

TEMPERED AND HEAT STRENGTHENED BOW AND WARP TOLERANCES FROM ASTM C1048

EDGE DIMENSIONS	GLASS THICKNESS				
	1/8"	3/16"	1/4"	3/8"	1/2"
<i>0-20"</i>	5/64"	1/8"	5/64"	5/64"	5/64"
<i>>20"-35"</i>	5/64"	5/32"	1/8"	5/64"	5/64"
<i>>35"-47"</i>	5/64"	13/64"	5/32"	5/64"	5/64"
<i>>47"-59"</i>	1/8"	9/32"	13/64"	13/64"	5/64"
<i>>59"-71"</i>	13/64"	11/32"	9/32"	13/64"	5/32"
<i>>71"-83"</i>	15/32"	15/32"	11/32"	15/64"	13/64"
<i>>83"-94"</i>	9/32"	17/32"	15/32"	9/32"	13/64"
<i>>94"-106"</i>		21/32"	17/32"	11/32"	9/32"
<i>>106"-118"</i>		3/4"	21/32"	15/32"	3/8"
<i>>118"-130"</i>			3/4"	9/16"	15/32"
<i>>130"-144"</i>			13/16"	21/32"	17/32"

This chart lists warpage allowed over the entire dimension.
 Localized warp will not exceed 1/16" over any 12" span