, the genotoxicity of several other LBPN substances has been evaluated using a variety of in vivo and in vitro assays. While in vivo genotoxicity assays were negative overall, the in vitro tests exhibited mixed results. For in vivo genotoxicity tests, LBPNs exhibited negative results for chromosomal aberrations and micronuclei induction, but exhibited positive results in one sister chromatid exchange assay although this result was not considered definitive for clastogenic activity as no genetic material was unbalanced or lost. Mixtures that were tested, which included a number of light naphthas, displayed mixed results (i.e., both positive and negative for the same assay) for chromosomal aberrations and negative results for the dominant lethal mutation assay. Unleaded gasoline (containing 2% benzene) was tested for its ability to induce unscheduled deoxyribonucleic acid (DNA) synthesis (UDS) and replicative DNA synthesis (RDS) in rodent hepatocytes and kidney cells. UDS and RDS were induced in mouse hepatocytes via oral exposure and RDS was induced in rat kidney cells via oral and inhalation exposure. Unleaded gasoline (benzene content not stated) exhibited negative results for chromosomal aberrations and the dominant lethal mutation assay and mixed results for atypical cell foci in rodent renal and hepatic cells. For in vitro genotoxicity studies, LBPNs were negative for six out of seven Ames tests, and were also negative for UDS and for forward mutations LBPNs exhibited mixed or equivocal results for the mouse lymphoma and sister chromatid exchange assays, as well as for cell transformation and positive results for one bacterial DNA repair assay. Mixtures that were tested, which included a number of light naphthas, displayed negative results for the Ames and mouse lymphoma assays Gasoline exhibited negative results for the Ames test battery, the sister chromatid exchange assay and for one mutagenicity assay . Mixed results were observed for UDS and the mouse lymphoma assay. While the majority of in vivo genotoxicity results for LBPN substances are negative, the potential for genotoxicity of LBPNs as a group cannot be discounted based on the mixed in vitro genotoxicity results. **Carcinogenicity:** Although a number of epidemiological studies have reported increases in the incidence of a variety of cancers, the majority of these studies are considered to contain incomplete or inadequate information. Limited data, however, are available for skin cancer and leukemia incidence, as well as mortality among petroleum refinery workers. It was concluded that there is limited evidence supporting the view that working in petroleum refineries entails a carcinogenic risk (Group 2A carcinogen). IARC (1989a) also classified gasoline as a Group 2B carcinogen; it considered the evidence for carcinogenicity in humans from gasoline to be inadequate and noted that published epidemiological studies had several limitations, including a lack of exposure data and the fact that it was not possible to separate the effects of combustion products from those of gasoline itself.

