IPS e.max® CAD
Staining technique / Self glaze – Step-by-step

all ceramic
all you need

STAINING TECHNIQUE

Fill the restoration with **IPS Object Fix Putty/Flow** and press the **IPS e.max® CAD Crystallization Pin** into the putty material.

Apply individual characterizations using **IPS e.max CAD Crystall./Shades and Stains**.

Spray an even and covering layer of **IPS e.max CAD Crystall./Glaze Spray** onto the restoration.
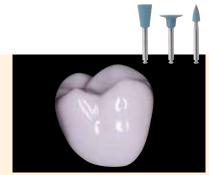
Finished IPS e.max CAD restauration

Smooth out the attachment point. Take proximal contacts and minimum thickness into account.

Conduct the **crystallization firing** using e.g. **Programat® CS2**.

SELF GLAZE

Prepolish using e.g. OptraFine® F. Overheating of the glass-ceramic must be avoided.

High-gloss polishing using e.g. OptraFine P. Overheating of the glass-ceramic must be avoided.

Fill the restoration with **IPS Object Fix Putty/Flow** and press the **IPS e.max® CAD Crystallization Pin** into the putty material.

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