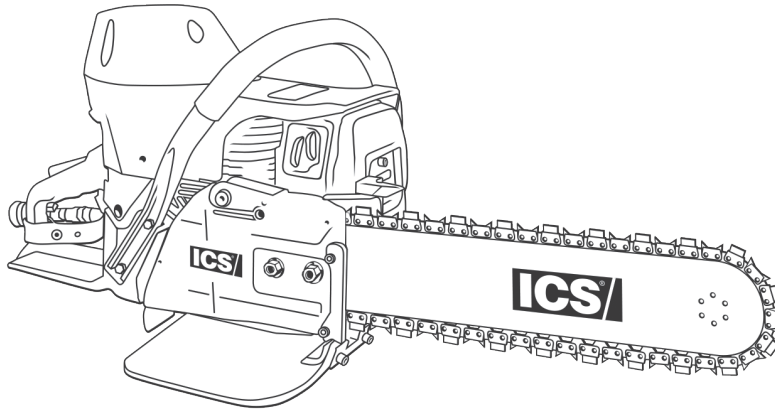




**Diamond Tools and Equipment
for Construction and Infrastructure**

Replacement Parts & Accessories Price List



680ES Gas Concrete Saw

Effective January 1, 2018

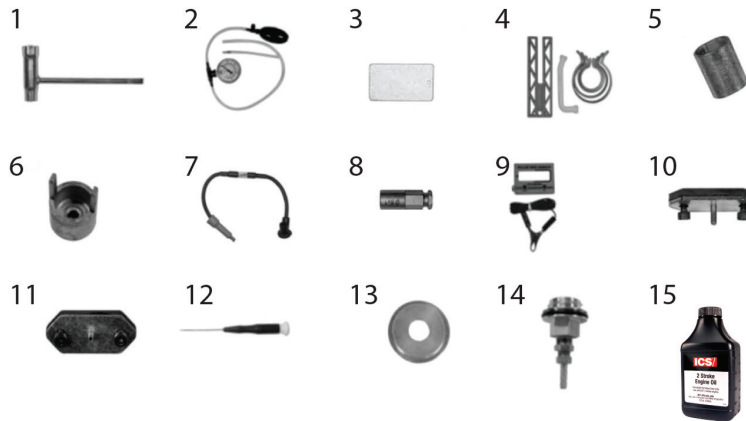
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680ES Gas Concrete Saw

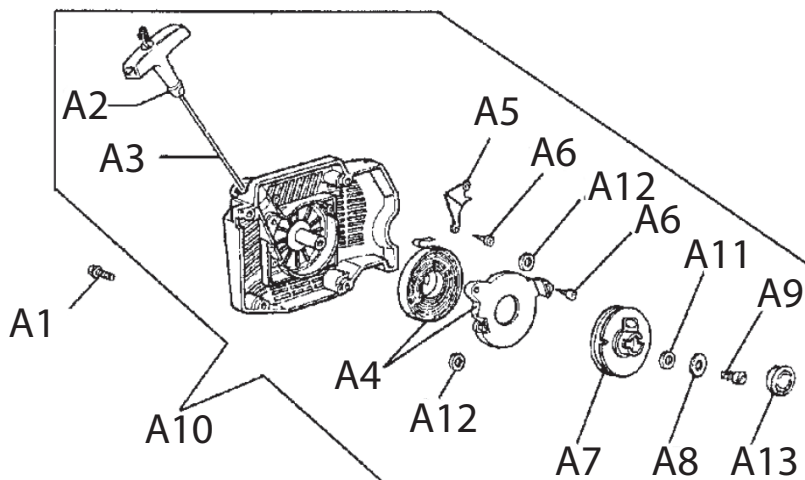
ITEM DESCRIPTION	KEY	PAGE
680GC Gas Saw Service Items	n/a	1
Starter Assembly -	A	2
Flywheel & Starter Pawl Assembly	B	3
Ignition Assembly -	C	4
Cylinder & Intake Assembly	D	5
Muffler Assembly	E	6
Crankshaft Assembly	F	7
Clutch Assembly	G	8
Crankcase Assembly	H	9
Fuel Tank & Handle Assembly	I	10
Air Intake Assembly	J	11
WallWalker® & Water Delivery System	K	12
Side Cover Assembly	L	13
Carburetor Repair Kit	M	14

SERVICE ITEMS

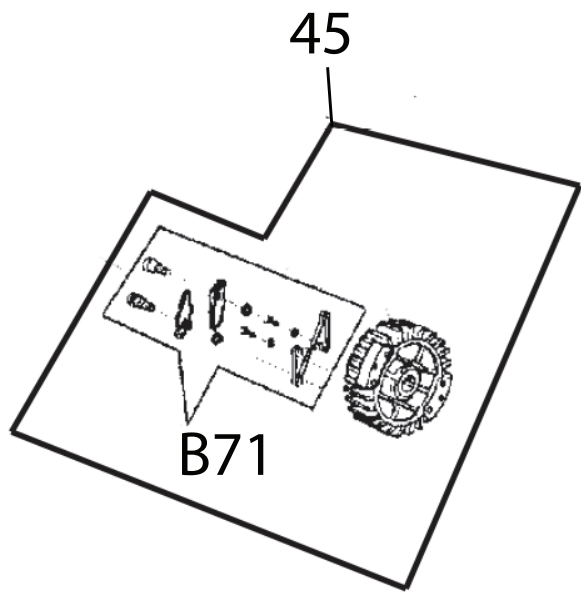
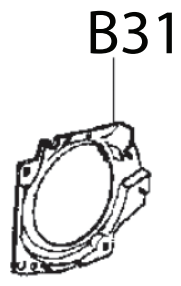
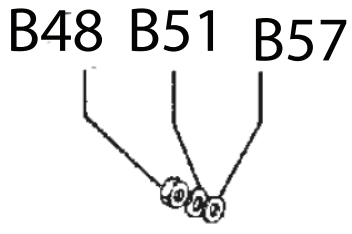
680ES Gas Concrete Saw