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	Similar conclusions were drawn from other reviews of epidemiological studies for gasoline (US EPA 1987a, 1987b). Thus, the evidence gathered from these epidemiological studies is considered to be inadequate to conclude on the effect s of human exposure to LBPN substances. No inhalation studies assessing the carcinogenicity of the site-restricted LBPNs were identified. Only unleaded gasoline has been examined for its carcinogenic potential, in several inhalation studies. In one study, rats and mice were exposed to 0, 200, 870 or 6170 mg/m3 of a 2% benzene formulation of the test substance, via inhalation, for approximately 2 years. A statistically significant increase in hepatocellular adenomas and carcinomas, as well as a non-statistical increase in renal tumours, were observed at the highest dose in female mice. A dose-dependent increase in the incidence of primary renal neoplasms was also detected in male rats, but this was not considered to be relevant to humans, as discussed previously.Carcinogenicity was also assessed for unleaded gasoline, via inhalation, as part of initiation/promotion studies. In these studies, unleaded gasoline did not appear to initiate tumour formation, but did show renal cell and hepatic tumour promotion ability, when rats and mice were exposed, via inhalation, for durations ranging from 13 weeks to approximately 1 year using an initiation/promotion protocol However, further examination of data relevant to the composition of unleaded gasoline demonstrated that this is a highly-regulated substance; it is expected to contain a lower percentage of benzene and has a discrete component profile when compared to other substances in the LBPN group. Both the European Commission and the International Agency for Research on Cancer (IARC) have classified LBPN substances as carcinogenic. All of these substances were classified by the European Commission (2008) as Category 2 (R45: may cause cancer) (benzene content = 0.1% by weight). IARC has classified gasoline, an LBPN, as a Group 2B carcinogen (possibly carcinogenic to humans) and “occupational exposures in petroleum refining” as Group 2A carcinogens (probably carcinogenic to humans). Several studies were conducted on experimental animals to investigate the dermal carcinogenicity of LBPNs. The majority of these studies were conducted through exposure of mice to doses ranging from 694-1351 mg/kg-bw, for durations ranging from 1 year to the animals lifetime or until a tumour persisted for 2 weeks. Given the route of exposure, the studies specifically examined the formation of skin tumours. Results for carcinogenicity via dermal exposure are mixed. Both malignant and benign skin tumours were induced with heavy catalytic cracked naphtha, light catalytic cracked naphtha, light straight-run naphtha and naphtha Significant increases in squamous cell carcinomas were also observed when mice were dermally treated with Stoddard solvent, but the latter was administered as a mixture (90% test substance), and the details of the study were not available. In contrast, insignificant increases in tumour formation or no tumours were observed when light alkylate naphtha, heavy catalytic reformed naphtha, sweetened naphtha, light catalytically cracked naphtha or unleaded gasoline was dermally applied to mice. Negative results for skin tumours were also observed in male mice dermally exposed to sweetened naphtha using an initiation/promotion protocol. Reproductive/ Developmental toxicity: No reproductive or developmental toxicity was observed for the majority of LBPN substances evaluated. Most of these studies were carried out by inhalation exposure in rodents. NOAEC values for reproductive toxicity following inhalation exposure ranged from 1701 mg/m3 (CAS RN 8052-41-3) to 27 687 mg/m3 (CAS RN 64741-63-5) for the LBPNs group evaluated, and from 7690 mg/m3 to 27 059 mg/m3 for the site-restricted light catalytic cracked and full-range catalytic reformed naphthas. However, a decreased number of pups per litter and higher frequency of post-implantation loss were observed following inhalation exposure of female rats to hydrotreated heavy naphtha (CAS RN 64742-48-9) at a concentration of 4679 mg/m3, 6 hours per day, from gestational days 7-20. For dermal exposures, NOAEL values of 714 mg/kg-bw (CAS RN 8030-30-6) and 1000 mg/kg-bw per day (CAS RN 68513-02-0) were noted . For oral exposures, no adverse effects on reproductive parameters were reported when rats were given site-restricted light catalytic cracked naphtha at 2000 mg/kg on gestational day 13 . For most LBPNs, no treatment-related developmental effects were observed by the different routes of exposure However, developmental toxicity was observed for a few naphthas. Decreased foetal body weight and an increased incidence of ossification variations were observed when rat dams were exposed to light aromatized solvent naphtha, by gavage, at 1250 mg/kg-bw per day. In addition, pregnant rats exposed by inhalation to hydrotreated heavy naphtha at 4679 mg/m3 delivered pups with higher birth weights. Cognitive and memory impairments were also observed in the offspring. Low Boiling Point Naphthas [Site-Restricted] For petroleum: This product contains benzene, which can cause acute myeloid leukaemia, and n-hexane, which can be metabolized to compounds which are toxic to the nervous system. This product contains toluene, and animal studies suggest high concentrations of toluene lead to hearing loss. This product contains ethyl benzene and naphthalene, from which animal testing shows evidence of tumour formation. Cancer-causing potential: Animal testing shows inhaling petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans. Mutation-causing potential: Most studies involving gasoline have returned negative results regarding the potential to cause mutations, including all recent studies in living human subjects (such as in petrol service station attendants). Reproductive toxicity: Animal studies show that high concentrations of toluene (>0.1%) can cause developmental effects such as lower birth weight and developmental toxicity to the nervous system of the foetus. Other studies show no adverse effects on the foetus. Human effects: Prolonged or repeated contact may cause defatting of the skin which can lead to skin inflammation and may make the skin more susceptible to irritation and penetration by other materials. Animal testing shows that exposure to gasoline over a lifetime can cause kidney cancer, but the relevance in humans is questionable.
BALL CLAY	Oral (rat) TDLo: 590000 mg/kg Reproductive effector at very high doses.
TITANIUM DIOXIDE	* IUCLID Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation. Exposure to titanium dioxide is via inhalation, swallowing or skin contact. When inhaled, it may deposit in lung tissue and lymph nodes causing dysfunction of the lungs and immune system. Absorption by the stomach and intestines depends on the size of the particle. It penetrated only the outermost layer of the skin, suggesting that healthy skin may be an effective barrier. There is no substantive data on genetic damage, though cases have been reported in experimental animals. Studies have differing conclusions on its cancer-causing potential. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
1,2,4-TRIMETHYL BENZENE	Other Toxicity data is available for CHEMWATCH 12172 1,2,3-trimethylbenzene CHEMWATCH 2325 1,3,5-trimethylbenzene
CARBON BLACK	Inhalation (rat) TCLo: 50 mg/m3/6h/90D-I Nil reported
XYLENE	Reproductive effector in rats The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
Dy-Mark Mark-Tex Tex Pen & TITANIUM DIOXIDE & C.I. PIGMENT GREEN 7 & CARBON BLACK & C.I. PIGMENT YELLOW 154	No significant acute toxicological data identified in literature search.
Dy-Mark Mark-Tex Tex Pen & NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT	Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins. The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the gut lymph, but most hydrocarbons partly separate from fats and undergo metabolism in the gut cell. The gut cell may play a major role in

