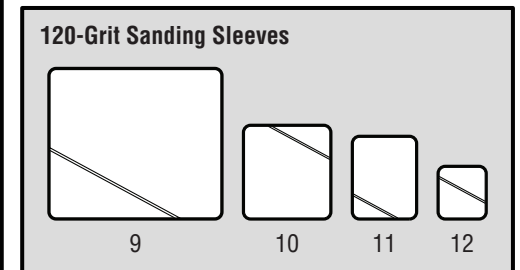
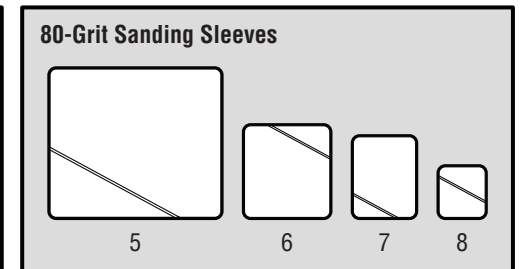
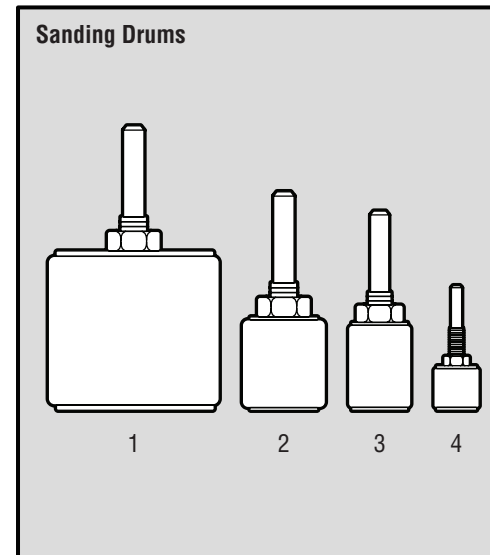




SANDING DRUM KIT

UNPACKING YOUR SANDING DRUM KIT



NO.	PART	SIZE	QTY
1	Sanding Drum	1.5" x 2"	1
2	Sanding Drum	1" x 1"	1
3	Sanding Drum	1" x 0.75"	1
4	Sanding Drum	0.5" x 0.5"	1
5	80-Grit Sanding Sleeve	1.5" x 2"	2
6	80-Grit Sanding Sleeve	1" x 1"	2

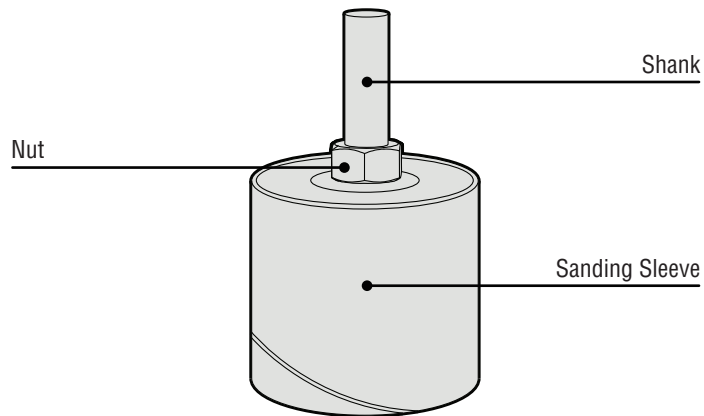
NO.	PART	SIZE	QTY
7	80-Grit Sanding Sleeve	1" x 0.75"	2
8	80-Grit Sanding Sleeve	0.5" x 0.5"	2
9	120-Grit Sanding Sleeve	1.5" x 2"	2
10	120-Grit Sanding Sleeve	1" x 1"	2
11	120-Grit Sanding Sleeve	1" x 0.75"	2
12	120-Grit Sanding Sleeve	0.5" x 0.5"	2

The tools listed below are not included but are required for either assembly or adjustment.

