

FLIGHT DECK INSTALL GUIDE

CONGRATULATIONS! YOU ARE NOW THE PROUD OWNER OF THE LIGHTEST, STRONGEST, AND MOST BAD-ASS BED STORAGE SYSTEM KNOWN TO MAN: THE GFC FLIGHT DECK! THIS INSTALL GUIDE WAS CRAFTED THOUGHTFULLY BY OUR DESIGN TEAM SO THAT YOU CAN SMOOTHLY GET ON YOUR WAY TO THE NIRVANA THAT IS ULTIMATE BED STORAGE AND INFINITE TIE DOWN POINTS. WE HERE AT GO FAST WANT TO THANK YOU FOR YOUR SUPPORT. WE COULDN'T DO WHAT WE DO WITHOUT PEOPLE LIKE YOU!

IF AT ANY POINT ALONG THE WAY YOU HAVE QUESTIONS ABOUT YOUR INSTALL, A DIFFERENT GFC PRODUCT, OR JUST LIFE IN GENERAL, GIVE US A SHOUT AT [SUPPORT@GFCENGINEERING.COM](mailto:support@gfcengineering.com). YOU SHOULD EXPECT A RESPONSE FROM US WITHIN A FEW BUSINESS HOURS.

DRIVE HARD AND CAMP WELL,
TEAM GFC

HERE'S WHAT YOU'LL NEED TO GET STARTED:

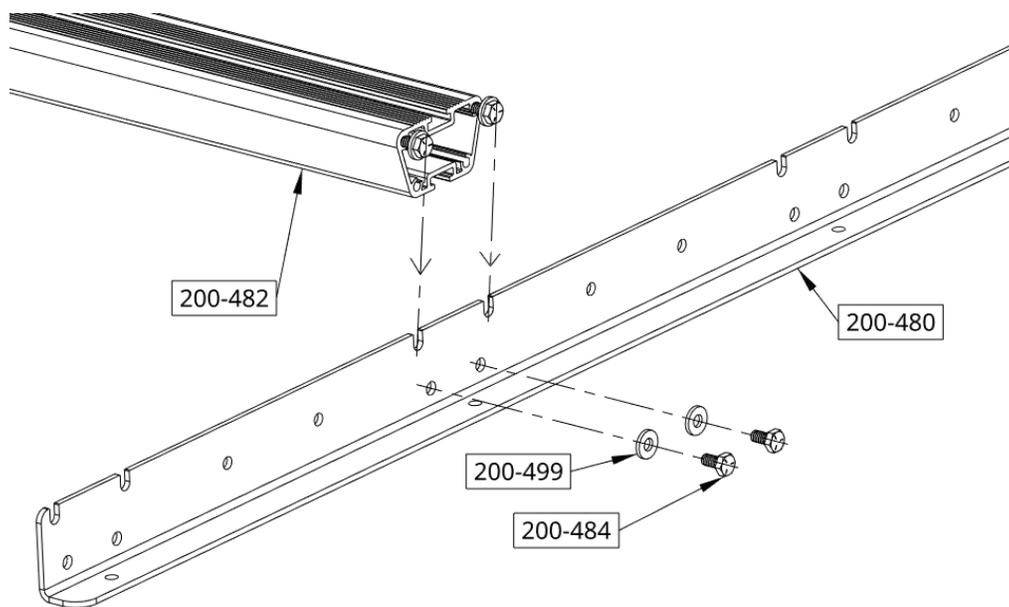
7/16" RATCHETING END WRENCH	1/2" END WRENCH OR SOCKET
PHILLIPS HEAD SCREWDRIVER	FLATHEAD SCREWDRIVER
3/32" HEX KEY WRENCH	SCISSORS



