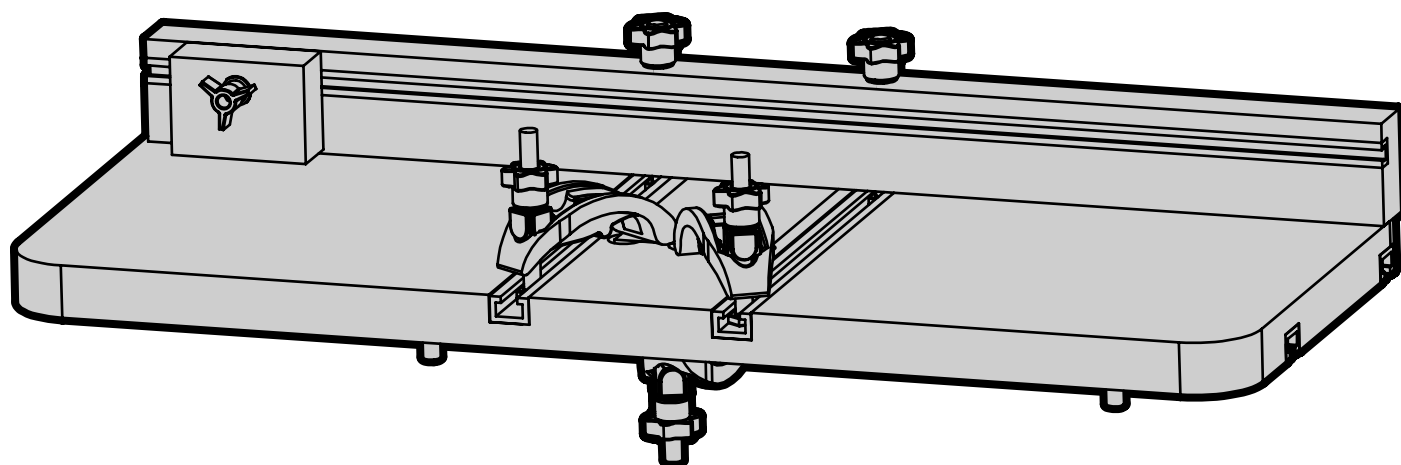




MODEL DPA2513

DRILL PRESS TABLE

Instruction Manual



NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:



1-800-232-1195 (M-F 8AM-5PM CST)



TECHSUPPORT@WENPRODUCTS.COM

IMPORTANT: Your new tool has been engineered and manufactured to WEN's highest standards for dependability, ease of operation, and operator safety. When properly cared for, this product will supply you years of rugged, trouble-free performance. Pay close attention to the rules for safe operation, warnings, and cautions. If you use your tool properly and for its intended purpose, you will enjoy years of safe, reliable service.


For replacement parts and the most up-to-date instruction manuals, visit ***WENPRODUCTS.COM***

CONTENTS

WELCOME	3
<hr/>	
Introduction	3
Specifications.....	3
SAFETY	4
<hr/>	
General Safety Rules	4
BEFORE OPERATING	5
<hr/>	
Assembly & Adjustments.....	5
OPERATION & MAINTENANCE	9
<hr/>	
Exploded View & Parts List.....	9
Warranty Statement	10

INTRODUCTION

Thanks for purchasing the WEN Drill Press Table. We know you are excited to put your tool to work, but first, please take a moment to read through the manual. Safe operation of this tool requires that you read and understand this operator's manual and all the labels affixed to the tool. This manual provides information regarding potential safety concerns, as well as helpful assembly and operating instructions for your tool.

 Indicates danger, warning, or caution. The safety symbols and the explanations with them deserve your careful attention and understanding. Always follow the safety precautions to reduce the risk of fire, electric shock or personal injury. However, please note that these instructions and warnings are not substitutes for proper accident prevention measures.

NOTE: The following safety information is not meant to cover all possible conditions and situations that may occur. WEN reserves the right to change this product and specifications at any time without prior notice.

