



POLYURETHANE
MACHINERY CORPORATION

Xtreme Air Purge Spray & Pour Gun

Service Manual

Ref. # 202745

Revision 1.6

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For use with non-flammable Foam and Polyurea
For professional use only
Not for use in explosive atmospheres



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TABLE OF CONTENTS

| | |
|--|-----------|
| TABLE OF CONTENTS | i |
| WARRANTY | 1 |
| SAFETY AND HANDLING | 3 |
| CHARACTERISTICS | 5 |
| TECHNICAL SPECIFICATIONS | 5 |
| GENERAL DESCRIPTION | 6 |
| INSTALLATION AND START UP | 7 |
| EXPANSION PLUG OPERATION | 8 |
| SHUTDOWN PROCEDURES | 9 |
| LOSS OF AIR PRESSURE/EMERGENCY SHUT-OFF | 9 |
| MAINTENANCE | 10 |
| GUN BLOCK AND MIXING CHAMBER REMOVAL..... | 12 |
| SCREEN SCREW AND COMPONENT MAINTENANCE | 14 |
| AIR CYLINDER MAINTENANCE | 15 |
| SPOOL VALVE MAINTENANCE | 17 |
| TRIGGERED OFF | 18 |
| TRIGGERED ON..... | 19 |
| TROUBLESHOOTING GUIDE | 20 |
| PARTS IDENTIFICATION | 21 |
| FINAL GUN ASSEMBLY | 21 |
| 202409 202410: SCREEN SCREW ASSEMBLY | 23 |
| 203337: CHECK VALVE ASSEMBLY, GUN BLOCK | 24 |
| 203350: PISTON ASSEMBLY | 25 |
| 203369: EXPANSION PLUG ASSEMBLY | 26 |
| GU-020: MANUAL VALVE ASSEMBLY | 27 |
| GU-04001: COUPLING BLOCK ASSEMBLY..... | 28 |
| GU-844: END CAP ASSEMBLY | 29 |
| REBUILD KITS & SPARE PARTS | 30 |
| CHAMBER KITS..... | 30 |
| PCT KITS | 31 |
| DIAMOND PLATED CHAMBER & PCT KITS | 34 |
| 202744: AIR CYLINDER REBUILD KIT | 36 |
| 202744: AIR CYLINDER REBUILD KIT | 36 |
| 202756: SPOOL VALVE REBUILD KIT | 37 |

| | |
|---|-----------|
| 202756: SPOOL VALVE REBUILD KIT | 37 |
| 202888: O-RING KIT, XTREME..... | 38 |
| 202888: O-RING KIT, XTREME..... | 38 |
| 203370 203371: GUN BLOCK KIT..... | 39 |
| 202546: SIDE SEAL KIT, ENGR RESIN | 40 |
| 203386: FULL GUN REBUILD KIT, XTREME..... | 41 |
| SCREEN SCREW SCREEN SIZE OPTIONS | 41 |
| 1/4" UNHEATED STAINLESS STEEL HOSE ASSEMBLY | 42 |
| RECOMMENDED SPARE PARTS | 42 |
| OPTIONAL PARTS..... | 42 |
| FLUSH TANKS..... | 43 |
| FLAT TIP ADAPTER KITS..... | 44 |
| FLAT TIP ADAPTER KIT | 44 |
| FLAT TIP RETAINER ASSEMBLY | 45 |
| REFERENCE GUIDE | 46 |
| XTREME GUN MODELS..... | 46 |
| O-RING SIZE GUIDE..... | 47 |
| LIST OF TOOLS..... | 48 |
| GREASE GUN (TL-00002) ASSEMBLY | 49 |
| MIXING CHAMBER FLOW RATES | 50 |
| CHAMBER/ORIFICE COMPARISON CHART | 50 |



Before installing the Xtreme Gun and start-up, carefully read all the technical and safety documentation included in this manual. Pay special attention to the information in order to know and understand the operation and the conditions of use of the Xtreme Gun. All of the information is aimed at improving user safety and avoiding possible breakdowns from the incorrect use of the Xtreme Gun.

WARRANTY

Polyurethane Machinery Corporation (hereinafter “PMC”) provides this **LIMITED WARRANTY** (hereinafter “Warranty”) to the original purchaser (hereinafter “Customer”) covering this equipment and the original PMC manufactured accessories delivered with the equipment (hereinafter “Product”) against defects in material or workmanship of the Product (hereinafter “Defect” or “Defective”) for a period of one (1) year from the date of first purchase as shown on the original PMC invoice (hereinafter “Warranty Period”).

If during the Warranty Period under normal use, the Product is suspected by Customer to be Defective in material or workmanship, it is Customer’s responsibility to contact PMC and return the Product to PMC as directed by PMC, freight prepaid. If PMC determines that the Product is Defective and that such Defect is covered by this Warranty, PMC will credit Customer for the reasonable freight charges incurred by Customer in returning the Defective Product to PMC, and PMC (or its authorized agent) will, at PMC’s option, repair or replace the Product, subject to the following:

Original Invoice: The original invoice must be kept as proof of the date of first sale and the Product serial number. The Warranty does not cover any Product if the Original Invoice appears to have been modified or altered, or when the serial number on the Product appears to have been altered or defaced.

Product Maintenance: It is the Customer’s responsibility to maintain the Product properly. See your maintenance schedule and owner’s manual for details. The Warranty does not cover an improperly maintained Product.

Non-PMC Components and Accessories: Non-PMC manufactured components and accessories that are used in the operation of the Product are not covered by this Warranty. Such components and accessories shall be subject to the warranty offered to the Customer, if any, by the original manufacturer of such component or accessory.

Other Warranty Exclusions: The Warranty does not cover any Product that PMC determines has been damaged or fails to operate properly due to misuse, negligence, abuse, carelessness, neglect, or accident. By way of example only, this includes:

- Normal wear and tear.
- Improper or unauthorized installation, repair, alteration, adjustment or modification of the Product.
- Use of heating devices, pumping equipment, dispensers, or other parts or accessories with the Product that have not been approved or manufactured by PMC.
- Failure to follow the operating instructions and recommendations provided by PMC may cause loss or damage to personnel, equipment, or work area.
- Fire, flood, “acts of God,” or other contingencies beyond the control of PMC.



THE WARRANTY DESCRIBED HEREIN IS THE EXCLUSIVE REMEDY FOR THE CUSTOMER AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS, IMPLIED, STATUTORY OR OTHERWISE, AND THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND ALL OTHER WARRANTIES ARE HEREBY DISCLAIMED. TO THE FULLEST EXTENT PERMITTED BY LAW, PMC SHALL NOT BE RESPONSIBLE, WHETHER BASED IN CONTRACT, TORT (INCLUDING, WITHOUT LIMITATION, NEGLIGENCE), WARRANTY OR ANY OTHER LEGAL OR EQUITABLE GROUNDS, FOR ANY CONSEQUENTIAL, INDIRECT, INCIDENTAL, LOST PROFITS, SPECIAL, PUNITIVE OR EXEMPLARY DAMAGES, WHETHER TO PERSON OR PROPERTY, ARISING FROM OR RELATING TO THE PRODUCT, EVEN IF PMC HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH LOSSES OR DAMAGES.

Non-Warranty Service by PMC: If PMC determines that the suspected Defect of the Product is not covered by this Warranty, disposition of the Product will be made pursuant to the terms and conditions of PMC's written estimate on a time and materials basis.

Continuing Warranty for Products Repaired or Replaced under Warranty: Following the repair or replacement of a Product covered by this Warranty, such Product will continue to be subject to the original Warranty for the remainder of original Warranty Period or for three (3) months from the repair or replacement date, whichever is longer.

No Rights Implied: Nothing in the sale, lease or rental of any Product by PMC shall be construed to grant any right, interest or license in or under any patent, trademark, copyright, trade secret or other proprietary right or material owned by anyone; nor does PMC encourage the infringement of same.

Exclusive Warranty: This writing is the final, complete, and exclusive expression of the Warranty covering the Product. Any statements made by PMC, its employees or agents that differ from the terms of this Warranty shall have no effect. It is expressly understood that Customer's acceptance of this Warranty, by performance or otherwise, is upon and subject solely to the terms and conditions hereof, and any additional or different terms and conditions proposed or expressed by Customer or anyone, whether in writing or otherwise, are null and void unless specifically agreed to in writing by an Officer of PMC.

SAFETY AND HANDLING

This chapter contains important information on the safety, handling and use of your Xtreme Gun.



Before installing the Xtreme Gun and start-up, carefully read all the technical and safety documentation included in this manual. Pay special attention to the information in order to know and understand the operation and the conditions of use of the Xtreme Gun. All of the information is aimed at improving user safety and avoiding possible breakdowns from the incorrect use of the Xtreme Gun.

WARNING! Presents information to alert of a situation that might cause serious injuries if the instructions are not followed.

CAUTION! Presents information that indicates how to avoid damage to the Xtreme Gun or how to avoid a situation that could cause injuries.

NOTE! Is relevant information of a procedure being carried out.

Careful study of this Manual will enable the operator to know the characteristics of the Gun and the operating procedures. By following the instructions and recommendations contained, you will reduce the potential risk of accidents in the installation, use or maintenance of the Xtreme Gun; you will provide a better opportunity for incident-free operation for a longer time, greater productivity and the possibility of detecting and resolving problems fast and simply.

Keep this Service Manual for future reference to useful information. If you lose this Manual, ask for a new copy from your PMC Service Center or go to the company website (www.polymacusa.com).

The Xtreme Gun has been designed and built for the application of polyurea chemical systems, polyurethane foam chemical systems and some two-component epoxy systems.



WARNING! The design and configuration of the Xtreme Gun does not allow its use in potentially explosive atmospheres or exceeding the pressure and temperature limits described in the Technical Specifications of this Manual to be exceeded.

Always use liquids and solvents that are compatible with the Xtreme Gun. If in doubt, consult **PMC** Technical Service.

When working with the Xtreme Gun, it is recommended that the operator wear suitable clothing and elements of personal protection, including, without limitation, gloves, protective goggles, safety footwear and face masks. Use breathing equipment when working with the Gun in enclosed spaces or in areas with insufficient ventilation. The introduction and follow-up of safety measures must not be limited to those described in this Manual. Before beginning to work with the Gun, a comprehensive analysis must be made of the risks derived from the products to be dispensed, the type of application and the working environment.



To prevent possible injury caused by incorrect handling of the materials and solvents used in the process, carefully read the Safety Data Sheet (SDS) provided by your supplier.



To avoid damage caused by the impact of pressurized fluids, do not open any connection or perform maintenance work on components subject to pressure until the pressure has been completely eliminated.



Use suitable protection when operating, maintaining or being present in the area where the equipment is functioning. This includes, but is not limited to, the use of protective goggles, gloves, shoes and safety clothing and breathing equipment.

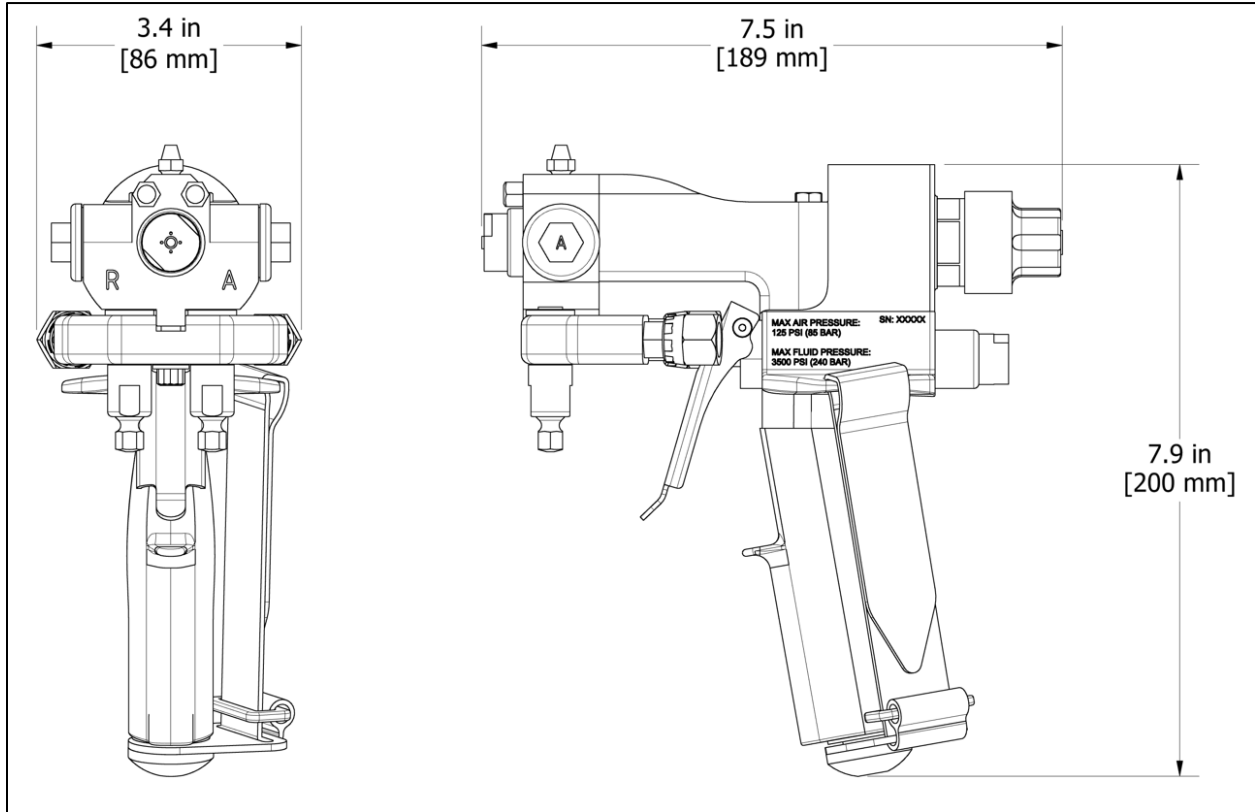


The equipment includes components that reach high temperatures and can cause burns. Hot parts of the equipment must not be handled or touched until they have cooled completely.



The equipment sprays high pressure fluids that can lead to fluid being injected under the skin or eyes. Severe injury could be incurred. Proper personal protective equipment should be used in conjunction with training and situational awareness of all personnel on the job.

CHARACTERISTICS

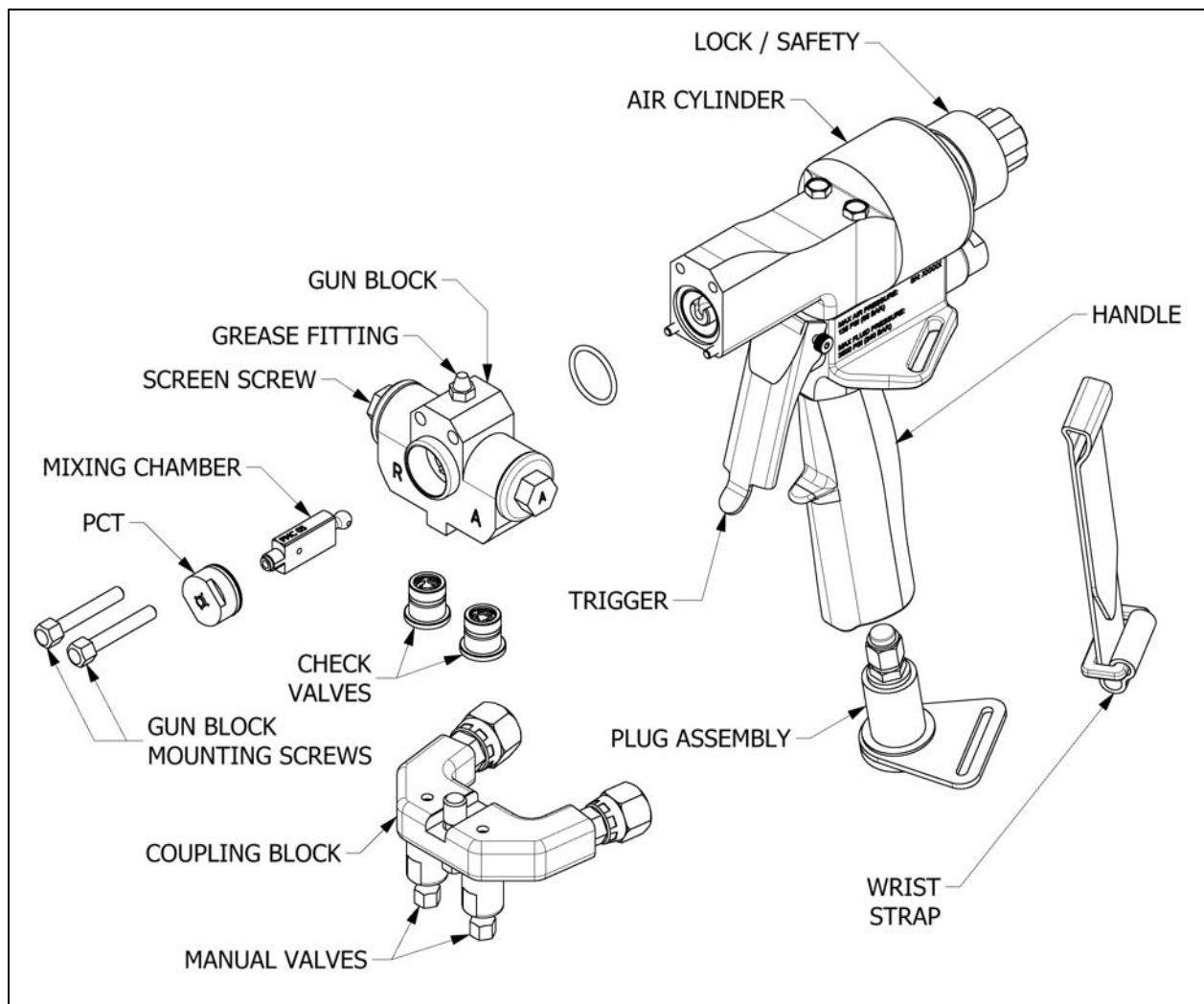


TECHNICAL SPECIFICATIONS

| | |
|--|--------------------------|
| Maximum Working Pressure: | 3,500 psi (245 Bar) |
| Air Pressure: | 90-125 psi (6.2-8.6 Bar) |
| Maximum Output (1:1 ratio): | 50 lb/min (22.7 L/min) |
| Minimum Output (1:1 ratio): | 3.3 lb/min (1.55 L/min) |
| Opening Force @ 110 psi (8 Bar): | 200 lb (91 kg) |
| Closing Force @ 110 psi (8 Bar): | 200 lb (91 kg) |
| Weight (Not including Coupling Block): | 2.2 lbs (1.1 kg) |
| Weight (Including Coupling Block): | 2.9 lbs (1.4 kg) |

GENERAL DESCRIPTION

For better knowledge of the Xtreme Gun, the main components and their description are shown. For a more precise identification, see the Parts Identification section.





INSTALLATION AND START UP

CAUTION! When working with the Xtreme Gun or performing maintenance work, wear suitable safety protection in accordance with the recommendations and specifications provided by the product suppliers.

