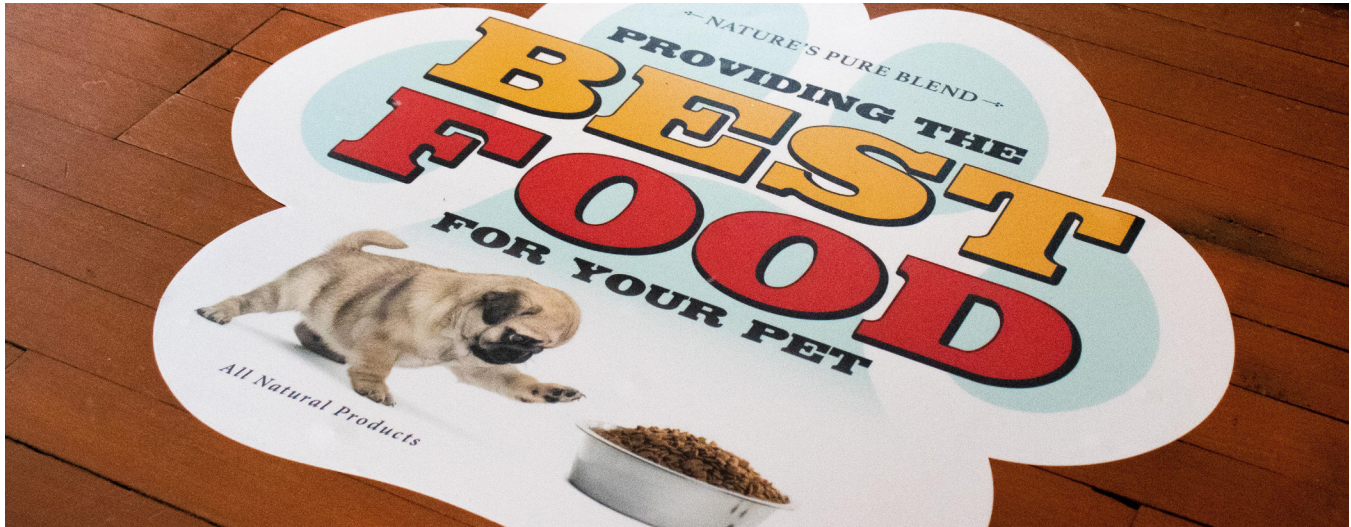


OVERLAMINATE

FILMS PORTFOLIO



Overlaminates that enhance overall graphic depth while protecting printed materials from UV radiation, environmental elements, moisture and abrasion.

Overlaminates

Pressure activated high performance permanent adhesive

Excellent performance on flat or simple curves

Easy to finish – die cut or flatbed

Laminate to a similar substrate for best results

Calendered Vinyl – *Improved Performance*

3.2 mil gloss, matte and luster finishes rated for <4 years of outdoor use

Enhanced UV protection

78# paper liner for improved wet out

Versatile, great for everyday use – keep a roll on your floor!

Polycarbonate – *Formerly RTape Eclipse™*

3, 5 and 10 mil velvet matte finish rated for <2 years of outdoor use

Clear non-yellowing permanent solvent adhesive for brilliant clarity

Clear PET film liner keeps adhesive smooth – prevents orange peel

Eliminates the reflection of overhead lights for glare-free viewing

Commonly used for rolled trade show graphics and displays

Calendered Vinyl – *UL 410 Slip Resistance Certified Floor Graphic Overlaminates*

4 mil clear double polished and 6 mil semi-rigid clear embossed options available

