



Side Sill Plate

Installation Manual

This manual describes how to install and handle the Side Sill Plate.

Read this manual carefully before work and make sure to install it correctly.



Precautions

1. Before installation, turn off the ignition switch and apply the parking brake securely.
2. Before installing the Side Sill Plate, clean the attachment part on the vehicle.
3. The double-sided tape requires pressure for attachment.
Re-attaching it weakens the adhesive strength significantly. Attach it only after determining the position to avoid re-attachment.
4. The adhesive strength of the double-sided tape increases gradually after attaching it.
Do not wash the vehicle for 24 hours after attachment.
If for any reason the vehicle requires washing or waxing on the day of attachment, let it sit for at least an hour, and then cover the double-side tape parts with tapes, etc. to prevent them from getting wet.
Do not apply unnecessary force on the Side Sill Plate.

Side Sill Plate

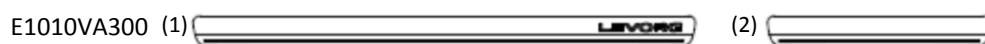
Genuine part number: **E1010VA300**

Applicable model: **WRX (17MY or later), LEVORG (17MY or later)**

Components

	Part Name	Quantity
(1)	Side Sill Plate/Front	2
(2)	Side Sill Plate/Rear	2

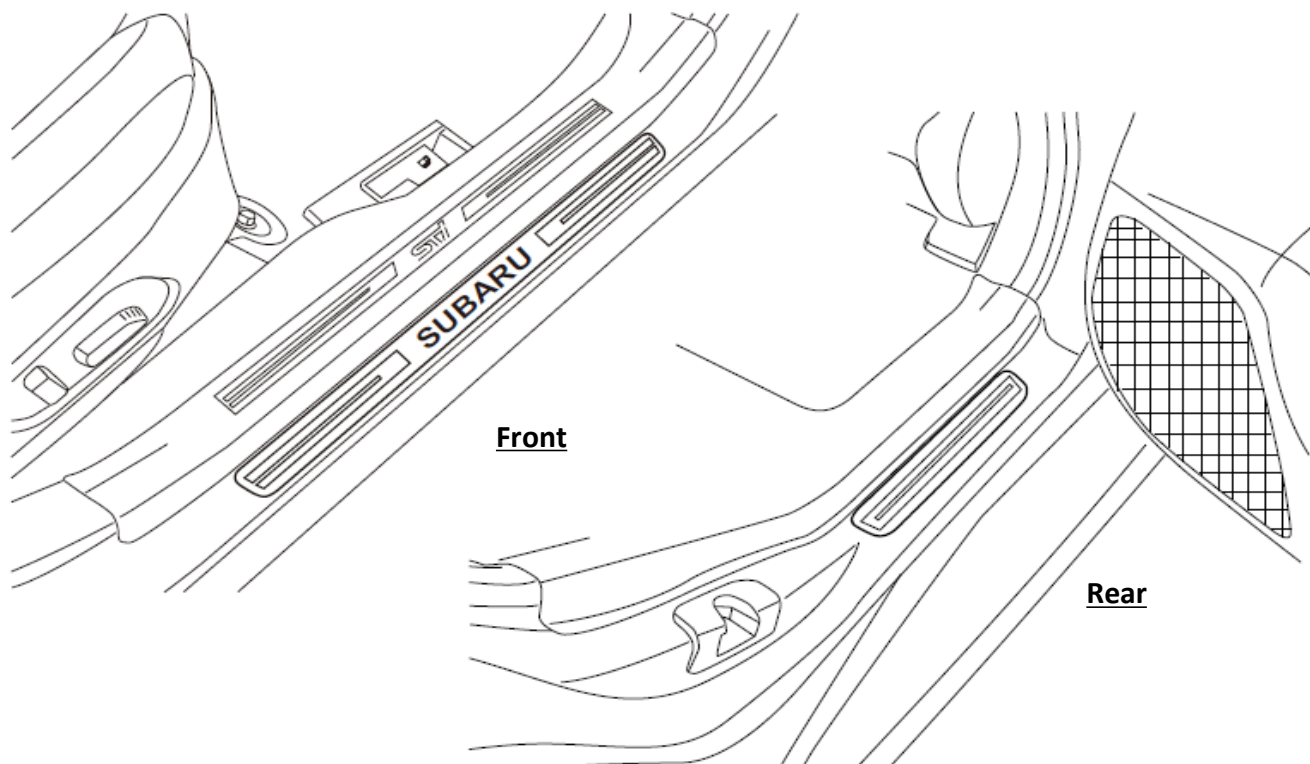
* The Side Sill Plate is used for both left and right commonly.