At WEN, we are continuously improving our products. If you find that your tool does not exactly match this manual, please visit wenproducts.com for the most up-to-date manual or contact our customer service at **1-800-232-1195**.

Keep this manual available to all users during the entire life of the tool and review it frequently to maximize safety for both yourself and others.

SPECIFICATIONS

Model Number	DPA2513
Drill Press Table Thickness	1 Inch
T-Track Center to Center Distance	4-1/4 Inches
Table Dimensions	23-7/8 in. x 11-7/8 in.
Fence Dimensions	23-5/8 in. x 2 in.
Overall Dimensions	23-7/8 in. x 11-7/8 in. x 7-5/8 in.
Weight	10.5 lbs

GENERAL SAFETY RULES

 **WARNING!** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Safety is a combination of common sense, staying alert and knowing how your item works. The term “power tool” in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

SAVE THESE SAFETY INSTRUCTIONS.

WORK AREA SAFETY

- 1. Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- 2. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- 3. Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

- 1. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- 2. Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- 3. Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- 4. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- 5. When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

- 6. If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of a GFCI reduces the risk of electric shock.

PERSONAL SAFETY

- 1. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- 2. Use personal protective equipment. Always wear eye protection.** Protective equipment such as a respiratory mask, non-skid safety shoes and hearing protection used for appropriate conditions will reduce the risk of personal injury.
- 3. Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.
- 4. Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- 5. Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- 6. Dress properly. Do not wear loose clothing or jewelry. Keep your hair and clothing away from moving parts.** Loose clothes, jewelry or long hair can be caught in moving parts.

GENERAL SAFETY RULES

 **WARNING!** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Safety is a combination of common sense, staying alert and knowing how your item works. The term “power tool” in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

SAVE THESE SAFETY INSTRUCTIONS.

7. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

POWER TOOL USE AND CARE

1. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

2. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

3. Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

4. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

5. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

6. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

7. Use the power tool, accessories and tool bits, etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

8. Use clamps to secure your workpiece to a stable surface. Holding a workpiece by hand or using your body to support it may lead to loss of control.

9. KEEP GUARDS IN PLACE and in working order.

SERVICE

1. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

CALIFORNIA PROPOSITION 65 WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities may contain chemicals, including lead, known to the State of California to cause cancer, birth defects, or other reproductive harm. Wash hands after handling. Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks, cement, and other masonry products.
- Arsenic and chromium from chemically treated lumber.

Your risk from these exposures varies depending on how often you do this type of work. To reduce your exposure to these chemicals, work in a well-ventilated area with approved safety equipment such as dust masks specially designed to filter out microscopic particles.

ASSEMBLY & ADJUSTMENTS

INSTALLATION ON TABLES WITH THROUGH SLOTS

1. Slide the heads of the M8x90 bolts (Fig. 1 - 1) into the back T-track (Fig. 1 - 2), one on each side, and slide one into the front T-track (Fig. 1 - 3), if desired.

