

DIRECT4x4

Audi Q7 2016 Onwards (After Market) Side Step Fitting Guide

1: Parts List

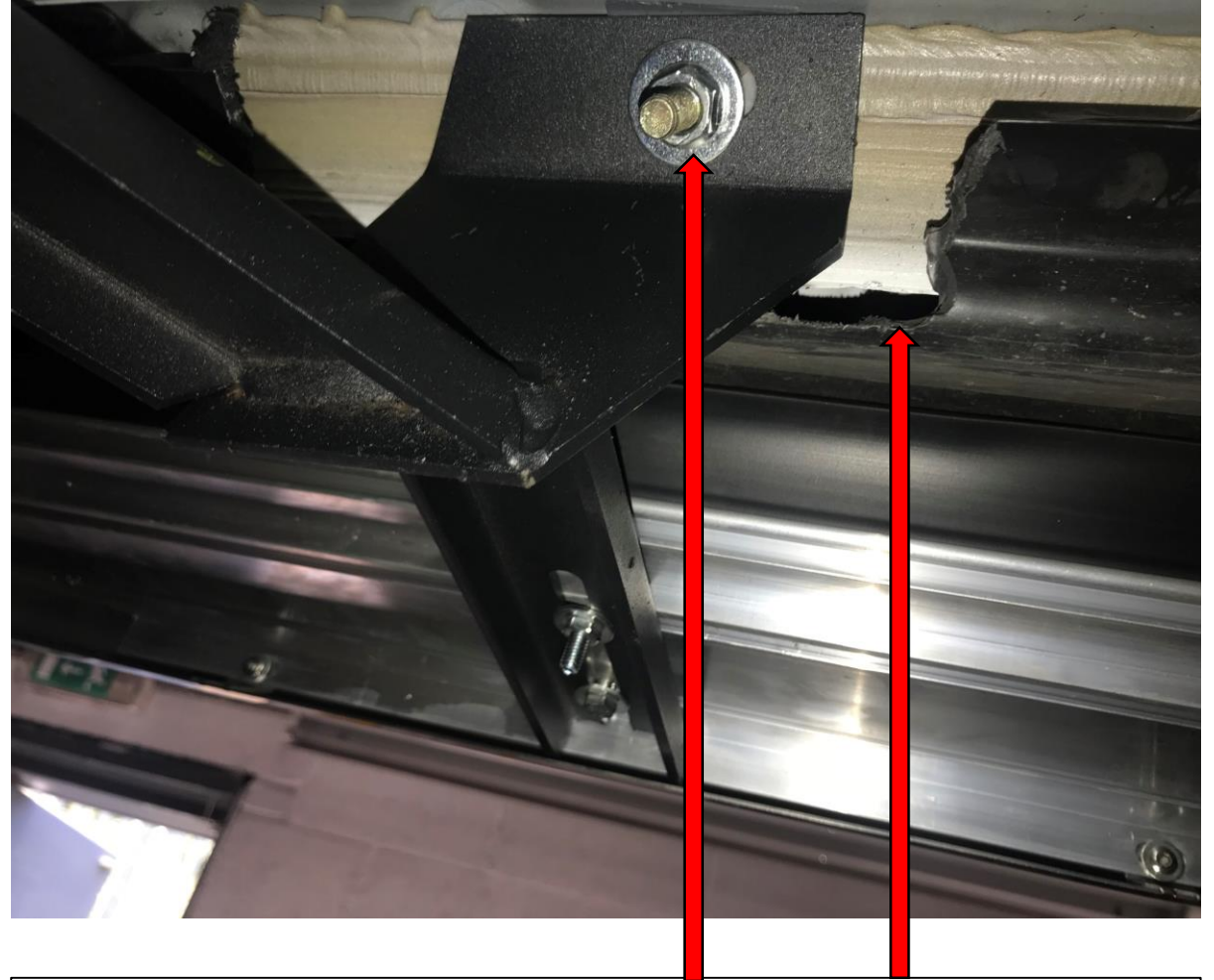
Part Name	Quantity
Side Steps	2
Front Brackets	2
Middle Brackets	2
Rear Brackets	2
Large T-Bolts	4
Small T-Bolts	6
Large Washers	4
Small Washers	6
Large Nuts	4
Small Nuts	6
Spring Washers	10



Please ensure that you have received all of the components listed above before fitting. If you believe there is anything missing, contact us for assistance.

2: Fitting the Brackets (FRONT)

After removing the undertrays along the vehicle to gain access to the chassis, first remove the bung and then place the larger t-bolt into the hole and hand tighten.



Remove the bung in the sill and using the t-bolt provided place it in the hole and then tighten up the bracket. The plastic sill cover will need to be cut with a dia-cutter or small grinder.