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	determining the proportion of hydrocarbon that becomes available to be deposited unchanged in peripheral tissues such as in the body fat stores or the liver. For C9 aromatics (typically trimethylbenzenes – TMBs) Acute toxicity: Animal testing shows that semi-lethal concentrations and doses vary amongst this group. The semilethal concentrations for inhalation range from 6000 to 10000 mg/cubic metre for C9 aromatic naphtha and 18000-24000 mg/cubic metre for 1,2,4- and 1,3,5-TMB, respectively. Irritation and sensitization: Results from animal testing indicate that C9 aromatic hydrocarbon solvents are mildly to moderately irritating to the skin, minimally irritating to the eye, and have the potential to irritate the airway and cause depression of breathing rate. There is no evidence that it sensitizes skin. Repeated dose toxicity: Animal studies show that chronic inhalation toxicity for C9 aromatic hydrocarbon solvents is slight. Similarly, oral exposure does not appear to pose a high toxicity hazard for pure trimethylbenzene isomers. Mutation-causing ability: No evidence of mutation-causing ability and genetic toxicity was found in animal and laboratory testing. Reproductive and developmental toxicity: No definitive effects on reproduction were seen, although reduction in weight in developing animals may been seen at concentrations that are toxic to the mother.
Dy-Mark Mark-Tex Tex Pen & NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT & 1,2,4-TRIMETHYL BENZENE	For trimethylbenzenes: Absorption of 1,2,4-trimethylbenzene occurs after exposure by swallowing, inhalation, or skin contact. In the workplace, inhalation and skin contact are the most important routes of absorption; whole-body toxic effects from skin absorption are unlikely to occur as the skin irritation caused by the chemical generally leads to quick removal. The substance is fat-soluble and may accumulate in fatty tissues. It is also bound to red blood cells in the bloodstream. It is excreted from the body both by exhalation and in the urine. Acute toxicity: Direct contact with liquid 1,2,4-trimethylbenzene is irritating to the skin, and breathing the vapour is irritating to the airway, causing lung inflammation. Breathing high concentrations of the chemical vapour causes headache, fatigue and drowsiness. In humans, liquid 1,2,4-trimethylbenzene is irritating to the skin and inhalation of the vapour causes chemical pneumonitis. Direct skin contact causes dilation of blood vessels, redness and irritation. Nervous system toxicity: 1,2,4-trimethylbenzene depresses the central nervous system. Exposure to solvent mixtures in the workplace containing the chemical causes headache, fatigue, nervousness and drowsiness. Subacute/chronic toxicity: Long-term exposure to solvents containing 1,2,4-trimethylbenzene may cause nervousness, tension and inflammation of the bronchi. Painters that worked for several years with a solvent containing 50% 1,2,4-trimethylbenzene and 30% 1,3,5-trimethylbenzene showed nervousness, tension and anxiety, asthmatic bronchitis, anaemia and changes in blood clotting; blood effects may have been due to trace amounts of benzene. Animal testing showed that inhaling trimethylbenzene may alter blood counts, with reduction in lymphocytes and an increase in neutrophils. Genetic toxicity: Animal testing does not show that the C9 fraction causes mutations or chromosomal aberrations. Developmental / reproductive toxicity: Animal testing showed that the C9 fraction of 1,2,4-trimethylbenzene caused reproductive toxicity.
Dy-Mark Mark-Tex Tex Pen & TITANIUM DIOXIDE & 1,2,4-TRIMETHYL BENZENE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.
TITANIUM DIOXIDE & XYLENE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
TITANIUM DIOXIDE & CARBON BLACK	**WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	✗	**Carcinogenicity**	✓
Skin Irritation/Corrosion	✓	**Reproductivity**	✗
Serious Eye Damage/Irritation	✓	**STOT - Single Exposure**	✓
Respiratory or Skin sensitisation	✗	**STOT - Repeated Exposure**	✗
Mutagenicity	✓	**Aspiration Hazard**	✗