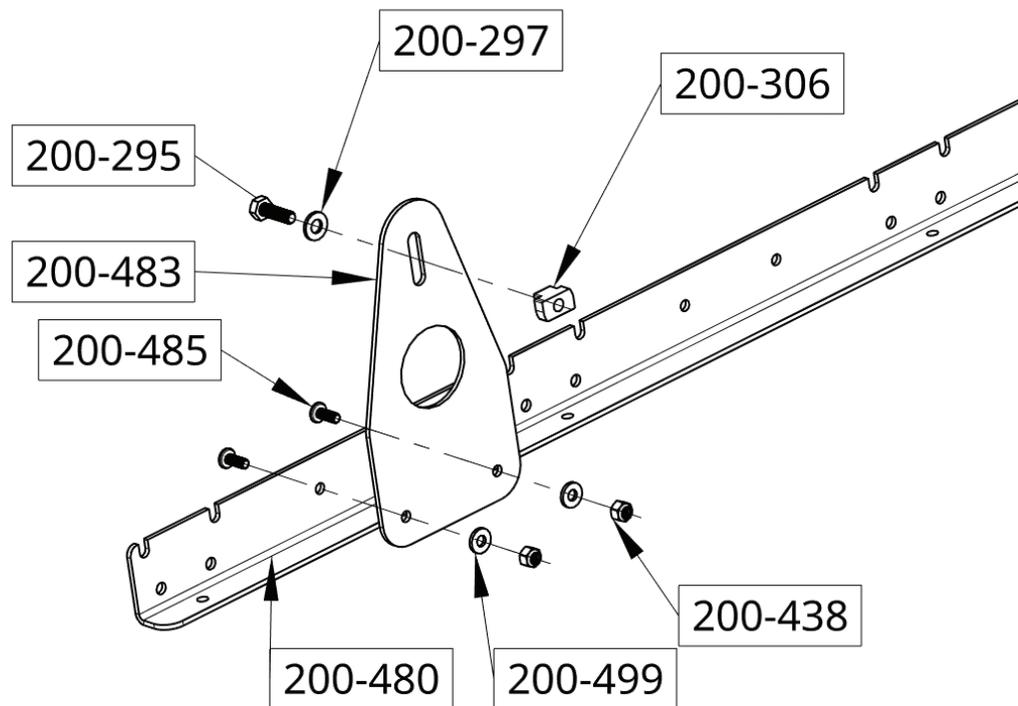
ALL FASTENERS SHOULD BE INSTALLED USING BLUE LOCTITE (PROVIDED).

CAUTION: ALUMINUM EDGES MAY BE SHARP. DO NOT OVERTIGHTEN BOLTS, THESE ARE SMALL STEEL BOLTS THREADED INTO ALUMINUM. ALL BOLTS SHOULD BE SNUG TIGHT PLUS 1/8 TURN (ABOUT 5FT-LB) TO ACHIEVE DESIGN PRELOAD.

1. THREAD IN FASTENER 200-484 3 TURNS INTO THE UPPER TWO HOLES IN EACH END OF THE BEEF BARS (200-482). (SEE FIGURE)
2. PLACE THE DRIVER AND PASSENGER SIDE PLATES (200-479 & 200-480) ON THE TACOMA BED SIDE RAILS WITH THE OPEN ANGLE FACING THE OUTSIDE OF THE TRUCK.
3. SLIDE ONE BEEF BAR IN THE FRONTMOST AND REARMOST MOUNTING LOCATIONS ON THE SIDE PLATES ALLOWING THE 2 LIGHTLY SCREWED TOP HOLES TO SLIDE INTO THE PARTIAL SLOT
4. THE REMAINING BEEF BARS CAN BE SLID DOWN BETWEEN THE RAILS, ALLOWING THE PARTIALLY THREADED TOP HOLES TO REST IN THE SLOTS IN THE SIDE PLATES.
5. INSERT AND SCREW PART 200-484 (AND WASHER 200-499) THROUGH THE SIDE RAIL INTO ALL THE LOWER HOLES IN THE BEEF BARS. START THE SCREWS BY HAND, THEN USING A RATCHETING END WRENCH, SLOWLY APPROACH SNUG TIGHT. ONCE SNUG TIGHT PROCEED TURNING 1/8 TURN (~5FT-LB). DO NOT OVERTIGHTEN. (SEE FIGURE)