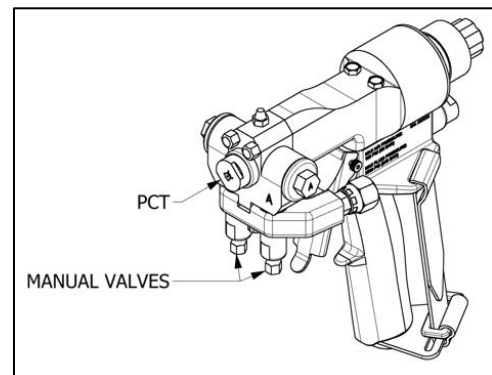
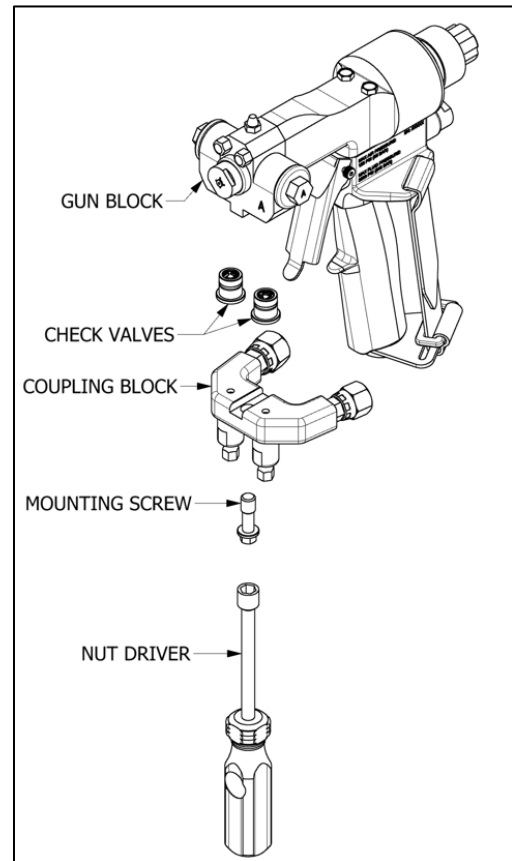
1. Install **Coupling Block** to the hoses.
2. Ensure the **Manual Valves** are **CLOSED** by turning them to the full clockwise position.

CAUTION! Excessive force closing or opening the Manual Valves may result in damage to the Manual Valves and/or Coupling Block.

3. Set the **Gun Lock** to the **LOCKED** position.
4. Ensure **Check Valve** Assemblies are properly installed in the Gun Block.
5. Connect the **Coupling Block** to the **Gun Block** using the **Nut Driver** provided (Pg. 39). Tighten **Coupling Block** until there is a hand tight seal.
6. Connect the air supply with 90 to 125 psi (6.2 to 8.6 bar) to the gun.

NOTE! The material delivery hoses are color coded Red and Blue. The Red corresponds to the Isocyanate (A) and the Blue to the Polyol (R). To avoid connection errors, the (A) and (R) hoses have connections with different sizes to avoid incorrect connections. [Set the **Gun Lock** to the **OPEN** position.]

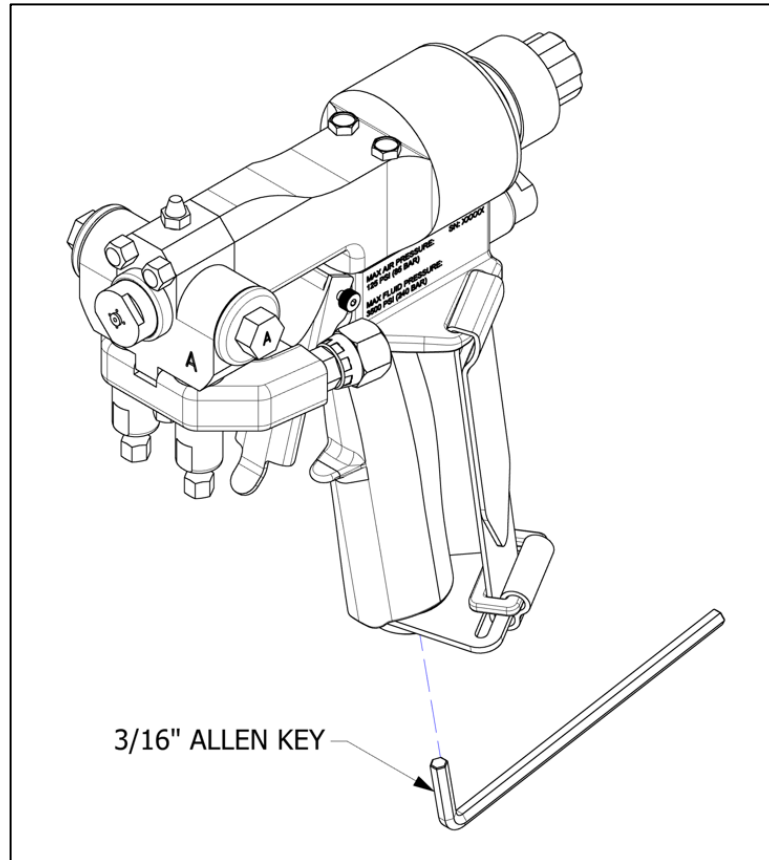
7. Pull the **Trigger** several times to check for correct movement of the **Mixing Chamber** and **PCT**.
8. Ensure the Proportioner and supply system are in the ready position and the material pressures and temperatures are set as recommended by the chemical supplier (see Machine Service Manual).
9. **OPEN** each **Manual Valve** by turning three (3) full turns counter clockwise.
10. **Perform a test spray.**





EXPANSION PLUG OPERATION

1. Use a 3/16" Allen Key (P/N 202768 in Tool Kit) to tighten the screw in the Expansion Plug Assembly in the bottom of the XTREME handle.



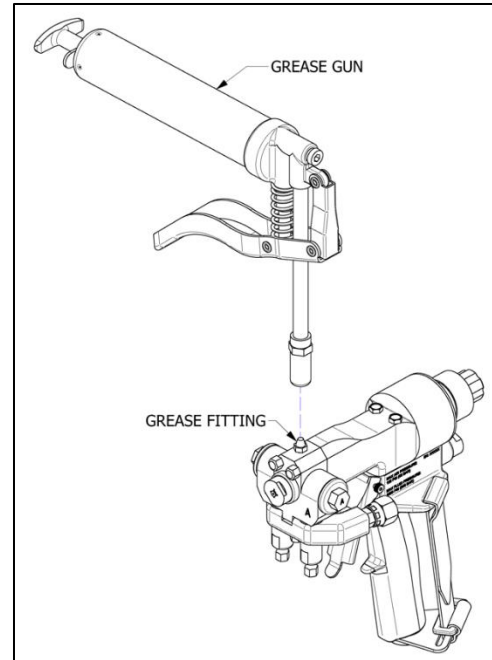
2. The serrated nut will compress the rubber segment within the handle and keep the Expansion Plug Assembly securely fastened.

SHUTDOWN PROCEDURES

1. CLOSE the **Manual Valves** by turning them to the full clockwise position.

CAUTION! *Excessive force closing or opening Manual Valves may result in damage to the Manual Valves and/or Coupling Block.*

2. With the purge air on, use the supplied **Grease Gun** (Pg. 39) to lubricate the **Mixing Chamber** through the **Grease Fitting** until a fine mist of grease is sprayed from the gun (Pg. 49 for Grease Gun Assembly Instructions). This action will help prevent Isocyanate from crystallizing on the mixing chamber which may cause damage to the internal parts.



NOTE! *The injection of grease supplied with the Gun at the end of the day will minimize maintenance time and can eliminate the need to remove the Mixing Chamber each day to clean it. Use of grease with high moisture content will not achieve the desired results. PMC Grease is recommended. Use of incorrect grease will cause blockage in the mixing chamber.*

3. Disconnect the air supply.

LOSS OF AIR PRESSURE/EMERGENCY SHUT-OFF

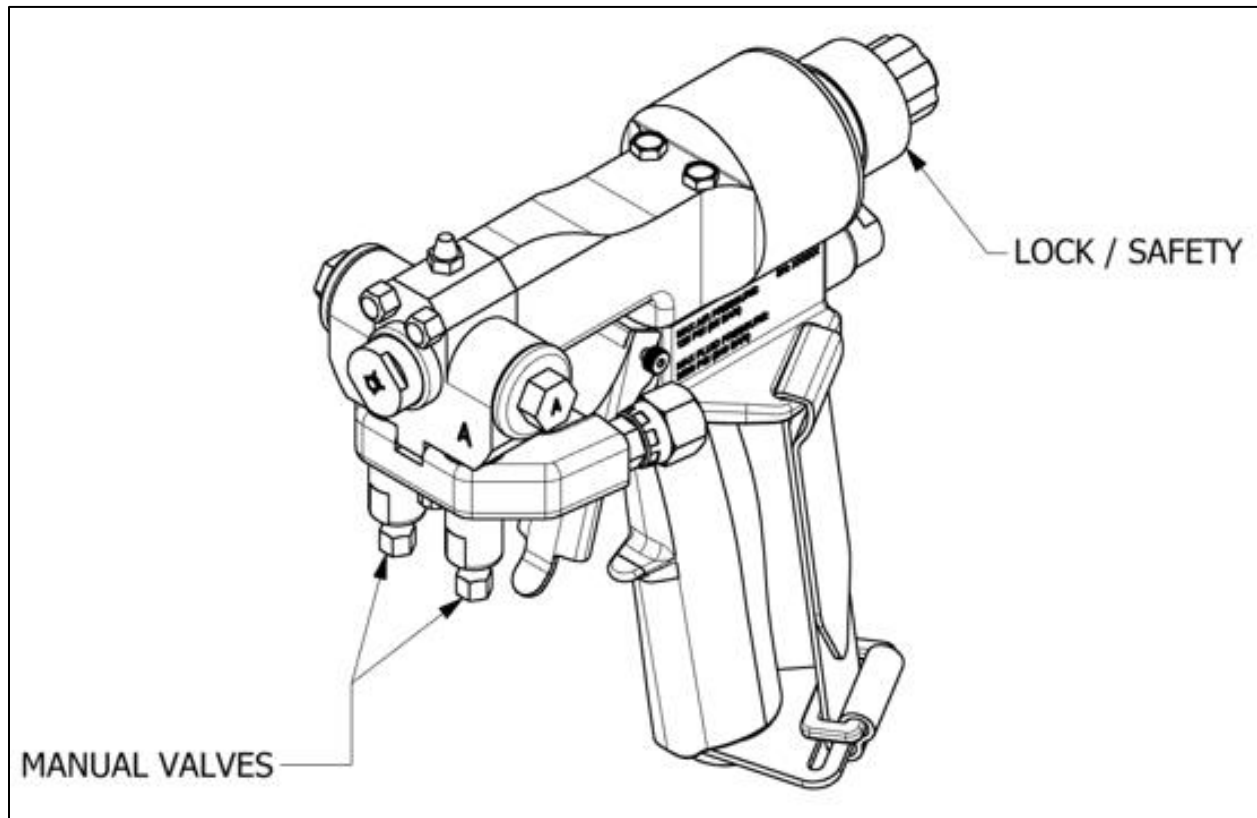
1. **SHUT OFF** air supply to gun.
2. Using the palm of your hand, push in on the **Gun Lock** and rotate clockwise to set it to the **LOCKED** position.
3. **CLOSE** each **Manual Valve**.

CAUTION! *Excessive force closing or opening Manual Valves may result in damage to the Manual Valves and/or Coupling Block.*



MAINTENANCE

To obtain maximum performance from your Xtreme Gun, it is necessary to periodically perform certain maintenance operations.



WARNING! Before proceeding with any maintenance work on the Xtreme Gun, trigger the gun to remove internal material pressure, ensure the Manual Valves are **CLOSED**, ensure the Gun Lock is in the **LOCKED** position, and **SHUT OFF/DISCONNECT** the air supply. It is recommended to remove the Gun from the Coupling Block.



To prevent possible injury caused by incorrect handling of the materials and solvents used in the process, carefully read the Safety Data Sheet (SDS) provided by your supplier.



To avoid damage caused by the impact of pressurized fluids, do not open any connection or perform maintenance work on components subject to pressure until the pressure has been completely eliminated.



Use suitable protection when operating, maintaining or being present in the area where the equipment is functioning. This includes, but is not limited to, the use of protective goggles, gloves, shoes and safety clothing and breathing equipment.



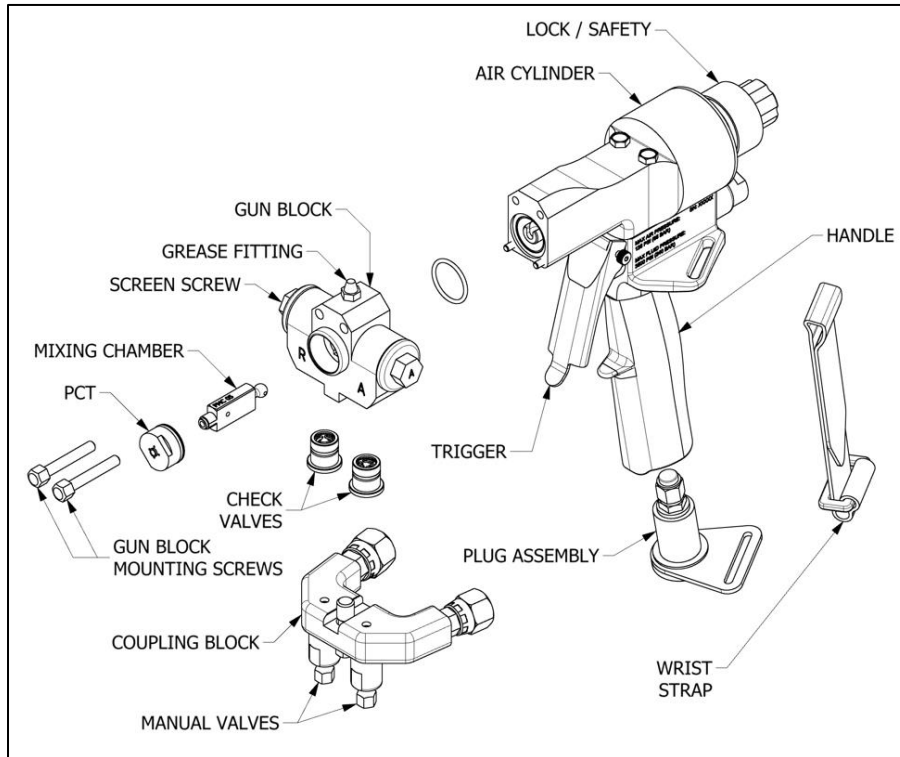
The equipment includes components that reach high temperatures and can cause burns. Hot parts of the equipment must not be handled or touched until they have cooled completely.



The equipment sprays high pressure fluids that can lead to fluid being injected under the skin or eyes. Severe injury could be incurred. Proper personal protective equipment should be used in conjunction with training and situational awareness of all personnel on the job.



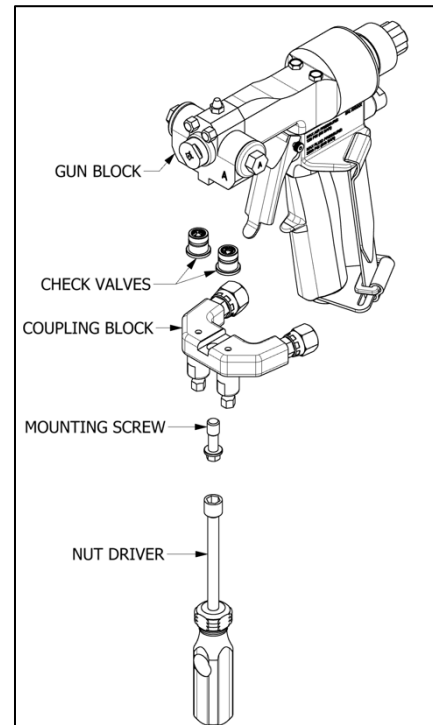
GUN BLOCK AND MIXING CHAMBER REMOVAL



1. **CLOSE** the **Manual Valves** by turning them to the full clockwise position.

CAUTION! Excessive force opening or closing Manual Valves may result in damage to the Manual Valves and/or Coupling Block.

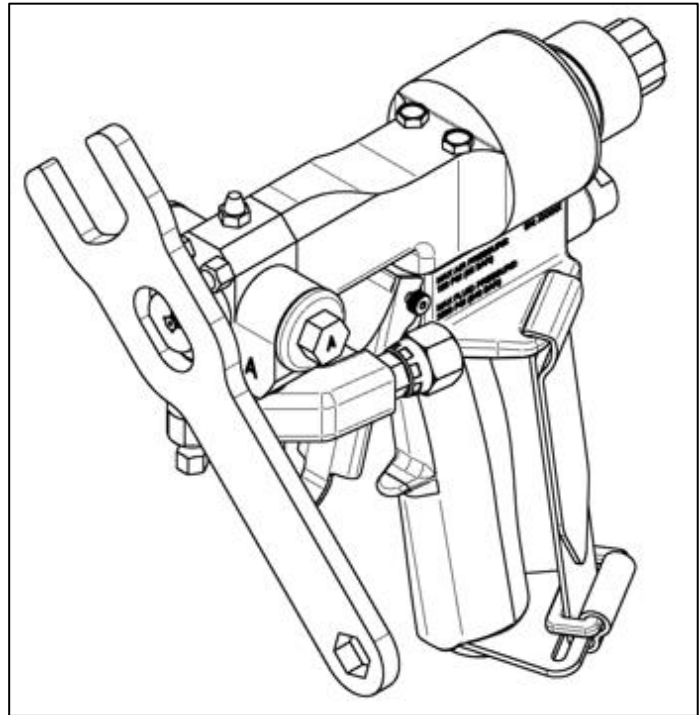
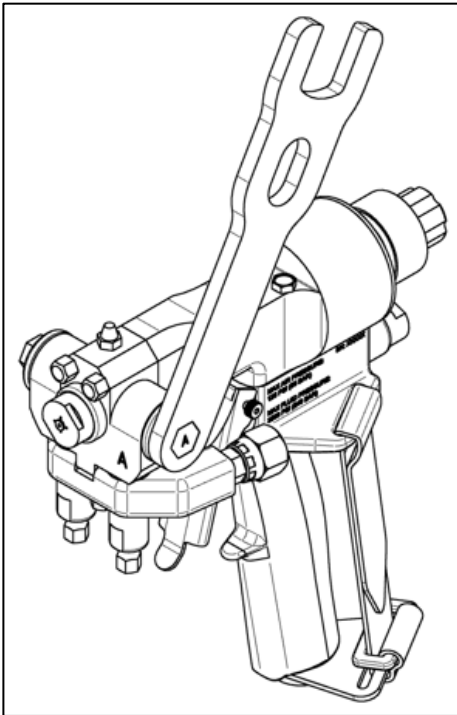
2. Point the gun over a waste container and pull the **Trigger** to relieve pressure.
3. Using the **Nut Driver** provided (Pg. 39), remove the **Mounting Screw** and disconnect the gun from the **Coupling Block**.
4. Pump grease through the **Gun Block** to remove any residue using the grease gun supplied (Pg. 43).
5. Shut off air to the gun.
6. Using the **Wrench** provided (Pg. 39) or a 1/2" wrench, loosen or remove both **Screen Screws** to facilitate easy removal of the **Mixing Chamber**, as shown below.





7. Loosen the PCT, but do not remove.
8. Using the Nut Driver (Pg. 39) provided, remove the gun block mounting screws (Pg 6).
9. Disconnect the Gun Block from the Cylinder.
10. Remove the Mixing Chamber and PCT from the Gun Block.
11. Clean or replace the **Mixing Chamber** as required.
12. When reassembling in reverse order, it is recommended to screw the **PCT** onto the **Mixing Chamber** first, then insert the **Mixing Chamber** into the front of the **Gun Block**. This helps to reduce wear on the **PCT** O-ring.

