

Crusader V8-283, 302, 305, 307, 327 and 350 C.I.D.

ALL MODELS DIRECT REPLACEMENT



CR 1 97753



CR 1 97752



CR 20 96560



15/16" Longer
CR 20 98068



CR 20 97924



CR 20 97386



CR 20 97772



CR 20 97169



CR 20 97387



CR 20 97624



CR 20 97169P



CR 20 97772P



CR 20 97296



CR47 C 96108



CR 50 96369

CR 50 20471

CR 50 22033

CR 50 22032



CR 20 96560P

BARR
MARINE BY EDM



CR47 C 96562



CHV 47 0000

CR-1-97752	Direct replacement starboard side manifold. Replaces Crusader part # 97752.
CR-1-97753	Direct replacement port side manifold. Replaces Crusader part # 97753.
CR-20-96560	Direct replacement exhaust elbow assembly, 3" I.D. exhaust hose. Replaces Crusader part # 96560.
CR-20-97169	6" riser extension. Replaces Crusader part # 97169.
CR-20-97386	90 degree swivel elbow. Replaces Crusader part # 97386.
CR-20-97387	Elbow, lower swivel with 3" outlet. Replaces Crusader part # 97387.
CR-20-97624	Elbow, lower swivel with 4" outlet. Replaces Crusader part # 97624.
CR-20-97772	4" riser extension. Replaces Crusader part # 97772.
CR-20-97924	Direct replacement exhaust elbow assembly, 4" I.D. exhaust hose. Replaces Crusader part # 97924.
CR-20-98068	Direct replacement exhaust elbow assembly, 3" I.D. exhaust hose. For use without Crusader spacer part # 97295. Replaces Crusader part # 98068.
CHV-47-0000	Manifold to cylinder head gasket.
CR-1-97752P	Manifold mounting package. Not pictured.
CR 1 97753P	Manifold mounting package (alternator side of engine). Not pictured.
CR-20-96560P	Mounting package for CR-20-96560, CR-20-97386, CR-20-97924, and CR-20-98068.
CR-20-97169P	Mounting package for CR-20-97169.
CR-20-97296	Stainless steel block off plate for fresh water applications.
CR-20-97772P	Mounting package for CR-20-97772.
CR-20-96319	143 degree thermostat for Crusader. Not pictured.
CR47-C-96108	Replacement exhaust elbow gasket (3 hole).
CR47-C-96562	Replacement exhaust elbow gasket (1 hole).
CR-50-20471	Replaces Crusader part # 20471 (3/8" X 5 3/4" stainless steel stud).
CR-50-22032	Replaces Crusader part # 22032 (3/8" X 9 3/8" stainless steel stud). For use with OEM adaptor # 97295.
CR-50-22033	Replaces Crusader part # 22033 (3/8" X 7 3/4" stainless steel stud).
CR-50-96369	Replaces Crusader part # 96369 (3/8" X 4" stainless steel stud). For use with OEM adaptor # 97295.

Note:
Manifolds and elbows include all mounting hardware, gaskets and plugs. CR-20-96169P and CR-20-97772P must be purchased separate for the corresponding risers.