Legend: ✗ *– Data either not available or does not fill the criteria for classification*
✓ *– Data available to make classification*

SECTION 12 Ecological information

Toxicity

Dy-Mark Mark-Tex Tex Pen

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

naphtha petroleum, light aromatic solvent

Endpoint	Test Duration (hr)	Species	Value	Source
NOEC(ECx)	72h	Algae or other aquatic plants	1mg/l	1
EC50	72h	Algae or other aquatic plants	19mg/l	1
EC50	48h	Crustacea	6.14mg/l	1
EC50	96h	Algae or other aquatic plants	64mg/l	2

ball clay

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

titanium dioxide

Endpoint	Test Duration (hr)	Species	Value	Source
BCF	1008h	Fish	<1.1-9.6	7
NOEC(ECx)	504h	Crustacea	0.02mg/l	4

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	LC50	96h	Fish	1.85-3.06mg/l	4
	EC50	72h	Algae or other aquatic plants	3.75-7.58mg/l	4
	EC50	48h	Crustacea	1.9mg/l	2
	EC50	96h	Algae or other aquatic plants	179.05mg/l	2

1,2,4-trimethyl benzene					
	Endpoint	**Test Duration (hr)**	**Species**	**Value**	**Source**
	BCF	1344h	Fish	31-207	7
	EC50(ECx)	96h	Algae or other aquatic plants	2.356mg/l	2
	LC50	96h	Fish	3.41mg/l	2
	EC50	48h	Crustacea	ca.6.14mg/l	1
	EC50	96h	Algae or other aquatic plants	2.356mg/l	2

C.I. Pigment Blue 15					
	Endpoint	**Test Duration (hr)**	**Species**	**Value**	**Source**
	BCF	1008h	Fish	<0.33-11	7
	NOEC(ECx)	504h	Crustacea	>=1mg/l	2
	LC50	96h	Fish	~46mg/l	2
	EC50	72h	Algae or other aquatic plants	>100mg/l	2
	EC50	48h	Crustacea	>100mg/l	2

C.I. Pigment Green 7					
	Endpoint	**Test Duration (hr)**	**Species**	**Value**	**Source**
	NOEC(ECx)	504h	Crustacea	>=1mg/l	2
	BCF	1008h	Fish	0.51-4.8	7
	LC50	96h	Fish	>100mg/l	2
	EC50	72h	Algae or other aquatic plants	>100mg/l	2
	EC50	48h	Crustacea	153.6mg/l	2

carbon black					
	Endpoint	**Test Duration (hr)**	**Species**	**Value**	**Source**
	NOEC(ECx)	24h	Crustacea	3200mg/l	1
	LC50	96h	Fish	>100mg/l	2
	EC50	72h	Algae or other aquatic plants	>0.2mg/l	2
	EC50	48h	Crustacea	33.076-41.968mg/l	4

C.I. Pigment Yellow 74					
	Endpoint	**Test Duration (hr)**	**Species**	**Value**	**Source**
	NOEC(ECx)	504h	Crustacea	>1mg/l	2

C.I. Pigment Yellow 65					
	Endpoint	**Test Duration (hr)**	**Species**	**Value**	**Source**
	NOEC(ECx)	504h	Crustacea	>1mg/l	2
	LC50	96h	Fish	>1mg/l	2
	EC50	72h	Algae or other aquatic plants	>100mg/l	2
	EC50	48h	Crustacea	>100mg/l	2

C.I. Pigment Yellow 154					
	Endpoint	**Test Duration (hr)**	**Species**	**Value**	**Source**
	EC10(ECx)	72h	Algae or other aquatic plants	<1mg/l	2
	LC50	96h	Fish	>1mg/l	2
	EC50	48h	Crustacea	>100mg/l	2

C.I. Pigment Red 170					
	Endpoint	**Test Duration (hr)**	**Species**	**Value**	**Source**
	ErC50	72h	Algae or other aquatic plants	17mg/l	2
	LC50	96h	Fish	>100mg/l	2
	EC50	72h	Algae or other aquatic plants	>1mg/l	2
	EC50	48h	Crustacea	>100mg/l	2
	EC50(ECx)	72h	Algae or other aquatic plants	>1mg/l	2

xylene					
	Endpoint	**Test Duration (hr)**	**Species**	**Value**	**Source**
	NOEC(ECx)	73h	Algae or other aquatic plants	0.44mg/l	2
	LC50	96h	Fish	2.6mg/l	2
	EC50	72h	Algae or other aquatic plants	4.6mg/l	2
	EC50	48h	Crustacea	1.8mg/l	2

Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Continued...

