

NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

1-847-429-9263 (M-F 8AM-5PM CST)

IMPORTANT: Your new tool has been engineered and manufactured to WEN's highest standards for dependability, ease of operation, and operator safety. When properly cared for, this product will supply you years of rugged. trouble-free performance. Pay close attention to the rules for safe operation, warnings, and cautions. If you use vour tool properly and for its intended purpose, you will enjoy years of safe, reliable service.

For replacement parts and the most up-to-date instruction manuals, visit WENPRODUCTS.COM

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To purchase accessories and replacement parts for your tool, visit WENPRODUCTS.COM

Replacement Sandpaper (Models 6313SP, 6313SP80, 6313SP100, 6313SP120, 6313SP240)

INTRODUCTION

Thanks for purchasing the WEN Sheet Sander. We know you are excited to put your tool to work, but first, please take a moment to read through the manual. Safe operation of this tool requires that you read and understand this operator's manual and all the labels affixed to the tool. This manual provides information regarding potential safety concerns, as well as helpful assembly and operating instructions for your tool.

Indicates danger, warning, or caution. The safety symbols and the explanations with them deserve your careful attention and understanding. Always follow the safety precautions to reduce the risk of fire, electric shock or personal injury. However, please note that these instructions and warnings are not substitutes for proper accident prevention measures.

NOTE: The following safety information is not meant to cover all possible conditions and situations that may occur. WEN reserves the right to change this product and specifications at any time without prior notice.

At WEN, we are continuously improving our products. If you find that your tool does not exactly match this manual, please visit **wenproducts.com** for the most up-to-date manual or contact our customer service at **1-847-429-9263**.

Keep this manual available to all users during the entire life of the tool and review it frequently to maximize safety for both yourself and others.

SPECIFICATIONS

Model Number	6313
Motor	120V, 60 Hz, 1.2A
No Load Speed	12,000 RPM
Cord Length	6 Feet
Sandpaper Size	1/3 Sheet
Product Weight	3.0 Pounds

WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Safety is a combination of common sense, staying alert and knowing how your item works. The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

SAVE THESE SAFETY INSTRUCTIONS.

WORK AREA SAFETY

1. Keep work area clean and well lit. Cluttered or dark areas invite accidents.

2. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

3. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

ELECTRICAL SAFETY

1. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

2. Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.

3. Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

4. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

5. When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock. 6. If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply. Use of a GFCI reduces the risk of electric shock.

PERSONAL SAFETY

1. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

2. Use personal protective equipment. Always wear eye protection. Protective equipment such as a respiratory mask, non-skid safety shoes and hearing protection used for appropriate conditions will reduce the risk of personal injury.

3. Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.

4. Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

5. Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

6. Dress properly. Do not wear loose clothing or jewelry. Keep your hair and clothing away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.

GENERAL SAFETY RULES

WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Safety is a combination of common sense, staying alert and knowing how your item works. The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

SAVE THESE SAFETY INSTRUCTIONS.

7. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

POWER TOOL USE AND CARE

1. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

2. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

3. Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

4. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

5. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

6. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

7. Use the power tool, accessories and tool bits, etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

8. Use clamps to secure your workpiece to a stable surface. Holding a workpiece by hand or using your body to support it may lead to loss of control.

9. KEEP GUARDS IN PLACE and in working order.

SERVICE

1. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

CALIFORNIA PROPOSITION 65 WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities may contain chemicals, including lead, known to the State of California to cause cancer, birth defects, or other reproductive harm. Wash hands after handling. Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks, cement, and other masonry products.
- Arsenic and chromium from chemically treated lumber.

Your risk from these exposures varies depending on how often you do this type of work. To reduce your exposure to these chemicals, work in a well-ventilated area with approved safety equipment such as dust masks specially designed to filter out microscopic particles. WARNING! Do not operate the power station until you have read and understood the following instructions and the warning labels.