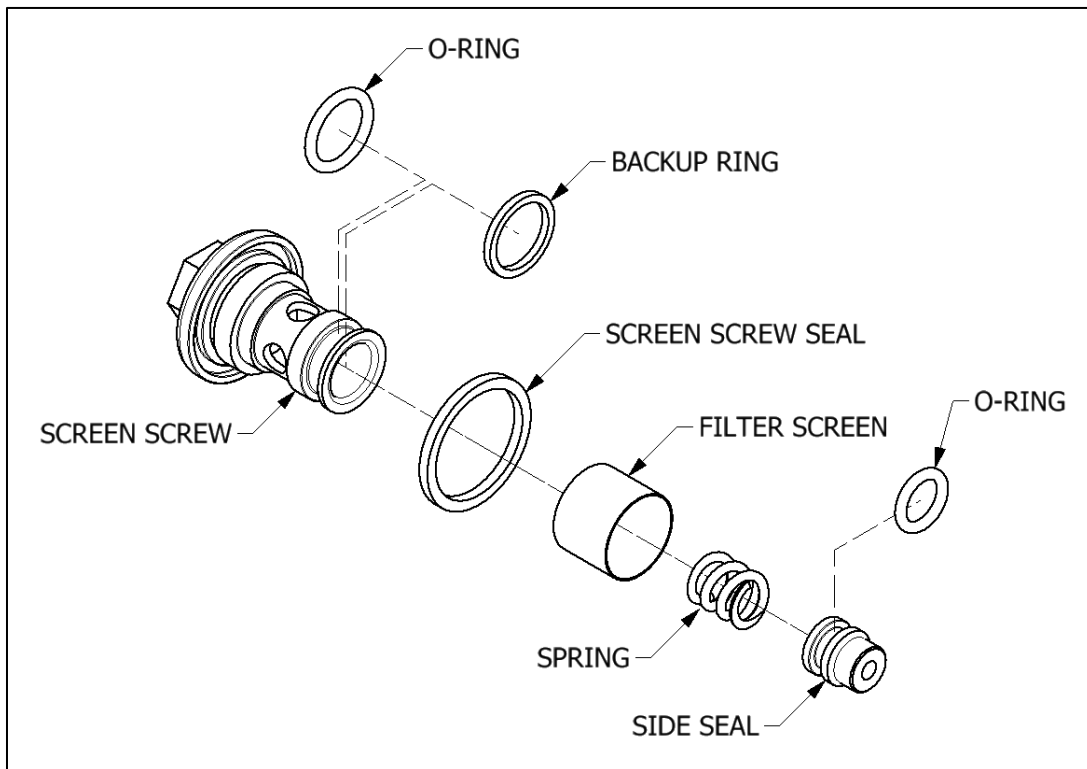
NOTE! A small amount of PMC grease applied to the Mixing Chamber and Side Seals upon assembly is recommended.



CAUTION! Use wooden or plastic tools or a brass brush for cleaning. Do not use metal or abrasive tools that can scratch or damage the contact surfaces.



SCREEN SCREW AND COMPONENT MAINTENANCE



CAUTION! To avoid possible contamination by the residual chemical inside the Gun do not interchange the Isocyanate (A) parts with the Polyol (R) parts. The Isocyanate (A) side is identified with an (A) on the Screen Screw Head and the Polyol (R) side is marked with an (R) on the Screen Screw Head. The Gun Block is also marked with (A) and (R) designation.

1. CLOSE the Manual Valves by turning them to the full clockwise position.

CAUTION! Excessive force opening or closing Manual Valves may result in damage to the Manual Valves and/or Coupling Block.

2. Point the gun over a waste container and pull the **Trigger** to relieve pressure.
3. Using the Nut Driver provided (Pg. 39), remove the Coupling Block from the Gun Block.
4. Flush the gun block to remove any residue. Use the recommended Flush Tank (Pg. 43)
5. **SHUT OFF** air supply to the gun.
6. Set the **Gun Lock** to the **LOCKED** position.



7. Use the **Wrench** provided (Pg. 39) or a 1/2" wrench to remove the **Screen Screw**.
8. To clean or replace the **Screens**, remove the larger **O-Ring** and **Back Up Ring**.
9. Remove the **Side Seal** and **Spring** from the **Screen Screw**. Inspect all components and O-rings. Clean or replace as required.
10. Inspect for damage and apply PMC lubrication to all O-rings and threads and reassemble in reverse order.
11. The gun is now ready for service.

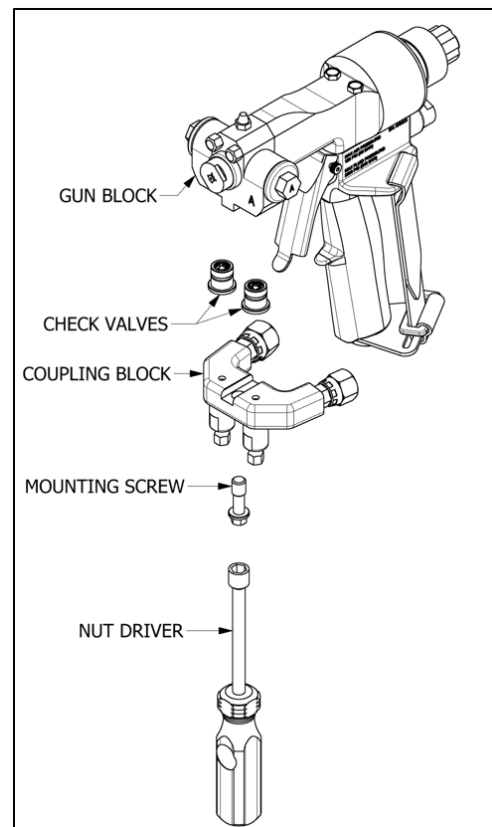
NOTE! When replacing O-rings, replace ALL O-rings included in the appropriate Kit.

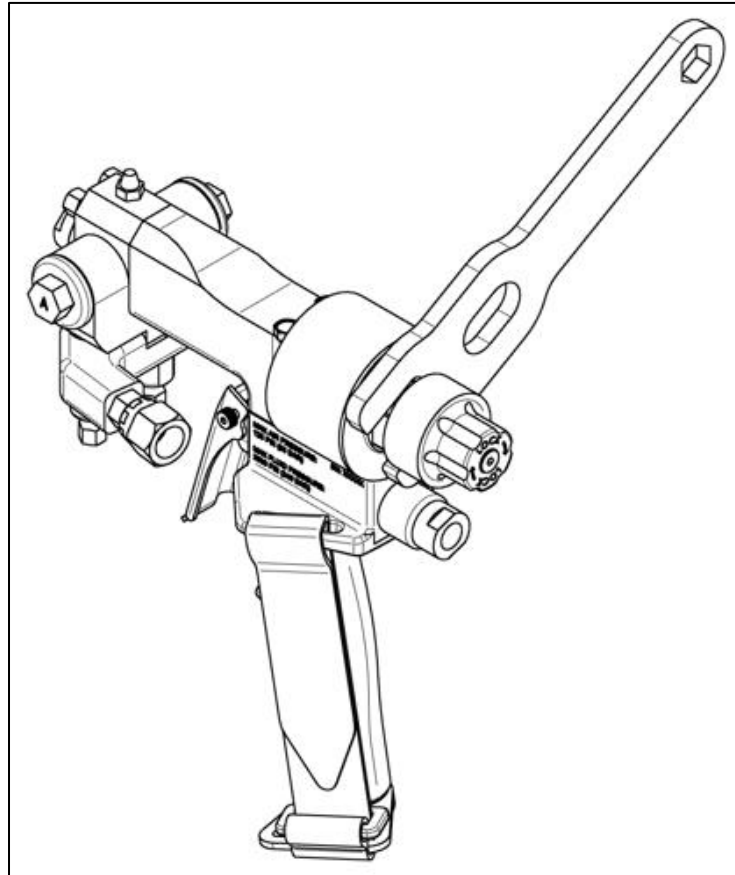
AIR CYLINDER MAINTENANCE

1. **CLOSE** the **Manual Valves** by turning them to the full clockwise position.

CAUTION! Excessive force opening or closing Manual Valves may result in damage to the Manual Valves and/or Coupling Block.

2. Point the gun over a waste container and pull the **Trigger** to relieve pressure.
3. **DISCONNECT** air supply to gun.
4. Set the **Gun Lock** to the **LOCKED** position.
5. Flush the gun block to remove any residue. Use the recommended Flush Tank (Pg. 43)
6. Loosen the **Screen Screws** using the **Wrench** provided (Pg. 39) or a 1/2" wrench.
7. Disconnect **Coupling Block** from **Gun Block** using the **Nut Driver** provided (Pg. 39).





8. Using the Nut Driver provided, remove the gun block mounting screws and disconnect the Gun Block.
9. Using the **Wrench** provided (Pg. 39) or an 11/16" Wrench, remove the **End Cap**.
10. Push on the front of the **Piston** to remove the **Piston** from the rear of the **Air Cylinder**.
11. Inspect the **O-rings** on the **Piston** and **Shaft** and replace as required.
12. Inspect the **O-ring** on the **End Cap** and replace as required.

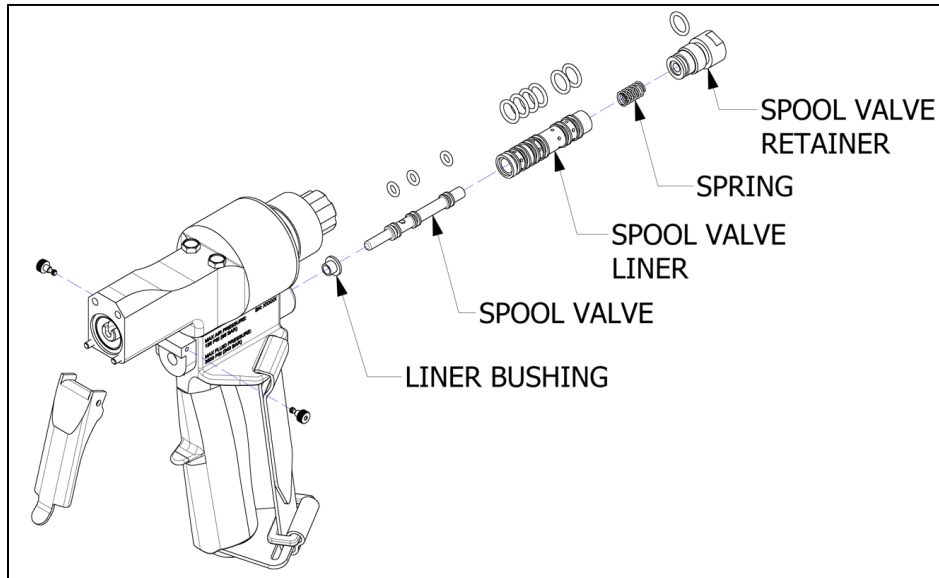
NOTE! When replacing O-rings, replace ALL O-rings included in the Rebuild Kit.

13. Coat the inside of the **Cylinder** and all **O-rings** with PMC grease to facilitate reassembly.
14. Reassemble the **Air Cylinder** in reverse order.

CAUTION! Use wooden or plastic tools or a brass brush for cleaning. Do not use metal or abrasive tools that can scratch the contact surfaces.



SPOOL VALVE MAINTENANCE



1. **CLOSE** the **Manual Valves** by turning them to the full clockwise position.

CAUTION! Excessive force opening or closing Manual Valves may result in damage to the Manual Valves and/or Coupling Block.

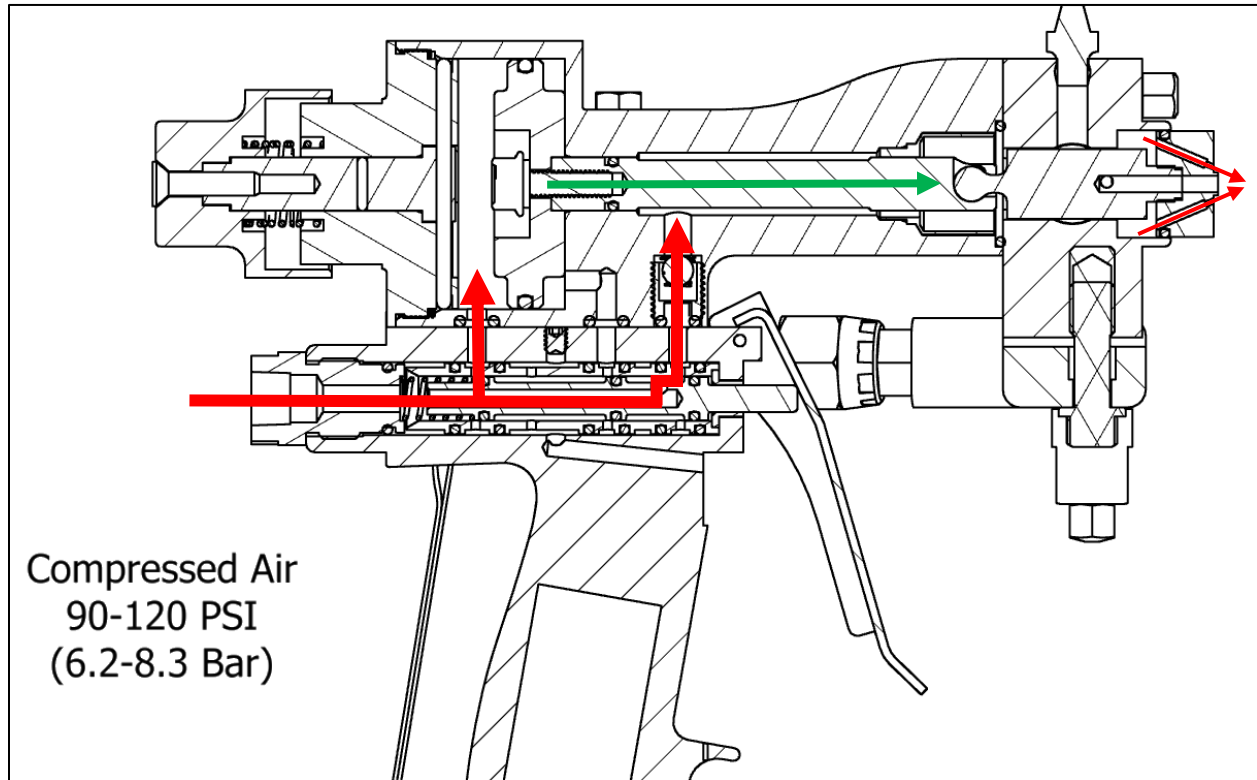
2. Set the **Gun Lock** to the **LOCKED** position.
3. **Disconnect** the air supply from the gun.
4. Use a suitable size wrench and remove the air fitting from the rear of the **Handle**.
5. Remove the **Trigger** from the assembly to access the front of the **Handle**.
6. Use the **Tool** provided (Pg. 39) and remove the **Spool Valve Retainer**.
7. Remove the **Spring**, **Spool Valve Liner**, and **Spool Valve** using the tool provided (Pg. 39), as shown below.
8. Remove and discard all **O-Rings**.
9. Replace the **O-rings** and **Spring** supplied in the Spool Valve Rebuild Kit - 202756 (page 30).

NOTE! When replacing O-rings, replace ALL O-rings included in 202756 Rebuild Kit.

Inspect, clean and/or replace all remaining assembly components. Apply a small amount of PMC grease to the inside of the manifold cavity and to the **O-rings** on the **Spool Valve** to facilitate reassembly.



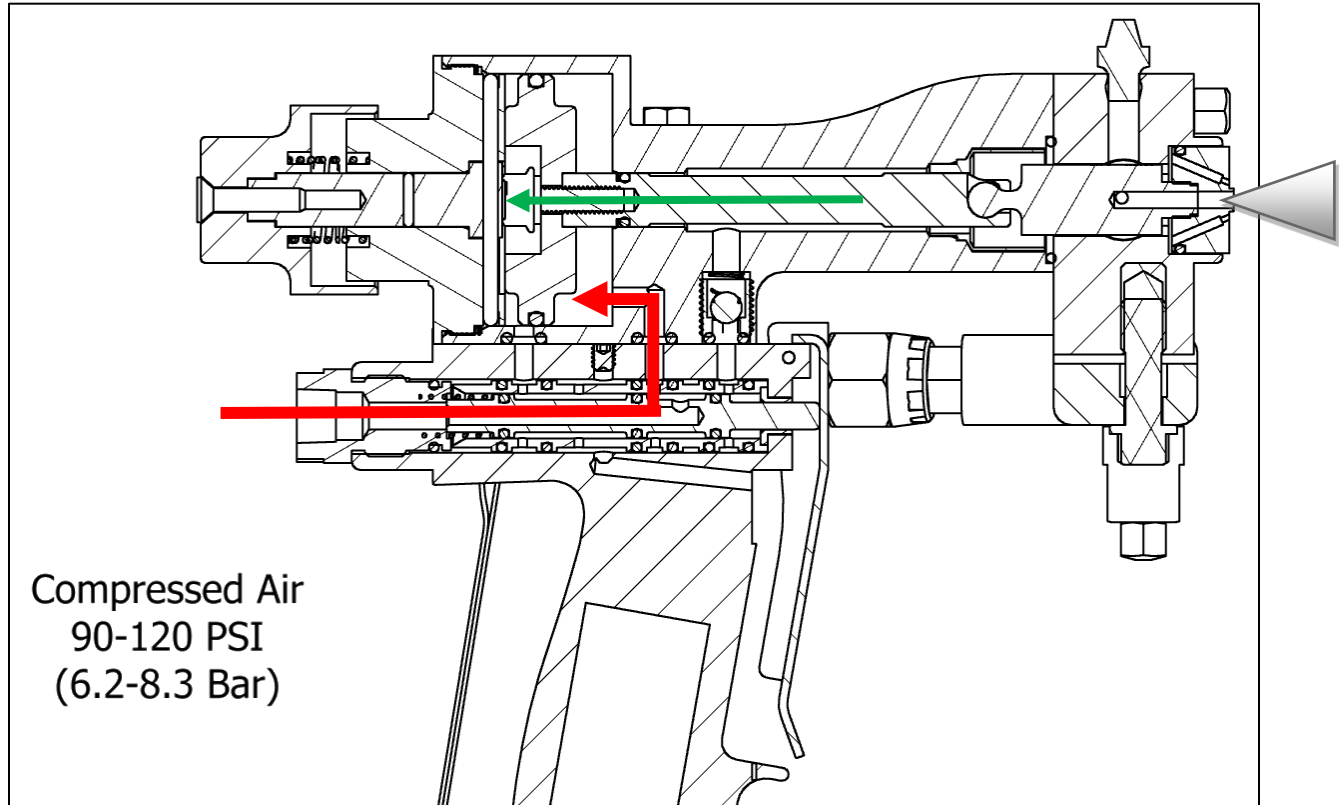
TRIGGERED OFF



1. Compressed **dry** air enters through the rear of the Gun Handle.
2. The air is directed through the spool valve and into the Rear of the Piston in the Air Cylinder, moving the Piston (and Mixing Chamber) forward to the **CLOSED** position.
3. In the **CLOSED** position, the orifices in the Mixing Chamber are **NOT** aligned with the Side Seal ports. The orifices in the Mixing Chamber are exposed to the air/grease chamber in the Gun Block.
4. Purge air passes through the Spool Valve and the Check Valve, and into the Air Cylinder and Gun Block.
5. Purge air and residual grease enter the Mixing Chamber and pass through the Mixing Chamber and PCT, expelling mixed material out of the chamber area in the process.
6. Purge air is also expelled from the PCT in a circular trajectory to keep the tip clean.