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the
oxygen transfer between the air and the water
Oils of any kind can cause:

- drowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- lethal effects on fish by coating gill surfaces, preventing respiration
- asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- adverse aesthetic effects of fouled shoreline and beaches

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation.
For 1,2,4 - Trimethylbenzene:
Half-life (hr) air: 0.48-16;
Half-life (hr) H2O surface water: 0.24 -672;
Half-life (hr) H2O ground: 336-1344;
Half-life (hr) soil: 168-672;
Henry's Pa m3 /mol: 385 -627;
Bioaccumulation: not significant. 1,2,4-Trimethylbenzene is a volatile organic compound (VOC) substance.
Atmospheric Fate: 1,2,4-trimethylbenzene can contribute to the formation of photochemical smog in the presence of other VOCs. Degradation of 1,2,4-trimethylbenzene in the atmosphere occurs by reaction with hydroxyl radicals. Reaction also occurs with ozone but very slowly (half life 8820 days).
Aquatic Fate: 1,2,4-Trimethylbenzene volatilizes rapidly from surface waters with volatilization half-life from a model river calculated to be 3.4 hours. Biodegradation of 1,2,4-trimethylbenzene has been noted in both seawater and ground water. Various strains of Pseudomonas can biodegrade 1,2,4-trimethylbenzene.
Terrestrial Fate: 1,2,4-Trimethylbenzene also volatilizes from soils however; moderate adsorption to soils and sediments may occur. Volatilization is the major route of removal of 1,2,4-trimethylbenzene from soils; although, biodegradation may also occur. Due to the high volatility of the chemical it is unlikely to accumulate in soil or surface water to toxic concentrations.
Ecotoxicity: No significant bioaccumulation has been noted. 1,2,4-Trimethylbenzene is moderately toxic to fathead minnow and slightly toxic to dungeness crab. 1,2,4-Trimethylbenzene has moderate acute toxicity to aquatic organisms. No stress was observed in rainbow trout, sea lamprey and Daphnia magna water fleas. The high concentrations required to induce toxicity in laboratory animals are not likely to be reached in the environment.
For Aromatic Substances Series:
Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.
Atmospheric Fate: PAHs are 'semi-volatile substances" which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.
Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes >naphthalenes. Anthrcene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.
For C9 aromatics (typically trimethylbenzene - TMBs)
Chemicals in this category possess properties indicating a hazard for the environment (acute toxicity for fish, invertebrates, and algae from 1 to 10 mg/L). Category members are readily biodegradable, except 1,3,5-trimethylbenzene (CAS RN 108-67-8). Category members are not expected to be bioaccumulative.
Environmental Fate:
In the air, category member constituents have the potential to rapidly degrade through indirect photolytic processes mediated primarily by hydroxyl radicals with calculated degradation half-lives ranging from 0.54 to 2.81 days (based on a 12-hour day and a hydroxyl radical concentration of 5x10+5). Aqueous photolysis and hydrolysis will not contribute to the transformation of category chemical constituents in aquatic environments because they are either poorly reactive or not susceptible to these reactions.
Results of the Mackay Level I environmental distribution model show that chemical constituents of C9 Aromatic Hydrocarbon Solvents Category members have the potential to partition to air (96.8 to 98.9 %), with a negligible amount partitioning to water (0.2 to 0.6%) and soil (0.9 to 2.7%). In comparison, Level III modeling indicates that category members partition primarily to soil (66.3 to 79.6%) and water (17.8 to 25.0%) compartments rather than air (2.4 to 8.4%) when an equal emission rate (1000 kg/hr) is assumed to each of the air, water, and soil compartments. When release (1000 kg/hr) is modeled only to either the air, water, or soil compartment, constituents are indicated in the modeling to partition primarily (>94%) to the compartment to which they are emitted as advection and degradation influence constituent concentration in compartments to which constituents are not released.
Solvent naphtha, (pet.), light aromatic (CAS RN 64742-95-6), 1,2,4-trimethylbenzene (CAS RN 95-63-6), and 1-ethyl-3-methylbenzene (CAS RN 620-14-4) were determined to be readily biodegradable based on the studies that used the TG OECD 301F (the latter substance is used to characterize the potential biodegradability of the category member, ethylmethylbenzene (CAS RN 25550-14-5)). These three substances exceed 60%