SHEET SANDER SAFETY

1. Hold your power tool by the insulated gripping surfaces, especially when performing an operation where the sanding accessory could contact hidden wiring.

2. Protect your lungs. Wear a face or dust mask during operation. Following this rule will reduce the risk of serious respiratory injury.

3. Protect your hearing. Wear hearing protection during extended periods of operation. Following this rule will reduce the risk of serious personal injury.

4. Inspect power cords periodically and repair them as needed at your nearest authorized service center. Constantly stay aware of cord location. Following this rule will reduce the risk of electric shock or fire.

5. Check damaged parts. Before further use of the tool, determine that it will operate properly and perform its intended function. Check for alignment, binding or breakage of moving parts or any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center. Following this rule will reduce the risk of shock, fire, or serious injury.

6. Remove all nails from lumber before using this tool. Following this rule will reduce the risk of injury.

7. If the power cord is damaged, it must be replaced only by the manufacturer or by an authorized service center.

8. Save these instructions. Refer to them frequently and use them to instruct others who may use this product. If you loan someone this product, loan them these instructions also.

9. Do not use the sander to remove lead-based paints.

VIBRATION SAFETY

This tool vibrates during use. Repeated or long-term exposure to vibration may cause temporary or permanent physical injury, particularly to the hands, arms and shoulders.

To reduce the risk of any vibration-related injury:

1. First be examined by a doctor and then have regular medical check-ups to ensure medical problems are not being caused or worsened from use. Pregnant women or people who have impaired blood circulation to the hand, past hand injuries, nervous system disorders, diabetes, or Raynaud's Disease should not use this tool. If you feel any symptoms related to vibration (such as tingling, numbness, and white or blue fingers), seek medical advice as soon as possible.

2. Do not smoke during use. Nicotine reduces the blood supply to the hands and fingers, increasing the risk of vibration-related injury.

3. Wear suitable gloves to reduce the vibration effects on the user.

4. Use tools with the lowest vibration when there is a choice.

5. Take vibration-free breaks during each day of work.

6. Grip tool as lightly as possible (while still keeping safe control of it). Let the tool do the work.

7. To reduce vibration, maintain the tool as explained in this manual. If any abnormal vibration occurs, stop use immediately.

ELECTRICAL INFORMATION

DOUBLE-INSULATED TOOLS

The tool's electrical system is double insulated where two systems of insulation are provided. This eliminates the need for the usual three-wire grounded power cord. Double insulated tools do not need to be grounded, nor should a means for grounding be added to the product. All exposed metal parts are isolated from the internal metal motor components with protecting insulation.



IMPORTANT: Servicing a double-insulated product requires extreme care and knowledge of the system, and should be done only by qualified service personnel using identical replacement parts. Always use original factory replacement parts when servicing.

1. POLARIZED PLUGS. To reduce the risk of electric shock, this equipment has a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a proper outlet. Do not modify the machine plug or the extension cord in any way.

2. GROUND FAULT CIRCUIT INTERRUPTER PROTECTION (GFCI) should be provided on the circuit or outlet used for this power tool to reduce the risk of electric shock.

3. SERVICE AND REPAIR. To avoid danger, electrical appliances must only be repaired by qualified service technician using original replacement parts.

GUIDELINES AND RECOMMENDATIONS FOR EXTENSION CORDS

When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The table below shows the correct size to be used according to cord length and ampere rating. When in doubt, use a heavier cord. The smaller the gauge number, the heavier the cord.

REQUIRED GAUGE FOR EXTENSION CORDS				
AMPERAGE	25 ft.	50 ft.	100 ft.	150 ft.
1.2A	18 gauge	16 gauge	16 gauge	14 gauge

1. EXAMINE EXTENSION CORD BEFORE USE. Make sure your extension cord is properly wired and in good condition. Always replace a damaged extension cord or have it repaired by a qualified person before using it.