- Open-End Wrench
- Slot-Head Screwdriver

INSTRUCTION MANUAL

KNOW YOUR SANDING DRUM KIT



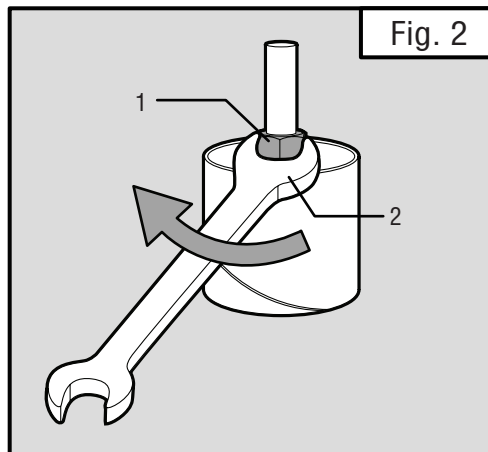
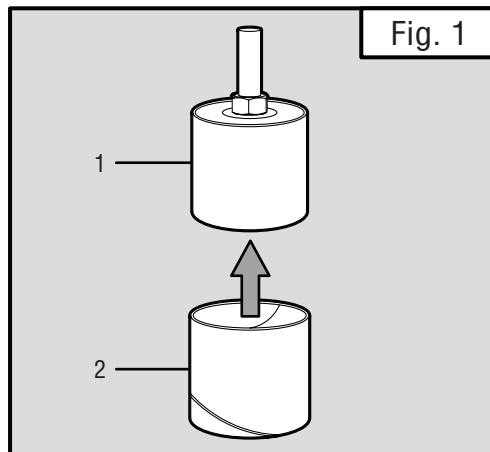
ASSEMBLY & ADJUSTMENTS

ATTACHING THE SANDPAPER

1. Select a sanding drum (Fig. 1 - 1) and fit the corresponding sanding sleeve (Fig. 1 - 2) over the rubber drum.

2. Turn the nut (Fig. 2 - 1) by using an open-end wrench (Fig. 2 - 2) to tighten the sandpaper against the sanding drum.

NOTE: Once the nut is tightened, the sleeve should not be able to rotate freely. If needed, use the slot-head screwdriver to hold the slot drive on the bottom of the drum while turning the wrench.



ASSEMBLY & ADJUSTMENTS

INSTALLING INTO THE CHUCK

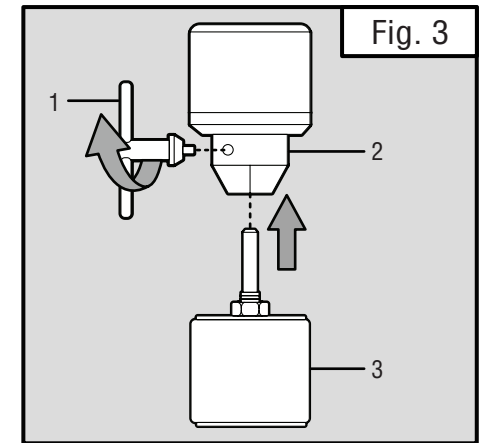
1. Place the chuck key (Fig. 3 - 1) into the side keyhole of the chuck (Fig. 3 - 2), meshing the key with the gear teeth.

2. Turn key **counterclockwise** to open chuck jaws.

3. Insert sanding drum (Fig. 3 - 3) into the chuck so the jaws grip as much of the shank as possible.

4. Center the sanding drum in the chuck jaws before the final tightening of the chuck.

5. Tighten the chuck jaws using all three keyholes of the chuck to ensure that the sanding drum will not slip while sanding.



SPECIFICATIONS

Model Number	DS164
Maximum RPM	7500 RPM
Sanding Drum Sizes	1.5" x 2", 1" x 1", 1" x 0.75", 0.5" x 0.5"
Included Sandpaper Grits	80-Grit, 120-Grit