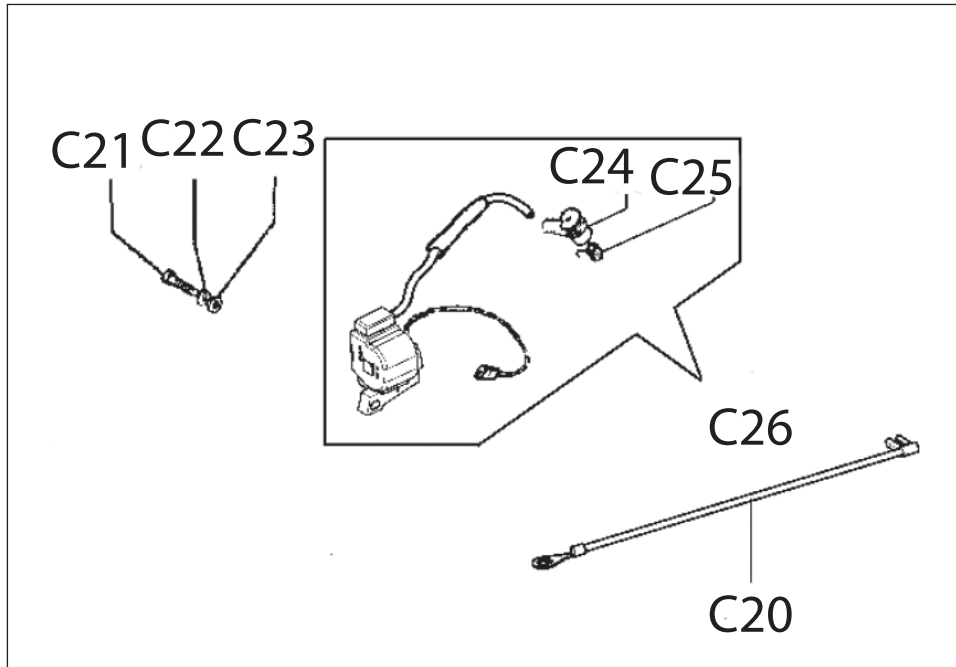
Key #	Part No.	Description	MSRP
1	71521	Scrench 13-19 mm	\$12.25
2	71541	Pressure Gauge Bulb	\$66.30
3	71542	Coil/Flywheel Timing Shim	\$7.15
4	71543	Cylinder Assembly Clamps & Piston Stop	\$13.80
5	71544	Manifold Assembly Tool	\$9.20
6	71546	Shock Absorber Tool	\$25.50
7	71547	Spark Tester	\$53.05
8	71548	Flywheel Disassembly Tool	\$38.80
9	71565	Electronic Tachometer	\$311.25
10	71569	Induction Seal Flange with Screws	\$11.25
11	71570	Exhaust Seal Flange with Screws	\$22.50
12	71573	Tuning Screwdriver	\$21.00
13	73461	Flywheel Puller	\$158.10
14	73462	Main Bearing Driver Tool	\$43.90
15	571227	2-Stroke Oil, 50:1 Mix, 2.6 oz (77 ml) (6-Pack)	\$14.00
15	571228	2-Stroke Oil, 50:1 Mix, 2.6 oz (77 ml) (24-Pack)	\$53.00
Not Shown	71734	Gasket Set	\$36.75
Not Shown	70249	14T Bar Nose Sprocket Repair Kit	\$38.00



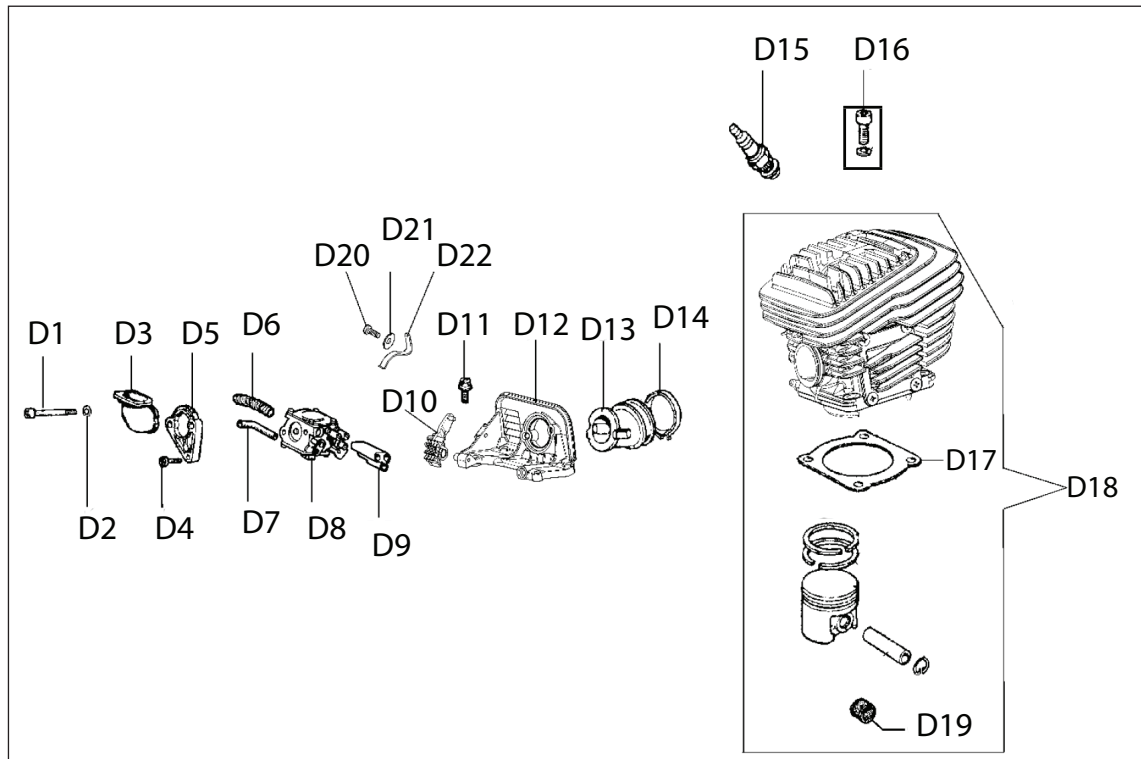
Key #	Part No.	Description	MSRP
A1	73230	Bolt	\$1.05
A2	530208	Starter Rope Handle	\$7.15
A3	73904	Starter Rope	\$3.10
A4	531103	Starter Coil Spring & Housing	\$23.50
A5	71451	Starter Case Plate	\$2.10
A6	505380	Recoil Housing Screw	\$1.05
A7	528661	Starter Rope Pulley	\$19.40
A8	73905	Starter Pulley Washer	\$1.05
A9	73907	Starter Pulley Screw	\$1.05
A10	528637	Starter Cover Assembly	\$108.15
A11	530367	Starter Assembly Washer	\$1.05
A12	532026	Spring Housing Washer	\$2.05
A13	508853	Starter Assembly Cap	\$3.10