2. DO NOT ABUSE EXTENSION CORD. Do not pull on cord to disconnect from receptacle; always disconnect by pulling on plug. Disconnect the extension cord from the receptacle before disconnecting the product from the extension cord. Protect your extension cords from sharp objects, excessive heat and damp/wet areas.

3. USE A SEPARATE ELECTRICAL CIRCUIT FOR YOUR TOOL. This circuit must not be less than a 12-gauge wire and should be protected with a 15A time-delayed fuse. Before connecting the motor to the power line, make sure the switch is in the OFF position and the electric current is rated the same as the current stamped on the motor nameplate. Running at a lower voltage will damage the motor.

UNPACKING AND PACKING LIST

UNPACKING

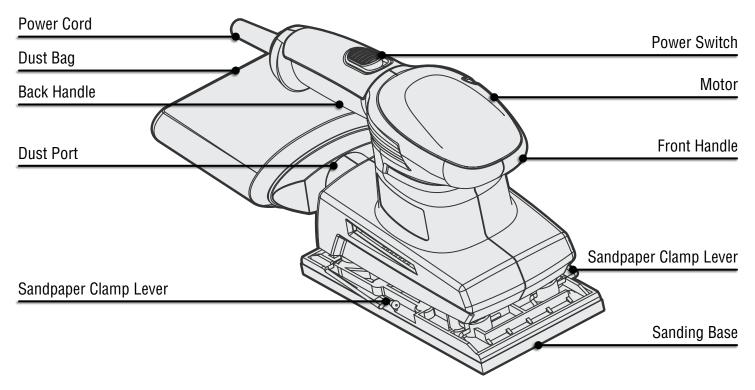
With the help of a friend or trustworthy foe, such as one of your in-laws, carefully remove the sheet sander from the packaging and place it on a sturdy, flat surface. Make sure to take out all contents and accessories. Do not discard the packaging until everything is removed. Check the packing list below to make sure you have all of the parts and accessories. If any part is missing or broken, please contact customer service at **1-847-429-9263** (M-F 8-5 CST), or email **techsupport@wenproducts.com**.

Description	Quantity
Sander	1
2-5/8" Vacuum Port Adapter	1
Dust Collection Bag	1
80-Grit Sanding Sheet	1

KNOW YOUR SHEET SANDER

TOOL PURPOSE

Easily round sharp edges and create an ultra-smooth surface with your WEN Sheet Sander. Refer to the following diagrams to become familiarized with all the parts and controls of your sheet sander. The components will be referred to later in the manual for assembly and operation instructions.



ASSEMBLY & ADJUSTMENTS

WARNING! To avoid injury from accidental startups, be sure that the tool is switched OFF and disconnected from the power supply before performing assembly, inspection, or adjustments.

INSTALLING THE SANDPAPER

1. Make sure that the sander is switched OFF and unplugged from the power supply before making any adjustments.

2. Inspect the sandpaper before installing. Do not use sandpaper if it is damaged.

3. To remove old sandpaper:

1. Release the sandpaper clamp lever and remove the old sandpaper from the base of the sander.

4. To install new sandpaper:

1. Insert the end of the new 1/3 sheet sandpaper approximately 1/2 in. under the paper clamp.

NOTE: Positioning the sandpaper 1/2 in. under the clamp is necessary for stacking multiple sheets of sandpaper.

2. Lift up on sandpaper clamp lever and lock it into place. Apply pressure to the sandpaper to mould it to the shape of the sander base.

3. Wrap the sandpaper around the cushion. Lift the other clamping lever on the opposite side of sander and insert the loose end of sandpaper under the paper clamp. Securely fit the sandpaper against the cushion.

3. Lift up on the clamp lever and lock it into place.

NOTE: You can purchase a variety of replacement sandpapers from **wenproducts.com** by searching **model number** 6313SP.

CAUTION! Do not use torn, severely worn, or damaged sandpaper. Doing so could damage the surface of the sanding base.

OPERATION

WORKPIECE AND WORK AREA SET UP

1. Designate a work area that is clean and well-lit. Keep children, pets, and other distractions from the work place to prevent possible injury.