TRIGGERED ON



1. Compressed **dry air** is directed through the spool valve and into the front, filling the cavity and pushing the Piston and Chamber backwards.
2. The orifices in the Chamber are now aligned with the Side Seals and exposed to high pressure chemical.
3. High pressure chemical enters the chamber from the opposing orifices. The high-pressure chemicals mix by impingement, and the mixture then travels down the chamber and out the PCT.

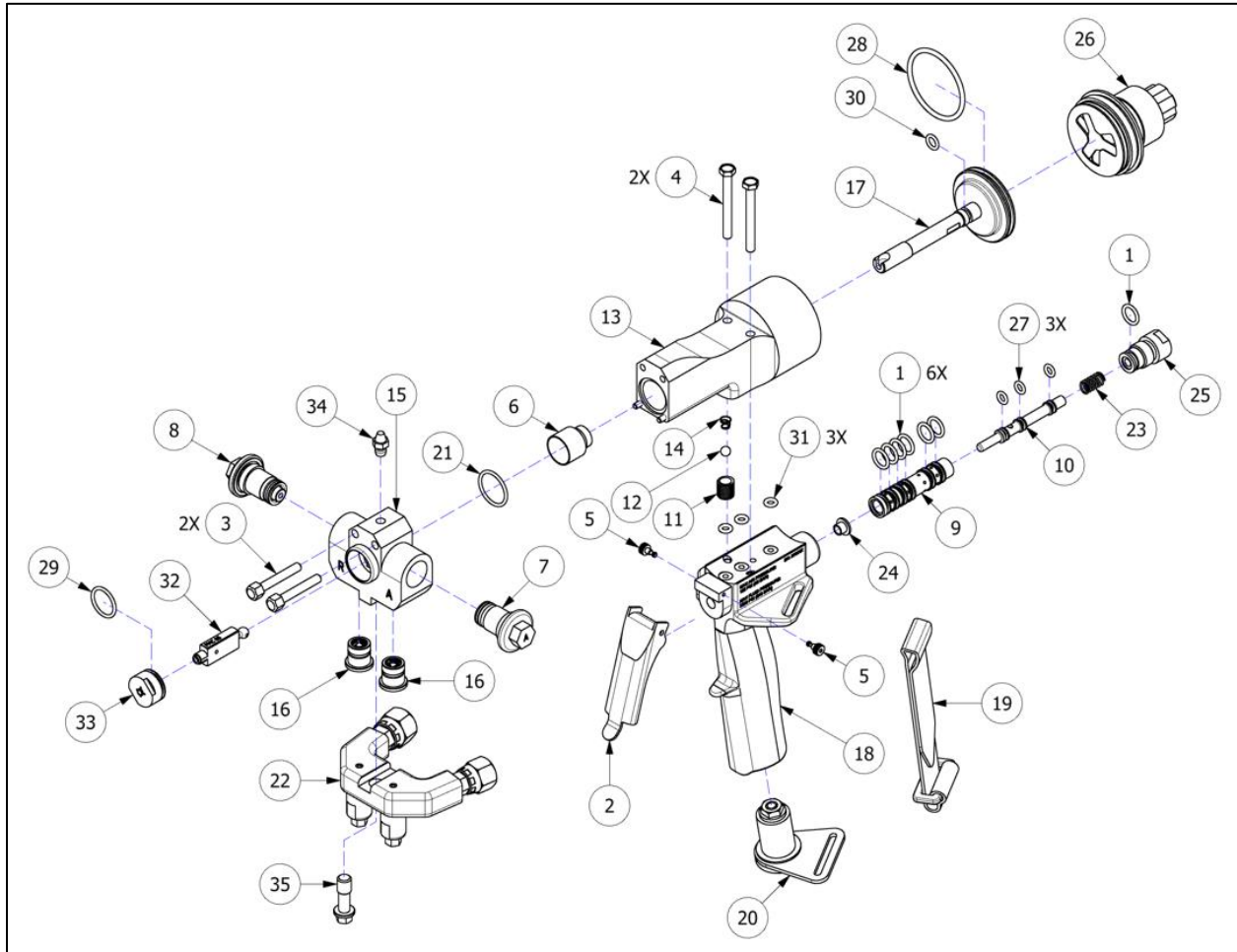
NOTE! While the trigger is pulled, the purge air is shutoff during spraying and the PCT will be retracted to the point of being flush with the front surface of the Gun Block.

TROUBLESHOOTING GUIDE

| PROBLEM | POSSIBLE CAUSE | SOLUTION |
|--|--|--|
| PCT not flush with Gun Block when Gun is triggered | Insufficient air pressure (minimum 90 psi, 6.2 bar) | Ensure 90 psi (6.2 Bar) |
| | Failed Spool Valve | Replace, see page 16 |
| | Air passages plugged | Clean, See page 19 |
| Material does not spray when Gun is triggered | Lock is in "Locked" position | Unlock gun |
| | Air supply is not on | Turn on air supply |
| | Manual Valve CLOSED | OPEN, see page 7 |
| | Mixing Chamber inlet orifices plugged | Clean, see page 12 |
| | Side Seal orifices plugged | Clean, see page 14 |
| | Check Valve plugged | Replace |
| Mixing Chamber moves slowly | Failed Spool Valve | Replace, see page 17 |
| | Insufficient air pressure (minimum 90 psi, 6.2 Bar) | Ensure 90 psi (6.2 Bar) of air pressure |
| | Piston assembly requires service | Rebuild, see page 15 |
| | Air passages plugged | Clean, see page 19 |
| Mixing Chamber moves slowly, then normally | Reacted material around Side Seals | Inspect Side Seals, Mixing Chamber and clean, see pages 12, 14 |
| Pattern deformation | Incorrect chemical temperature | See Proportioner Manual |
| | Mixing Chamber nozzle and/or PCT dirty | Inspect and clean |
| Material spray pressure imbalance | Mixing Chamber inlet orifices plugged | Clean |
| | Side Seal orifices plugged | Clean, see page 14 |
| | Dirty screens | Replace |
| | Material temperatures not as recommended by material supplier | Adjust, see Proportioner Operating Manual |
| Iso and/or Resin in Gun Air Passages | Side Seal damaged | Replace, see page 14 |
| | Mixing Chamber damaged | Replace, see page 12 |
| | Side Seal/ Screen Screw O-rings damaged | Replace, see page 14 |
| Material mist from Mixing Chamber or PCT | Side Seal damaged | Replace, see page 14 |
| | Mixing Chamber damaged | Replace, see page 12 |
| | Side Seal/Screen Screw O-rings damaged | Replace, see page 14 |
| Excessive overspray | Material temperatures and/or spray pressures not as recommended by material supplier | Adjust, see Proportioner Operating Manual |
| Buildup of material on PCT | Plugged air passages in PCT and Gun Block | Clean, see page 12 |
| Air leakage from Handle | Air Cylinder O-rings damaged | Replace, see page 29 |
| | Spool Valve Damaged | Replace, see page 16 |

PARTS IDENTIFICATION

FINAL GUN ASSEMBLY



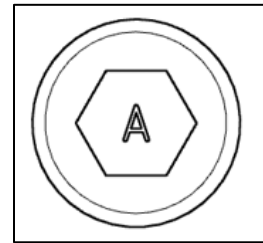
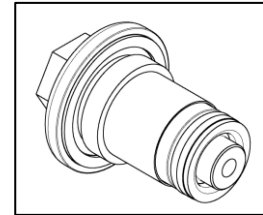
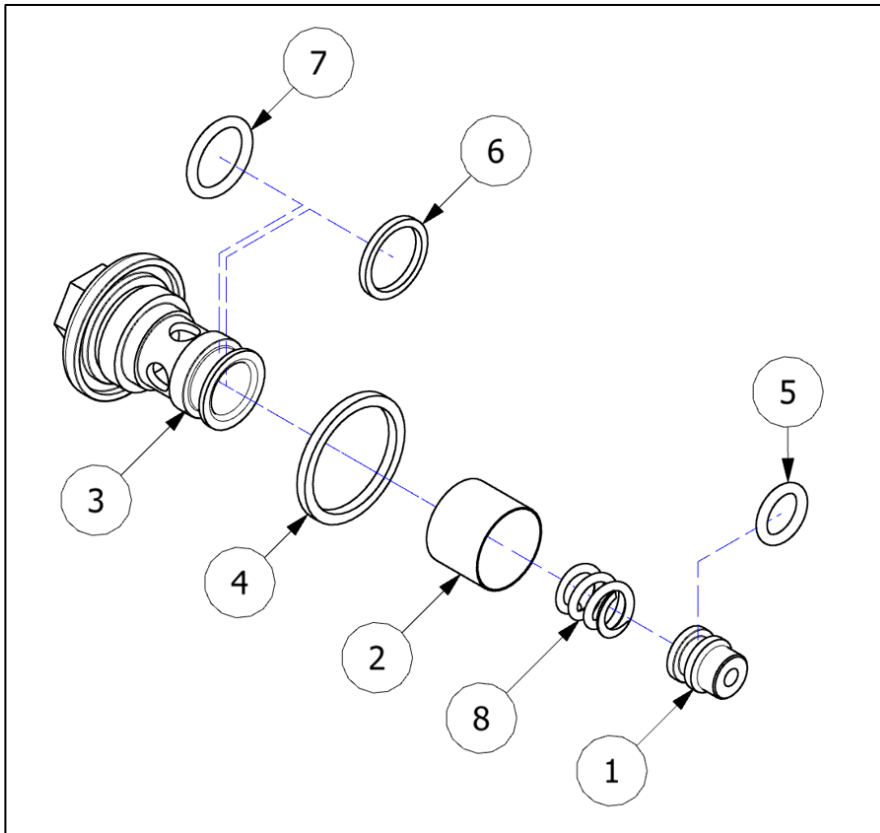
NOTE: WHEN ASSEMBLING, BE SURE TO APPLY GREASE TO **ALL** O-RINGS. THIS ENSURES GOOD PERFORMANCE AND REDUCES RISK OF GUN MALFUNCTION.



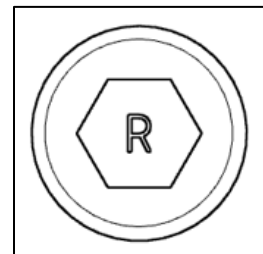
| FINAL GUN ASSEMBLY | | | |
|---------------------------|--------------------|--------------------------------|------------|
| ITEM | PART NUMBER | DESCRIPTION | QTY |
| 1 | 200513 | O-RING, VITON, 9.25X1.78mm | 7 |
| 2 | 200673 | TRIGGER, AP-3 | 1 |
| 3 | 201108 | SCREW,HEX CAP,10-32 CUSTOM | 2 |
| 4 | 201109 | HHCS, #10-24 X 1.750, ZP STL | 2 |
| 5 | 201110 | SHOULDER BOLT,1/8D,1/8L,SS | 2 |
| 6 | 201562 | BUSHING, AIR CYLINDER | 1 |
| 7 | 202409 | SCREEN SCREW ASSY, A, AP-2/3 | 1 |
| 8 | 202410 | SCREEN SCREW ASSY, R, AP-2/3 | 1 |
| 9 | 202568 | SPOOL VALVE LINER, XTREME | 1 |
| 10 | 202569 | SPOOL VALVE, XTREME | 1 |
| 11 | 202705 | SEAT, CHECK VALVE, XTREME | 1 |
| 12 | 202714 | BALL, 7/32", STL | 1 |
| 13 | 202716 | CYLINDER, PINNED, XTREME | 1 |
| 14 | 202775 | SPRING, .250" X .187" X .220", | 1 |
| 15 | 203290 | GUN BLOCK, CV, XTREME, AL | 1 |
| | 203291 | GUN BLOCK, CV, XTREME, STL | 1 |
| 16 | 203337 | CV ASSY, GUN BLOCK, XTREME | 2 |
| 17 | 203350 | ASSEMBLY, PISTON, XTREME | 1 |
| 18 | 203351 | HANDLE, ERGO, XTREME | 1 |
| 19 | 203367 | WRIST STRAP, 9", XTREME | 1 |
| 20 | 203369 | ASSEMBLY, PLUG, XTREME | 1 |
| 21 | 203373 | O-RING, -018, AFLAS | 1 |
| 22 | GU-04001 | COUPLING BLOCK ASSEMBLY | 1 |
| 23 | GU-824 | SPOOL VALVE SPRING, AP-2 | 1 |
| 24 | GU-825-2 | LINER BUSHING, AP-2 | 1 |
| 25 | GU-833 | HOSE ADAPTER, AP-2 | 1 |
| 26 | GU-844 | END CAP ASSEMBLY, AP-2/3 | 1 |
| 27 | OR-00002A | O-RING, VITON, -008 | 3 |
| 28 | OR-00026A | O-RING, VITON, -129 | 1 |
| 29 | OR-00042A | O-RING, -016, AFLAS, BLK | 1 |
| 30 | OR-00043B | O-RING, -010, AFLAS, 80D | 1 |
| 31 | OR-804 | O-RING, BUNA, 2mm X 4mm | 3 |
| 32 | RM-814-DP-SIZE | MIXING CHAMBER | 1 |
| 33 | RM-815-SIZE | PATTERN CONROL TIP (PCT) | 1 |
| 34 | TN-04186 | GREASE FITTING, 1/4-28 | 1 |
| 35 | TN-04193 | COUPLING BLOCK MOUNTING SCREW | 1 |



202409|202410: SCREEN SCREW ASSEMBLY



GU-819-A



GU-819-R

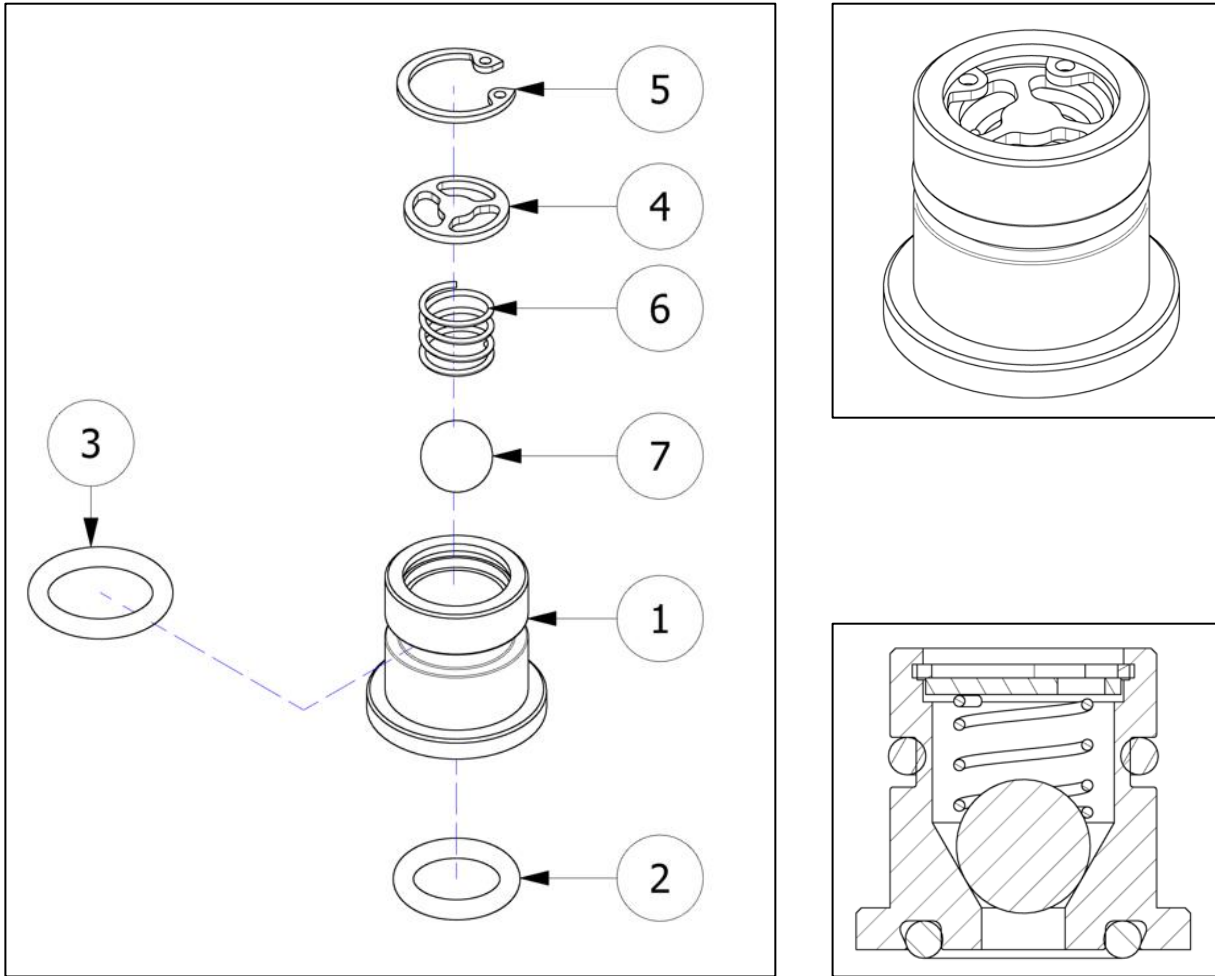
202409: SCREEN SCREW ASSEMBLY, A
202410: SCREEN SCREW ASSEMBLY, R

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|-----------------------------|-----|
| 1 | 202454 | SIDE SEAL, .125, ENGR RESIN | 1 |
| 2 | GU-818-40 | FILTER SCREEN; 40 MESH | 1 |
| | GU-818-60 | FILTER SCREEN; 60 MESH | 1 |
| | GU-818-80* | FILTER SCREEN; 80 MESH | 1 |
| 3 | GU-819-A | "A" SCREEN SCREW | 1 |
| | GU-819-R | "R" SCREEN SCREW | 1 |
| 4 | GU-04007 | SCREEN SCREW SEAL | 1 |
| 5 | OR-00043B | O-RING, AFLAS, -010 | 1 |
| 6 | OR-800 | #013 BACK UP RING | 1 |
| 7 | OR-801A | O-RING, AFLAS, -013 | 1 |
| 8 | SP-04005 | SPRING; SIDE SEAL | 1 |

*Factory standard. Additional screen sizes available for purchase separately.