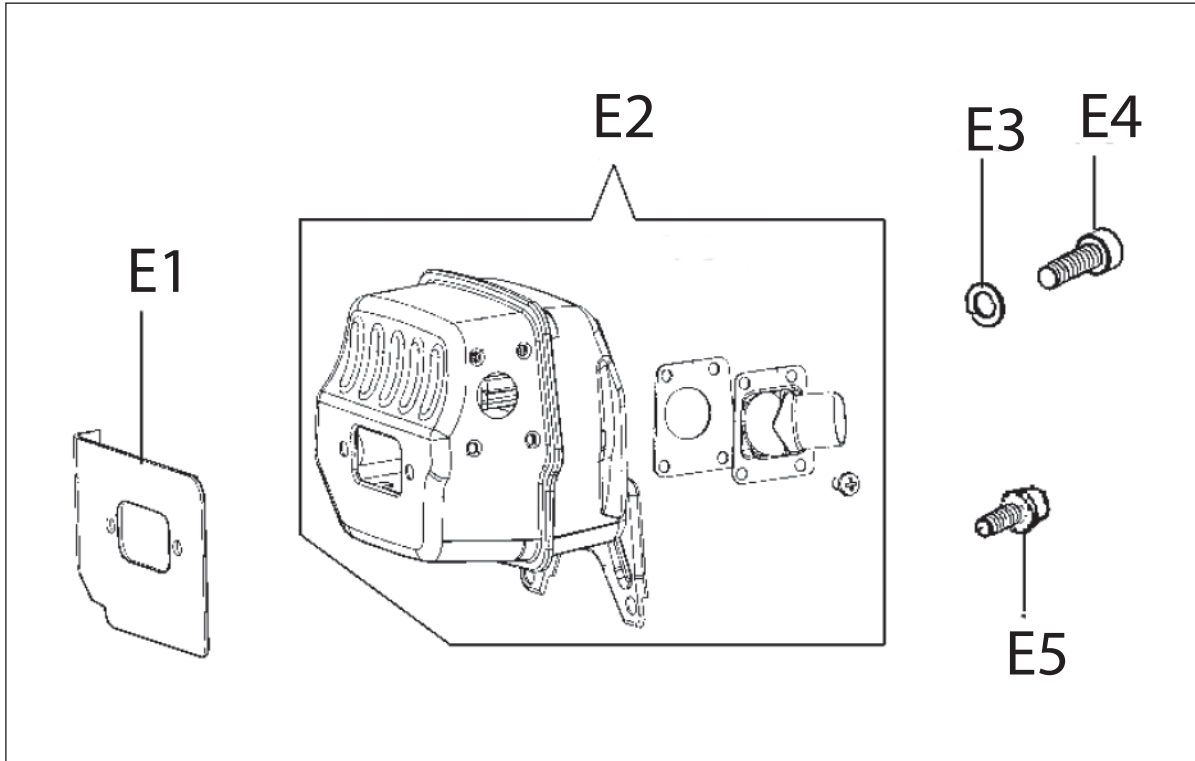
Key #	Part No.	Description	MSRP
B31	531109	Flange, starter pulley 680	\$7.15
B45	528651	Flywheel 680	\$139.75
B48	73891	Nut, M8x1	\$2.05
B51	73911	Washer	\$1.05
B57	73912	Washer	\$1.05
B71	509163	Starter Pawl Assembly	\$29.60
Not Shown	71734	Gasket Set	\$36.75



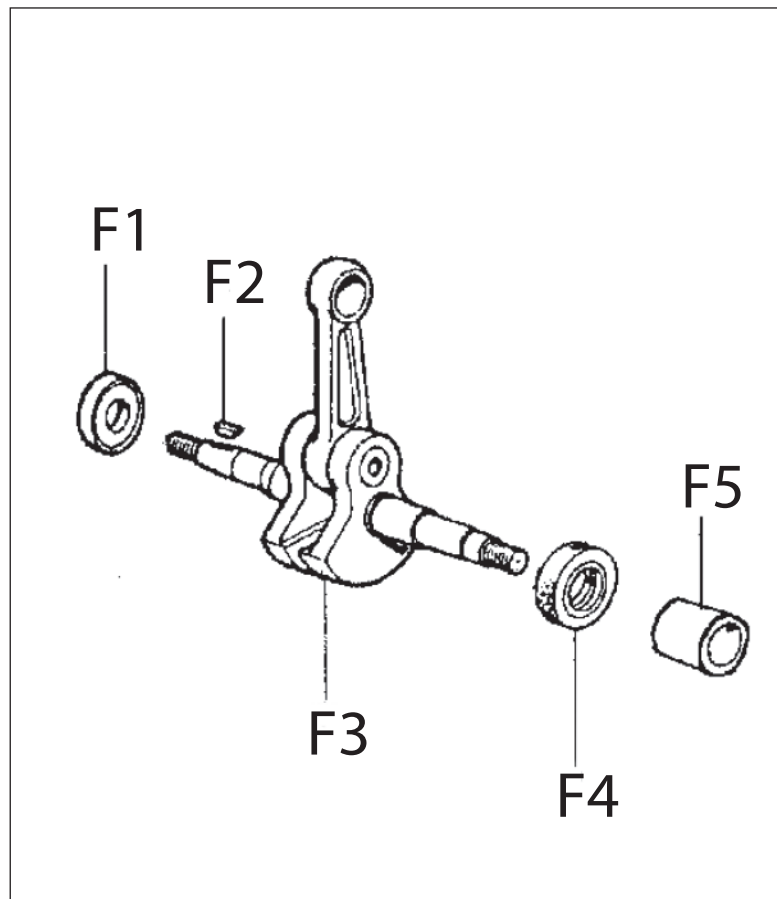
Key #	Part No.	Description	MSRP
C20	576463	Ground Cable, 680ES	\$10.20
C21	73914	Screw m4x20	\$1.05
C22	73285	Wave Washer, 4.5mm	\$1.05
C23	73890	Washer	\$1.05
C24	73241	Spark Plug cap and spring kit	\$14.30
C25	73917	Spark Plug Spring	\$4.10
C26	576437	Ignition Coil 680ES	\$121.40