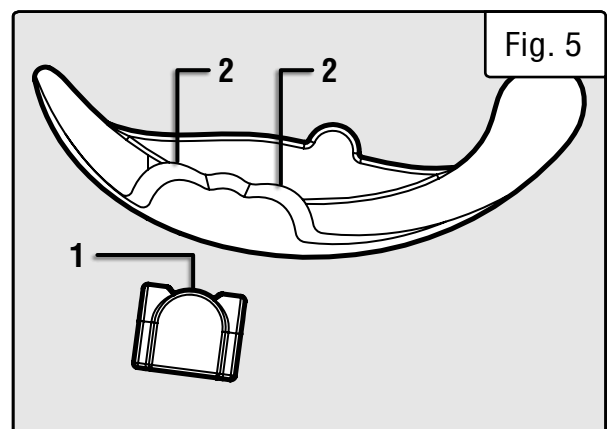
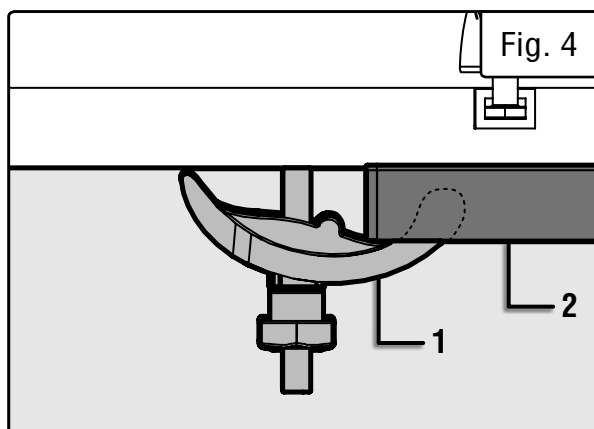
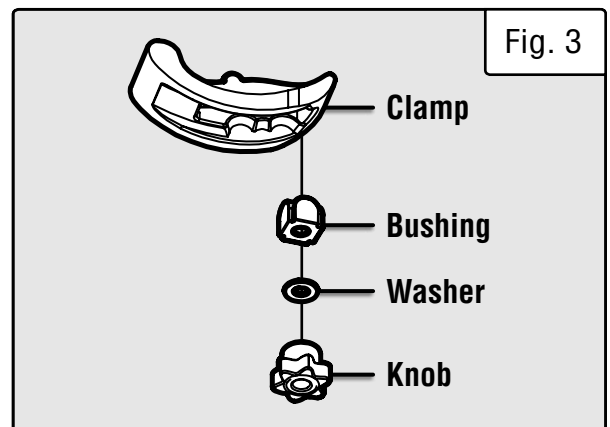
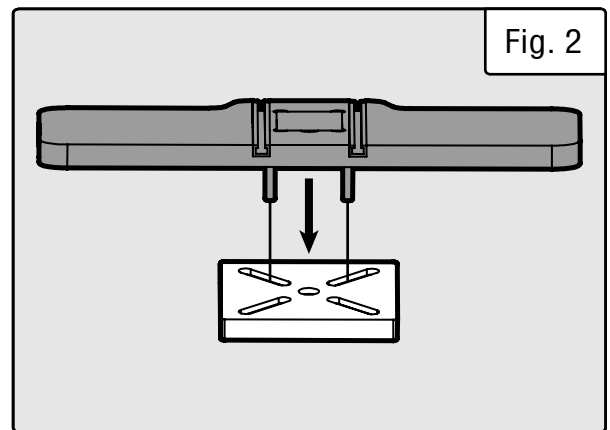
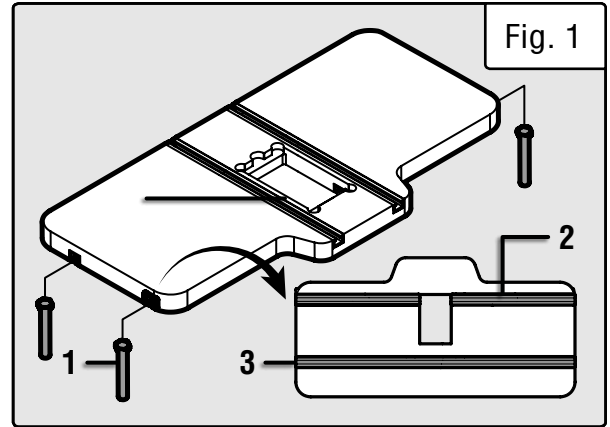
2. Position the bolts in the back T-track such that they fit through the slots on the metal drill press table. Place them through the slots (Fig. 2). Position the table so that the front bolt is lined up with the front of the table, or passes through a slot or hole in the metal table, depending on your drill press model.

3. Attach the clamp assemblies to the bolts in the following order: Clamp, clamp bushing, washer, knob (Fig. 3).

4. Tighten the knobs on the clamp assemblies. Make sure that the drill press table is properly aligned and centered before the knobs are fully tightened.