biodegradation in 28 days and met the 10-day window criterion for ready biodegradation. In comparison 1,3,5-trimethylbenzene (CAS RN 108-67-8) was not readily biodegradable. It achieved 42% biodegradation after 28 days and 60% biodegradation after 39 days. The result for the multi-constituent substance (CAS RN 64742-95-6), a UVCB, characterizes the biodegradability of that substance as a whole, but it does not suggest that each constituent is equally biodegradable. As with all ready biodegradation test guidelines, the test system and study design used with these substances (OECD TG 301F) is not capable of distinguishing the relative contribution of the substances' constituents to the total biodegradation measured.
Based on Henry's Law constants (HLCs) representing a potential to volatilize from water that range from 590 to 1000 Pa-m3/mole, the potential to volatilize from surface waters for chemicals in the C9 Aromatic Hydrocarbon Solvents Category is expected to be high.
Based on the measured bioconcentration factors that range from 23 to 342 for 1,2,4-trimethylbenzene and 1,3,5-trimethylbenzene, the category members are not expected to be bioaccumulative.
Ecotoxicity
Acute toxicity values used to characterize this category for fish (LL50; LC50) and invertebrates (EL50; EC50) range from 3.5 to 9.2 mg/L, based on measured data. For algae, one study for a category member (CAS RN 64742-95-6) resulted in a 72-hr EC50 of 2.4 mg/L (biomass) and 2.7 mg/L (growth rate) based on measured concentrations.
The algal 72-hour NOEC (no observed effect concentration) for biomass and growth rate is 1.3 mg/L, based on mean measured concentrations. A 21-day Daphnia magna reproduction study with 1,3,5-trimethylbenzene (CAS RN 108-67-8) resulted in a NOEC value of 0.4 mg/L, based on a minimum measured value.
For copper:
Atmospheric Fate - Copper is unlikely to accumulate in the atmosphere due to a short residence time for airborne copper aerosols. Airborne coppers, however, may be transported over large distances. Air Quality Standards: no data available.
Aquatic Fate: Toxicity of copper is affected by pH and hardness of water. Total copper is rarely useful as a predictor of toxicity. In natural sea water, more than 98% of copper is organically bound and in river waters a high percentage is often organically bound, but the actual percentage depends on the river water and its pH.
Ecotoxicity: Copper accumulates significantly in the food chain. The toxic effect of copper in the aquatic biota depends on the bio-availability of copper in water which, in turn, depends on its physico-chemical form (i.e. speciation). Bioavailability is decreased by complexation and adsorption of copper by natural organic matter, iron and manganese hydrated oxides, and chelating agents excreted by algae and other aquatic organisms. Copper exhibits significant toxicity in some aquatic organisms. Some algal species are very sensitive to copper. Silicate, iron, manganese and EDTA may reduce bioavailability.
Bentonite and kaolin have low toxicity to aquatic species, a large number of which have been tested
For copper: Ecotoxicity - Significant effects are expected on various species of microalgae, some species of macroalgae, and a range of invertebrates, including crustaceans, gastropods and sea urchins. Copper is moderately toxic to crab and their larvae and is highly toxic to gastropods (mollusks, including oysters, mussels and clams). In fish, the acute lethal concentrations of copper depends both on test species and exposure conditions. Waters with high concentrations of copper can have significant effects on diatoms and sensitive invertebrates, notably cladocerans (water fleas). Most taxonomic groups of macroalgae and invertebrates will be severely affected.
For Copper: Typical foliar levels of copper are: Uncontaminated soils (0.3-250 mg/kg) ; Contaminated soils (150-450 mg/kg) ; Mining/smelting soils (6.1-25 mg/kg80 mg/kg300 mg/kg).
Terrestrial Fate: Plants - Generally, vegetation reflects soil copper levels in its foliage. This is dependent upon the bioavailability of copper and the physiological requirements of species concerned. Crops are often more sensitive to copper than the native flora. Soil: In soil, copper levels are raised by application of fertilizer, fungicides, from deposition of highway dusts and from urban, mining and industrial sources. Chronic and or acute effects on sensitive species occur as a result of human activities such as copper fertilizer addition and addition of sludge. When soil levels exceed 150 mg Cu/kg, native and agricultural species show chronic effects. Soils in the range 500-1000 mg Cu/kg act in a strongly selective fashion allowing the survival of only copper-tolerant species and strains. At 2000 Cu mg/kg, most species cannot survive. By 3500 mg Cu/kg, areas are largely devoid of vegetation cover. The organic content of the soil appears to be a key factor affecting the bioavailability of copper. On normal forest soils, non-rooted plants such as mosses and lichens show higher copper concentrations. The fruiting bodies and mycorrhizal sheaths of soil fungi associated with higher plants in forests often accumulate copper to much higher levels than plants at the same site.