2. Run the power cord along a safe route to reach the work area without creating a tripping hazard or exposing the power cord to possible damage. The power cord must reach the work area with enough extra length to allow free movement while working.

3. Secure loose workpieces using a vise or clamps (not included) to prevent movement while working.

4. There must not be objects nearby that will present a hazard while working (such as utility lines).

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4. There must not be objects nearby that will present a hazard while working (such as utility lines).

GENERAL OPERATING INSTRUCTIONS

1. Make sure that the power switch is in the OFF position, then plug the tool into the power supply.

2. Turn the power switch ON.

3. Do not use excess pressure while sanding and always sand in the same direction as the grain of wood. Let the sander do the work. Apply even pressure over the entire workpiece.

4. Regularly check the wear on the sandpaper and replace as necessary. **NOTE:** Always turn the power switch OFF and unplug the sander before changing sheets of sandpaper.

5. When sanding is competed, remove the sander from the workpiece and turn OFF the power switch.

6. When you've completed operation, use a vacuum to remove all the sand shavings and dust from the sander. Wipe down with a clean cloth.

7. To prevent accidents, turn OFF the sander and unplug it after use. Clean and then store the sander indoors out of the reach of children.

SANDPAPER SELECTION

Choosing the right size, grit, and type of sandpaper maximizes the quality of your sanded finish. Aluminum oxide, silicon carbide, and other synthetic abrasives are best for power sanding. Natural abrasives, such as flint and garnet, are too soft for economical use in power sanding.

In general, coarser grits will remove the most material and finer grits will produce the best finish in all sanding operations. The condition of the surface to be sanded will determine the right grit for the job. If the surface is rough, start with a coarse grit and sand until the surface is uniform. Medium grit may then be used to remove the scratches left by the coarser grit while a finer grit can be used for finishing. Always continue sanding with each grit until the surface is uniform. NOTE: DO NOT use the sander without sandpaper. Doing so will damage the sanding base.

MAINTENANCE

WARNING! To avoid injury from accidental startups, be sure that the tool is switched OFF and disconnected from the power supply before performing any maintenance.

WARNING! Any attempt to repair or replace electrical parts on this tool may be hazardous. Servicing of the tool must be performed by a qualified technician. When servicing, use only identical WEN replacement parts. Use of other parts may be hazardous or induce product failure.

ROUTINE INSPECTION

Before each use, inspect the general condition of the tool. If any of these following conditions exist, do not use until parts are replaced.

Check for:

- Loose hardware
- Damaged battery pack
- Cracked or broken parts
- Any other condition that may affect its safe operation

CLEANING & STORAGE

- 1. Keep the ventilation openings free from dust and debris to prevent the motor from overheating.
- 2. Wipe the tool surfaces clean with a damp cloth and mild soap. Make sure water does not get into the tool.

CAUTION: Most plastics are susceptible to damage from various types of commercial solvents. Do not use any solvents or cleaning products that could damage the plastic parts. Some of these include but are not limited to: gasoline, carbon tetrachloride, chlorinated cleaning solvents, and household detergents that contain ammonia.