NOTE: For the most secure clamping, have the clamps resting against a flat surface underneath the table. If the front clamp assembly is not placed through a slotted hole, have the rounded end of the clamp (Fig. 4 - 1) gripping the front lip of the metal drill press table (Fig. 4 - 2).

NOTE: To ensure the clamps are locked into place properly, check that the clamp bushings are properly seated into the clamps. The rounded tops of the bushings (Fig. 5 - 1) should mate with one of the rounded grooves in the clamps (Fig. 5 - 2). Once the clamps are properly seated, fully tighten the knobs.



ASSEMBLY & ADJUSTMENTS

INSTALLATION ON TABLES WITHOUT THROUGH SLOTS

1. Slide the heads of the M8x90 bolts (Fig. 1 - 1) into the back T-track (Fig. 1 - 2), one on each side, and slide one into the front T-track (Fig. 1 - 3), if desired.
2. Position the bolts in the back T-track such that they hug either side of the metal drill press table. If using the third clamp, position the table so that the front bolt is lined up against the center of the front of the metal table.
3. Attach the clamp assemblies to the bolts in the following order: Clamp, clamp bushing, washer, knob (Fig. 3).
4. Tighten the knobs on the clamp assemblies. Make sure that the drill press table is properly aligned and centered before the knobs are fully tightened.

NOTE: For the most secure clamping, have the rounded end of the clamp (Fig. 4 - 1) gripping the lip of the metal drill press table (Fig. 4 - 2).

NOTE: To ensure the clamps are locked into place properly, check that the clamp bushings are properly seated into the clamps. The rounded tops of the bushings (Fig. 4 - 1), should mate with one of the rounded grooves in the clamps (Fig. 4 - 2). Once the clamps are properly seated, fully tighten the knobs.

NOTE: Regularly check that the mounting clamps are secure. After each operation, wipe the drill press table clean and vacuum out the T-slots to keep the tool in good condition. To avoid condensation and rust between the two tables, do not leave the drill press table mounted on the drill press for long periods of time.

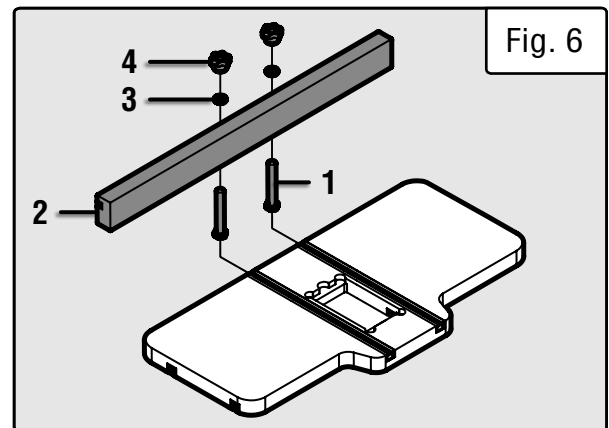
ASSEMBLING THE FENCE

1. Place the M8x70 half threaded bolt (Fig. 6 - 1) up through the bottom of the fence (Fig. 6 - 2) and secure loosely with a washer (Fig. 6 - 3) and knob (Fig. 6 - 4).

NOTE: The fence should be positioned with the T-track towards the top.

2. Align the bolt heads with the top T-track on the table. Slide the fence onto the table. Position the fence to the desired position and lock it into place by fully tightening the knobs (Fig. 6).

TIP: Turn the feed handles on the drill press to check if the fence will interfere with the handles. One or two of the feed handles may be removed if the fence is in the way of the feed handle's travel.



