



INSTALLATION GUIDE

SKI-DOO 850 FACTORY TURBO EXHAUST



INTRODUCTION

WELCOME TO YOUR NEW SKI-DOO 850 EXHAUST.

Unleash your Ski-Doo 850 Turbo this winter with the Ski-Doo 850 Factory Turbo Tuned Mountain Exhaust. This can delivers lighter weight, higher performance, and enhanced sound, thanks to the TIG welded full 304 stainless steel design.

INSTALLATION TIME:

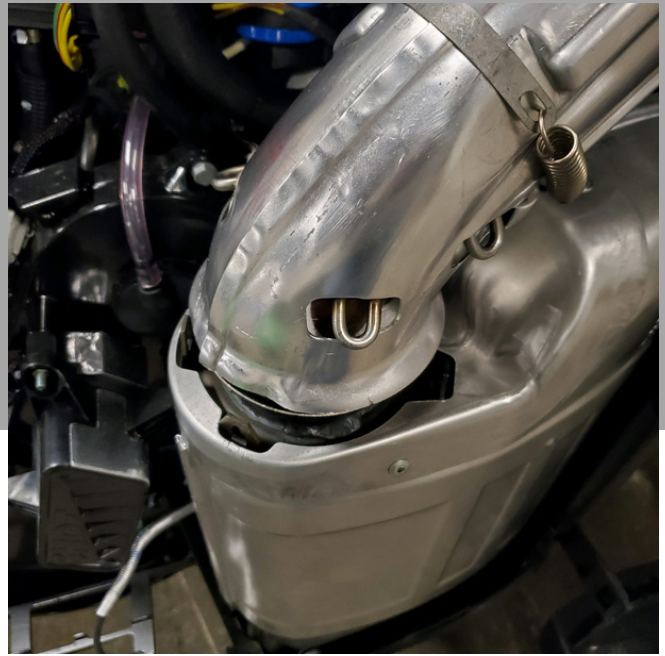
A professional mechanic can install the exhaust in about 1-2 hours.

DISCLAIMER:

While there are no internal engine modifications required, we still recommend that the installation technician have adequate experience in power sports mechanics. Proper installation is imperative for safe operation.



1. Remove body panel and heat shields.



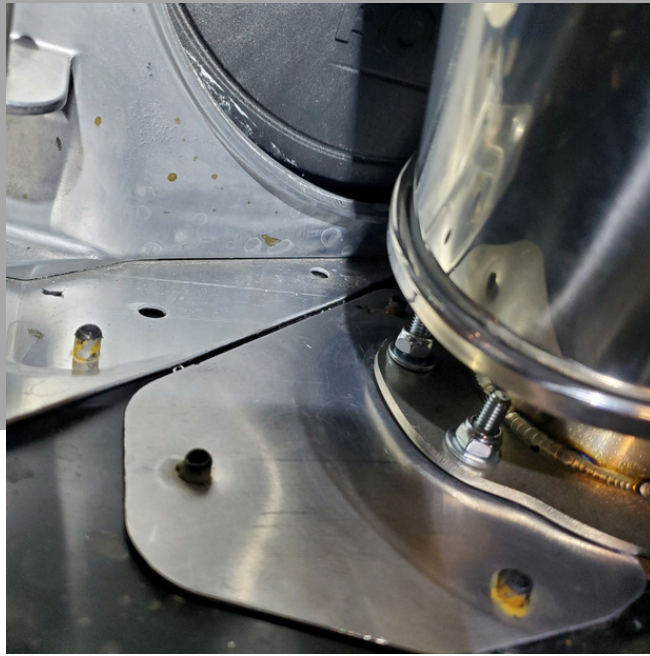
2. Remove six springs, heat shield, and bolts from turbo down pipe then remove the pipe.



3. Unplug EGT sensor.



4. Remove 10mm bolt from backside of muffler then remove the muffler.



5. Mark holes to be drilled for two M6 bolts on base plate then drill marked holes.

6. Place new can in sled and replace downpipe.

7. Install all bolts, heat shields, and exhaust springs.

8. Tighten base plate bolts and plug in EGT sensor.

9. Install body panels, then you are good to ride!

**IF YOU HAVE ANY QUESTIONS, PLEASE CONTACT FORCE
TURBOS AT WWW.FORCETURBOS.COM. WE APPRECIATE
YOUR BUSINESS.**