3. Allow the tool to cool before storing it. Store the tool in a clean and dry place away from the reach of children.

PRODUCT DISPOSAL

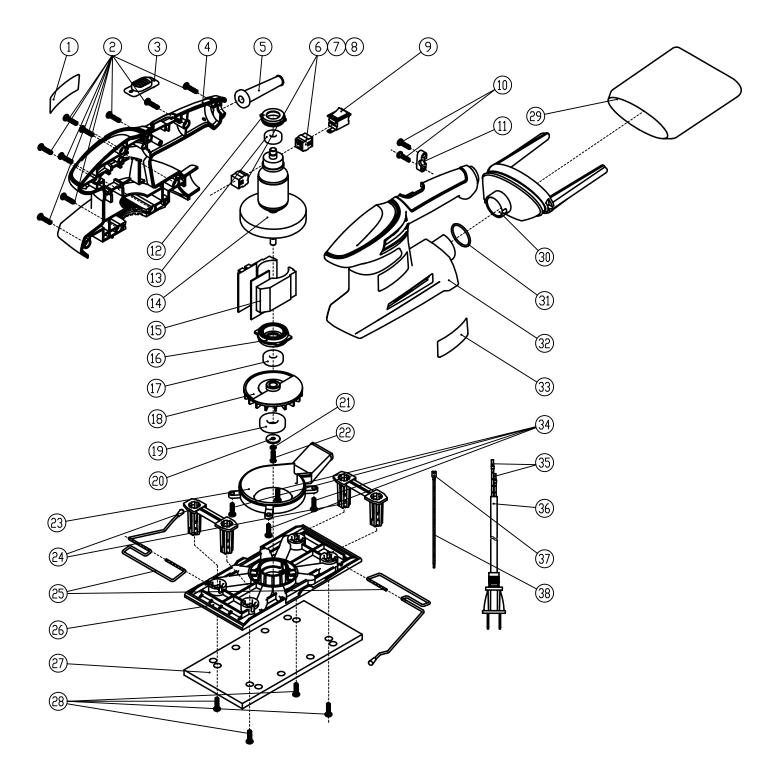
Used power tools should not be disposed of together with household waste. This product contains electronic components that should be recycled. Please take this product to your local recycling facility for responsible disposal and to minimize its environmental impact.

TROUBLESHOOTING GUIDE

WARNING! Stop using the tool immediately if any of the following problems occur. Repairs and replacements should only be performed by an authorized technician. For any questions, please contact our customer service at **1-847-429-9263**, M-F 8-5 CST or email us at techsupport@wenproducts.com.

PROBLEM	CAUSE	SOLUTION	
	1. The power cord is not connected.	1. Check that the power cord is prop- erly plugged in.	
The tool will not start.	2. The outlet has no power.	2. If the outlet has no power, turn the tool OFF and check the circuit breaker.	
	3. There is internal damage or wear.	3. Have a qualified technician service the tool.	
There is excess noise or rattling.	1. There is internal damage or wear.	1. Have a qualified technician service the tool.	
	1. There is a possible issue with the sandpaper.	1. Check the sandpaper for wear or damage.	
The sander is not sanding effectively.	2. You are using the wrong sandpaper grit.	2. Use coarse grit sandpaper for rough surfaces. Use medium grit sandpaper to remove shallow scratches. Use fine grit sandpaper for finishing.	

EXPLODED VIEW & PARTS LIST



EXPLODED VIEW & PARTS LIST

NO.	PART NO.	DESCRIPTION	NO.	PART NO.	DESCRIPTION
1	6313-001	Label	20	6313-020	Washer
2	6313-002	Screw	21	6313-021	Spring Washer
3	6313-003	Switch Button	22	6313-022	Screw
4	6313-004	Right Housing	23	6313-023	Dust Track
5	6313-005	Sleeve	24	6313-024	Support Frame
6	6313-006	Brush Box	25	6313-025	Paper Clamp
7	6313-007	Brush Holder	26	6313-026	Base Plate
8	6313-008	Carbon Brush	27	6313-027	Foam
9	6313-009	Switch	28	6313-028	Screw
10	6313-010	Screw	29	6313-029	Dust Bag
11	6313-011	Cable Clip	30	6313-030	Dust Bag Support
12	6313-012	Bearing Holder	31	6313-031	0-Ring
13	6313-013	Bearing	32	6313-032	Left Housing
14	6313-014	Rotor	33	6313-033	Label
15	6313-015	Stator	34	6313-034	Screw
16	6313-016	Bearing Holder	35	6313-035	Insert Hooking
17	6313-017	Bearing	36	6313-036	Power Cord
18	6313-018	Fan	37	6313-037	Insert Sheet
19	6313-019	Bearing	38	6313-038	Inner Wire

NOTE: Not all parts may be available for purchase. Parts and accessories that wear down over the course of normal use are not covered under the warranty.

