

Crusader V8-454 and 502 C.I.D.

ALL MODELS DIRECT REPLACEMENT



CR 1 97993



CR 1 97992



CR 20 96560



CR 20 98068

15/16" Longer



CR 20 97924



CR 20 97386



CR 20 97772



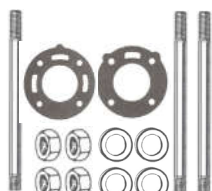
CR 20 97169



CR 20 97387



CR 20 97624



CR 20 97169P



CR 20 97772P



CR47 C 96108



CR 20 97296



CR 20 96560P

CR 50 96369

CR 50 20471

CR 50 22033

CR 50 22032

CR-1-97992	Direct replacement starboard side manifold. Replaces Crusader part # 97992.
CR-1-97993	Direct replacement port side manifold. Replaces Crusader part # 97993.
CR-20-96560	Direct replacement exhaust elbow assembly, 3" I.D. exhaust hose. Replaces Crusader part # 96560.
CR-20-97169	8" riser extension. Replaces Crusader part # 97169.
CR-20-97386	90 degree swivel elbow. Replaces Crusader part # 97386.
CR-20-97387	Elbow, lower swivel with 3" outlet. Replaces Crusader part # 97387.
CR-20-97624	Elbow, lower swivel with 4" outlet. Replaces Crusader part # 97624.
CR-20-97772	4" riser extension. Replaces Crusader part # 97772.
CR-20-97924	Direct replacement exhaust elbow assembly, 4" I.D. exhaust hose. Replaces Crusader part # 97924.
CR-20-98068	Direct replacement exhaust elbow assembly, 3" I.D. exhaust hose. For use without Crusader spacer part # 97295. Replaces Crusader part # 98068.
CHVA-47-0000	Manifold to cylinder head gasket.
CR-1-9799P	Manifold mounting package. Not pictured.
CR-20-96560P	Mounting package for CR-20-96560, CR-20-97386, CR-20-97924, and CR-20-98068.
CR-20-97169P	Mounting package for CR-20-97169.
CR-20-97296	Stainless steel block off plate for fresh water applications.
CR-20-97772P	Mounting package for CR-20-97772.
CR-20-96319	143 degree thermostat for Crusader (not pictured).
CR47-C-96108	Replacement exhaust elbow gasket (3 hole).
CR47-C-96562	Replacement exhaust elbow gasket (1 hole).
CR-50-20471	Replaces Crusader part # 20471 (3/8" X 5 3/4" stainless steel stud).
CR-50-22032	Replaces Crusader part # 22032 (3/8" X 9 3/8" stainless steel stud). For use with OEM adaptor # 97295.
CR-50-22033	Replaces Crusader part # 22033 (3/8" X 7 3/4" stainless steel stud).
CR-50-96369	Replaces Crusader part # 96369 (3/8" X 4" stainless steel stud). For use with OEM adaptor # 97295.

Note: Manifolds and elbows include all mounting hardware, gaskets and plugs. CR-20-96169P and CR-20-97772P must be purchased separate for the corresponding risers.

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MARINE BY EDM



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