3: Fitting the Brackets (MIDDLE)

Remove the bung in the chassis for the middle bracket again place the larger t-bolt into the hole and hand tighten.



After removing the bung in the sill place the t-bolt into the hole then tighten up the full bracket. The plastic sill cover will need to be cut with a dia-cutter or small grinder

4: Fitting the Brackets (REAR)

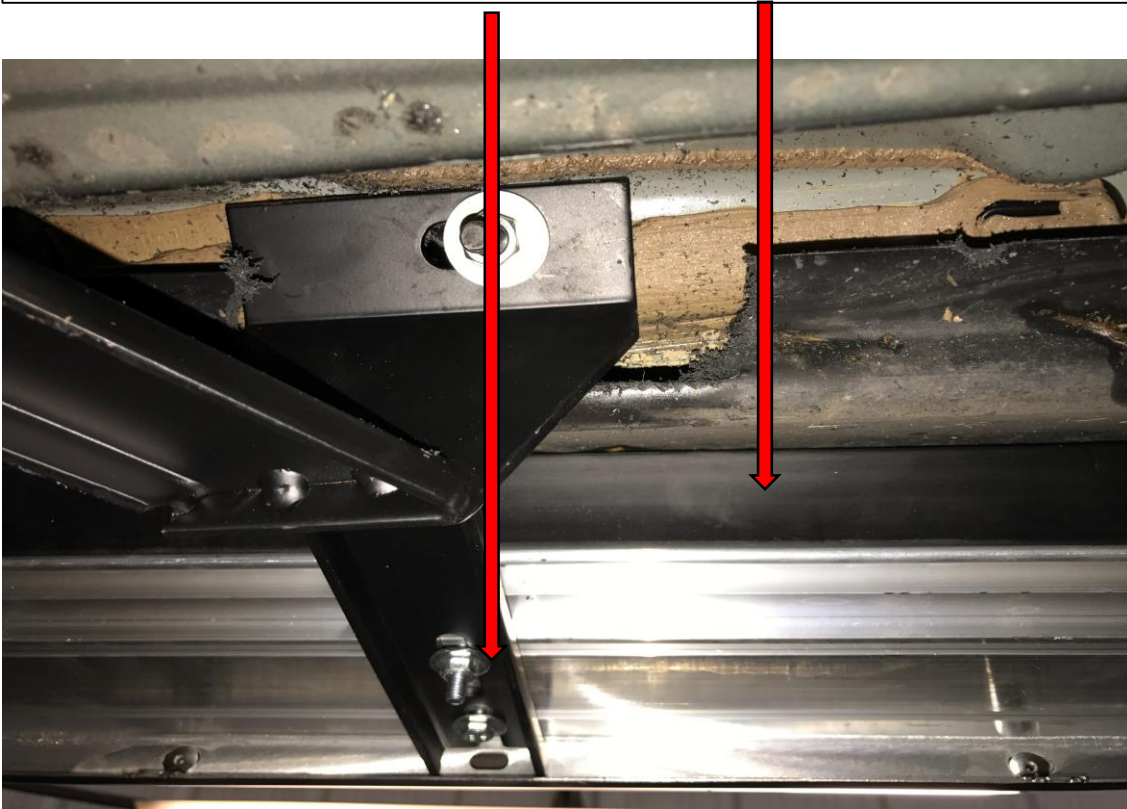
Remove the pre existing bolt in the chassis, this is located near to the jacking point. Then place the bracket up to the hole and again hand tighten.



Remove the bung in the chassis place in the t-bolt into the hole and tighten all bolts in place. The plastic sill cover will need to be cut with a dia-cutter or a small grinder is good for this.

6: Fitting the Brackets (EXTRA INFORMATION)

To fit the side steps, slide the bolts down the step to where the brackets are, place the step at 45-degrees to the brackets then slide into place along the boards and tighten up keeping the rubber on the step to the back of the sill. This will keep your steps cleaner for longer and better protected (Please Note - only the Raptor side boards have no rubber at the back)



The undertrays will need to be cut to fit around the brackets with a dia-cutter or a small grinder may be used to get a neat finish.

General Care & Maintenance

!IMPORTANT!

We strongly advise you check under the car at several intervals after the initial fitting to ensure safety. After 7 days, check and tighten any bolts and we recommend inspecting the bolts, brackets and boards at least once every 6 months.

Cleaning Information

You can use most cleaning on these side steps. However, we strongly advise against using petrol based solutions or corrosive cleaning solutions which include TFR (Traffic Film Remover) or similar chemicals (brake strippers etc.) These will tarnish and possibly even corrode parts of the steps.

When cleaning underneath the side steps, be mindful of any protruding bolts or sharp edges, especially at the ends of the boards.

To increase the lifespan of your new side steps, we recommend occasionally cleaning the actual brackets.