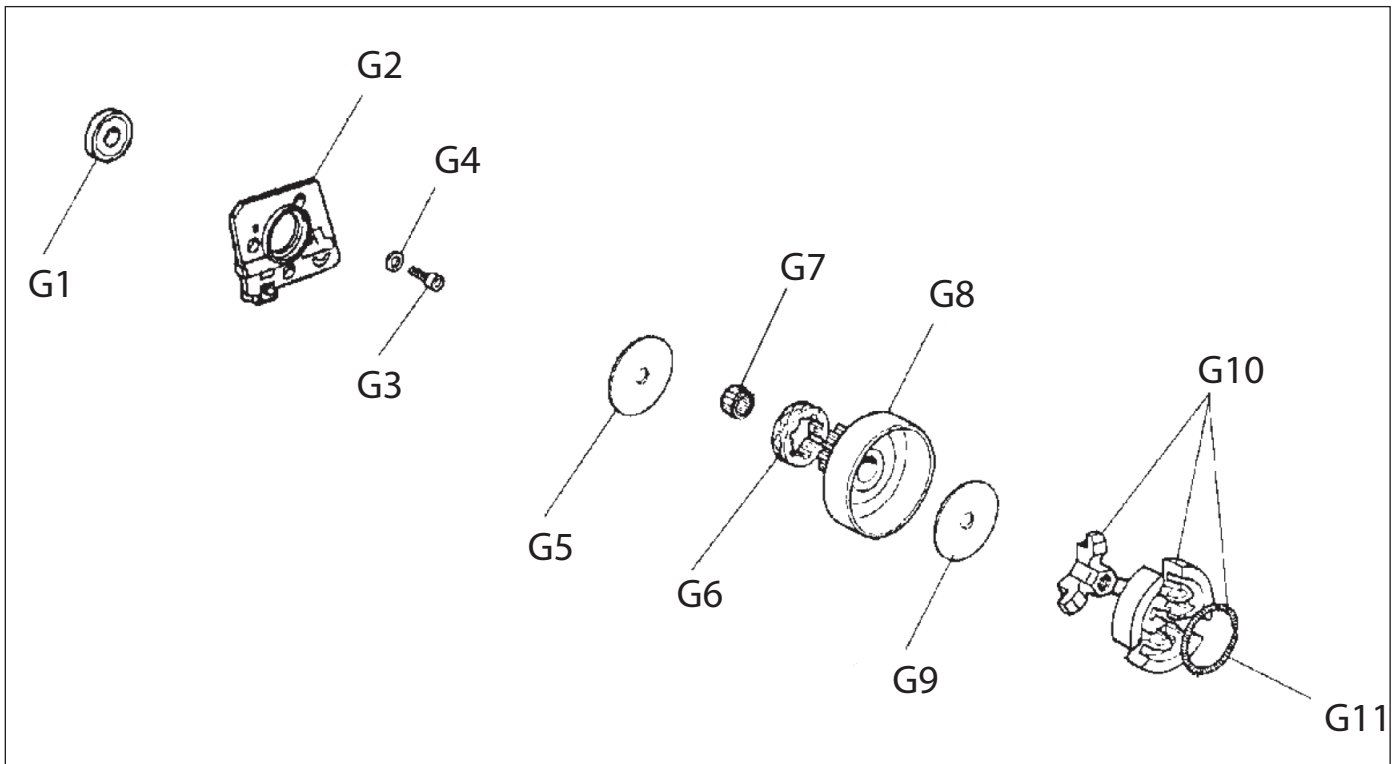
Key #	Part No.	Description	MSRP
D1	505469	Wallwalker® Sidearm Screw	\$2.05
D2	73897	Washer	\$1.05
D3	71735	Intake Manifold	\$12.25
D4	73901	Intake Manifold Flange Screw	\$1.05
D5	73947	Intake Manifold Flange	\$22.45
D6	73888	Carburetor Spring	\$2.05
D7	545877	Carburetor Pulse Tube	\$3.10
D8	577754	Carburetor, Walbro WJ-136 680ES	\$147.90
D9	517547	Screw Guide	\$4.10
D10	576462	Multifunction Actuator for 680ES	\$2.05
D11	73866	Screw	\$1.05
D12	576435	Carburetor Support Bracket for 680ES	\$26.55
D13	73868	Intake Manifold	\$16.35
D14	545870	Intake Manifold Clamp	\$12.25
D15	514770	Spark Plug	\$3.75
D16	73874	Cylinder Bolt & washer	\$1.05
D17	545874	Gasket, Base	\$11.25
D18	548084	Complete Piston/Cylinder Assembly	\$341.70
D19	73869	Wrist Pin Needle Bearing	\$20.40
D20	577630	Screw, 680ES Motor	\$2.05
D21	577629	Washer, 680ES Motor	\$3.10
D22	577631	Detent Spring, 680ES Motor	\$3.10