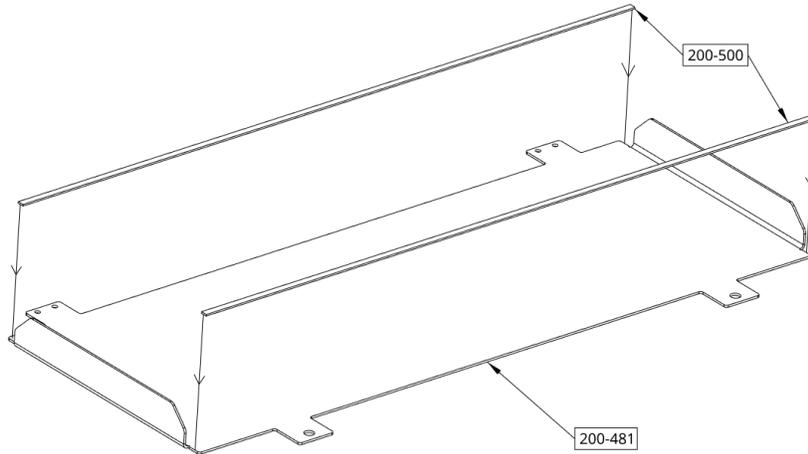


6. PLACE THE TACOMA BED RAIL T-NUT (200-306) INTO THE FACTORY T-TRACK ABOVE THE DESIRED LOCATION FOR THE HOLD-DOWNS. (NOTE: WE RECOMMEND SPREADING THE HOLD-DOWNS AS FAR APART AS POSSIBLE FRONT TO BACK). USING PARTS 200-295 AND 200-297 LOOSELY SECURE THE HOLD-DOWN 200-483 TO THE T-NUT (200-306). THEN INSTALL THE HOLD-DOWNS TO THE SIDE PLATES (PARTS 200-485, 200-499, 200-438) ENSURING THAT THE HOLD-DOWN IS OUTSIDE THE SIDE RAIL AND THAT THE BOLTS HEADS ARE TOWARDS THE INSIDE OF THE BED. ONCE EVERYTHING LINES UP AND IS LOOSELY ATTACHED, PRESS THE FLIGHT DECK DOWN INTO THE BED RAIL AND TIGHTEN 200-295 TO FASTEN THE HOLD-DOWN IN PLACE AT THE CORRECT HEIGHT. (SEE FIGURE)



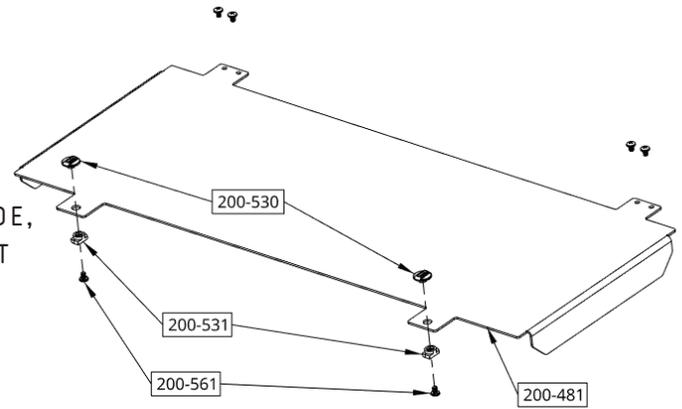
GOOD JOB! TAKE A BREAK AND GRAB A BEER OR SOME GATORADE OR SOMETHING.
YOU EARNED IT!

- APPLY ADHESIVE BACKED FOAM STRIP (200-500) TO THE FRONT AND REAR EDGE OF TOP PLATES 200-481 AS SHOWN IN FIGURE.

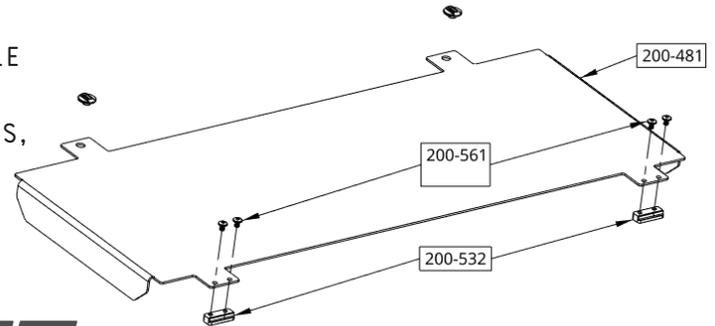


- SECURE FAKE HINGE (200-532) TO THE THE UNDERSIDE OF THE TOP PLATES USING FASTENER 200-561. ENSURE THAT THE LIP OF THE FAKE HINGE FACES OUTWARDS SUCH THAT IT CAN NEST WITHIN THE BEEFBAR. (SEE FIGURE)

- THE QUARTER TURNS CONSIST OF THREE PARTS, THE UPPER COIN-SLOT (200-530), THE T-NUT (200-531), AND THE SCREW (200-261). NOTE: 200-530 AND 200-531 FIT TOGETHER ONE WAY AS THE MALE AND FEMALE PARTS ON EACH PIECE ARE OVAL NOT ROUND. WITH THE T-NUT ON THE UNDERSIDE, USE SCREW 200-261 TO FASTEN THE COIN-SLOT AND TNUT TOGETHER. (SEE FIGURE)



- WITH THE FLIGHT DECK FRAME AND PANELS ASSEMBLED, YOU ARE NOW ABLE TO PLACE THE PANELS INTO THE BEEF-BARS. INSERT THE FAKE HINGES FIRST WITH THE PANEL AT A SLIGHT ANGLE UP, ONCE THE FAKE HINGE LIP IS ENGAGED BRING THE PANEL DOWN AND TWIST THE QUARTER TURNS, A QUARTER TURN!



YOU DID IT!