Tools

- Waste cloth - Washing agent [IPA (Isopropyl alcohol) or nonane]
- Scale, etc. - Masking tape, etc.

Installation Completion Illustration



Installation Procedure

The illustration shows the driver's seat side.

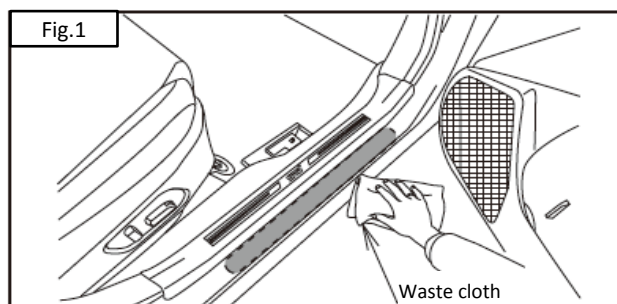
Perform the same procedure for the passenger's seat side.

Front

(1) Perform cleaning.

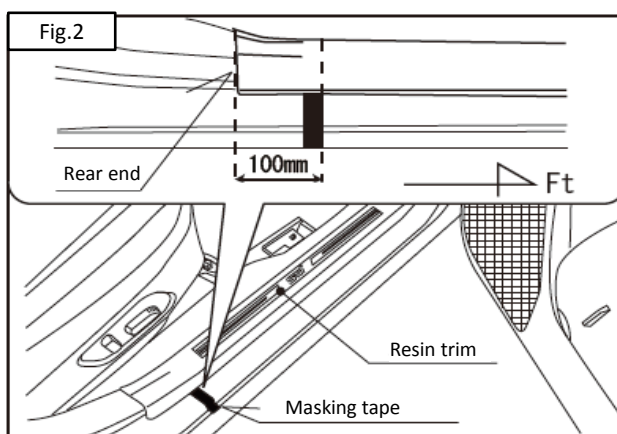
Clean the surface of the side sill onto which the Side Sill Plate will be installed with washing agent such as IPA (Isopropyl alcohol) or Nonane.

(Fig.1)



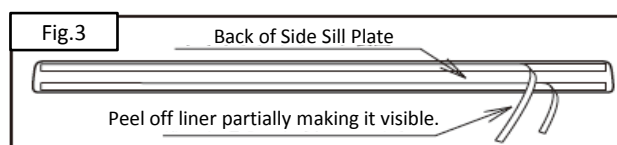
(2) Apply markings. Apply a masking tape 100mm away from the rear end of the resin trim.

(Fig.2)



(3) Peel off liner from the double-sided tape on the back of the Side Sill Plate. Peel off the liner only partially at this point making it visible from the Side Sill Plate.

(Fig.3)



(4) Attach the Side Sill Plate. Align the end of the Side Sill Plate with the masking tape attached in Step (2) for the longitudinal positioning, and push the Side Sill Plate against the resin trim for the crosswise positioning.

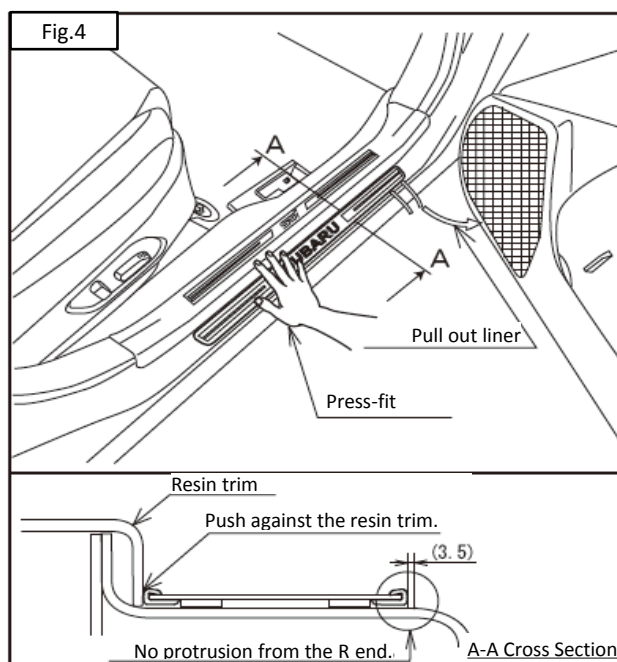
Note 1: When setting the Side Sill Plate, refer to the illustration and make sure SUBARU or LEVORG is readable on the vehicle's exterior.

Note 2: Do not let the end of the Side Sill Plate protrude out of the R end.