Continued...

For Organic Pigments:
Environmental Fate: Organic pigments are highly persistent in natural environments.
Atmospheric Fate: The chemical processes underlying breakdown of organic pigments through light or atmospheric conditions are difficult to clarify. Atmospheric contaminants, such as peroxides, which appear as the products of radiation, frequently start the degradation process.
Terrestrial Fate: Color pigments are protected from leaching into groundwater by the plastics, paints and inks that make up the final products incorporating color pigments. These substances will likely partition to soil and sediments. If these chemical are released equally into the three major environmental compartments, (air, water and soil), they will mainly partition into soil and sediments where they will persist. These substances have a high tendency to adsorb to soil, making them immobile. Evaporation from soil surfaces is not expected to occur. If released to soil, organic pigments are not expected to move out of the soil.
Aquatic Fate: With only a few recognized exceptions, organic and inorganic color pigments are extremely insoluble in water. Many pigments are visible in water at concentrations as low as 1 mg/L and pigmented waste waters are therefore usually highly colored and discharge in open waters presents an aesthetic problem. These substances are not expected to be readily or inherently biodegradable.
Ecotoxicity: Color pigments are not a threat to the environment when disposed of with solid waste in appropriate lined landfills. These compounds are non-toxic and are not expected to accumulate/concentrate in the food chain.

NOTE: Because of similarities in structure to thalidomide, concerns have been raised about the potential of all phthalimides (the basic building block of phthalocyanine) to cause malformation of a foetus in animals exposed to it. Animal studies, in part, appear to support this proposition. Phthalocyanine dyes are probably not biodegradable. Reversible reduction and decolourisation occurs under anaerobic conditions. As dyes are generally visible in water at low concentrations, this poses an aesthetic problem to the environment. Dyes are formulated to tolerate light and chemicals and thus tend to be highly persistant in natural environments. The release of dyes into the environment may therefore present an ecotoxic hazard, with the potential danger of bioaccumulation through the food chain, which may eventually affect humans. Ecotoxicity: Algae are generally susceptible to dyes, but this is thought to be as a result of indirect consequences of reduced light availability caused by dyes in the water rather than a direct inhibiting effect. While dyes are prone to fungal oxidation, this is dependent on fungal species, which differ in both catalysing ability and dye preferences. When nutrients are limited, secondary fungal degradation of aromatic structures occurs. While enzyme activity of fungi is optimal when food is limited, supplementation of nutrients is necessary for propagation of the fungi cultures. The effects of the substitutional pattern of the dyes are inconclusive, but it has been suggested that introduction of the functional groups; methyl, nitro, sulfo or acid, weakens the inhibition of bacteria, whereas introduction of chlorine and bromine strengthens the inhibition.
For Xylenes:
log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H2O surface water : 24-672; Half-life (hr) H2O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m3 /mol : 637-879; Henry's atm m3 /mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.
Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remains trapped deep underground in soil or groundwater, but it may be months or years.
Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzylnitrate, m-tolualdehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.
Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L. and Gammarus lacustris LC50 (48 h): 0.6 mg/L.
For Bromide:
Environmental Fate: Bromide ions may be introduced to the environment after the breakdown of various salts and complexes or after the degradation of organic compounds that contain carbon bonded to bromine. Bromides may also affect the growth of micro-organisms and have been used for this purpose in industry. Bromides in drinking water are occasionally subject to disinfection processes involving ozone of chlorine. Bromide may be oxidize to produce hypobromous acid which in turn may react with natural organic matter to form brominated compounds. Bromates may also be formed following ozonation or chlorination if pH is relatively high.
Atmospheric Fate: Hydrogen bromide (HBr) and bromine nitrate (BrONO2), are much more easily broken up by sunlight causing bromine to be from 10 to 100 times more effective than chlorine at destroying ozone. From 30-60% of bromocarbons released to the atmosphere are man-made (methyl bromide fumigants and halon fire extinguishers) and both compounds are restricted by international agreement.
Ecotoxicity: Bromates may be animal carcinogens. Although not a significant toxin in mammalian or avian systems it is highly toxic to rainbow trout and Daphnia magna. On the average, sodium bromide is highly toxic to blugill, rainbow trout, sheepdhead minnow, water fleas and mysid shrimp. Bromides have a negative effect on the growth and development of oyster species.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
titanium dioxide	HIGH	HIGH
1,2,4-trimethyl benzene	LOW (Half-life = 56 days)	LOW (Half-life = 0.67 days)
C.I. Pigment Blue 15	HIGH	HIGH
C.I. Pigment Yellow 74	HIGH	HIGH
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
titanium dioxide	LOW (BCF = 10)
1,2,4-trimethyl benzene	LOW (BCF = 275)
C.I. Pigment Blue 15	LOW (BCF = 11)
C.I. Pigment Green 7	LOW (BCF = 74)
C.I. Pigment Yellow 74	LOW (LogKOW = 2.9756)
xylene	MEDIUM (BCF = 740)