203337: CHECK VALVE ASSEMBLY, GUN BLOCK



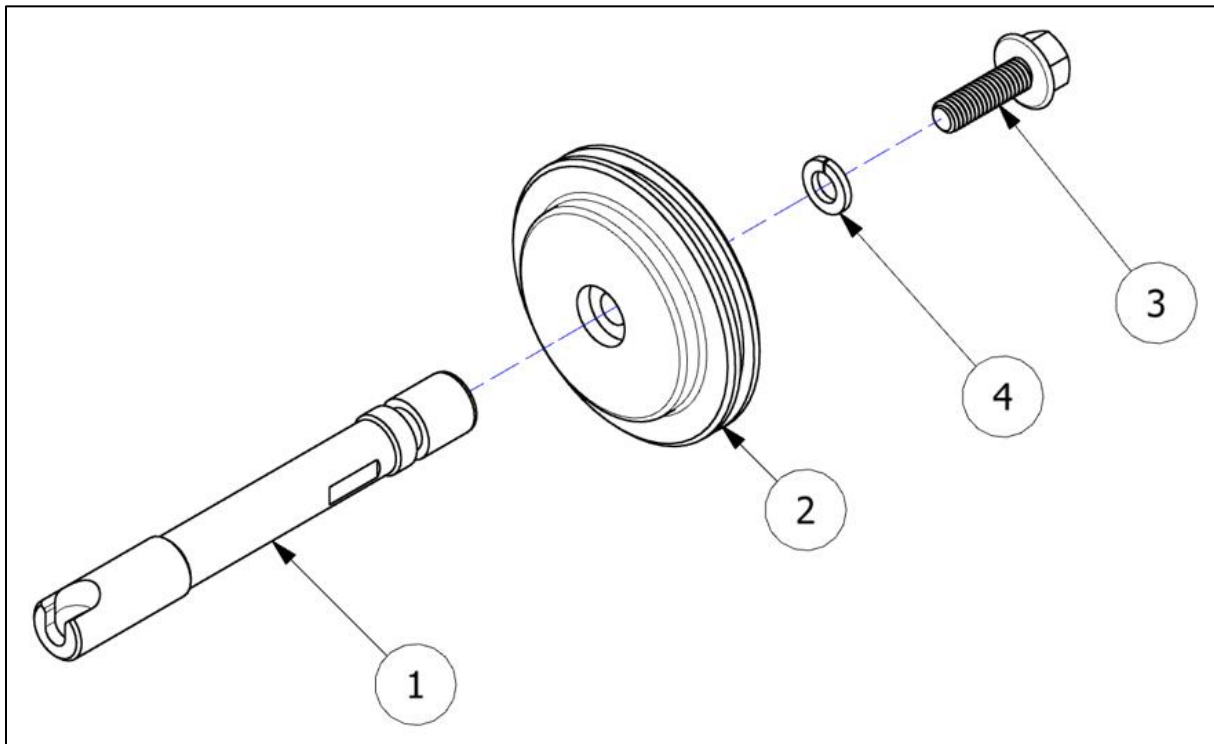
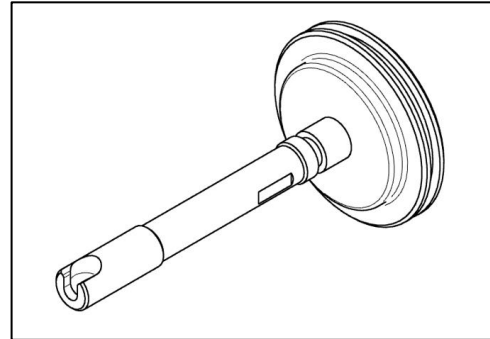
Use snap ring pliers (203374) included in tool kit for maintenance of Check Valve assemblies.

203337: CV ASSY, GUN BLOCK, XTREME

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|----------------------------------|-----|
| 1 | 203292 | CHECK VALVE SEAT, XTREME | 1 |
| 2 | 203293 | O-RING, -011, AFLAS | 1 |
| 3 | 203294 | O-RING, -012, AFLAS | 1 |
| 4 | 203328 | SP RTNR, CV, XTREME | 1 |
| 5 | 203330 | RETAINING RING, INTERNAL, 3/8 ID | 1 |
| 6 | GU-852 | CHECK VALVE SPRING, AP-2/3 | 1 |
| 7 | GU-853 | 1/4" CHECK VALVE BALL, AP-2/3 | 1 |



203350: PISTON ASSEMBLY

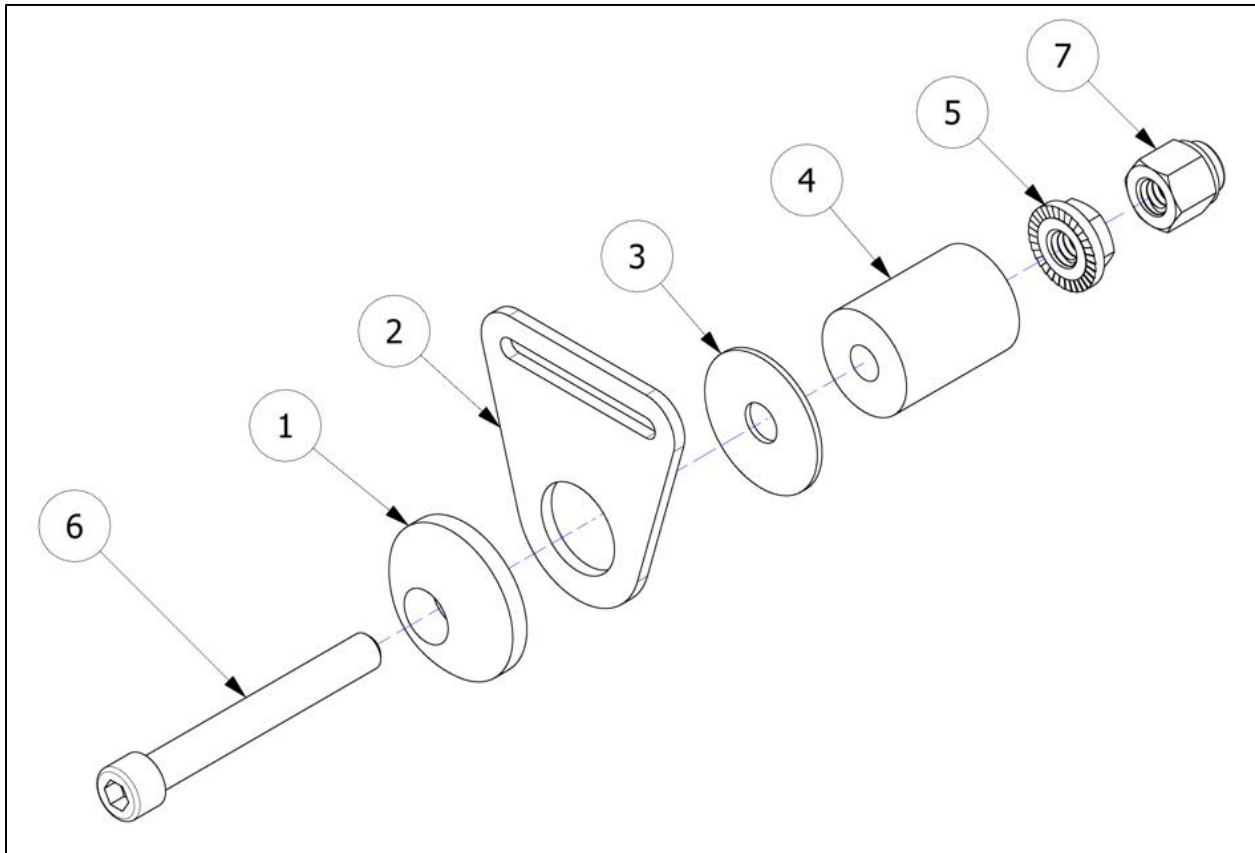
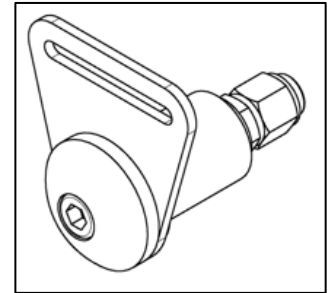


203350: PISTON ASSEMBLY, XTREME

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|--------------------------------------|-----|
| 1 | 203346 | PISTON, SHAFT, XTREME | 1 |
| 2 | 203347 | PISTON, DISK, XTREME | 1 |
| 3 | 203348 | HHCS, FLG, #10-32 x 0.625", GRD 5 ZP | 1 |
| 4 | 203349 | WASHER, LOCK, #10, ZP | 1 |



203369: EXPANSION PLUG ASSEMBLY



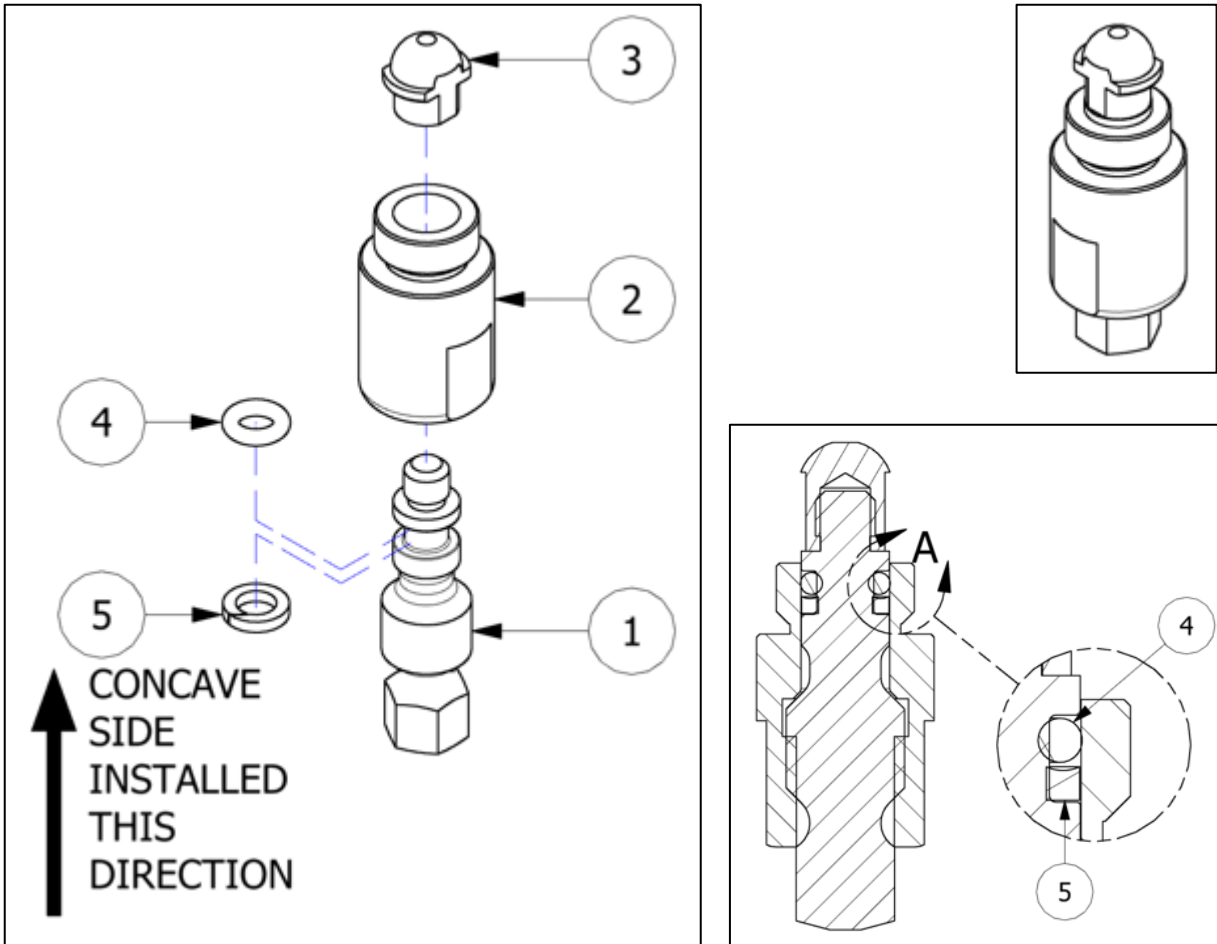
203369: EXPANSION PLUG ASSEMBLY

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|--------------------------------|-----|
| 1 | 203362 | PLUG, BASE, XTREME | 1 |
| 2 | 203363 | MTG TAB, STRAP, XTREME | 1 |
| 3 | 203364 | WASHER, FLAT, OS, 1/4, ZP | 1 |
| 4 | 203365 | RUBBER, .250 ID x .750 OD, RED | 1 |
| 5 | 203366 | NUT, SERR FLG, 1/4-20, STL | 1 |
| 6 | 203380 | SHCS, 1/4-20 x 2.000, 18-8 SS | 1 |
| 7 | 203381 | NUT, LOCK,CAP, 1/4-20, ZP STL | 1 |



GU-020: MANUAL VALVE ASSEMBLY

*See page XX for Manual Valve Software Kit



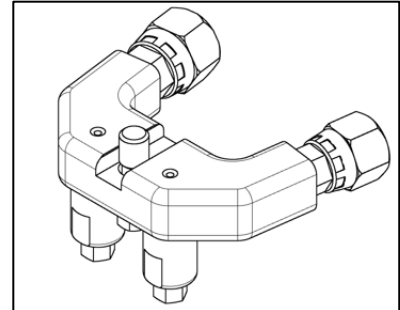
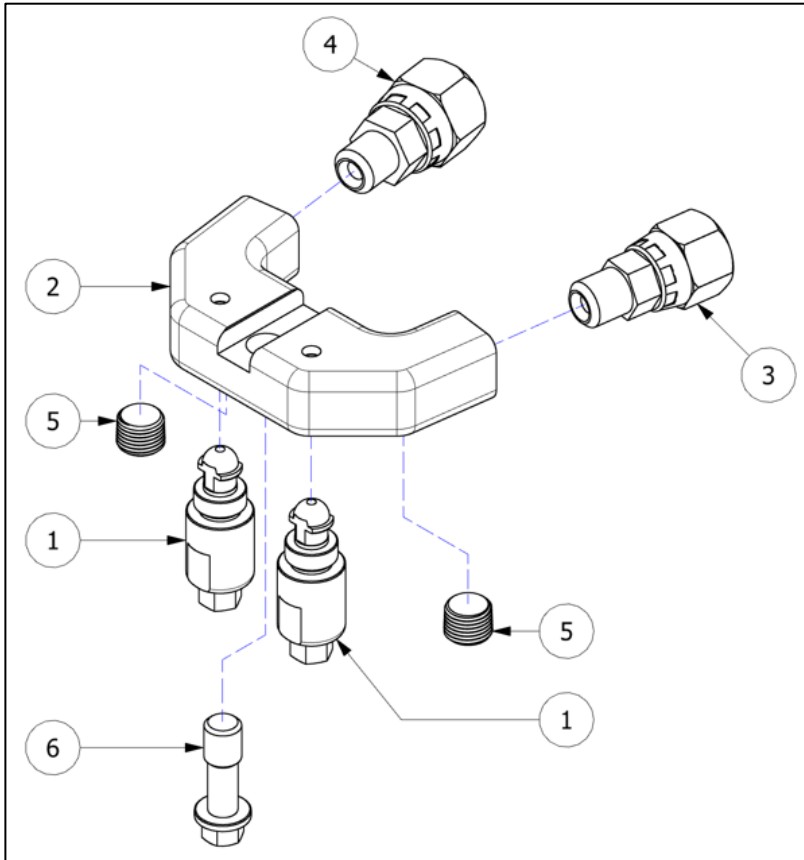
Note: Orientation of the Back-Up Ring is critical. The concave side must be aligned with the O-Ring as shown above when it is installed.

GU-020: MANUAL VALVE ASSEMBLY

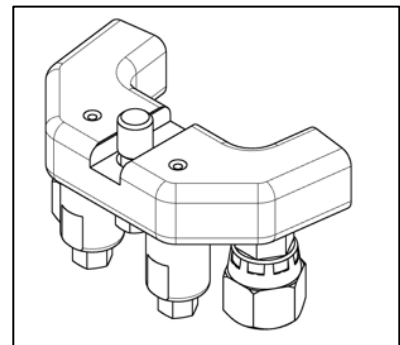
| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|------------------------------|-----|
| 1 | GU-021 | MANUAL VALVE STEM | 1 |
| 2 | GU-022 | MANUAL VALVE HOUSING | 1 |
| 3 | GU-023 | MANUAL VALVE SEAT | 1 |
| 4 | OR-015 | #007 AFLAS O-RING | 1 |
| 5 | OR-016 | 007 VITON CURVED BACKUP RING | 1 |



GU-04001: COUPLING BLOCK ASSEMBLY



STANDARD ORIENTATION



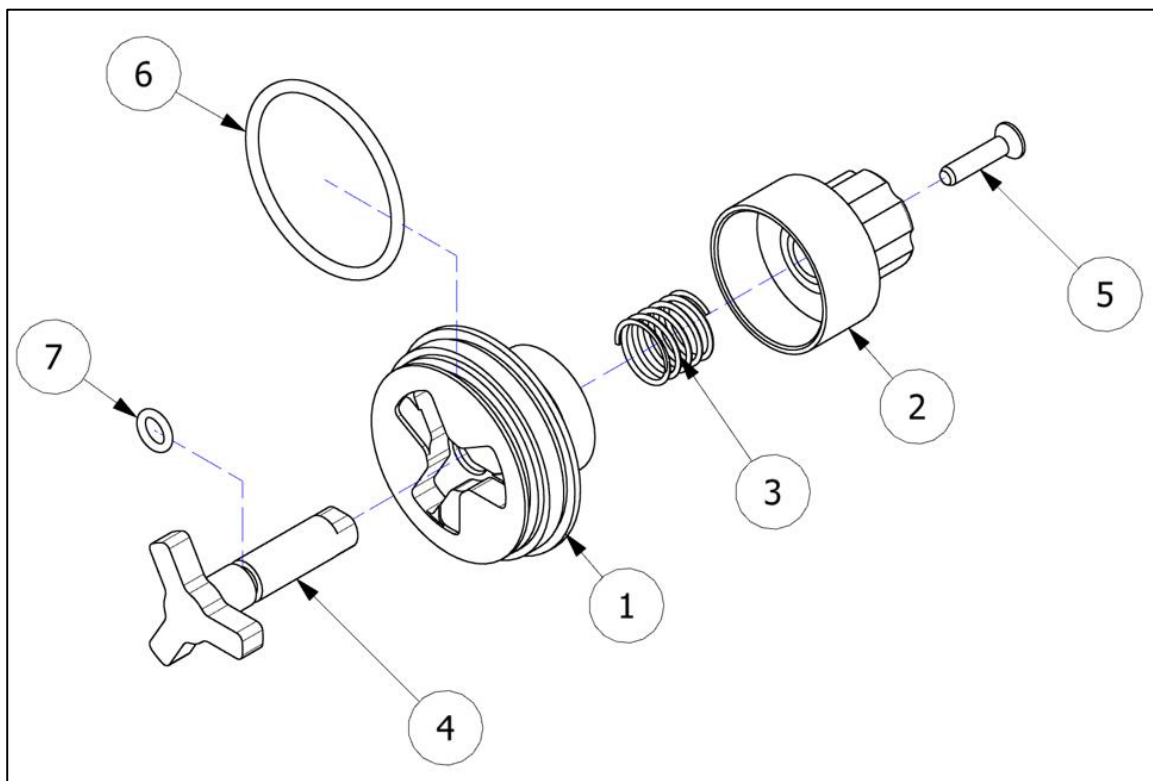
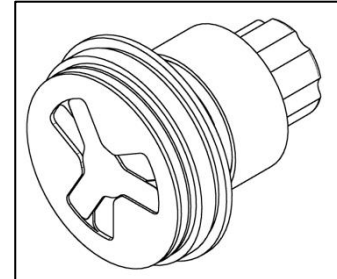
OPTIONAL ORIENTATION

GU-04001: COUPLING BLOCK ASSEMBLY

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|-------------------------------|-----|
| 1 | GU-020 | MANUAL VALVE ASSY | 2 |
| 2 | GU-04001-01 | BODY, COUPLING BLOCK | 1 |
| 3 | RA-00005A | 1/8 NPT x #5 JIC SWIVEL | 1 |
| 4 | RA-00006A | 1/8 NPT X #6 JIC SWIVEL | 1 |
| 5 | TN-04192 | PIPE PLUG, 1/8 NPT, STL | 2 |
| 6 | TN-04193 | COUPLING BLOCK MOUNTING SCREW | 1 |



GU-844: END CAP ASSEMBLY



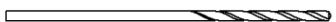



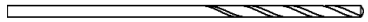









END CAP ASSEMBLY (GU-844)