After determining the position, pull out the liner partially peeled off in Step (3) completely, and press on the entire surface of the Side Sill Plate taking care not to damage it.

Remove the masking tape and the protection film at the end.

(Fig.4)



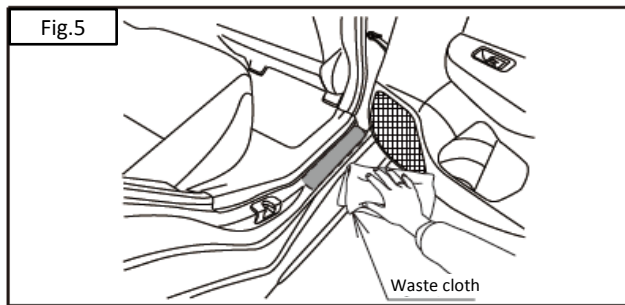
The illustration shows the driver's seat side.
Perform the same procedure for the passenger's seat side.

Rear

(5) Perform cleaning.

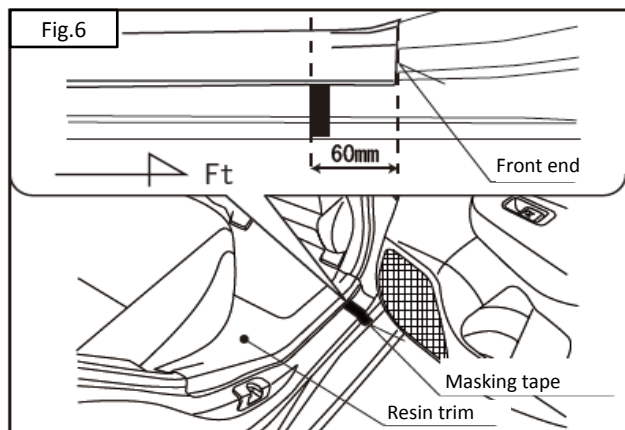
Clean the surface of the side sill onto which the Side Sill Plate will be installed with washing agent such as IPA (Isopropyl alcohol) or Nonane.

(Fig.5)



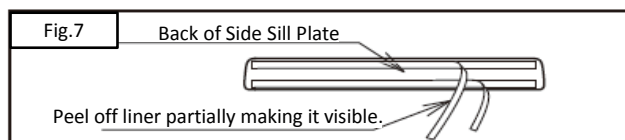
(6) Apply markings. Place a masking tape on in front of the resin trim, 60 mm away from the front edge of it.

(Fig.6)



(7) Peel off liner from the double-sided tape on the back of the Side Sill Plate. Peel off the liner only partially at this point making it visible from the Side Sill Plate.

(Fig.7)



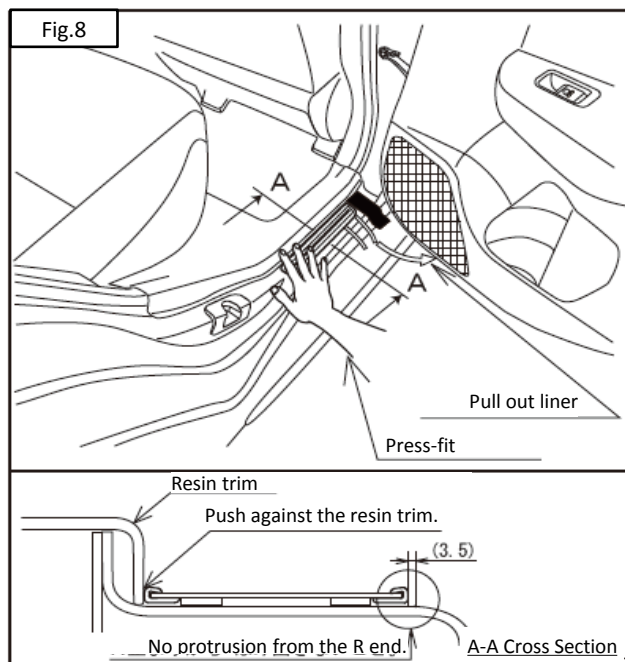
(8) Attach the Side Sill Plate. Align the end of the Side Sill Plate with the masking tape attached in Step (6) for the longitudinal positioning, and push the Side Sill Plate against the resin trim for the crosswise positioning.

Note 1: Do not let the end of the Side Sill Plate protrude out of the R end.

After determining the position, pull out the liner partially peeled off in Step (7) completely, and press on the entire surface of the Side Sill Plate taking care not to damage it.

Remove the masking tape and the protection film at the end.

(Fig.8)



This completes the installation.