Clear PET film liner keeps adhesive smooth – prevents orange peel

Graphic withstand normal floor maintenance and cleaning

Suitable for indoor short term floor graphics for <6 months

Polyester

Optically clear finish rated for <4 years of indoor use

Clear PET film liner keeps adhesive smooth – prevents orange peel

Dry erase option available

Applications

Flat & Simple Curves

Printed Graphics

Point-of-Purchase Displays

Wall Graphics

Window Graphics

Floor Graphics

Exhibits

Trade Show Graphics

Transit

Displays

Dry Erase Graphics

Counter Mats

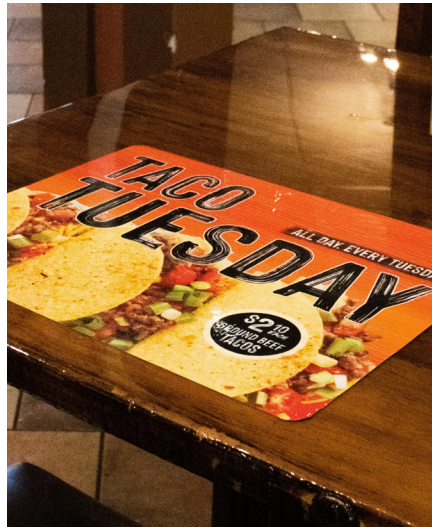
Photographic Prints

In-Store Signage



OVERLAMINATE

FILMS PORTFOLIO



STOCKED PRODUCTS ▶

	Finish/Color	SKU #	UV Protection	Size	Film Thickness	Adhesive	Liner
Calendered Vinyl Overlamine Films							
Luster Clear		LM3LL5450	•	54" x 50 yd	3.2 mil	Permanent	78# Paper
		LM3LL6050	•	60" x 50 yd			
Matte Clear		LM3MCL5450	•	54" x 50 yd	3.2 mil	Permanent	78# Paper
		LM3MCL6050	•	60" x 50 yd			
Gloss Clear		LM3CL5450	•	54" x 50 yd	3.2 mil	Permanent	78# Paper
		LM3CL6050	•	60" x 50 yd			
Gloss Optically Clear*		LM4CL5450	•	54" x 50 yd	4 mil	Permanent	PET
Embossed Clear*		LM6CE5450	•	54" x 50 yd	6 mil Semi-Rigid	Permanent	PET

*LM4CL and LM6CE are UL 410 certified and suitable for interior floor graphics.

Polycarbonate Overlamine Films							
Velvet Matte		5044290LM	•	38" x 50 yd	3 mil	Non-Yellowing Permanent Solvent	PET
		5044550LM	•	51" x 50 yd			
		5044292LM	•	38" x 50 yd	5 mil	Non-Yellowing Permanent Solvent	PET
		5044552LM	•	51" x 50 yd			
		5044293LM	•	38" x 50 yd	10 mil	Non-Yellowing Permanent Solvent	PET
		5044553LM	•	51" x 50 yd			

Polyester Overlamine Films							
Optically Clear		LM2CL5450		54" x 50 yd	2 mil	Permanent	PET
Optically Clear		LM1DE5450		54" x 50 yd	1 mil	Permanent	PET
Dry Erase		LM1DE6050		60" x 50 yd			



OVERLAMINATE

FILMS PORTFOLIO



CUSTOM SIZE OFFERING ▶

Finish/Color	SKU #	UV Protection	Size	Film Thickness	Adhesive	Liner	Wgt per MSI
Calendered Vinyl Overlaminate Films							
Luster Clear	LM3LL	•	54"/60"	3.2 mil	Permanent	78#	.41#
Matte Clear	LM3MCL	•	54"/60"	3.2 mil	Permanent	78#	.41#
Gloss Clear	LM3CL	•	60"	3.2 mil	Permanent	78#	.41#
Gloss Clear	LM4CL*	•	54"	4 mil	Permanent	PET	.30#
Embossed Clear	LM6CE*		54"	6 mil Semi-Rigid	Permanent	PET	.44#

*LM4CL and LM6CE are UL 410 certified and suitable for interior floor graphics.

Polyester Overlaminate Films							
Gloss Clear	LM1CL		54"	1 mil	Permanent	PET	.25#
	LM2CL		54"	2 mil	Permanent	PET	.25#