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|---------------------|-----|
| 1 | GU-803 | CYLINDER END CAP | 1 |
| 2 | GU-804 | LOCK KNOB | 1 |
| 3 | GU-806 | SPRING | 1 |
| 4 | GU-807 | TWO POSITION STOP | 1 |
| 5 | GU-831 | RETAINING SCREW | 1 |
| 6 | OR-00026A | O-RING, VITON, -129 | 1 |
| 7 | OR-00043B | O-RING, AFLAS, -010 | 1 |









REBUILD KITS & SPARE PARTS







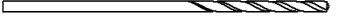

| CHAMBER KITS | | | | | |
|---------------------|--------------------|------------|---------------------------|---------------------|---|
| KIT NUMBER | PART NUMBER | QTY | DESCRIPTION (INCH) | FOR USE WITH | ILLUSTRATION |
| GU-814-DP-000 | 200476 | 1 | #63 DRILL (.0370) | MIXING NOZZLE |  |
| | GU-03031 | 1 | #70 DRILL (.0280) | MIXING CHAMBER PORT |  |
| | RM-814-DP-000 | 1 | CHAMBER #000 | - | DIAMOND PLATED |
| GU-814-DP-00 | 200477 | 1 | 1.25mm DRILL (.0492) | MIXING NOZZLE |  |
| | GU-03027 | 1 | #69 DRILL (.0292) | MIXING CHAMBER PORT |  |
| | RM-814-DP-00 | 1 | CHAMBER #00 | - | DIAMOND PLATED |
| GU-814-DP-00X | 200478 | 1 | 1.35mm DRILL (.0531) | MIXING NOZZLE |  |
| | GU-03032 | 1 | #61 DRILL (.0390) | MIXING CHAMBER PORT |  |
| | RM-814-DP-00X | 1 | CHAMBER #00X | - | DIAMOND PLATED |
| GU-814-DP-01 | 200479 | 1 | 1.45mm DRILL (.0571) | MIXING NOZZLE |  |
| | GU-03021 | 1 | #59 DRILL (.0410) | MIXING CHAMBER PORT |  |
| | RM-814-DP-01 | 1 | CHAMBER #01 | - | DIAMOND PLATED |
| GU-814-DP-01X | GU-03053 | 1 | #52 DRILL (.0635) | MIXING NOZZLE |  |
| | GU-03052 | 1 | #57 DRILL (.0430) | MIXING CHAMBER PORT |  |
| | RM-814-DP-01X | 1 | CHAMBER #01X | - | DIAMOND PLATED |
| GU-814-DP-02 | GU-03024 | 1 | #51 DRILL (.0676) | MIXING NOZZLE |  |
| | GU-03023 | 1 | #56 DRILL (.0465) | MIXING CHAMBER PORT |  |
| | RM-814-DP-02 | 1 | CHAMBER #02 | - | DIAMOND PLATED |
| GU-814-DP-02X | 200480 | 1 | 2mm DRILL (.0787) | MIXING NOZZLE |  |
| | GU-03050 | 1 | #55 DRILL (.0520) | MIXING CHAMBER PORT |  |
| | RM-814-DP-02X | 1 | CHAMBER #02X | - | DIAMOND PLATED |







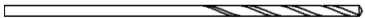










CHAMBER KITS (CONTINUED)

| KIT NUMBER | PART NUMBER | QTY | DESCRIPTION (INCH) | FOR USE WITH | ILLUSTRATION |
|--------------|--------------|-----|---------------------|---------------------|---|
| GU-814-DP-03 | GU-03028 | 1 | #44 DRILL (.0860) | MIXING NOZZLE |  |
| | GU-03035 | 1 | #54 DRILL (.055) | MIXING CHAMBER PORT |  |
| | RM-814-DP-03 | 1 | CHAMBER #03 | - | DIAMOND PLATED |
| GU-814-DP-04 | 200481 | 1 | 2.4mm DRILL (.0945) | MIXING NOZZLE |  |
| | GU-03054 | 1 | #50 DRILL (.0700) | MIXING CHAMBER PORT |  |
| | RM-814-DP-04 | 1 | CHAMBER #04 | - | DIAMOND PLATED |
| GU-814-DP-05 | GU-03028 | 1 | #44 Drill (.0860) | MIXING NOZZLE |  |
| | 201120 | 1 | #33 DRILL (0.1130) | MIXING CHAMBER PORT |  |
| | RM-814-DP-05 | 1 | CHAMBER #05 | - | DIAMOND PLATED |















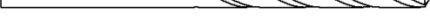

PCT KITS

| KIT NUMBER | PART NUMBER | QTY | DESCRIPTION | FOR USE WITH | ILLUSTRATION |
|------------|-------------|-----|-------------------------|-----------------|---|
| GU-815-000 | GU-03027 | 1 | #65 DRILL (.0350) | PCT PURGE PORT |  |
| | GU-03035 | 1 | #54 DRILL (.055) | PCT PURGE PORT |  |
| | 2000476 | 1 | #63 DRILL (.0370) | PCT NOZZLE PORT |  |
| | OR-00042A | 2 | O-RING, AFLAS, -016 | - | |
| | RM-815-000 | 1 | PATTERN CONTROL TIP 000 | - |  |
| GU-815-00 | GU-03027 | 1 | #65 DRILL (.0350) | PCT PURGE PORT |  |
| | GU-03035 | 1 | #54 DRILL (.055) | PCT PURGE PORT |  |
| | 200477 | 1 | 1.25mm DRILL (.0492) | PCT NOZZLE PORT |  |
| | OR-00042A | 2 | O-RING, AFLAS, -016 | - | |
| | RM-815-00 | 1 | PATTERN CONTROL TIP 00 | - |  |



| PCT KITS (CONTINUED) | | | | | |
|-----------------------------|--------------------|------------|--------------------------|---------------------------|---|
| KIT NUMBER | PART NUMBER | QTY | DESCRIPTION | FOR USE WITH | ILLUSTRATION |
| GU-815-00X | GU-03027 | 1 | #65 DRILL (.0350) | PCT PURGE PORT |  |
| | 200478 | 1 | 1.35mm DRILL (.0531) | PCT PURGE AND NOZZLE PORT |  |
| | OR-00042A | 2 | O-RING, AFLAS, -016 | - | |
| | RM-815-00X | 1 | PATTERN CONTROL TIP 00.X | - |  |
| GU-815-01 | GU-03027 | 1 | #65 DRILL (.0350) | PCT PURGE PORT |  |
| | GU-03035 | 1 | #54 DRILL (.055) | PCT PURGE PORT |  |
| | 200479 | 1 | 1.45mm DRILL (.0571) | NOZZLE PORT |  |
| | OR-00042A | 2 | O-RING, AFLAS, -016 | - | |
| | RM-815-01 | 1 | PATTERN CONTROL TIP 01 | - |  |
| GU-815-01X | GU-03027 | 1 | #65 DRILL (.0350) | PCT PURGE PORT |  |
| | GU-03035 | 1 | #54 DRILL (.055) | PCT PURGE PORT |  |
| | GU-03053 | 1 | #52 DRILL (.0635) | PCT NOZZLE PORT |  |
| | OR-00042A | 2 | O-RING, AFLAS, -016 | - | |
| | RM-815-01X | 1 | PATTERN CONTROL TIP 01X | - |  |
| GU-815-02 | GU-03027 | 1 | #65 DRILL (.0350) | PCT PURGE PORT |  |
| | GU-03035 | 1 | #54 DRILL (.055) | PCT PURGE PORT |  |
| | GU-03024 | 1 | #51 DRILL (.0676) | PCT NOZZLE PORT |  |
| | OR-00042A | 2 | O-RING, AFLAS, -016 | - | |
| | RM-815-02 | 1 | PATTERN CONTROL TIP 02 | - |  |



| PCT KITS (CONTINUED) | | | | | |
|-----------------------------|--------------------|------------|-------------------------|---------------------|---|
| KIT NUMBER | PART NUMBER | QTY | DESCRIPTION | FOR USE WITH | ILLUSTRATION |
| GU-815-02X | GU-03027 | 1 | #65 DRILL (.0350) | PCT PURGE PORT |  |
| | GU-03035 | 1 | #54 DRILL (.055) | PCT PURGE PORT |  |
| | 200480 | 1 | 2mm DRILL (.0787) | PCT NOZZLE PORT |  |
| | OR-00042A | 2 | O-RING, AFLAS, -016 | - | |
| | RM-815-02X | 1 | PATTERN CONTROL TIP 02X | - |  |
| GU-815-03 | GU-03027 | 1 | #65 DRILL (.0350) | PCT PURGE PORT |  |
| | GU-03035 | 1 | #54 DRILL (.055) | PCT PURGE PORT |  |
| | GU-03028 | 1 | #44 DRILL (.0860) | PCT NOZZLE PORT |  |
| | OR-00042A | 2 | O-RING, AFLAS, -016 | - | |
| | RM-815-03 | 1 | PATTERN CONTROL TIP 03 | - |  |
| GU-815-04 | GU-03027 | 1 | #65 DRILL (.0350) | PCT PURGE PORT |  |
| | GU-03035 | 1 | #54 DRILL (.055) | PCT PURGE PORT |  |
| | 200481 | 1 | 2.4mm DRILL (.0945) | PCT NOZZLE PORT |  |
| | OR-00042A | 2 | O-RING, AFLAS, -016 | - | |
| | RM-815-04 | 1 | PATTERN CONTROL TIP 04 | - |  |
| 200919 | GU-03027 | 1 | #65 DRILL (.0350) | PCT PURGE PORT |  |
| | GU-03035 | 1 | #54 DRILL (.055) | PCT PURGE PORT |  |
| | 201093 | 1 | 2.9mm DRILL (.114) | PCT NOZZLE PORT |  |
| | OR-00042A | 2 | O-RING, AFLAS, -016 | - | |
| | 200918 | 1 | PATTERN CONTROL TIP 05 | - |  |



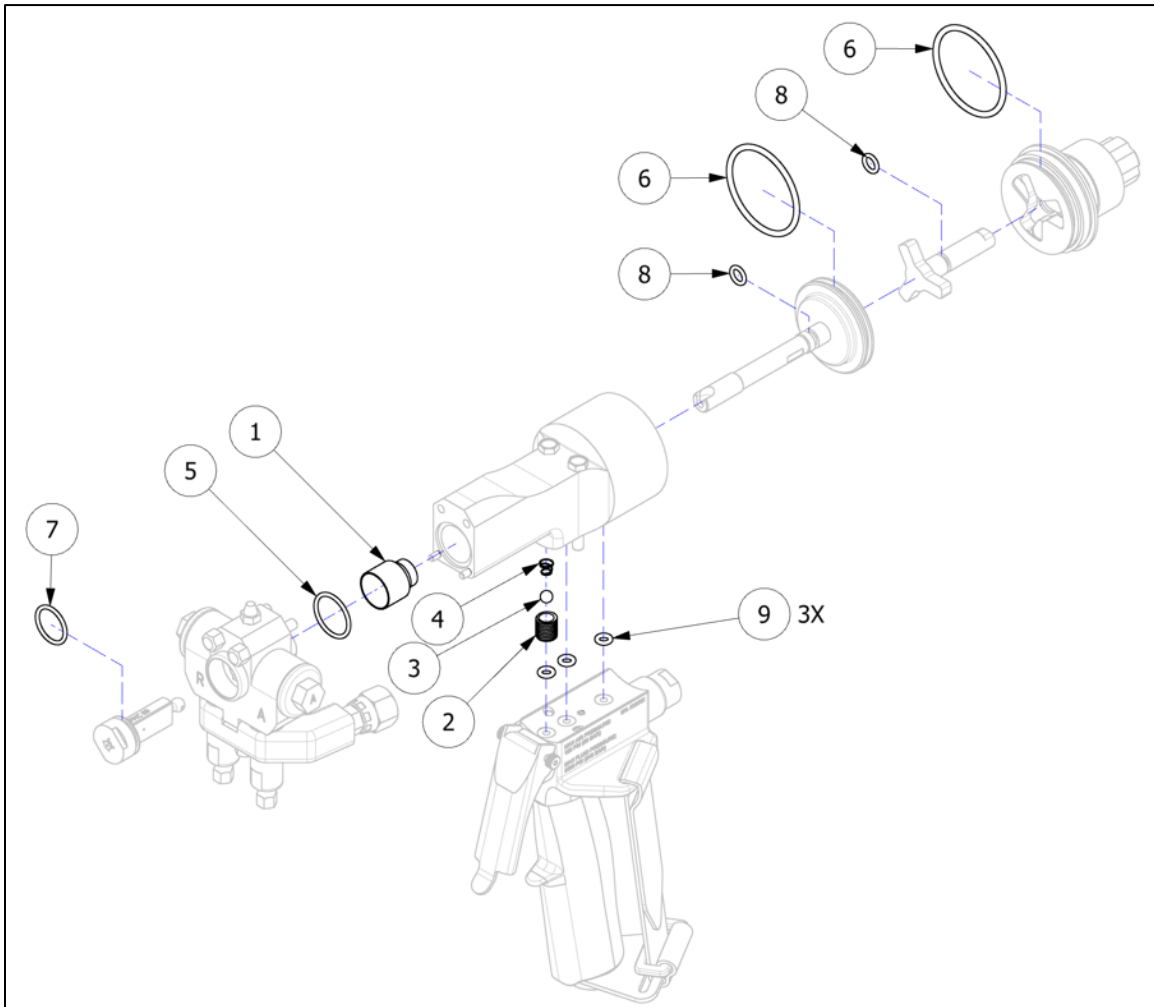
| DIAMOND PLATED CHAMBER & PCT KITS | | | |
|--|--------------------|---------------------------|------------|
| KIT NUMBER | PART NUMBER | DESCRIPTION | QTY |
| KT-814-DP-000 | GU-814-DP-000 | CHAMBER 000 W/ DRILLS | 1 |
| | GU-815-000 | PCT 000 RND W/ DRILLS | 1 |
| | OR-00042A | O-RING, AFLAS, -016 | 1 |
| KT-814-DP-00 | GU-814-DP-00 | CHAMBER 00 W/ DRILLS | 1 |
| | GU-815-00 | PCT 00 RND W/ DRILLS | 1 |
| | OR-00042A | O-RING, AFLAS, -016 | 1 |
| KT-814-DP-00X | GU-814-DP-00X | CHAMBER 00X W/ DRILLS | 1 |
| | GU-815-00X | PCT 00X W/ DRILLS | 1 |
| | OR-00042A | O-RING, AFLAS, -016 | 1 |
| KT-814-DP-01 | GU-814-DP-01 | CHAMBER 01 W/ DRILLS | 1 |
| | GU-815-01 | PCT 01 RND W/ DRILLS | 1 |
| | OR-00042A | O-RING, AFLAS, -016 | 1 |
| KT-814-DP-01X | GU-814-DP-01X | CHAMBER 01X W/ DRILLS | 1 |
| | GU-815-01X | PCT 01X RND W/ DRILLS | 1 |
| | OR-00042A | O-RING, AFLAS, -016 | 1 |
| KT-814-DP-02 | GU-814-DP-02 | CHAMBER 02 W/ DRILLS | 1 |
| | GU-815-02 | PCT 02 RND W/ DRILLS | 1 |
| | OR-00042A | O-RING, AFLAS, -016 | 1 |
| KT-814-DP-02X | GU-814-DP-02X | CHAMBER 02X W/ DRILLS | 1 |
| | GU-815-02X | PCT 02X RND W/ DRILLS | 1 |
| | OR-00042A | O-RING, AFLAS, -016 | 1 |
| KT-814-DP-03 | GU-814-DP-03 | CHAMBER 03 W/ DRILLS | 1 |
| | GU-815-03 | PCT 03 RND W/ DRILLS | 1 |
| | OR-00042A | O-RING, AFLAS, -016 | 1 |
| KT-814-DP-04 | GU-814-DP-04 | CHAMBER 04 W/ DRILLS | 1 |
| | GU-815-04 | PCT 04 RND W/ DRILLS | 1 |
| | OR-00042A | O-RING, AFLAS, -016 | 1 |
| KT-814-DP-05 | 200919 | PCT 05 W/ DRILLS | 1 |
| | GU-814-DP-05 | CHAMBER, 05 W/ DRILLS, DP | 1 |
| | OR-00042A | O-RING, -016. AFLAS, BLK | 1 |



| DRILL BIT KITS | | | | | | | | | | | |
|-----------------------|-----------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| KIT PART NUMBER | | 200592 | 200593 | 200598 | KT-830 | 200596 | KT-829 | 200597 | 200594 | 200595 | 201174 |
| PART NUMBER | DESCRIPTION | 000 | 00 | 00X | 01 | 01X | 02 | 02X | 03 | 04 | 05 |
| 200476 | DRILL 0.94mm (.0370") | 2 | - | - | - | - | - | - | - | - | - |
| 200477 | DRILL 1.25mm (.0492") | - | 2 | - | - | - | - | - | - | - | - |
| 200478 | DRILL 1.35mm (.0531") | - | - | 2 | - | - | - | - | - | - | - |
| 200480 | DRILL 2.00mm (.0787") | - | - | - | - | - | - | 2 | - | - | - |
| 200481 | DRILL 2.40mm (.0945") | - | - | - | - | - | - | - | - | 2 | - |
| 201093 | DRILL 2.90mm (.1142") | - | - | - | - | - | - | - | - | - | 1 |
| 201120 | DRILL 2.87mm (.1130") | - | - | - | - | - | - | - | - | - | 1 |
| GU-03021 | DRILL 1.04mm (.0410") | - | - | - | 1 | - | - | - | - | - | - |
| GU-03023 | DRILL 1.18mm (.0465") | - | - | - | - | - | 1 | - | - | - | - |
| GU-03024 | DRILL 1.70mm (.0670") | - | - | - | - | - | 1 | - | - | - | - |
| GU-03027 | DRILL 0.74mm (.0292") | - | 1 | - | - | - | - | - | - | - | - |
| GU-03028 | DRILL 2.18mm (.0860") | - | - | - | - | - | - | - | 1 | - | 1 |
| GU-03031 | DRILL 0.71mm (.0280") | 1 | - | - | - | - | - | - | - | - | - |
| GU-03032 | DRILL 0.99mm (.0390") | - | - | 1 | - | - | - | - | - | - | - |
| GU-03033 | DRILL 0.89mm (.0350") | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| GU-03035 | DRILL 1.40mm (.0550") | 1 | 1 | 1 | 2 | 1 | 1 | 1 | 1 | 1 | 1 |
| GU-03050 | DRILL 1.32mm (.0520") | - | - | - | - | - | - | 1 | - | - | - |
| GU-03052 | DRILL 1.09mm (.0430") | - | - | - | - | 1 | - | - | - | - | - |
| GU-03053 | DRILL 1.61mm (.0635") | - | - | - | - | 1 | - | - | - | - | - |
| GU-03054 | DRILL 1.78mm (.0700") | - | - | - | - | - | - | - | - | 1 | - |