ASSEMBLY & ADJUSTMENTS

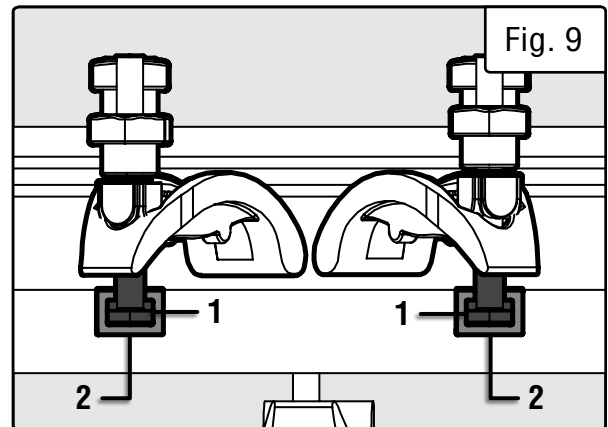
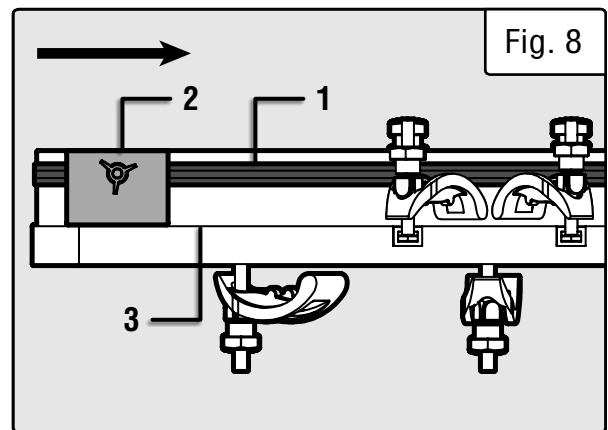
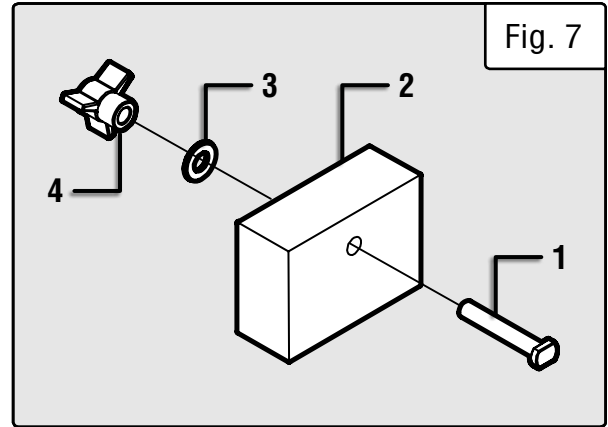
ASSEMBLING THE STOP BLOCK

1. Place the M6x40 bolt (Fig. 7 - 1) through the stop block (Fig. 7 - 2) and washer (Fig. 7 - 3). Loosely thread the stop block knob (Fig. 7 - 4) onto the bolt.
2. Slide the bolt through the T track on the fence (Fig. 8 - 1) such that the bottom of the stop block (Fig. 8 - 2) lies against the top of the table (Fig. 8 - 3).
3. Slide the stop block to the desired position and lock it in place by fully tightening the knob.