OVERLAMINATE

FILMS PORTFOLIO

TECHNICAL DATA ▶

Grade ▶	LM3LL	LM3MCL	LM3CL	LM4CL	LM6CE	PC 3 mil	
Physical Properties							
Finish	Semi-Gloss	Matte	Gloss	Gloss	Textured	Velvet Matte	
Color	Clear	Clear	Clear	Clear	Clear	Clear	
Adhesive	Permanent - P22	Permanent - P22	Permanent - P22	Permanent - P92	Permanent - P92	Non-Yellowing Permanent Solvent	
Film	Calendered Vinyl	Calendered Vinyl	Calendered Vinyl	Calendered Vinyl	Embossed Rigid Vinyl	Clear Polycarbonate	
Liner	78# Release Liner	78# Release Liner	78# Release Liner	1.5 Clear PET	1.5 Clear PET	PET Liner	
Opacity	20% Maximum	20% Maximum	20% Maximum	20% Maximum	12-18%	12-18%	
Gloss Level	40-60%	8% Typical	75% Minimum	75% Minimum	12% Typical	9-12% Typical	
Thickness	Film	3.0 ± 0.2 mil	5.5 ± 0.2 mil	3.0 ± 0.2 mil	3.0 ± 0.2 mil	5.75 ± 0.2 mil	3.0 ± 0.2 mil
	Film w/ Adhesive	4.0 ± 0.2 mil	6.2 ± 0.2 mil	4.0 ± 0.2 mil	4.0 ± 0.2 mil	6.7 ± 0.2 mil	4.5 ± 0.2 mil
	Total Thickness	8.5 ± 0.4 mil	12.5 ± 0.4 mil	8.5 ± 0.4 mil	5.5 ± 0.4 mil	8.75 ± 0.4 mil	7.5 ± 0.4 mil
Adhesion	SS 15 min Room Temp Dwell	65 oz/in minimum	65 oz/in minimum	65 oz/in minimum	65 oz/in minimum	65 oz/in minimum	70 oz/in minimum
	SS 24 hr Room Temp Dwell	75 oz/in minimum	75 oz/in minimum	75 oz/in minimum	75 oz/in minimum	100 oz/in minimum	87 oz/in minimum

Grade ▶	PC 5 mil	PC 10 mil	LM1CL	LM2CL	LM1DE	
Physical Properties						
Finish	Velvet Matte	Velvet Matte	Gloss	Gloss	Gloss	
Color	Clear	Clear	Clear	Clear	Clear	
Adhesive	Non-Yellowing Permanent Solvent	Non-Yellowing Permanent Solvent	Permanent - P92	Permanent - P92	Permanent	
Film	Clear Polycarbonate	Clear Polycarbonate	Optically Clear Polyester	Optically Clear Polyester	Optically Clear Polyester	
Liner	PET Liner	PET Liner	1.5 Clear PET	1.5 Clear PET	1.2 Clear PET	
Opacity	12-18%	12-18%	2% Typical	2% Typical	2% Typical	
Gloss Level	9-12% Typical	9-12% Typical	Clear Polyester	Clear Polyester	Clear Polyester	
Thickness	Film	5.0 ± 0.2 mil	10 ± 0.2 mil	1.0 ± 0.2 mil	2.0 ± 0.2 mil	1.0 ± 0.2 mil
	Film w/ Adhesive	6.5 ± 0.2 mil	12 ± 0.2 mil	2.0 ± 0.2 mil	3.0 ± 0.2 mil	2.0 ± 0.2 mil
	Total Thickness	8.0 ± 0.4 mil	13.5 ± 0.2 mil	3.5 ± 0.4 mil	4.5 ± 0.4 mil	3.2 ± 0.4 mil
Adhesion	SS 15 min Room Temp Dwell	70 oz/in minimum	70 oz/in minimum	40 oz/in minimum	40 oz/in minimum	45 oz/in minimum
	SS 24 hr Room Temp Dwell	87 oz/in minimum	87 oz/in minimum	50 oz/in minimum	50 oz/in minimum	60 oz/in minimum

Material ▶	Calendered Overlams	Polycarbonate Overlams	Polyester Overlams	Polyester Dry-Erase Overlam
Conditions for Use				
Shelf Life	1 year	1 year	1 year	1 year
Outdoor Durability	Up to 4 years*	Up to 2 years	Not recommended for outdoor use	Not recommended for outdoor use
Min Application Temp	40° F (4° C)	20° F (-7° C)	40° F (4° C)	50° F (10° C)
Service Temp Range	-20° to 150° F (-29° to 66° C)	0° to 200° F (-18° to 93° C)	-20° to 225° F (-29° to 107° C)	-40° to 248° F (-40° to 120° C)
			If laminated over vinyl films -20° to 150° F (-29° to 66° C)	
Solvent/Chemical Resistance	Good for most petroleum solvents and lower aliphatic alcohols. For ultimate solvent resistance, edge sealing is recommended	Excellent	Good for most petroleum solvents and lower aliphatic alcohols. For ultimate solvent resistance, edge sealing is recommended	Resistant to: industrial window cleaner, isopropyl alcohol, hand sanitizer, household ammonia, oven cleaner
Water Resistance	Excellent	Excellent	Excellent	Excellent

*UL 410 approved LM4CL and LM6CE are not suitable for outdoor floor graphic applications.

The information provided herein is correct to the best of Nekoosa's knowledge. No liability for any errors, facts or opinions are accepted. Customers must satisfy themselves as to the suitability of this product for their application. No responsibility for any loss as a result of any person placing reliance on any material contained herein will be accepted.