202744: AIR CYLINDER REBUILD KIT

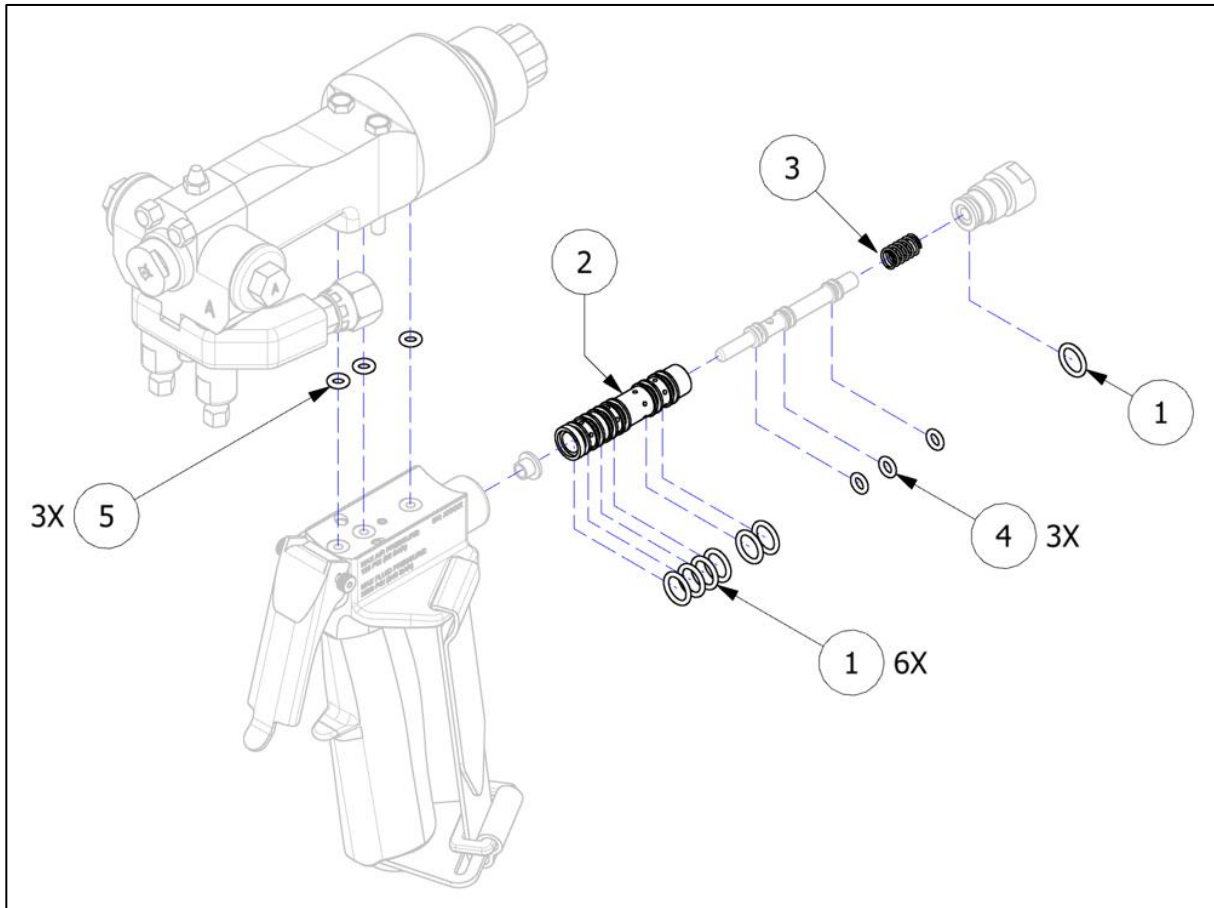


202744: AIR CYLINDER REBUILD KIT

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|-------------|--------------------|-------------------------|------------|
| 1 | 201562 | AIR CYLINDER BUSHING | 1 |
| 2 | 202705 | SEAT, CHECK VALVE | 1 |
| 3 | 202714 | BALL, CHECK VALVE | 1 |
| 4 | 202775 | SPRING, CHECK VALVE | 1 |
| 5 | 203373 | O-RING, -018, AFLAS | 1 |
| 6 | OR-00026A | O-RING, VITON, -129 | 2 |
| 7 | OR-00042A | O-RING, AFLAS, -016 | 1 |
| 8 | OR-00043B | O-RING, AFLAS, -010 | 2 |
| 9 | OR-804 | O-RING, BUNA, 2mm X 4mm | 3 |



202756: SPOOL VALVE REBUILD KIT

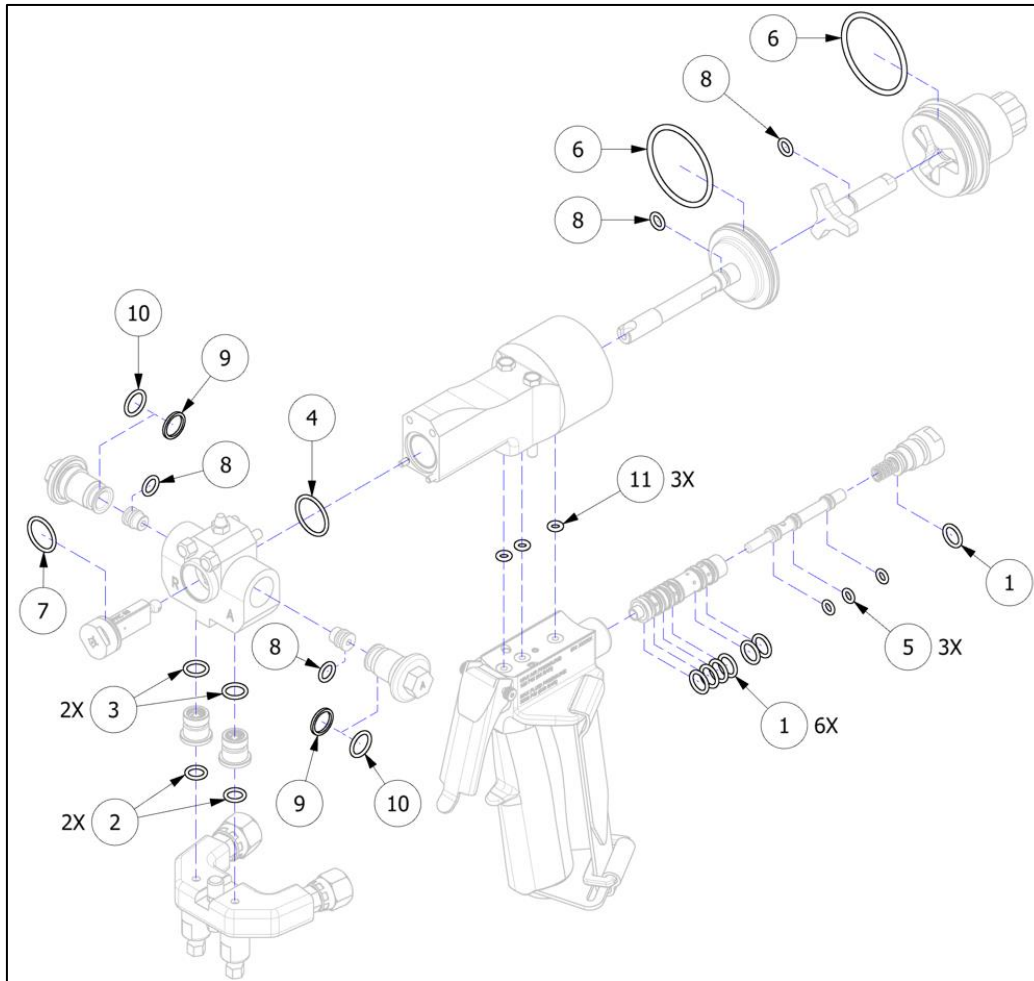


202756: SPOOL VALVE REBUILD KIT

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|--------------------------------|-----|
| 1 | 200513 | O-RING, VITON, 9.25mm X 1.78mm | 7 |
| 2 | 202568 | SPOOL VALVE LINER, XTREME | 1 |
| 3 | GU-824 | SPOOL VALVE SPRING, XTREME | 1 |
| 4 | OR-00002A | O-RING, AFLAS, -008 | 3 |
| 5 | OR-804 | O-RING, BUNA, 2mm X 4mm | 3 |



202888: O-RING KIT, XTREME

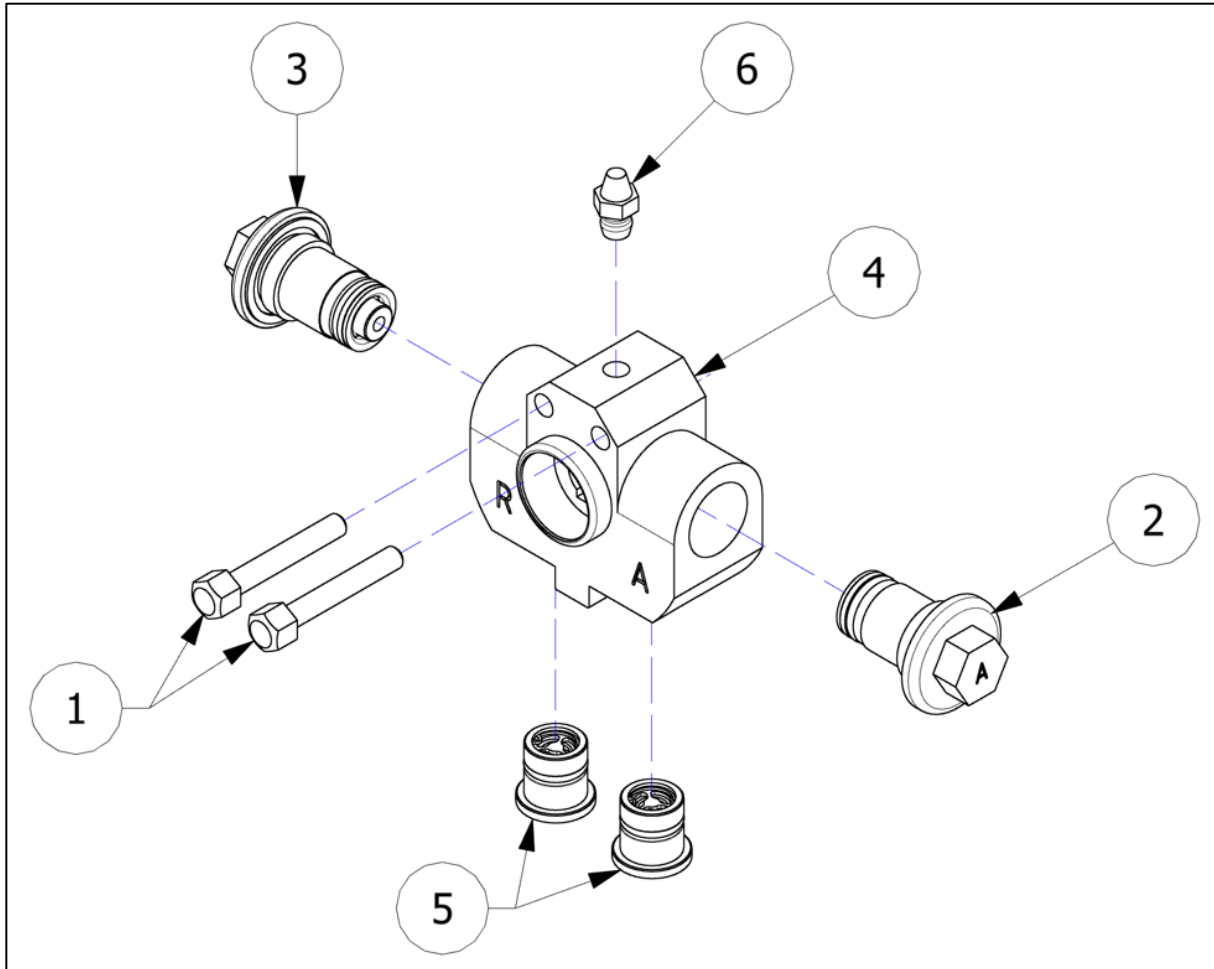


202888: O-RING KIT, XTREME

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|--------------------------------|-----|
| 1 | 200513 | O-RING, VITON, 9.25mm X 1.78mm | 7 |
| 2 | 203293 | O-RING, -011, AFLAS | 2 |
| 3 | 203294 | O-RING, -012, AFLAS | 2 |
| 4 | 203373 | O-RING, -018, AFLAS | 1 |
| 5 | OR-00002A | O-RING, VITON, -008 | 3 |
| 6 | OR-00026A | O-RING, VITON, -129 | 2 |
| 7 | OR-00042A | O-RING, AFLAS, -016 | 1 |
| 8 | OR-00043B | O-RING, AFLAS, -010 | 4 |
| 9 | OR-800 | #013 BACK UP RING | 2 |
| 10 | OR-801A | O-RING, AFLAS, -013 | 2 |
| 11 | OR-804 | O-RING, BUNA, 2mm X 4mm | 3 |



203370|203371: GUN BLOCK KIT



203370: KIT, GUN BLOCK, CV, ALUMINUM

203371: KIT, GUN BLOCK, CV, STEEL

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|------------------------------|-----|
| 1 | 201108 | SCREW, HEX CAP, 10-32 CUSTOM | 2 |
| 2 | 202409 | SCREEN SCREW ASSY, A, AP-2/3 | 1 |
| 3 | 202410 | SCREEN SCREW ASSY, R, AP-2/3 | 1 |
| 4 | 203290 | GUN BLOCK, CV, XTREME, AL | 1 |
| | 203291 | GUN BLOCK, CV, XTREME, STL | 1 |
| 5 | 203337 | CV ASSY, GUN BLOCK, XTREME | 2 |
| 6 | TN-04186 | GREASE FITTING, 1/4-28 | 1 |



202546: SIDE SEAL KIT, ENGR RESIN

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|--------------------------|-----|
| 1 | 202454 | SIDE SEAL, .125, RESIN | 2 |
| 2 | OR-00043B | O-RING, AFLAS, -010, 80D | 2 |

203384: SCREEN SCREW REBUILD KIT

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|-----------------------------|-----|
| 1 | 202454 | SIDE SEAL, .125, ENGR RESIN | 2 |
| 2 | GU-818-80 | FILTER SCREEN; 80 MESH | 2 |
| 3 | GU-04007 | SCREEN SCREW SEAL | 2 |
| 4 | OR-00043B | O-RING, AFLAS, -010 | 2 |
| 5 | OR-800 | #013 BACK UP RING | 2 |
| 6 | OR-801A | O-RING, AFLAS, -013 | 2 |
| 7 | SP-04005 | SPRING; SIDE SEAL | 2 |

203385: CHECK VALVE REBUILD KIT, XTREME

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|----------------------------------|-----|
| 1 | 203293 | O-RING, -011, AFLAS | 2 |
| 2 | 203294 | O-RING, -012, AFLAS | 2 |
| 3 | 203328 | SP RTNR, CV, XTREME | 2 |
| 4 | 203330 | RETAINING RING, INTERNAL, 3/8 ID | 3 |
| 5 | GU-852 | CHECK VALVE SPRING, AP-2/3 | 2 |
| 6 | GU-853 | 1/4" CHECK VALVE BALL, AP-2/3 | 2 |



| 203386: FULL GUN REBUILD KIT, XTREME | | | |
|---|--------------------|---------------------------------|------------|
| ITEM | PART NUMBER | DESCRIPTION | QTY |
| 1 | 201562 | BUSHING, AIR CYLINDER, AP-3 | 1 |
| 2 | 202568 | SPOOL VALVE LINER, XTREME | 1 |
| 3 | 202705 | SEAT, CHECK VALVE, XTREME | 1 |
| 4 | 202714 | BALL, 7/32" STEEL | 1 |
| 5 | 202775 | SPRING, CHECK VALVE, XTREME | 1 |
| 6 | 202888 | O-RING KIT, XTREME | 1 |
| 7 | 203367 | WRIST STRAP, 9", XTREME | 1 |
| 8 | 203384 | SCREEN SCREW REBUILD KIT | 1 |
| 9 | 203385 | CHECK VALVE REBUILD KIT, XTREME | 1 |
| 10 | GP-00101 | PIN VICE | 1 |
| 11 | GP-LUBEGREASE | LUBRIPLATE GREASE | 1 |
| 12 | GU-020 | MANUAL VALVE ASSY. | 1 |
| 13 | GU-824 | SPOOL VALVE SPRING, AP-2 | 1 |
| 14 | KT-020 | MANUAL VALVE SOFTWARE KIT | 1 |
| 15 | TN-04186 | GREASE FITTING, ¼-28 | 1 |

| KT-020: MANUAL VALVE SOFTWARE KIT | | | |
|--|--------------------|-------------------------------|------------|
| ITEM | PART NUMBER | DESCRIPTION | QTY |
| 1 | GU-LOCTITE | LOCTITE #242 | 1 |
| 2 | OR-015 | O-RING, AFLAS, -007 | 4 |
| 3 | OR-016 | #007 VITON CURVED BACKUP RING | 4 |

| SCREEN SCREW SCREEN SIZE OPTIONS | | |
|---|--|------------|
| PART NUMBER | DESCRIPTION | QTY |
| GU-818-40 | FILTER SCREEN, 40 MESH | 1 |
| GU-818-60 | FILTER SCREEN, 60 MESH | 1 |
| GU-818-80 | FILTER SCREEN, 80 MESH (STANDARD) | 1 |
| KT-818-40 | FILTER SCREEN, 40 MESH (PKG 10) | 1 |
| KT-818-60 | FILTER SCREEN, 60 MESH (PKG 10) | 1 |
| KT-818-80 | FILTER SCREEN, 80 MESH (PKG 10) | 1 |



1/4" UNHEATED STAINLESS STEEL HOSE ASSEMBLY

| PART NUMBER | DESCRIPTION |
|-------------|----------------------------|
| MA-41 | HOSE PACKAGE KIT, UNHEATED |
| MA-41A | REPLACEMENT HOSE, "A" SIDE |
| MA-41R | REPLACEMENT HOSE, "R" SIDE |

RECOMMENDED SPARE PARTS

| PART NUMBER | DESCRIPTION | QTY | PAGE |
|-------------|----------------------------------|-----|------|
| 202546 | SIDE SEAL KIT, ENGR RESIN | 1 | 40 |
| 202744 | AIR CYLINDER REBUILD KIT | 1 | 36 |
| 202888 | O-RING KIT, XTREME | 1 | 38 |
| 203337 | CHECK VALVE ASSEMBLY, GUN BLOCK | 2 | 24 |
| 203367 | WRIST STRAP, 9", XTREME | 1 | 21 |
| GU-020 | MANUAL VALVE ASSEMBLY | 2 | 27 |
| GU-04007 | SCREEN SCREW SEAL | 2 | 23 |
| GU-818-40 | FILTER SCREEN 40 MESH | 4 | 41 |
| GU-818-60 | FILTER SCREEN 60 MESH | 4 | 41 |
| GU-818-80 | FILTER SCREEN 80 MESH (STANDARD) | 4 | 41 |
| OR-00042A | O-RING, AFLAS, -016 | 2 | 38 |
| OR-00043B | O-RING, AFLAS, -010 | 8 | 38 |
| OR-800 | #013 BACK UP RING | 8 | 38 |
| OR-801A | O-RING, AFLAS, -013 | 8 | 38 |
| SP-04005 | SPRING; SIDE SEAL | 2 | 23 |
| TL-04003 | GREASE TUBE | 1 | 48 |

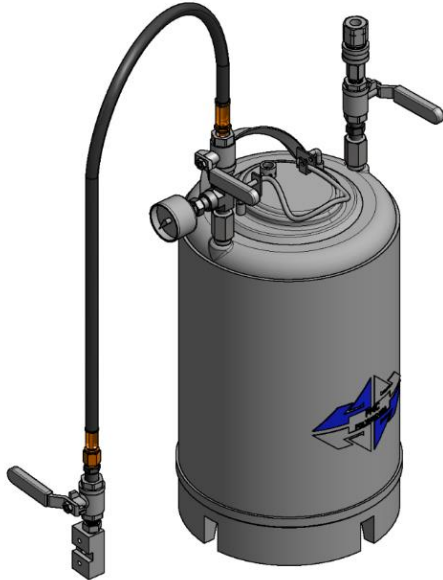
OPTIONAL PARTS

| PART NUMBER | DESCRIPTION | QTY |
|---------------|--------------------------------|-----|
| 202454 | SIDE SEAL, .125, RESIN | 1 |
| GU-815-50 | BLASTER TIP 3.5 | 1 |
| GU-815-50-509 | BLASTER TIP .059 | 1 |
| GU-815-51 | POUR TIP | 1 |
| GU-815-52 | PCT FLAT TIP RETAINER ASSEMBLY | 1 |
| GU-815-52-1 | PCT FLAT TIP BODY | 1 |
| GU-815-52-2 | PCT FLAT TIP GASKET | 1 |
| GU-815-52-3 | PCT FLAT TIP RETAINER | 1 |
| GU-815-53 | POUR NOZZLE | 1 |
| OR-00042A | O-RING, AFLAS, -016 | 1 |



FLUSH TANKS

Optional 2.5 Gallon Flush Tank (200426, 200427) and 1QT Mini Flush Tank (200216, 200217) shown.