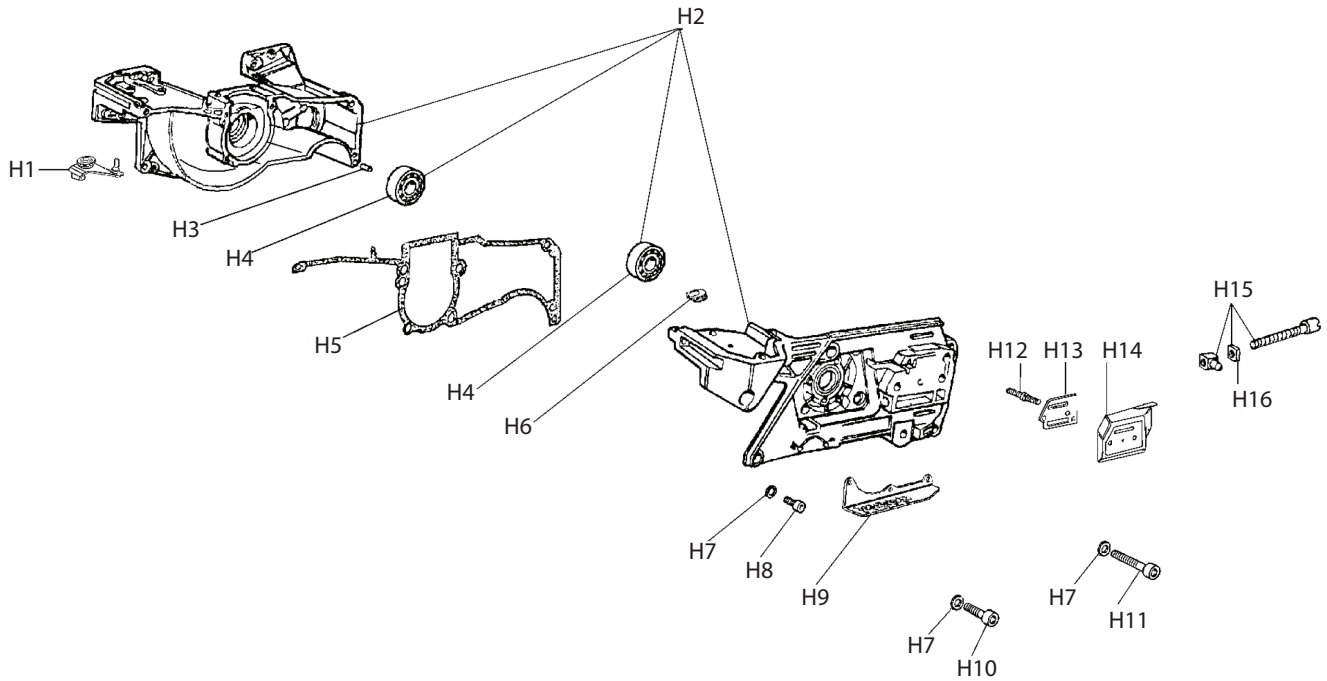
Key #	Part No.	Description	MSRP
E1	545875	Cylinder to Muffler Gasket	\$5.10
E2	545872	Muffler Assembly	\$130.60
E3	73327	Washer, serrated	\$1.05
E4	73883	Muffler Mounting Screw	\$1.05
E5	73866	Screw, starter cover, lower muffler	\$1.05



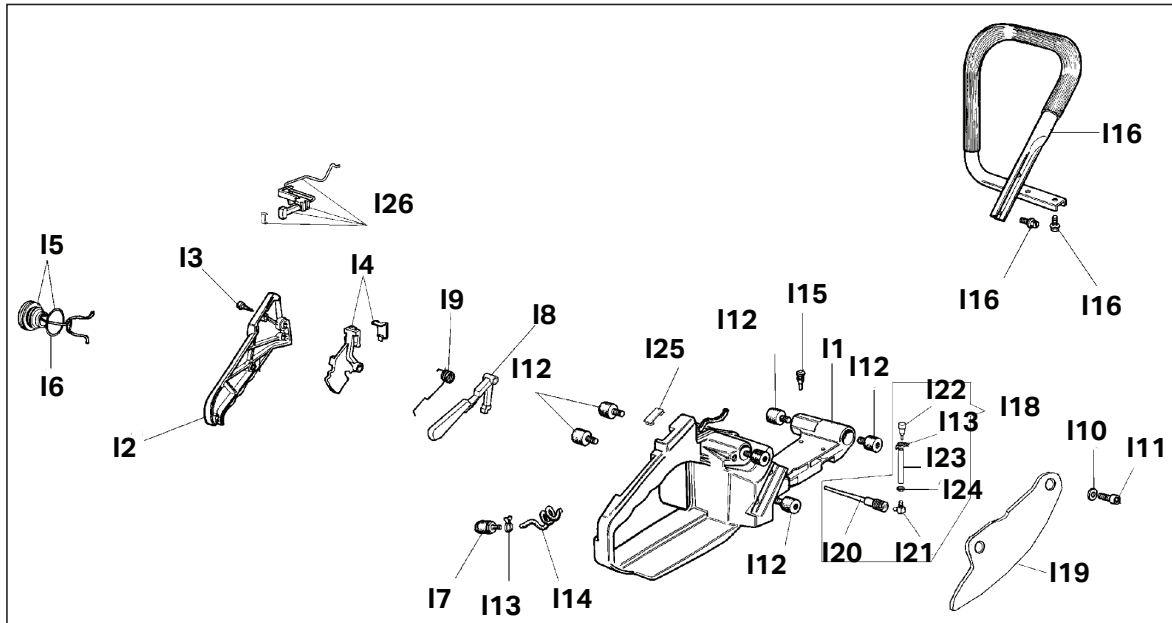
Key #	Part No.	Description	MSRP
F1	73877	Crankshaft Seal Flywheel Side	\$7.15
F2	73878	Crankshaft Flywheel Woodruff Key	\$3.10
F3	545871	Crankshaft Assembly	\$239.50
F4	73289	Crankshaft Seal Clutch Side	\$18.50
F5	71452	Crankshaft Bushing	\$21.50



