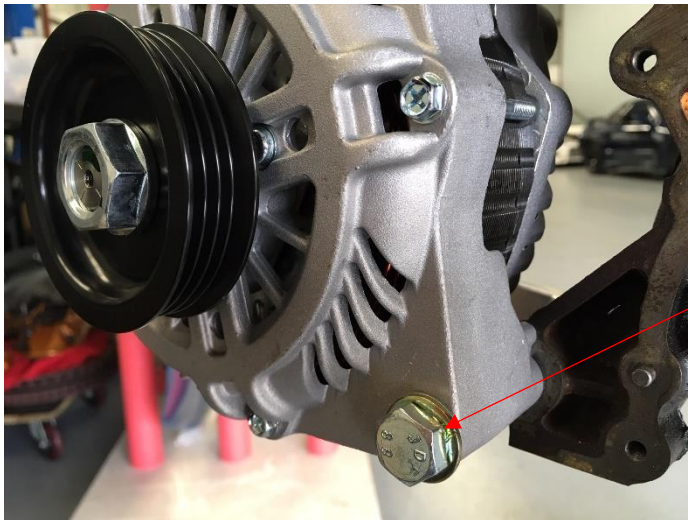
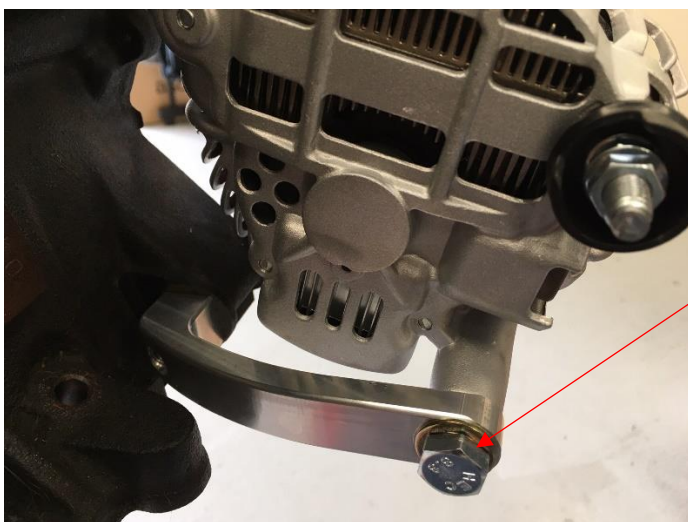


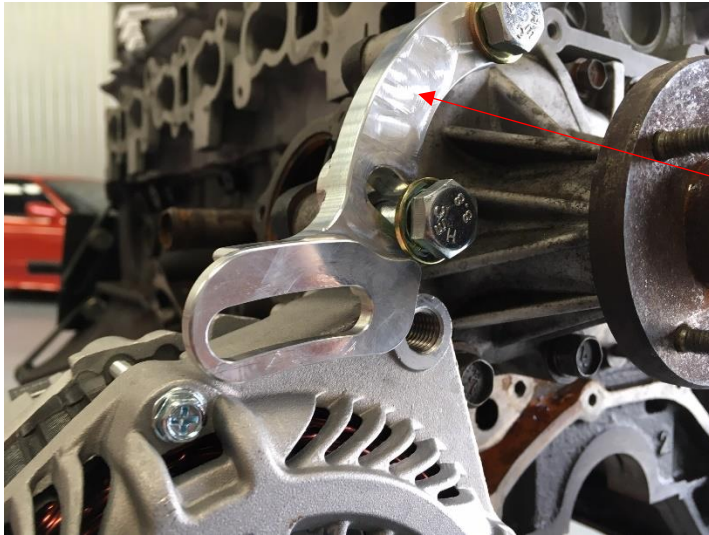
Install bolt on the back brace, but only finger tight. Do not tighten bolt just yet.



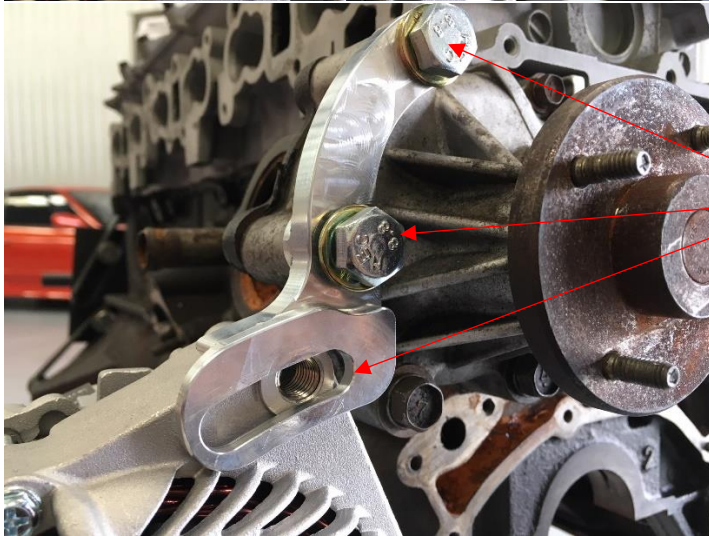
Install bolt and washer and mount alternator onto engine block. Tighten the bolt to 30LbFt (40N.m).



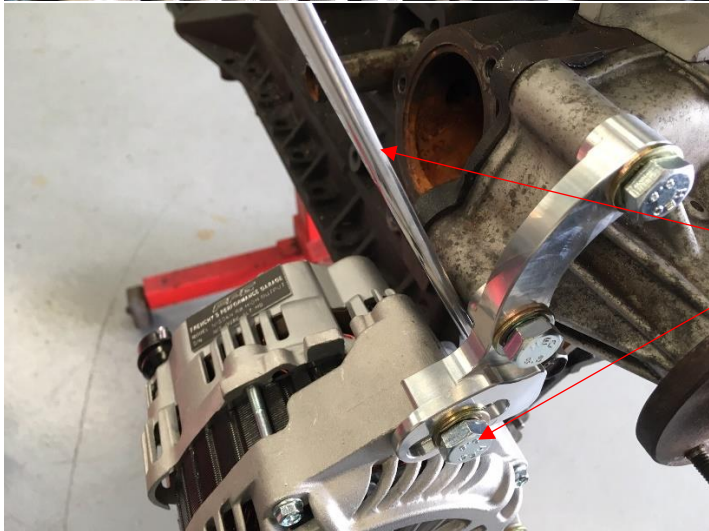
Tighten the bolt on the back brace to 30LbFt (40N.m). This ensures that the alternator is now square to the block.



Install the adjuster bracket onto the water pump as per the picture. Leave the top bolt finger tight, and do not engage the bottom bolt into the slot as yet. Loosen the main pivot bolt so the alternator can move back and forth. This will allow you to install the belt onto the pulley and gives you maximum slack. Install the belt on.



Move the alternator until the adjuster bracket falls into place, install the small bolt into the threaded portion of the alternator and tighten the 2 bolts on the water pump end to 30LbFt (40N.m).



Using a bar or a large screwdriver, pry the alternator until the desired belt tension is achieved and tighten the retaining bolt and main pivot bolt to 30LbFt (40N.m). Connect the wiring as per the factory service manual and fit the small ground wire to the block or chassis.