WEN Products is committed to building tools that are dependable for years. Our warranties are consistent with this commitment and our dedication to quality.

LIMITED WARRANTY OF WEN PRODUCTS FOR HOME USE

GREAT LAKES TECHNOLOGIES, LLC ("Seller") warrants to the original purchaser only, that all WEN consumer power tools will be free from defects in material or workmanship during personal use for a period of two (2) years from date of purchase or 500 hours of use; whichever comes first. Ninety days for all WEN products if the tool is used for professional or commercial use. Purchaser has 30 days from the date of purchase to report missing or damaged parts.

SELLER'S SOLE OBLIGATION AND YOUR EXCLUSIVE REMEDY under this Limited Warranty and, to the extent permitted by law, any warranty or condition implied by law, shall be the replacement of parts, without charge, which are defective in material or workmanship and which have not been subjected to misuse, alteration, careless handling, misrepair, abuse, neglect, normal wear and tear, improper maintenance, or other conditions adversely affecting the Product or the component of the Product, whether by accident or intentionally, by persons other than Seller. To make a claim under this Limited Warranty, you must make sure to keep a copy of your proof of purchase that clearly defines the Date of Purchase (month and year) and the Place of Purchase. Place of Purchase must be a direct vendor of Great Lakes Technologies, LLC. Purchasing through third party vendors, including but not limited to garage sales, pawn shops, resale shops, or any other secondhand merchant, voids the warranty included with this product. Contact techsupport@wenproducts.com or 1-847-429-9263 with the following information to make arrangements: your shipping address, phone number, serial number, required part numbers, and proof of purchase. Damaged or defective parts and products may need to be sent to WEN before the replacements can be shipped out.

Upon the confirmation of a WEN representative, your product may qualify for repairs and service work. When returning a product for warranty service, the shipping charges must be prepaid by the purchaser. The product must be shipped in its original container (or an equivalent), properly packed to withstand the hazards of shipment. The product must be fully insured with a copy of the proof of purchase enclosed. There must also be a description of the problem in order to help our repairs department diagnose and fix the issue. Repairs will be made and the product will be returned and shipped back to the purchaser at no charge for addresses within the contiguous United States.

THIS LIMITED WARRANTY DOES NOT APPLY TO ITEMS THAT WEAR OUT FROM REGULAR USAGE OVER TIME, IN-CLUDING BELTS, BRUSHES, BLADES, BATTERIES, ETC. ANY IMPLIED WARRANTIES SHALL BE LIMITED IN DURA-TION TO TWO (2) YEARS FROM DATE OF PURCHASE. SOME STATES IN THE U.S. AND SOME CANADIAN PROVINCES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

IN NO EVENT SHALL SELLER BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING BUT NOT LIMITED TO LIABILITY FOR LOSS OF PROFITS) ARISING FROM THE SALE OR USE OF THIS PRODUCT. SOME STATES IN THE U.S. AND SOME CANADIAN PROVINCES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF IN-CIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE IN THE U.S., PROVINCE TO PROVINCE IN CANADA AND FROM COUNTRY TO COUNTRY.

THIS LIMITED WARRANTY APPLIES ONLY TO ITEMS SOLD WITHIN THE UNITED STATES OF AMERICA, CANADA AND THE COMMONWEALTH OF PUERTO RICO. FOR WARRANTY COVERAGE WITHIN OTHER COUNTRIES, CONTACT THE WEN CUSTOMER SUPPORT LINE. FOR WARRANTY PARTS OR PRODUCTS REPAIRED UNDER WARRANTY SHIPPING TO ADDRESSES OUTSIDE OF THE CONTIGUOUS UNITED STATES, ADDITIONAL SHIPPING CHARGES MAY APPLY.