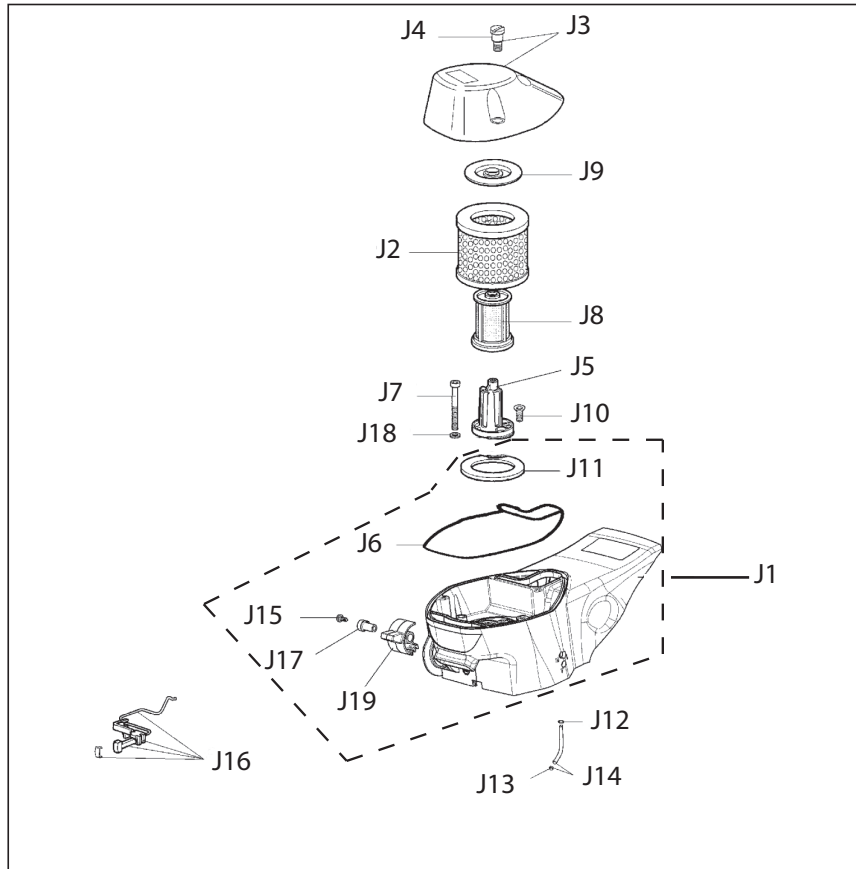
Key #	Part No.	Description	MSRP
G1	73931	Sprocket Sealing Ring	\$9.20
G2	73949	Outer Crankcase Seal Body	\$39.80
G3	73940	Pump Body Bolt	\$2.05
G4	73285	Wave Washer, 4.5 mm	\$1.05
G5	73945	Clutch Spacer Washer	\$5.10
G6	70949	680/695 Drive Sprocket	\$22.50
G6	525496	680PG Drive Sprocket	\$35.70
G7	73939	Clutch Needle Bearing	\$13.30
G8	71520	Clutch Cup (includes p/n 73939)	\$39.80
G9	73941	Clutch Spacer Washer, Inside	\$5.10
G10	71419	Clutch Assembly	\$41.90
G11	73943	Clutch Spring	\$8.20



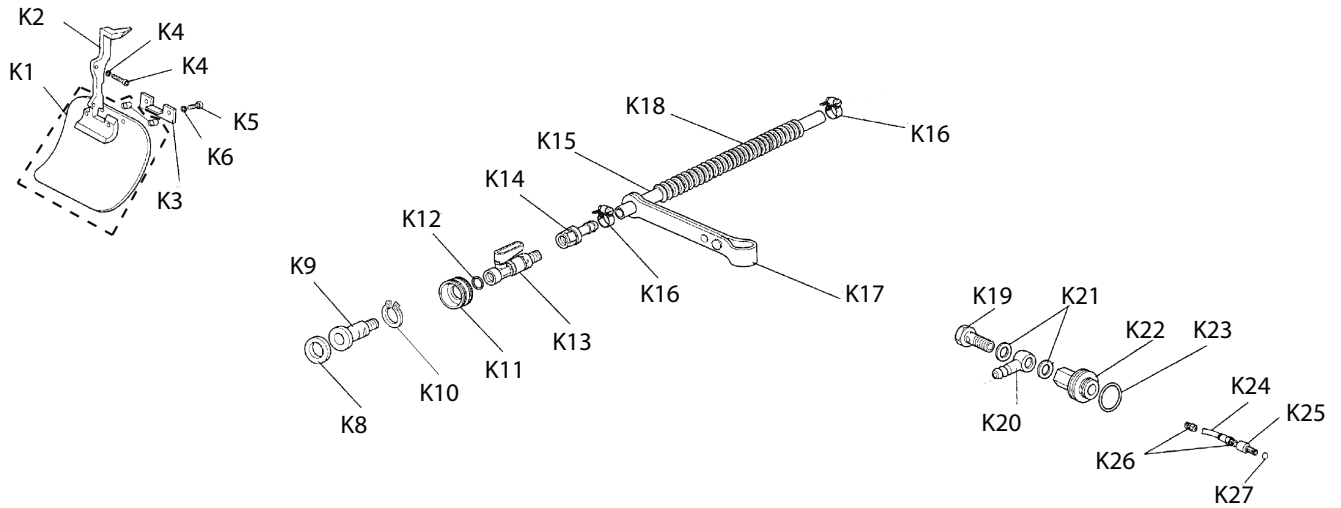
Key #	Part No.	Description	MSRP
H1	73390	Fuel Line Grommet, Crankcase	\$2.05
H2	545967	Crankcase Assembly	\$341.70
H3	73281	Crankcase Dowel Pin	\$1.05
H4	545969	Crankshaft Bearing	\$17.35
H5	545968	Crankcase Gasket	\$14.30
H6	531107	Crankcase Grommet, Right Side	\$5.10
H7	73897	Washer	\$1.05
H8	73930	Crankcase Bolt, m5x22	\$2.05
H9	528657	Chain Guard, 680	\$18.40
H10	73397	Cover Guard Mounting Bolt	\$1.05
H11	73379	Screw	\$1.05
H12	73933	Bar Mounting Stud	\$6.15
H13	71740	Bar Mount Pad Spacer	\$45.00
H14	71738	Bar Mount Pad Cover Plate	\$19.50
H15	73935	Premium Tensioner Kit	\$10.50
H16	73936	Tensioner Screw Retainer	\$10.20