2.5 Gallon Flush Tank



1 QT Mini Flush Tank

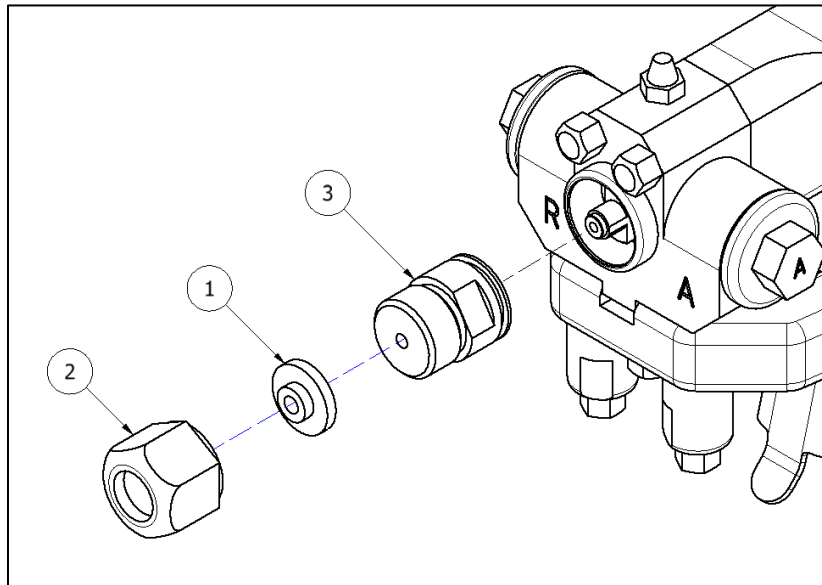
| FLUSH TANKS | |
|---|---|
| 2.5 Gallon Flush Tank | 1 QT Mini Flush Tank |
| 200426 – Solvent Flush Kit, 2.5 Gal, AP | 200216 – Solvent Flush Kit, Quart, AP |
| 200427 – Solvent Flush Kit, 2.5 Gal, F-AP | 200217 – Solvent Flush Kit, Quart, F-AP |

FLAT TIP ADAPTER KITS

FLAT TIP ADAPTER KIT

(201152)

NOTE: This kit is intended for use with 201099 (PCD, TP-100, PX-7) for foam applications.



PCT FLAT TIP RETAINER ASSEMBLY (201152)

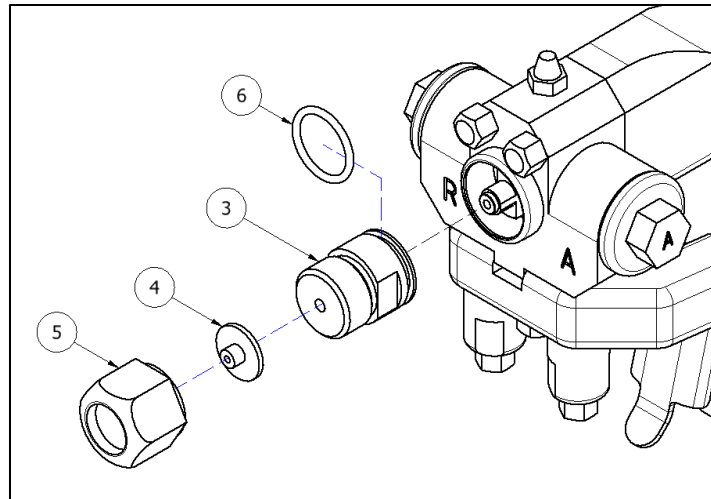
| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|-------------------------|-----|
| 1 | 201150 | FLAT TIP ADAPTER GASKET | 1 |
| 2 | 201151 | FLAT TIP RETAINER | 1 |
| 3 | GU-815-52-1 | FLAT TIP ADAPTER BODY | 1 |

*Tips are not included with the Xtreme guns and will need to be purchased separately. See table below for compatible tip options.

201152 PCT FLAT TIPS

| PART NUMBER | DESCRIPTION | QTY |
|-------------|-------------------|-----|
| 200727 | PCD, 210, PX-7 | 1 |
| 201099 | PCD, TP-100, PX-7 | 1 |

FLAT TIP RETAINER ASSEMBLY (GU-815-52)



PCT FLAT TIP RETAINER ASSEMBLY (GU-815-52)

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|--------------------------------|-----|
| 1 | 200712 | DRILL, 3.10mm, (.1220"/3.10mm) | 1 |
| 2 | GU-03054 | DRILL, #50, (.0700"/1.78mm) | 1 |
| 3 | GU-815-52-1 | FLAT TIP ADAPTER BODY | 1 |
| 4 | GU-815-52-2 | PCT FLAT TIP GASKET | 1 |
| 5 | GU-815-52-3 | PCT FLAT TIP RETAINER | 1 |
| 6 | OR-00042A | O-RING, AFLAS, -016 | 2 |

*Tips are not included with the Xtreme guns and will need to be purchased separately. See table below for compatible tip options.






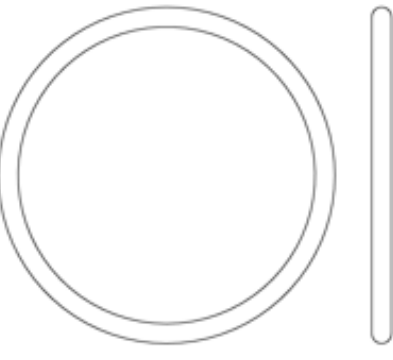




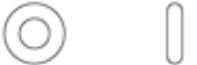



GU-815-52 PCT FLAT TIPS

| PART NUMBER | DESCRIPTION | QTY |
|---------------|-----------------------------|-----|
| GU-815-52-325 | Flat Tip 8" x .025 Orifice | 1 |
| GU-815-52-335 | Flat Tip 8" x .035 Orifice | 1 |
| GU-815-52-421 | Flat Tip 8" x .021 Orifice | 1 |
| GU-815-52-525 | Flat Tip 12" x .025 Orifice | 1 |
| GU-815-52-535 | Flat Tip 12" x .035 Orifice | 1 |
| GU-815-52-621 | Flat Tip 12" x .021 Orifice | 1 |
| GU-815-52-723 | Flat Tip 14" x .023 Orifice | 1 |
| GU-815-52-925 | Flat Tip 18" x .025 Orifice | 1 |

REFERENCE GUIDE

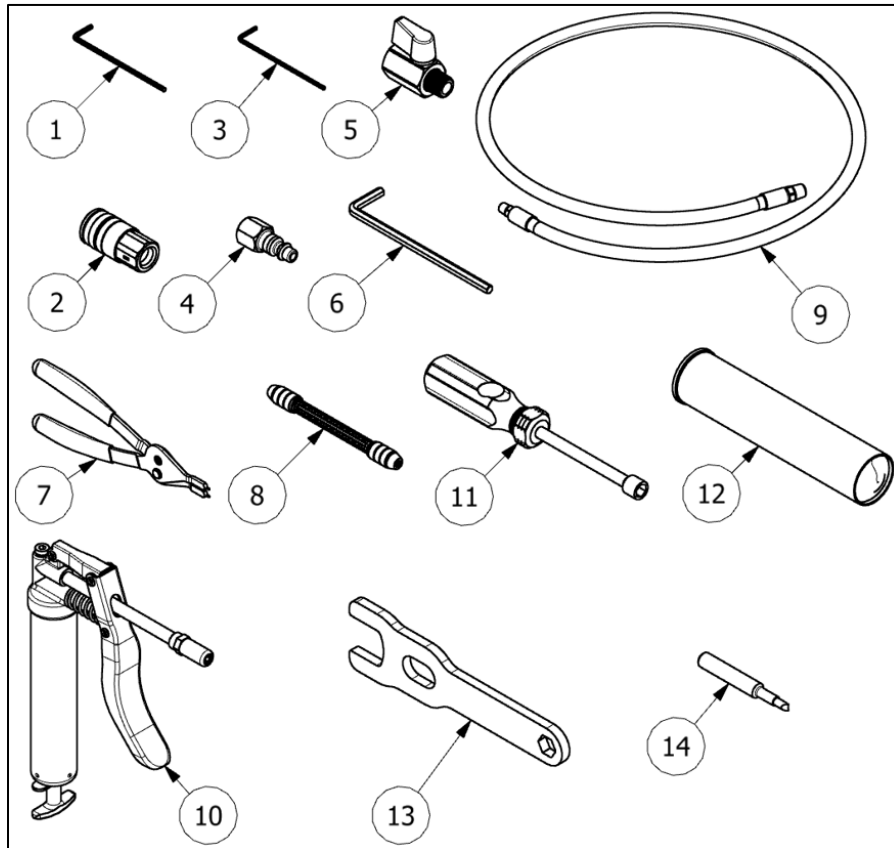
| XTREME GUN MODELS | | | | |
|--------------------------|-------------------------------------|---------------------|-----------------|---------------------------|
| PART NUMBER | DESCRIPTION | CHAMBER SIZE | PCT SIZE | GUN BLOCK MATERIAL |
| 202717 | XTREME W/00 CHAMBER/FLAT PCT | 00 | VARIES | ALUMINUM |
| 202718 | XTREME W/00 CHAMBER/PCT PKG | 00 | 00 | ALUMINUM |
| 202719 | XTREME W/00 CHAMBER/PCT PKG, STEEL | 00 | 00 | STEEL |
| 202720 | XTREME W/000 CHAMBER/PCT PKG | 000 | 000 | ALUMINUM |
| 202721 | XTREME W/00X CHAMBER/PCT PKG, STEEL | 00X | 00X | STEEL |
| 202722 | XTREME W/00X CHAMBER/PCT PKG | 00X | 00X | ALUMINUM |
| 202723 | XTREME W/01 CHAMBER/FLAT PCT | 01 | VARIES | ALUMINUM |
| 202724 | XTREME W/01 CHAMBER/PCT PKG | 01 | 01 | ALUMINUM |
| 202725 | XTREME W/01 CHAMBER/PCT PKG, STEEL | 01 | 01 | STEEL |
| 202726 | XTREME W/01X CHAMBER/PCT PKG, STEEL | 01X | 01X | ALUMINUM |
| 202727 | XTREME W/01X CHAMBER/PCT PKG | 01X | 01X | STEEL |
| 202728 | XTREME W/02 CHAMBER/PCT PKG | 02 | 02 | ALUMINUM |
| 202729 | XTREME W/02 CHAMBER/PCT PKG, STEEL | 02 | 02 | STEEL |
| 202730 | XTREME W/02X CHAMBER/PCT PKG | 02X | 02X | ALUMINUM |
| 202731 | XTREME W/03 CHAMBER/PCT PKG | 03 | 03 | ALUMINUM |
| 202732 | XTREME W/03 CHAMBER/PCT PKG, STEEL | 03 | 03 | STEEL |
| 202733 | XTREME W/04 CHAMBER/PCT PKG | 04 | 04 | ALUMINUM |
| 202734 | XTREME W/05 CHAMBER/PCT PKG | 05 | 05 | ALUMINUM |
| 202809 | XTREME W/00 CHAMBER/01 PCT PKG | 00 | 00 | ALUMINUM |
| 203313 | XTREME W/02X CHAMBER/PCT PKG, STEEL | 02X | 02X | STEEL |

O-RING SIZE GUIDE

| | | | | |
|---------|---|---|---|---|
| |  |  |  |  |
| | 200513* | 203293 | 203294* | 203373 |
| O-RINGS |  |  |  | |
| | OR-00002A | | OR-00043B | |
| |  | |  | |
| | OR-00042A | OR-00026A | OR-015 | |
| |  |  | | |
| | OR-801A | OR-804 | | |
| SEALS |  |  |  | |
| | GU-04007 | OR-016 | OR-800 | |

*O-Rings 200513 and 203294 are the same size but different materials

LIST OF TOOLS

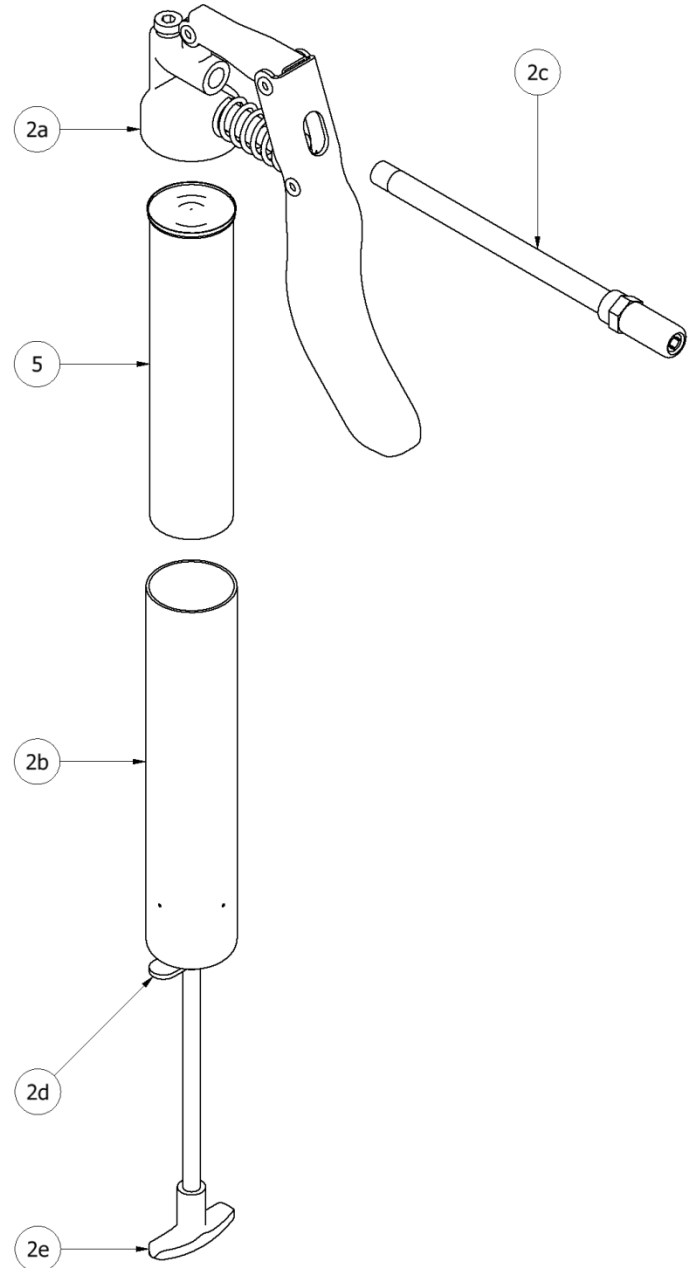


LIST OF TOOLS

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|-------------|-----------------------------------|-----|
| 1 | 200581 | 3/32" ALLEN WRENCH | 1 |
| 2 | 200585 | QUICK CONNECT, FEMALE | 1 |
| 3 | 200609 | 5/64" ALLEN WRENCH | 1 |
| 4 | 202340 | QD, PLUG, 1/4 IND X 1/4 FNPT, STL | 1 |
| 5 | 202767 | MINI BALL VALVE | 1 |
| 6 | 202768 | 3/16" ALLEN WRENCH | 1 |
| 7 | 203374 | TOOL, SNAP RING PLIERS, .038" | 1 |
| 8 | GP-00101 | DOUBLE ENDED PIN VISE | 1 |
| 9 | GU-04019 | AIR HOSE | 1 |
| 10 | TL-00002 | GREASE GUN | 1 |
| 11 | TL-04001 | 5/16 SPINTITE, NUT DRIVER | 1 |
| 12 | TL-04003 | GREASE TUBE | 1 |
| 13 | TL-09 | OPEN END WRENCH | 1 |
| 14 | TL-10 | CHECK VALVE REMOVAL TOOL | 1 |

GREASE GUN (TL-00002) ASSEMBLY

1. Screw the rod (2c) into the top of the grease gun (2a) so that the final assembly represents the assembled grease gun (page 8).
2. Unscrew the top of the grease gun (2a) from the bottom of the grease gun (2b).
3. Pull the handle (2e) on the bottom of the grease gun (2b) so that it resembles the picture.
4. Remove the tape and cap from the grease tube (5) and insert the uncapped end of the grease tube (5) into the bottom of the grease gun (2b).
5. Remove the foil from the grease tube (5).
6. Screw the top of the grease gun (2a) back on to the bottom of the grease gun (2b).
7. Push down on the latch (2d) to release the plunger and push plunger completely back in.



| MIXING CHAMBER FLOW RATES | | | | |
|----------------------------------|-----------------------|--------------------|-----------------------|---------------------|
| Chamber | lbs/min @ 1000 psi | kg/min @ 69 bar | lbs/min @ 2000 psi | kg/min @ 138 bar |
| GU-814-000 | 4 | 2 | 6 | 3 |
| GU-814-00 | 7 | 3 | 11 | 5 |
| GU-814-00X | 8 | 3.5 | 13.5 | 6 |
| GU-814-01 | 9 | 4 | 16 | 7 |
| GU-814-01X | 10.5 | 4.5 | 19 | 8.5 |
| GU-814-02 | 12 | 5 | 22 | 10 |
| GU-814-02X | 15 | 7.5 | 27 | 12 |
| GU-814-03 | 18 | 8 | 32 | 14 |
| GU-814-04 | 25 | 11 | 47 | 21 |
| 200920 | 28 | 20 | 50 | 23 |

*Flow rates will vary depending on viscosity, hose length and machine efficiency.

| CHAMBER/ORIFICE COMPARISON CHART | | | |
|---|--------------|-----------------------|--------------|
| PMC Air Purge | | Competitive Air Purge | |
| Chamber Number | Orifice Size | Chamber Number | Orifice Size |
| 000 | 0.0280 | 000 (AR2020) | 0.0200 |
| 00 | 0.0350 | 00 (AR2929) | 0.0290 |
| 00X | 0.0380 | NOT AVAILABLE | |
| 01 | 0.0410 | 01 (AR4242) | 0.0420 |
| 01X | 0.0440 | NOT AVAILABLE | |
| 02 | 0.0520 | 02 (AR5252) | 0.0520 |
| 02X | 0.0550 | NOT AVAILABLE | |
| 03 | 0.0610 | 03 (AR6060) | 0.0600 |
| 04 | 0.0690 | 04 (AR7070) | 0.0700 |
| 05 | 0.0860 | 05 (AR8686) | 0.0860 |