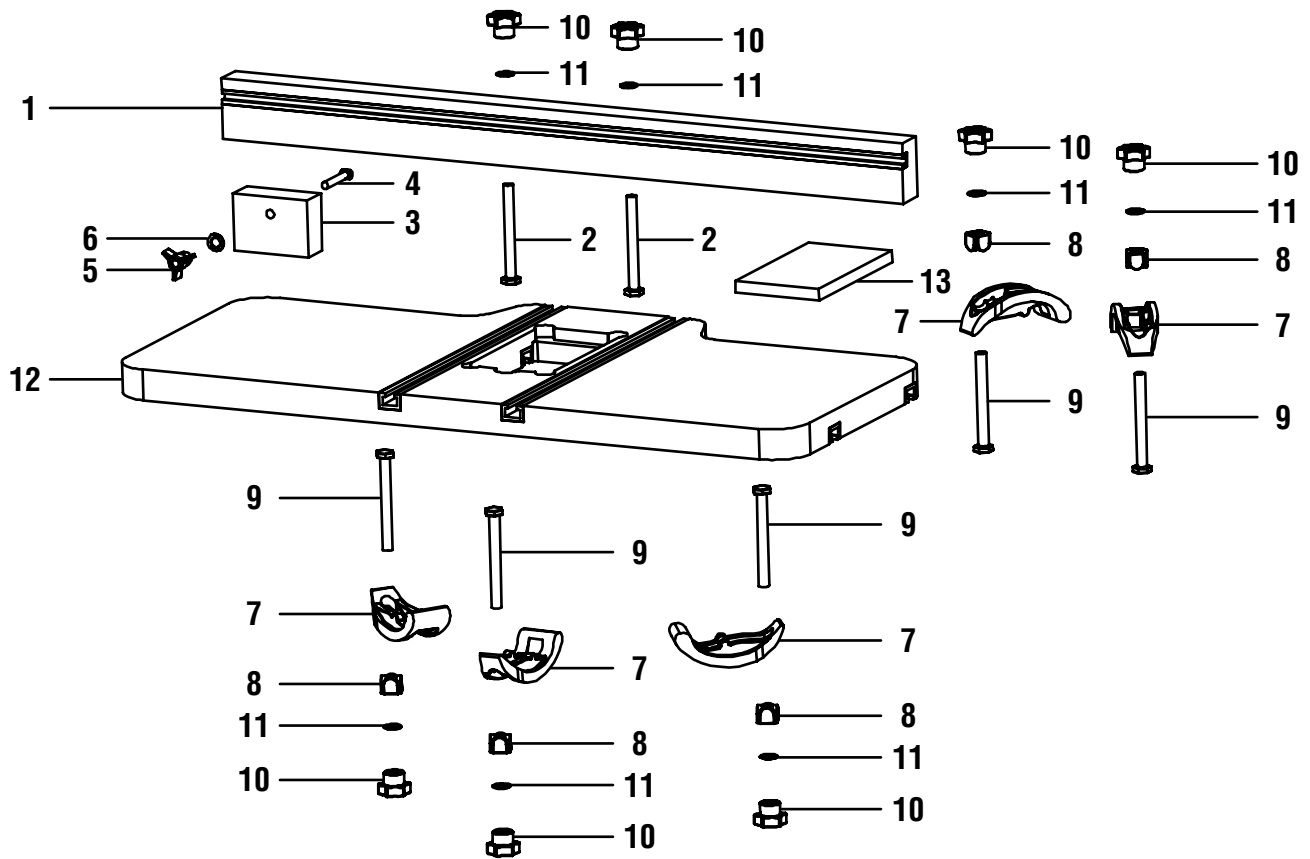
ASSEMBLING THE HOLD DOWN CLAMPS

Your drill press table comes with two hold down clamps, which can be used to clamp down a workpiece to the drill press table.

1. Assemble the hold down clamps in the same order as the clamp assemblies under the table, as seen in Fig. 2.
2. Slide the bolts of the hold down clamps (Fig. 9 - 1) into the top T-slots on top of the table (Fig. 9 - 2).
3. Place the workpiece on the drill press table and clamp it down by tightening the knobs. Make sure the clamp bushings are seated properly in the clamps.



EXPLODED VIEW & PARTS LIST



No.	Part No.	Description	Qty.
1	DPA2513-001	Fence	1
2	DPA2513-002	Bolt M8x70	2
3	DPA2513-003	Stop Block	1
4	DPA2513-004	Bolt M6x40	1
5	DPA2513-005	Triangle Knob	1
6	DPA2513-006	Washer 6x18x1.2	1
7	DPA2513-CLAMP	Clamp	5
8		Clamp Bushing	5
9		Bolt M8x90	5
10		Flower Knob	7
11		Washer 8x20x1.5	7
12	DPA2513-012	Table	1
13	DPA2513-013	Table Insert	1

NOTE: Not all parts may be available for purchase.