Mobility in soil

Ingredient	Mobility
titanium dioxide	LOW (KOC = 23.74)
1,2,4-trimethyl benzene	LOW (KOC = 717.6)
C.I. Pigment Blue 15	LOW (KOC = 10000000000)

Continued...

Ingredient	Mobility
C.I. Pigment Yellow 74	LOW (KOC = 88.95)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. Otherwise: ▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▸ Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: ▸ Reduction ▸ Reuse ▸ Recycling ▸ Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible or consult manufacturer for recycling options. ▸ Consult State Land Waste Authority for disposal. ▸ Bury or incinerate residue at an approved site. ▸ Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

Marine Pollutant	
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
naphtha petroleum, light aromatic solvent	Not Available
ball clay	Not Available
titanium dioxide	Not Available
1,2,4-trimethyl benzene	Not Available
C.I. Pigment Blue 15	Not Available
C.I. Pigment Green 7	Not Available
carbon black	Not Available
C.I. Pigment Yellow 74	Not Available
C.I. Pigment Yellow 65	Not Available
C.I. Pigment Yellow 154	Not Available
C.I. Pigment Red 170	Not Available
xylene	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
naphtha petroleum, light aromatic solvent	Not Available
ball clay	Not Available

Continued...

Product name	Ship Type
titanium dioxide	Not Available
1,2,4-trimethyl benzene	Not Available
C.I. Pigment Blue 15	Not Available
C.I. Pigment Green 7	Not Available
carbon black	Not Available
C.I. Pigment Yellow 74	Not Available
C.I. Pigment Yellow 65	Not Available
C.I. Pigment Yellow 154	Not Available
C.I. Pigment Red 170	Not Available
xylene	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

naphtha petroleum, light aromatic solvent is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

ball clay is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

titanium dioxide is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

1,2,4-trimethyl benzene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australian Inventory of Industrial Chemicals (AIIC)

C.I. Pigment Blue 15 is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

C.I. Pigment Green 7 is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

carbon black is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

C.I. Pigment Yellow 74 is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

C.I. Pigment Yellow 65 is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

C.I. Pigment Yellow 154 is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

C.I. Pigment Red 170 is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

xylene is found on the following regulatory lists

Continued...

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6	

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (naphtha petroleum, light aromatic solvent; ball clay; 1,2,4-trimethyl benzene; C.I. Pigment Blue 15; C.I. Pigment Green 7; carbon black; C.I. Pigment Yellow 74; C.I. Pigment Yellow 65; C.I. Pigment Yellow 154; C.I. Pigment Red 170; xylene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (ball clay)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (C.I. Pigment Green 7; C.I. Pigment Yellow 65; C.I. Pigment Yellow 154)
Vietnam - NCI	Yes
Russia - FBEPH	No (C.I. Pigment Yellow 65; C.I. Pigment Yellow 154)
Legend:	*Yes = All CAS declared ingredients are on the inventory* *No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.*

SECTION 16 Other information

Revision Date	01/11/2019
Initial Date	15/06/2012

SDS Version Summary

Version	Date of Update	Sections Updated
8.1	04/03/2017	Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Advice to Doctor, Chronic Health, Classification, Disposal, Engineering Control, Environmental, Exposure Standard, Fire Fighter (extinguishing media), Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), First Aid (inhaled), Handling Procedure, Personal Protection (other), Personal Protection (Respirator), Physical Properties, Spills (major), Spills (minor), Storage (storage incompatibility), Storage (storage requirement), Storage (suitable container), Toxicity and Irritation (Other), Transport, Transport Information
9.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory

Continued...

KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances