

# Value Plus Air Compressor Installation, Maintenance, And Service Data

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**Please read this manual before installing or using your Air Compressor Unit. It contains valuable information that will help in the receiving, installation, use, and maintenance of the Unit.**

**Please keep this manual in a safe place for future reference.**

All of the information, policies, and procedures in this reference manual apply exclusively to Champion.

To contact Champion or locate your local distributor:  
Visit: [www.championpneumatic.com](http://www.championpneumatic.com)  
Or  
Call: (888) 436-5499

## Safety Precautions

To operate the Compressor Unit safely and correctly, we have opted to use the following symbols to make you aware of important points. These points relate to user safety and preventing equipment problems. Please pay close attention to these sections.



**Important safety Information.**  
A hazard that may cause serious injury or loss of life.









**Important information that indicates how to prevent damage to equipment, or how to avoid a situation that may cause minor injury.**



**Information that you should pay special attention to.**



The following hazards may occur during the normal use of the equipment. Please read the following chart.


Area:	Hazard:	Safeguards:
What to look for:	What may occur if precautions are not observed.	How to avoid the hazard.
	Tampering with the Unit while under full or partial pressure may cause an explosion.	Relieve all pressure from the Unit before attempting any repair or maintenance work.
	As the Unit starts and stops automatically, serious injury may result from working on the Unit with the power still in the on position.	Shut off all power to the Unit before attempting any repair or maintenance work.
	As the Unit starts and stops automatically, do not come into contact with moving parts.	Shut off all power to the Unit before attempting any repair or maintenance work.
	Air compressed by the Unit is not suitable for inhaling. It may contain vapours harmful to your health. Compressor capable of pressures > 50 psi.	Never directly inhale compressed air produced by the Compressor. Risk of injury, do not direct air stream at body.
	The Compressor Pump, Motor, and Tubing become hot when running. Touching these areas may cause severe burns.	Never touch the Pump, Motor, or Tubing during or immediately after operation.
	As the electrical components on the Unit are General Purpose, there is a potential for explosion should vapours be present in the area.	The Compressor must be a minimum of 20 feet (6.1 meters) from any source of potentially explosive vapours.

**Preventative Maintenance Schedule**

Noted below and to follow are general maintenance guidelines which must be followed and documented, this in accordance with the Champion Warranty. It is based on an approximate Compressor usage of 40 hours per week. If your particular application varies from this, please adjust accordingly.



**When servicing the Air Compressor, shut off all power to the Unit, and drain the Tank of air pressure. Always replace the Beltguard after adjusting the Belts or Pulleys.**

 <b>Insist on Genuine Champion parts and kits when maintaining your Compressor Unit and Pump.</b>	Notes	Daily	Weekly	Monthly	Every 3 Months	Every 6 Months	Every Year
		Normal Maintenance					
Drain moisture from Air Receiver		✓					
Check oil level and top up as required			✓				
Replace Air Filter	1			✓			
Replace Oil (mineral)	2				✓		
Check condition/alignment of Belts/Pulley	3				✓		
Check Safety Valves					✓		
Check that Unit unloads when shutting down					✓		
Clean and/or blow dust/dirt off Unit					✓		
Inspect Check Valve							✓
Inspect Pressure Gauge							✓

- Notes:
1. Air Filters are available separately or in the Maintenance Kit. Consult the Pump breakdown.
  2. Mineral Oil is available separately or in the Maintenance Kit. Consult the Pump breakdown.
  3. Belts and Pulleys are available through your local Champion Distributor.

## **Unpacking and Inspection**



Each Champion Air Compressor is carefully tested and inspected before shipment. Though every attempt is made to ensure the safe and complete shipment of our product, freight damage or misplacement of goods may occur.

Shipments of Champion products are the property of the Consignee when the products leave our facility. Champion is not responsible for any damages or shortages caused to the product after it has left our shipping dock.

It is the responsibility of the receiver of the goods, either the Distributor or Customer, to ensure that the product has been shipped in full and has arrived in suitable condition. Damage to the product may not be visible at time of off-loading but may only become apparent upon unpacking or start-up.

### **Some areas to initially check are as follows:**

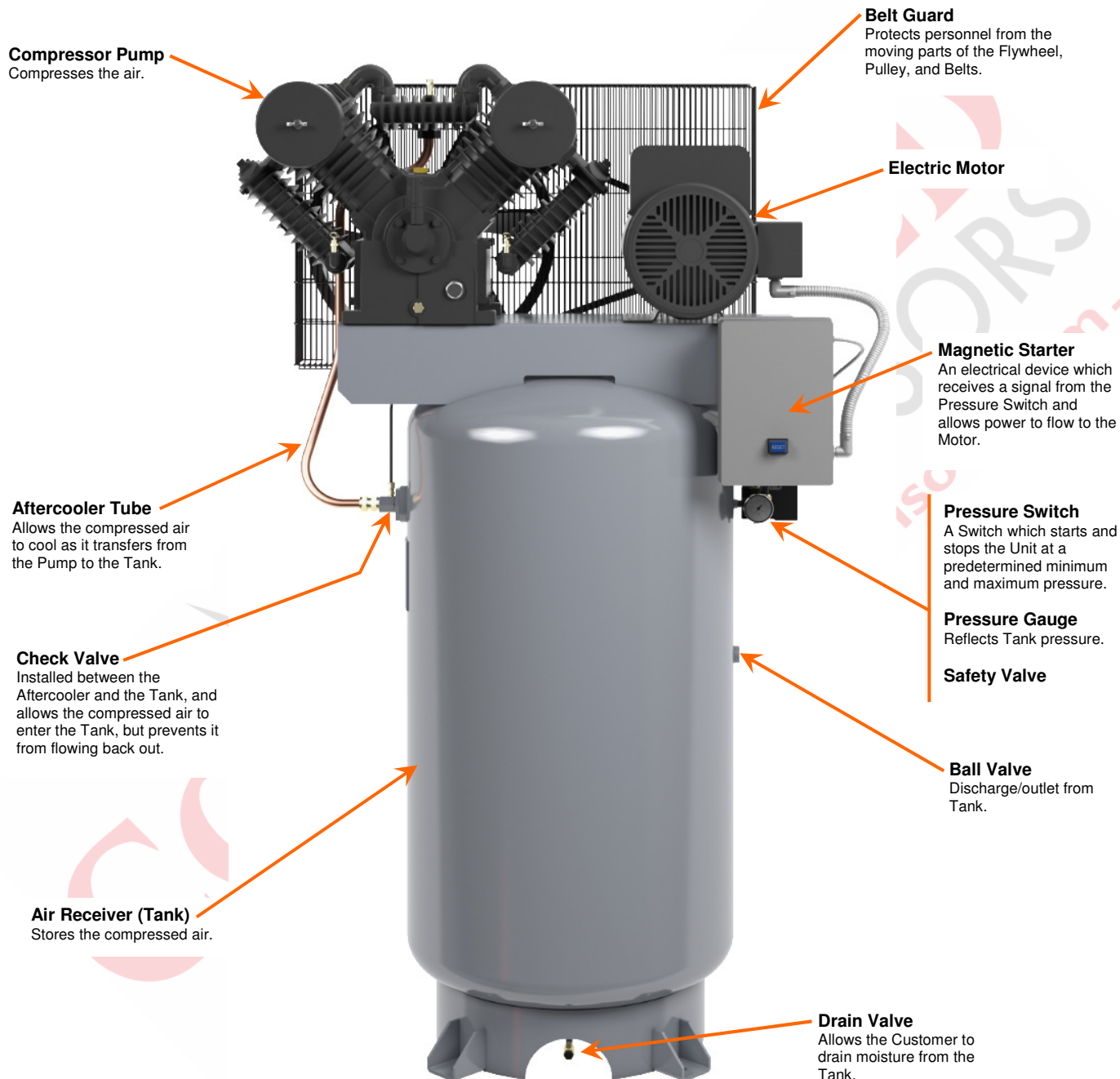
- a) Check for damage to the crating and/or packaging.
- b) Check for damage to the Beltguard.
- c) If the BeltGuard appears damaged, remove the Guard and turn the Flywheel by hand to ensure the Crankshaft has not been bent, and the Belt drive is properly aligned and free of distortion.
- d) Check the Air Tank thoroughly for possible damage.

### **Should there be damage to the product or shortages in shipment:**

- 1) Stop any further unpacking or operation of the product.
- 2) Make note of the problem on the Freight Bill, should it concern a shortage or visible damage to the product.
- 3) Should the damage be noticed only after the product has been received, contact the transport company immediately to file a claim.  
Depending on the problem, it may be wise to photograph the damage. Also, it may be wise to discuss with the carrier representative the time allotted to give notice of loss or damage to the product; there may be guidelines which limit timeframes of same.
- 4) Do not attempt further unpacking or operation of the product. Also, do not discard any packing material used.
- 5) A Loss or Damage Claim must be submitted to the carrier and supported by the following documents:
  - Copy of Freight Bill of Lading
  - Copy of the Invoice and Estimate to repair, in case of damage
  - Damage Report
  - Copy of photos, if applicable

## Compressor Terminology

Please refer to the picture below, as it identifies the major components of a typical Piston Air Compressor Unit and their function. A vertical Unit is shown.



### **Pump Components**

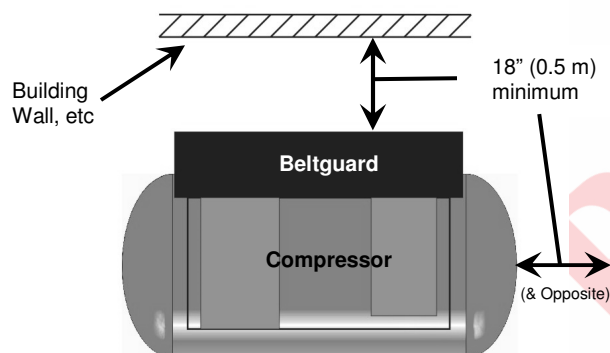
Please refer to the Compressor Pump information provided in this manual to identify the part numbers, location, and quantities for your particular Pump model.

## Installation – Mechanical

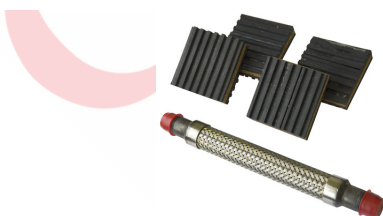
### Location of the Unit.

Items to consider when installing the Unit are as follows:

- The Unit should be located in a dry, clean, cool, dust free, and well ventilated area. If possible, the Compressor should be located in a separate room or area, away from the general operations of the shop.
- Allow a minimum of 18" around and 24" above the Unit, this being for both the proper ventilation of the Unit and ease of servicing.

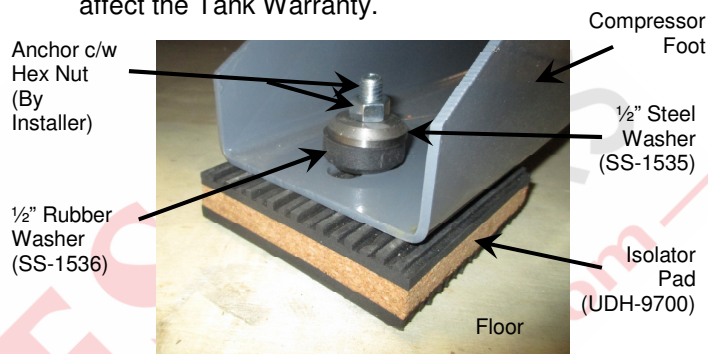


- Ensure that the floor under the Unit is smooth, level and capable of bearing the weight of the Compressor. The Compressor must sit squarely on the floor.
- This unit must be anchored to the floor as indicated at above-right. Champion has available Installation Kits which include (4) Vibration Isolator Pads, (1) Stainless Steel Flex Hose, and Steel and Rubber Washers.



Champion Installation Kit	'VP' Compressor Horsepower
IK515	5 to 15 HP

- If installing the Unit on a mezzanine, ensure that the structure can safely support the weight of the Unit. The Vibration Pads will help to lessen the sound level of the Unit caused by harmonics created by the structure.
- All Compressor Units must be anchored and installed as shown below. Failure to do this will affect the Tank Warranty.



### WARNING

**Never clamp or bolt Air Receiver Feet to the floor or support structure. Doing so can greatly increase stress on the Tank, causing it to weaken and/or fracture.**

### CAUTION

**To reduce the risk of electric shock or injury, use indoors only.**

### NOTE

**The Compressor must not be operated in a confined area where the heat from the Unit cannot readily escape.**

- If installed in a compressor room, ensure that the room is adequately ventilated. (One Horsepower produces approximately 2500 BTU/HR.)  
Eg: 15 HP Unit x 2500 BTU/HP = 37,500 BTU/hour
- The ambient temperature should be between 50°F and 104°F (10°C to 40°C).



## Lubrication

### Initial Start-up.

Each Compressor Unit built is extensively tested at the factory before shipment. The Unit is shipped with the original oil in it as used for testing purposes.

Check the oil level and for any oil leaks on a daily basis. This must be done when the Unit is off. Top up the Oil level on a monthly basis.

Use only Champion lubricant. Also, do not mix the Champion lubricant with any other lubricant.

### Oil Changes.

Drain the existing oil from the Unit by removing the Cap at the Oil Drain as shown below. Running the Unit prior to draining the oil will ensure that the oil will drain relatively quickly.

Fill the Oil Reservoir to the center of the Oil Sight Glass as indicated below. Do not under or overfill.



Oil Drain

The following oil is available from your Champion Distributor.

<u>Champion Premium Mineral Oil</u>	<u>Room (Ambient) Temperature</u>
ISO 100 : P13796A	Up to 90°F (32°C)



**Do not attempt to operate the Unit without first checking whether there is oil in the Pump Crankcase. Add oil as required. Serious damage may result from use, however limited, without oil.**



**Use of improper oil may negatively affect Compressor performance or shorten Unit life. Resulting problems are not covered by the Champion Warranty.**



**Condensation (water) may form in the Pump if the Compressor has limited use or is installed in a very humid environment. As the water will tend to settle on the bottom of the Pump, drain the water from the Pump until you notice oil draining. Top up with new oil. Also, change the oil more often than indicated on the Maintenance Schedule.**

The following Maintenance Kits are available from your Champion Distributor. The Kits include both the Oil and Filters.

### Kits c/w ISO 100 Mineral Oil

<u>Champion Pumps</u>	<u>Kit Part Number</u>
VP-40	Z13117
VP-55	Z13119
VP-100	Z13121

## Installation - Electrical

### General Information.

It is your responsibility to ensure that the Compressor Unit is electrically connected in a safe and correct manner. **Any electrical work should be carried out by a competent Electrician and be done in such a way that it meets all applicable Codes and Regulations.**

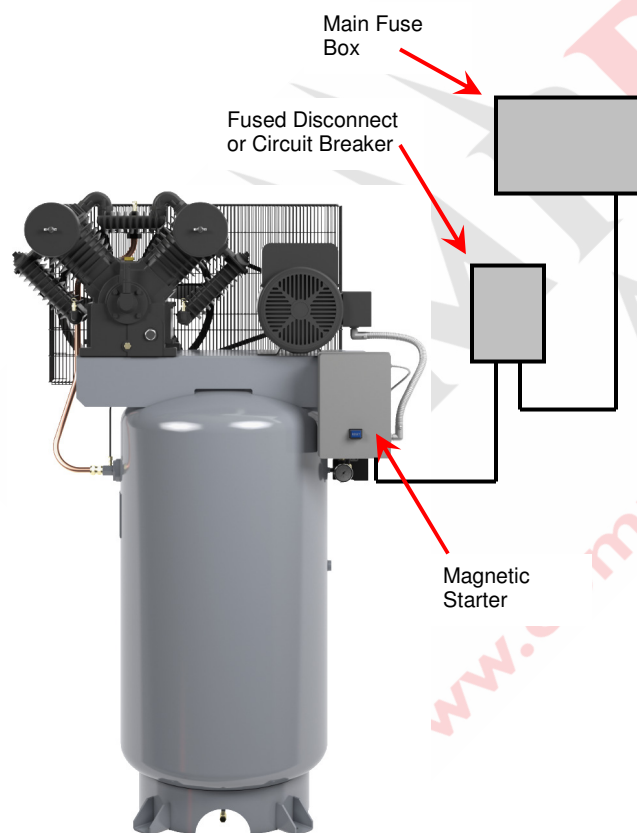
Ensure that a suitable Fused Disconnect or Breaker (by others than Champion) is installed in the electrical supply before the Compressor Unit.

A Magnetic Starter is an integral part of the Compressor Unit circuit as it provides overload protection to the electric Motor. (The 'VP5-40-6' Units have Motors equipped with an internal Overload, and a Starter is therefore not provided or required.)

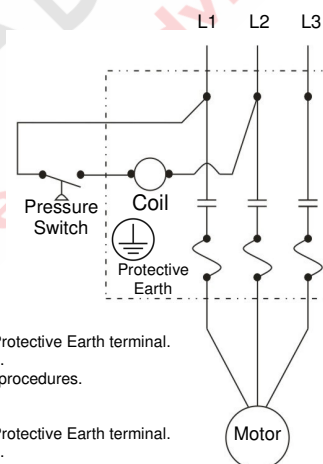


- **Failure to correctly connect the Compressor to your building's electrical services may result in serious personal injury or damage to the equipment.**
- **Before servicing the Unit, ensure the power source has been shut down and locked off.**
- **Read and understand the information contained in this manual before installing or operating the Unit.**
- **This product must be connected to a grounded, metallic, permanent wiring system, or an equipment-grounding terminal or lead on the product.**

**Failure to observe any of the above precautions could result in severe personal injury or death, and/or damage to the Unit.**



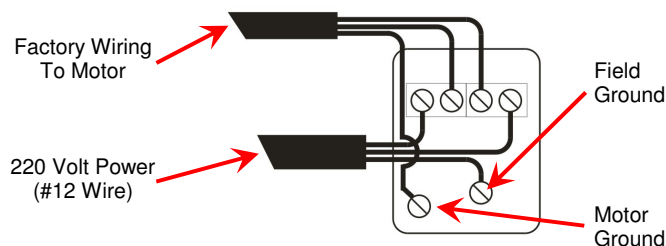
**Typical Electrical Installation  
Of a Compressor Unit**



**For 3 Phase Units:**  
Connect ground wire to Protective Earth terminal.  
Bring power to L1, L2, L3.  
See page 10 for start-up procedures.

**For 1-Phase Units:**  
Connect ground wire to Protective Earth terminal.  
Bring power to L1 and L2.  
See page 10 for start-up procedures.

**Typical Magnetic Starter Wiring**  
(Subject to Local Codes and Authorities)



**Typical Wiring at Pressure Switch**  
(**'VP5-40-6' Units Only**)



## **Installation – Electrical (cont'd)**

### **Motors.**

Wiring must be done in a manner that the full Motor nameplate voltage +/- 10% is available at the Motor terminals during start-up. In the case of 208 volt 3 phase electrics, the Unit must be 200 volts.

For single phase Motors, the voltage variance is 230 volts +/- 10%. A 208 volt power supply requires a transformer to increase the voltage to 230 volts.



**Use of an incorrect Motor for your particular building service will result in premature Motor failure, something not covered by the Champion or Motor manufacturers Warranty.**

The Warranty that exists on the Electric Motor is that of the original Motor manufacturer. In the event of a Motor failure, contact your Champion Distributor or Service Centre for the location of the nearest authorized Motor Service Centre.

### **Pump Rotation.**

The Compressor is to be wired in a manner that the rotation of the Pumps Flywheel causes the air to be blown from the Beltguard forward over the Pump. This coupled with the unobstructed area behind the Beltguard of 18" (0.5 m) minimum, allows the Pump to cool properly.

When facing the Compressor (as shown at right), the Flywheel must rotate in a clockwise direction.

### **Why Hire a Licensed Electrician?**

To ensure that your new Champion Unit works as designed and required, you must ensure that it is correctly wired to your building service. It is the responsibility of your Licensed Electrician to ensure that:

- The Unit you purchased is suitable for your particular buildings electrical service.
- Protective devices such as Magnetic Starters, Fused Disconnects, etc have been sized and installed correctly.
- Any electrical accessories purchased with your Compressor have been installed and wired correctly.
- The wiring of the Unit meets with all applicable codes and regulations.
- When completed, the Unit works in both a safe and correct manner.

Failure of the Compressor Unit due to an incorrect electrical installation is not covered by the manufacturers warranty.



## Start-up Procedures



### **CAUTION**

Do not attempt to operate the Unit without first checking whether there is oil in the Pump. Add oil as required. Serious damage may result from use, however limited, without oil.

### Initial Start-up

- 1) Ensure there is the correct amount of oil in the Pump. Refer to the 'Lubrication' section (Page 7) in this manual for proper type and level of Oil.
- 2) Do a visual inspection of the Unit and ensure that all Bolt heads are sufficiently tightened. This must be done, as some fasteners may become loose in transit.
- 3) Turn the Compressor 'On' momentarily by positioning the Fused Disconnect or Breaker in the 'On' position. Ensure that the Flywheel is turning in the correct direction. See 'Pump Rotation' (Page 9).



### **NOTE**

On Compressors with 3 phase power, switch 'L1' and 'L3' at the input into the Magnetic Starter if the rotation is incorrect.

- 4) Open the Compressor's Ball Valve and start the Unit. Ensure that air is escaping to atmosphere. Allow the Unit to operate in this fashion for 30 minutes. This lubricates the Pistons, Bearings, and all internal surfaces.
- 5) After having run the Unit unloaded for 30 minutes (as noted in '4' above), close the Ball Valve, and allow the Unit to reach maximum operating pressure.



### **CAUTION**

Do not place any materials near the Compressor. Placing materials against or close to the Unit will limit the cooling required and could lead to premature failure.

- 6) Ensure that the Compressor shuts off at the factory pre-set maximum pressure, and the head pressure is released at the Pressure Switch.
- 7) Measure the amp draw as the Unit reaches maximum pressure.
- 8) Once off, check the Compressor and piping systems for any air leaks. Correct as required.



### **WARNING**

Shut off all power to the Compressor Unit before attempting any repair or maintenance.

- 9) With the Unit shut off, check the oil level in the Pump. Add oil as necessary.
- 10) After the Unit has run for 40 hours (or 2 weeks), ensure the Pump Bolts are snug.



### **NOTE**

During the first few days of operation, check the Unit periodically to ensure it is running smoothly. Should you have any concerns, contact your Champion Distributor.

**Compressor Unit Parts****Compressor Assembly Parts.**

Noted below and on the following page are listings of the major components used in the Compressor Assemblies. Please pay close attention to the model numbers of the Units to ensure that you choose the correct components.

**5 to 7-½ HP Vertical Compressor Units.**

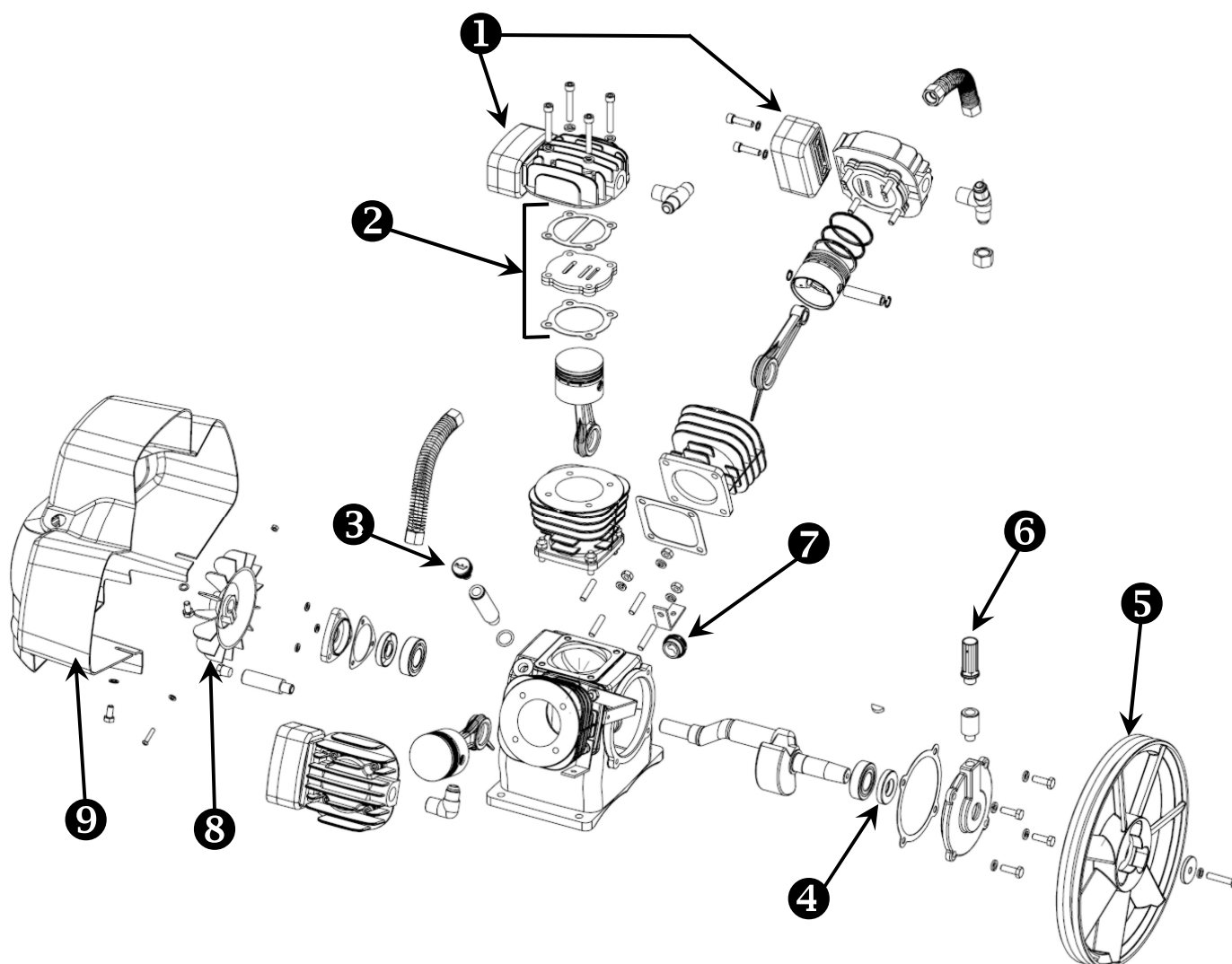
<b><u>Description:</u></b>		<b><u>VP5-40-6</u></b>	<b><u>VP5-55-8</u></b>	<b><u>VP7-100-8</u></b>
Pump Assembly		VP-40	VP-55	VP-100
Motor	230V, 1 PH	MO-9049	MO-9025	MO-9033
	230V, 3 PH	N/A	MO-6435	MO-6535
	460V, 3 PH	N/A	MO-6435	MO-6535
Starter	230V, 1 PH	N/A	MS-140-03	MS-140-03
	230V, 3 PH	N/A	MS-340-43	MS-340-43
	460V, 3 PH	N/A	MS-340-45	MS-340-45
Heater	230V, 1 PH	N/A	B32	B50
	230V, 3 PH	N/A	B22	B36
	460V, 3 PH	N/A	B10.2	B17.5
Intake Filter Assembly		PB-21175002	PB-21175003	P04999A
Intake Filter Element		PB-21177012	PB-21177010	P05050A
Belt Guard Assembly		EG-9493	EG-9494	EG-9491
Belt		BT-9039	BT-99	BT-9041
Tank		TA-9505	TA-9501	TA-9501
Pressure Switch		SSS-9003U115150	SSS-9003U115150	SSS-9003U115150
Pressure Gauge		GA-250	GA-250	GA-250
Tank Safety Valve		TIA-5140	TIA-5200	TIA-5200
Tank Drain Ball Valve		VA-9411	VA-9411	VA-9411
Tank Ball Valve		VA-9705	VA-9705	VA-9705
Check Valve		CCV-9401	CCV-9406	CCV-9406

**Maintenance Kits:**

The appropriate Maintenance Kits for the 5 to 7-½ HP Units noted above having the 'VP-40', 'VP-55', and 'VP-100' Pumps are as follows:

<b>Pump Model:</b>	<b>Maintenance Kit:</b>	<b>Includes:</b>	
		<b>Filter Element:</b>	<b>Oil:</b>
VP-40	Z13117	(3) PB-21177012	(2) P13796A
VP-55	Z13119	(2) PB-21177010	(2) P13796A
VP-100	Z13121	(2) P05050A	(2) P13796A

## Compressor Pump – VP-40



No.	Part Number:	Qty:	Description:	No.	Part Number:	Qty:	Description:
1	PB-21175002	3	Air Filter Assembly	6	PB-21166001	1	Crankcase Breather
	PB-21177012	3	Air Filter Element	7	PB-21164004	1	Oil Sight Glass
2	VRK-40	3	Valve Repair Kit	8	PB-21177001	1	Fan Assembly
3	PB-21167002	1	Oil Fill Plug	9	PB-21177020	1	Shroud Assembly
4	PB-21161004	1	Oil Seal		GK-40	1	Gasket Kit
5	PB-21212003	1	Flywheel		OK-40	1	Overhaul Kit

**Note:** 1. The 'VRK-40' Valve Repair Kit includes the Valve Plates and the Gaskets necessary to install them.

### Maintenance Kits:

The appropriate **Maintenance Kit** for the 'VP-40' Pump is the part number '**Z13117**' and includes the following:

- (3) PB-21177012 Filter Elements
- (2) P13796A ISO 100 Mineral Oil – 1 Quart Bottle

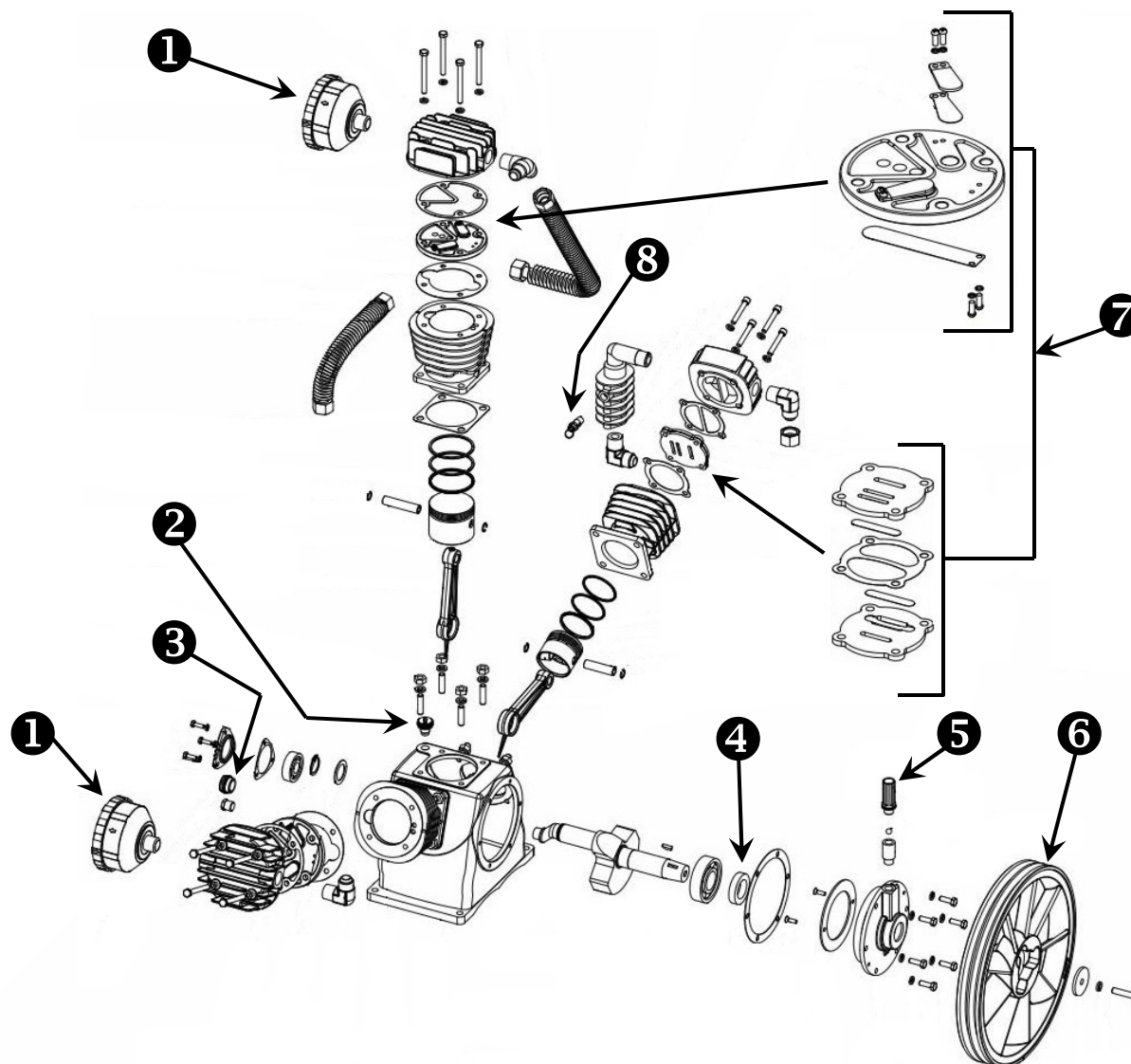
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**Compressor Pump – VP-55**

No.	Part Number:	Qty:	Description:	No.	Part Number:	Qty:	Description:
1	PB-21175003	2	Air Filter Assembly	6	PB-21212004	1	Flywheel
	PB-21177010	2	Air Filter Element	7	VRK-55	1	Valve Repair Kit
2	PB-21167002	1	Oil Fill Plug	8	TIA-5075	1	Safety Valve – 75 psi
3	PB-21164004	1	Oil Sight Glass		GK-55	1	Gasket Kit
4	PB-21161005	1	Oil Seal		OK-55	1	Overhaul Kit
5	PB-21166001	1	Crankcase Breather				

**Note:** 1. 'OK-55' Overhaul Kit includes (1) Gasket Kit, (1) Ring Kit, (1) Valve Repair Kit, and (1) Oil Seal.

**Maintenance Kits:**

The appropriate **Maintenance Kit** for the 'VP-55' Pump is the part number '**Z13119**' and includes the following:

- (2) PB-21177010 Filter Elements
- (2) P13796A ISO 100 Mineral Oil – 1 Quart Bottle

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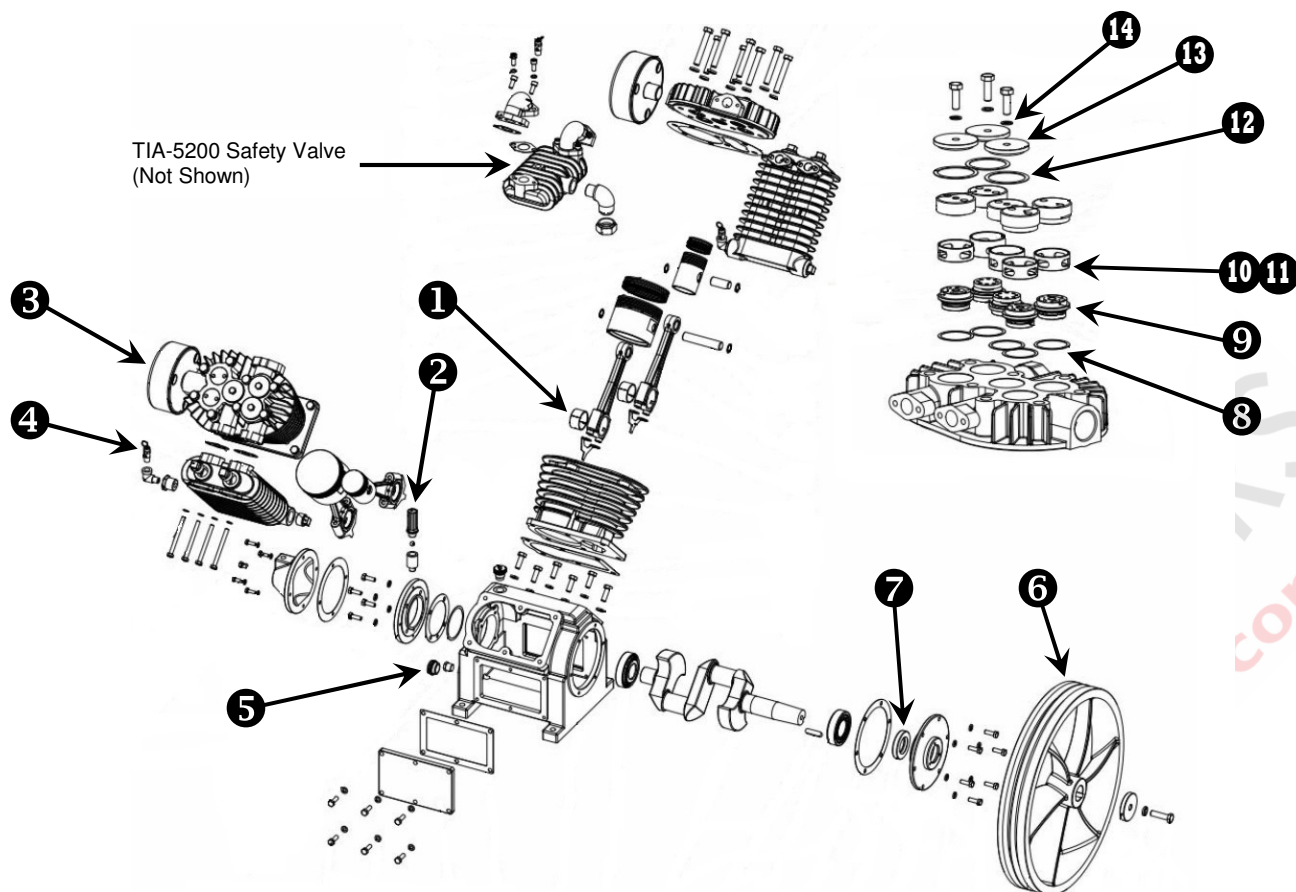
Phone: 877.247.2381

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## Compressor Pump – VP-100



No.	Part Number:	Qty:	Description:	No.	Part Number:	Qty:	Description:
1	PB-21135001	8	Bearing Insert	8	PB-11122004	10	Copper Washer (See Note)
2	PB-21166001	1	Crankcase Breather	9	PB-21124011	10	Valve Assy (See Note)
3	P04999A	2	Air Filter Assembly	10	PB-21125004	6	Intake Valve Cap Ring
	P05050A	2	Air Filter Element	11	PB-21125003	4	Exhaust Valve Cap Ring
4	TIA-5075	2	Safety Valve – 75 psi	12	PB-21157006	6	Valve Cover Gasket
5	PB-21164004	1	Oil Sight Glass (Round)	13	PB-21125005	6	Valve Cover
	SGK-100	1	Sight Glass Kit (Oval)	14	PB-11122001	24	8 mm Washer
6	PB-21212006	1	Flywheel		GK-100	1	Gasket Kit
7	PB-21161006	1	Oil Seal				

**Note:** Please order (1) 'PB-11122004' Washer for every 'PB-21124011' Valve Assembly ordered.

Air Filter Assembly	Air Filter Element	Air Filter Element Dimensions	Maintenance Kit
P04999A	P05050A	4-3/8" OD x 3" ID x 2-1/4" H	Z13121

### Maintenance Kits:

The appropriate Maintenance Kit for the 'VP-100' Pump is as noted in the chart above and includes the appropriate Air Filter Elements and (2) 1 Quart Bottles of P13796A, ISO 100 Mineral Oil.

## Trouble Shooting Guide



**When servicing the Air Compressor, shut off all power to the Unit, and drain it of air pressure.**

The 'Conditions', 'Causes', and 'Suggested Corrections' as indicated below and on the following page(s) are only a guideline for failures that we have found to be most common.

Though this information is provided in this booklet, it is assumed and expected that any personnel involved in the servicing of an Air Compressor Unit is knowledgeable with this type of equipment. Do not attempt to service a Compressor Unit unless you are familiar with it, as there are many issues that may come into play, the most important being personal safety and the welfare of the Unit.

Should you have any questions, or require servicing to your Unit, please contact your local Champion Distributor.

<b><u>Condition:</u></b>	<b><u>Cause:</u></b>	<b><u>Suggested Correction:</u></b>
A. Unit won't start.	No power to the Unit.  Loose and/or missing wires in the electrical circuit.  Starter Overload is tripped.  Pressure may not be low enough in the Tank to allow the Unit to start.	Check that power at the disconnect or breaker is on. Also, check any fuses.  Check that all wiring connections are tight. With a wiring schematic, check that all wiring is present and correct.  Reset the overload in the Magnetic Starter.  Drop pressure below the Pressure Switch 'cut-in' pressure.
B. No or Insufficient Air Flow.	Air Filter is dirty.  Loose Belts.  Pump Valves, Aftercooler, or Tank Check Valve leaking, sticking, or plugged.  Air leaks at Compressor in in piping system.  Unit is too small for the compressed air requirements.	Replace the Air Filter.  Tighten as required. Do not over-tighten.  Clean or replace.  Fix leaks. Soap/water mixture will assist in finding small leaks.  Contact your Champion Distributor for assistance.


**Trouble Shooting Guide (cont'd)**

<b><u>Condition:</u></b>	<b><u>Cause:</u></b>	<b><u>Suggested Correction:</u></b>
C. Excessive Noise.	Loose Beltguard, Flywheel or Motor Pulley.	Tighten as required.
	Loose Valve in the Cylinder Head.	Inspect the Valves. Ensure they are seated properly in the Cylinder Head. Reinstall, making sure that you re-torque as necessary.
	If noisy only during start-up, check for loose Belts.	Tighten Belts until no slippage is apparent.
	Unit not installed level.	Ensure the Unit is mounted level. Use Vibration Pads.
	Improper level or grade of oil in Pump.	Use correct Champion oil, and check that level is correct.
	Carbon or other foreign material on Piston head.	Clean top of Piston. Check Cylinder walls for scoring.
	Normal sound amplified through floor or carried through remote air intake, when used.	Mount Unit on Vibration Isolators. Insulate remote intake piping from building.
D. Oil Passing Downstream of Unit and Excessive Carbon Build-up.	If the Pump is knocking, and cannot be attributed to any of the above, the Bearings in the Pump may be worn.	Worn Main Bearings can usually be detected by noticeable end play on the Flywheel. Replace the Main Bearings.
		Worn Connecting Rod Bearing Inserts can be detected by removing a Valve and watching the Piston while moving the Flywheel by hand. If the Flywheel can be moved at mid-stroke without the Piston moving, the Bearing Inserts or Connecting Rod may need to be replaced.
	Ambient temperature is too high.	Introduce cool air, better air flow, or move Unit to cooler location.
	Little or no air circulation around and over Unit.	Check the air circulation around the Unit. Ensure Flywheel rotation is correct, and there is 18" minimum around Unit.
	High percentage of running time.	Check for air leaks. If no air leaks are present, the Compressor may be too small for the application.
	Obstructed Air Filter.	Clean or replace as necessary.
	Too much oil in the Pump.	Reduce the amount of oil in the Pump.
	Using wrong type of compressor oil.	Change to the factory recommended oil.
	Worn Valves.	Check and replace as necessary.
	Worn Piston Rings.	Replace Piston Rings as necessary.

**Trouble Shooting Guide (cont'd)**

<b><u>Condition:</u></b>	<b><u>Cause:</u></b>	<b><u>Suggested Correction:</u></b>
E. Appearance of Water in the Air Lines and/or Oil 'milky' in Colour.	Tank is not being drained regularly.  Unit is not being used enough to burn off any water in the Pump.	Drain the Tank on a daily basis. Purchase a Tank Autodrain if required.  If using the Unit very infrequently, run for 30 minutes when used to burn off water.  An oil/water mixture can cause premature issues with the Pump. Check the oil regularly and change more often than suggested in the Maintenance Schedule.
F. Compressor Over-heating.	Undersized Unit for air requirements.  Dirt accumulation on outside of Pump.  Compressor too close to building wall/obstructions.  Pump rotating in wrong direction.  Air leaks on Unit or in air lines.  Remote air intake piping (if used) is too small or plugged.  Restricted Air Intake Filter.  Improper level or type of oil in Pump.  Worn or carbonned Valves in Cylinder Head, Aftercooler Tube, or Check Valve.	Maximum operating time, based on an 8 hour day, is 60%, which related to approx. 35 minutes per hour.  Clean Pump.  Move Compressor so Beltguard is a minimum of 18" away from nearest obstruction. See Page 7.  Correct rotation of the Flywheel. See Page 9.  Fix leaks. Soap/water mixture will assist in finding small leaks.  Clean or replace piping.  Replace Air Filter.  Refer to 'Lubrication' on Page 7.  Clean or replace as required.
G. Belts Roll Off Motor Pulley and/or Flywheel.	Flywheel and Motor Pulley are not aligned.  If two or more Belts are used, Belts may not be matched set.  A nick or tear on the edge of a belt.  Belts do not match the Flywheel/Pulley groove (such as 'A' or 'B' section).	Align using a straight edge.  Purchase a new set of matched belts.  Purchase a new set of matched belts.  Purchase a new set of Belts, paying close attention to 'A' or 'B' section requirement.
H. Flywheel or Motor Pulley Wobbles or Comes Loose.	Clamping Bolt not tight on Flywheel.  Set Screw on Motor Pulley came loose.	Tighten as required.  Take existing Set Screw out and purchase new one. Set Screws have Loctite coating, and can only be used once.