WARRANTY STATEMENT

WEN Products is committed to building tools that are dependable for years. Our warranties are consistent with this commitment and our dedication to quality.

LIMITED WARRANTY OF WEN PRODUCTS FOR HOME USE

GREAT LAKES TECHNOLOGIES, LLC (“Seller”) warrants to the original purchaser only, that all WEN consumer power tools will be free from defects in material or workmanship during personal use for a period of two (2) years from date of purchase or 500 hours of use; whichever comes first. Ninety days for all WEN products if the tool is used for professional or commercial use. Purchaser has 30 days from the date of purchase to report missing or damaged parts.

SELLER’S SOLE OBLIGATION AND YOUR EXCLUSIVE REMEDY under this Limited Warranty and, to the extent permitted by law, any warranty or condition implied by law, shall be the replacement of parts, without charge, which are defective in material or workmanship and which have not been subjected to misuse, alteration, careless handling, misrepair, abuse, neglect, normal wear and tear, improper maintenance, or other conditions adversely affecting the Product or the component of the Product, whether by accident or intentionally, by persons other than Seller. To make a claim under this Limited Warranty, you must make sure to keep a copy of your proof of purchase that clearly defines the Date of Purchase (month and year) and the Place of Purchase. Place of Purchase must be a direct vendor of Great Lakes Technologies, LLC. Purchasing through third party vendors, including but not limited to garage sales, pawn shops, resale shops, or any other secondhand merchant, voids the warranty included with this product. Contact techsupport@wenproducts.com or 1-800-232-1195 with the following information to make arrangements: your shipping address, phone number, serial number, required part numbers, and proof of purchase. Damaged or defective parts and products may need to be sent to WEN before the replacements can be shipped out.

Upon the confirmation of a WEN representative, your product may qualify for repairs and service work. When returning a product for warranty service, the shipping charges must be prepaid by the purchaser. The product must be shipped in its original container (or an equivalent), properly packed to withstand the hazards of shipment. The product must be fully insured with a copy of the proof of purchase enclosed. There must also be a description of the problem in order to help our repairs department diagnose and fix the issue. Repairs will be made and the product will be returned and shipped back to the purchaser at no charge for addresses within the contiguous United States.

THIS LIMITED WARRANTY DOES NOT APPLY TO ITEMS THAT WEAR OUT FROM REGULAR USAGE OVER TIME, INCLUDING BELTS, BRUSHES, BLADES, BATTERIES, ETC. ANY IMPLIED WARRANTIES SHALL BE LIMITED IN DURATION TO TWO (2) YEARS FROM DATE OF PURCHASE. SOME STATES IN THE U.S. AND SOME CANADIAN PROVINCES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

IN NO EVENT SHALL SELLER BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING BUT NOT LIMITED TO LIABILITY FOR LOSS OF PROFITS) ARISING FROM THE SALE OR USE OF THIS PRODUCT. SOME STATES IN THE U.S. AND SOME CANADIAN PROVINCES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE IN THE U.S., PROVINCE TO PROVINCE IN CANADA AND FROM COUNTRY TO COUNTRY.

THIS LIMITED WARRANTY APPLIES ONLY TO ITEMS SOLD WITHIN THE UNITED STATES OF AMERICA, CANADA AND THE COMMONWEALTH OF PUERTO RICO. FOR WARRANTY COVERAGE WITHIN OTHER COUNTRIES, CONTACT THE WEN CUSTOMER SUPPORT LINE. FOR WARRANTY PARTS OR PRODUCTS REPAIRED UNDER WARRANTY SHIPPING TO ADDRESSES OUTSIDE OF THE CONTIGUOUS UNITED STATES, ADDITIONAL SHIPPING CHARGES MAY APPLY.

**THANKS FOR
REMEMBERING**