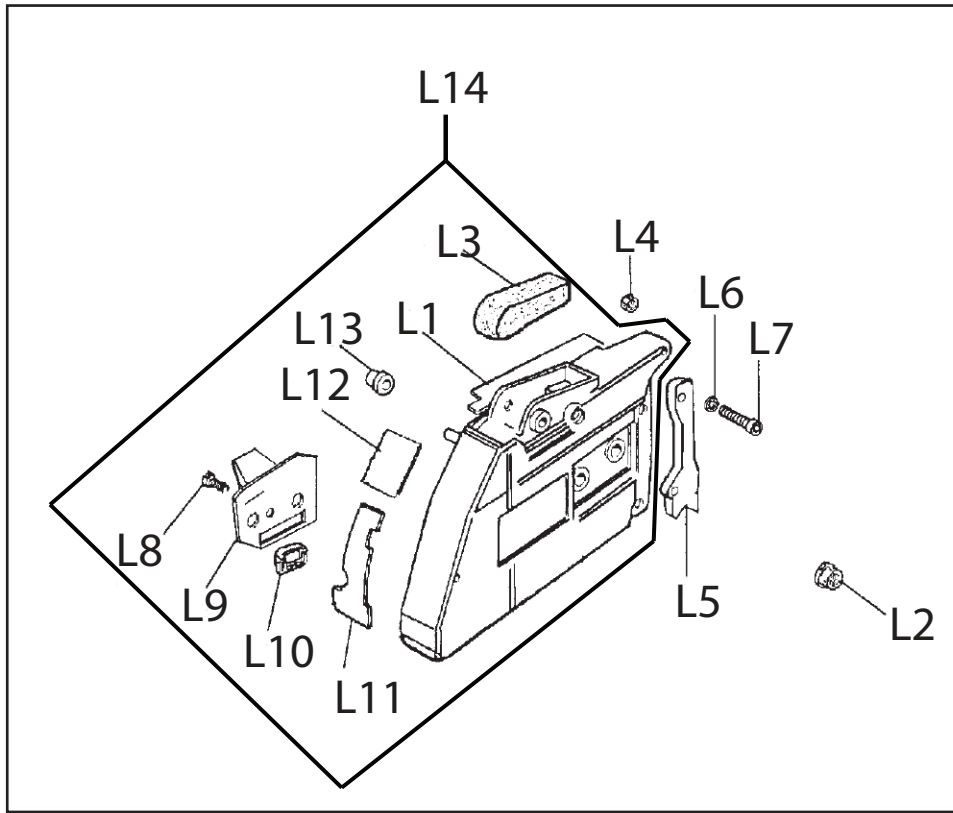
Key #	Part No.	Description	MSRP
I1	528655	Fuel Tank, 680	\$132.60
I2	531105	Rear Handle Half, Black	\$12.25
I3	73976	Rear Handle Screw	\$2.05
I4	530479	Throttle Lever Assembly	\$11.25
I5	530471	Fuel Cap , 680	\$11.25
I6	73448	Fuel Cap O-Ring	\$19.40
I7	73459	Fuel Filter	\$9.00
I8	532028	Trigger Lockout Lever	\$5.10
I9	73988	Trigger Lockout Lever Spring	\$6.15
I10	73897	Washer	\$1.05
I11	73982	Screw	\$1.05
I12	73980	Shock Absorber	\$13.30
I13	71588	Clip, Fuel Filter	\$2.25
I14	73375	Fuel Line	\$24.50
I15	73270	Bumper, Shock Absorber, Fuel Tank Top	\$3.10
I16	73983	Front Handle Bolt	\$1.05
I17	545971	Front Handle	\$100.00
I18	71748	Fuel Breather Complete	\$19.50
I19	71766	Water Deflector, Bottom	\$13.50
I20	71751	Breather Tube Body	\$10.25
I21	71759	Breather Tube Elbow	\$5.25
I22	71761	Fuel Breather, Remote	\$10.25
I23	71777	Breather Tube Extension	\$5.25
I24	71760	Tube Clamp	\$1.25
I25	581117	Plug, Fuel Tank and Handle Assembly for 680ES	\$6.15
I26	577628	Throttle Rod Assembly, 680ES Fuel Tank	\$11.25



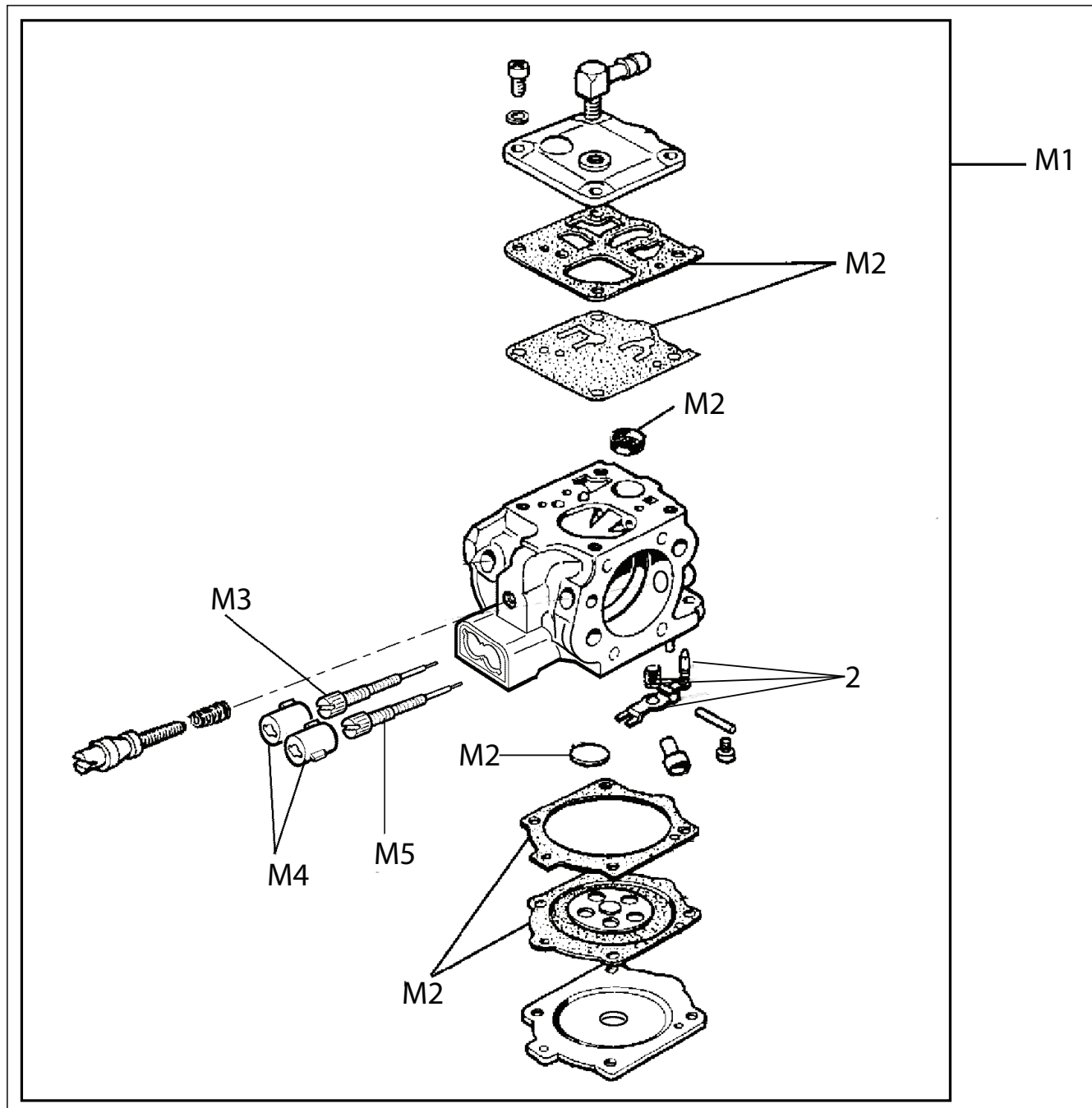
Key #	Part No.	Description	MSRP
J1	576438	Cylinder Cover for 680ES (incl J6, J11, J15, J17, J19)	\$52.05
J2	71752	Air Filter Canister, Polyester	\$23.50
J3	530473	Air Filter Cover	\$23.50
J4	73992	Filter Cover Screw	\$4.10
J5	73338	Air Filter Mount	\$36.75
J6	71756	Filter Cover Gasket	\$12.25
J7	71771	Screw, Cylinder Cover, Long, Socket Head	\$2.25
J8	73336	Internal Screen	\$12.25
J9	71758	Air Filter Mount Screw	\$15.00
J10	73337	Filter Support Screw	\$1.05
J11	73335	Filter Canister Gasket	\$9.20
J12	71472	O-Ring	\$1.05
J13	71760	Tube Clamp	\$1.25
J14	505382	Compensator Tube	\$4.10
J15	576459	Screw, Torx T27	\$1.05
J16	577628	Throttle rod assembly for 680ES	\$11.25
J17	576461	Support Bushing, Multifunction lever	\$2.05
J18	73897	Washer	\$1.05
J19	576460	Multifunction lever, 680ES	\$2.05



Key #	Part No.	Description	MSRP
K1	576680	Mud Flap Replacement Kit, 680	\$51.50
K2	71532	WallWalker® Lever Arm	\$112.20
K3	71531	Guard Flap Clamp	\$6.15
K4	505469	Screw & Washer	\$2.05
K5	71479	WallWalker® Flap Screw	\$1.05
K6	73951	Washer	\$1.05
K8	71469	Water Hose Gasket	\$6.20
K9	545975	Fitting	\$6.15
K10	545976	Clip	\$3.10
K11	71457	Ring Nut	\$13.30
K12	71468	Water Hose O-Ring	\$1.10
K13	71458	Water Shut-Off Valve	\$19.40
K14	71454	Barb Fitting, 1/4 male thread	\$5.10
K15	71455	Tube	\$3.10
K16	71465	Hose Clamp	\$4.10
K17	71461	Hose Hanger	\$3.10
K18	71464	Water Hose Cover	\$4.10
K19	71463	Water Hose Screw	\$7.20
K20	71453	Fitting	\$6.20
K21	71456	Copper Washer	\$2.10
K22	73923	Water Tank Cap	\$20.40
K23	73448	Fuel Cap O-Ring	\$19.40
K24	71459	Tube	\$7.20
K25	71470	Fitting	\$6.15
K26	71471	Fitting	\$12.25
K27	71472	O-Ring	\$1.05



Key #	Part No.	Description	MSRP
L1	71743	Side Cover Insert, Top	\$3.25
L2	73958	Side Cover Nut	\$2.05
L3	71462	Chain Cover Cap	\$2.10
L4	73367	Nut	\$1.05
L5	71533	WallWalker Side Arm	\$19.40
L6	73951	Lock Washer	\$1.05
L7	507355	WallWalker Side Arm Screw	\$1.05
L8	71487	Screw	\$1.05
L9	71447	Side Cover Plate	\$7.20
L10	73957	Lower Guard	\$14.30
L11	73972	Deflector, Lower	\$8.20
L12	73948	Deflector, Upper	\$3.10
L13	73310	Rubber Bumper Cover	\$2.05
L14	528659	Side Cover Assembly, Complete	\$109.65



Key #	Part No.	Description	MSRP
M1	577754	Carburetor, Walbro WJ-136	\$147.90
M2	73996	Carburetor Repair Kit	\$39.80
M3	577633	Needle Screw High, 680ES Carburetor	\$12.25
M4	577635	Limiter Cap	\$5.10
M5	577634	Needle Screw Low, 680ES Carburetor	\$12.25

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680ES Replacement Parts & Accessories Price List

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