**Trouble Shooting Guide (cont'd)**

<b>Condition:</b>	<b>Cause:</b>	<b>Suggested Correction:</b>
I. Crack in Air Receiver.	This condition is rare and can be caused by damage during transit or incorrect mounting on site.	<div> <b>WARNING</b></div> <b>Do not attempt to repair the Tank. Do not continue to operate the Compressor Unit. Contact your local Distributor for further guidance.</b>
J. Compressor Pump Seizes.	Started without oil in the Pump. Pump ran low on oil. Worn Connecting Rod bearing Inserts. Piston and Pin Assembly seized. Worn Crankshaft Bearings.	The Pump will require a complete overhaul, at which time the defective parts must be replaced.
K. Oil Leaks or the Appearance of Oil on the Compressor.	Oil was spilled when filling the Pump. Over-filling of the Pump with oil. Leak at Oil Fill Plug. Leak at Oil Drain. Oil leak at Gaskets, Cap Screws, Cylinder Head, Cylinder, or Crankcase. Oil Seal leak.	Use care when filling with oil. Wipe any spills immediately. Drain oil until proper level is reached. Check Filler Plug. Change O Ring. Ensure Pipe Nipple and Cap are sealed. Initially, retorque fasteners to factory specs. If leaks persist, replace Gasket. Use Loctite Form-a-Gasket on Head Bolts and Crankcase to Cylinder Bolts. Inspect Crankshaft for any scratches or burrs. Use emery cloth. Replace Oil Seal as required.
L. Unloader at Pressure Switch Does Not Function, or Leaks When Unit Operating.	Unloader may be dirty or faulty.	Clean, repair, or replace.
M. Unloader Leaks Constantly When Unit is Not Operating.	The Disc inside the Tank Check Valve is not seating properly, allowing the compressed air in the Tank to escape.	Clean or replace the Check Valve as required.
N. Intercooler Safety Valve Pops Continuously.	Dirty or defective Valves will cause back pressure. Intercooler clogged with carbon.	Clean, repair or replace the Valves.  Clean or replace.





## COMPRESSOR PRODUCTS

### Standard Warranty VP-Series Compressor Packages

#### STANDARD WARRANTY

Champion (the "Company") warrants to each original purchaser ("Purchaser") of its new products from the Company or its authorized distributor that such products are, at the time of delivery to the Purchaser, free of defects in material and workmanship. **This Standard Warranty statement applies to compressors shipped after May 15th, 2019.**

#### STANDARD WARRANTY PERIOD

The Company's obligation under this warranty is limited to repairing or, at its option, replacing, during normal business hours at an authorized service facility of the Company, any part which in its judgment proved not to be as warranted within the applicable warranty period as follows. **Regular maintenance in accordance with the service manual is required. Use of genuine Champion OEM parts and lubricants are recommended to maintain warranty. If a component failure is deemed a result of using non-genuine Champion parts and lubricants, warranty will not be allowed.**

COMPONENT	STANDARD WARRANTY COVERAGE	DETAILS
Package	12 months from startup or 18 months from date of shipment from Company, whichever occurs first	All components within the package (i.e. pressure switch, starter, etc.), excluding normal wear items
Pump – Package	12 months from startup or 18 months from date of shipment from Company, whichever occurs first	Applies to pump only
Pump – Bare	12 months from startup or 18 months from date of shipment from Company, whichever occurs first	Applies to pumps purchased as bares only
Electric Motors	12 months from startup or 18 months from date of shipment from Company, whichever occurs first	For nonstandard motors, the original manufacturer's warranty will take precedence
Air Receivers	12 months from startup or 18 months from date of shipment from Company, whichever occurs first	Must be installed properly with Company vibration isolators
Labor	Package/Electric Motor/Air Receivers/Pump: 12 months from startup or 18 months from date of shipment from Company, whichever occurs first	Service will be provided by Company representative or authorized service personnel, for repair or replacement of any product or part which in the Company's sole judgement is proved not to be as warranted. Labor shall be limited to the amount specified in the Company's labor rate schedule. All costs of transportation of product, parts, and repaired or replacement parts claimed not to be as warranted to and from such service facilities shall be borne by the Purchaser. The Company may require the return of any part claimed not to be as warranted to one of its facilities as designated by Company, to establish a claim under this warranty (Return freight eligible for consideration for reimbursement). Replacement Parts provided under the terms of the warranty are warranted for the remainder of the original warranty period.

#### NO WARRANTY IS MADE WITH RESPECT TO:

1. Any product which has been repaired or altered in such a way, in the Company's sole judgement, as to affect the product adversely
2. Any product which has, in the Company's sole judgement been subject to negligence, accident, improper storage, or improper installation or application
3. Any product which has not been operated or maintained in accordance with the recommendations of the company
4. Any reconditioned or prior owned product
5. Warranty is non-transferable

#### STANDARD WARRANTY DISCLAIMER

THE FOREGOING WARRANTY IS EXCLUSIVE AND IT IS EXPRESSLY AGREED THAT, EXCEPT AS TO TITLE, THE COMPANY MAKES NO OTHER WARRANTIES AND HEREBY EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES, INCLUDING WITHOUT LIMITATION, EXPRESSED, IMPLIED OR STATUTORY WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE. THE REMEDY PROVIDED UNDER THIS WARRANTY SHALL BE THE SOLE, EXCLUSIVE AND ONLY REMEDY AVAILABLE TO PURCHASER AND IN NO CASE SHALL THE COMPANY BE SUBJECT TO ANY OTHER OBLIGATIONS OR LIABILITIES. UNDER NO CIRCUMSTANCES SHALL THE COMPANY BE LIABLE FOR SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES, EXPENSES, LOSSES OR DELAYS HOWSOEVER CAUSED. NO STATEMENT, REPRESENTATION, AGREEMENT, OR UNDERSTANDING, ORAL OR WRITTEN, MADE BY ANY AGENT, DISTRIBUTOR, REPRESENTATIVE, OR EMPLOYEE OF THE COMPANY WHICH IS NOT CONTAINED IN THIS WARRANTY WILL BE BINDING UPON THE COMPANY UNLESS MADE IN WRITING AND EXECUTED BY AN OFFICER OF THE COMPANY. THIS WARRANTY SHALL NOT BE EFFECTIVE AS TO ANY CLAIM WHICH IS NOT PRESENTED WITHIN 30 DAYS AFTER THE DATE UPON WHICH THE PRODUCT IS CLAIMED NOT TO HAVE BEEN AS WARRANTED. ANY ACTION FOR BREACH OF THIS WARRANTY MUST BE COMMENCED WITHIN ONE YEAR AFTER THE DATE UPON WHICH THE CAUSE OF ACTION OCCURRED. ANY ADJUSTMENT MADE PURSUANT TO THIS WARRANTY SHALL NOT BE CONSTRUED AS AN ADMISSION BY THE COMPANY THAT ANY PRODUCT WAS NOT AS WARRANTED. WARRANTY IS NOT TRANSFERABLE.