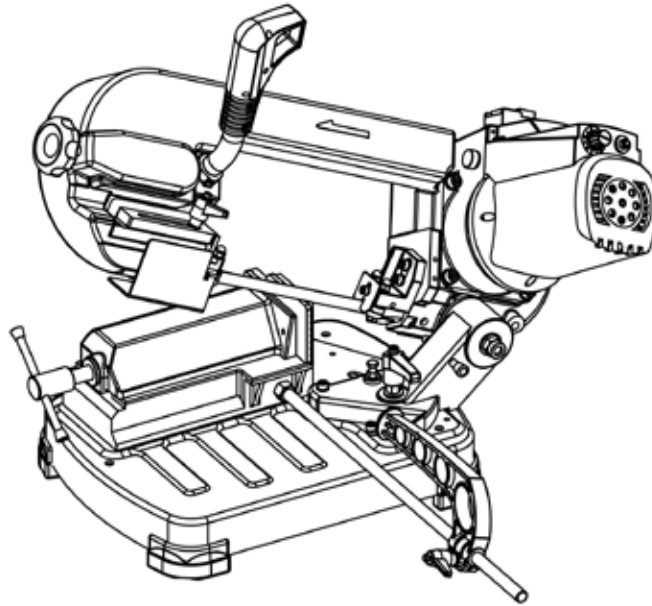




# 5-INCH PORTABLE METAL BAND SAW



[bit.ly/wenvideo](http://bit.ly/wenvideo)

## IMPORTANT:

Your new tool has been engineered and manufactured to WEN's highest standards for dependability, ease of operation, and operator safety. When properly cared for, this product will supply you years of rugged, trouble-free performance. Pay close attention to the rules for safe operation, warnings, and cautions. If you use your tool properly and for intended purpose, you will enjoy years of safe, reliable service.



## NEED HELP? CONTACT US!

Have product questions? Need technical support?  
Please feel free to contact us at:



**800-232-1195** (M-F 8AM-5PM CST)



**techsupport@wenproducts.com**



**WENPRODUCTS.COM**

## TABLE OF CONTENTS

---

Technical Data .....	2
General Safety Rules .....	3
Specific Safety Rules For Band Saw .....	4
Electrical Information .....	5
Know Your Band Saw .....	6
Assembly .....	6
Adjustments .....	7
Operation .....	9
Maintenance .....	10
Troubleshooting .....	11
Exploded View & Parts List .....	12
Warranty .....	14

## TECHNICAL DATA

---

Model Number:	3975, 3975T
Motor:	120 V, 60 Hz, 4.5A, 400W (S6 40%)
Saw Blade:	56-1/2 x 1/2 in.
Cutting Capacity for Square Material:	5 x 4-7/8 in. (90°)
	3-1/8 x 3-15/16 in. (45°)
Cutting Capacity for Circular Material:	5 in. diameter (90°)
	3-1/8 in. diameter (45°)
Miter Cut Range:	0 to 60°
Blade Speed:	125 to 260 FPM
Blade Size:	56-1/2 in. by 1/2 in. by .024 in.
Blade Specifications:	Bimetal, 8/12 TPI
Weight:	45 pounds

**Replacement blades available at [wenproducts.com](http://wenproducts.com) under model number BB5650.**

## GENERAL SAFETY RULES

---

Safety is a combination of common sense, staying alert and knowing how your item works. **SAVE THESE SAFETY INSTRUCTIONS.**



**WARNING:** To avoid mistakes and serious injury, do not plug in your tool until the following steps have been read and understood.

1. **READ** and become familiar with this entire instruction manual. **LEARN** the tool's applications, limitations, and possible hazards.
2. **AVOID DANGEROUS CONDITIONS.** Do not use power tools in wet or damp areas or expose them to rain. Keep work areas well lit.
3. **DO NOT** use power tools in the presence of flammable liquids or gases.
4. **ALWAYS** keep your work area clean, uncluttered, and well lit. **DO NOT** work on floor surfaces that are slippery with sawdust or wax.
5. **KEEP BYSTANDERS AT A SAFE DISTANCE** from the work area, especially when the tool is operating. **NEVER** allow children or pets near the tool.
6. **DO NOT FORCE THE TOOL** to do a job for which it was not designed.
7. **DRESS FOR SAFETY.** Do not wear loose clothing, gloves, neckties, or jewelry (rings, watches, etc.) when operating the tool. Inappropriate clothing and items can get caught in moving parts and draw you in. **ALWAYS** wear non-slip footwear and tie back long hair.
8. **WEAR A FACE MASK OR DUST MASK** to fight the dust produced by sawing operations.



**WARNING:** Dust generated from certain materials can be hazardous to your health. Always operate the tool in a well-ventilated area and provide for proper dust removal. Use dust collection systems whenever possible.

9. **ALWAYS** remove the power cord plug from the electrical outlet when making adjustments, changing parts, cleaning, or working on the tool.
10. **KEEP GUARDS IN PLACE AND IN WORKING ORDER.**
11. **AVOID ACCIDENTAL START-UPS.** Make sure the power switch is in the **OFF** position before plugging in the power cord.
12. **REMOVE ADJUSTMENT TOOLS.** Always make sure all adjustment tools are removed from the saw before turning it on.
13. **NEVER LEAVE A RUNNING TOOL UNATTENDED.** Turn the power switch to **OFF**. Do not leave the tool until it has come to a complete stop.
14. **NEVER STAND ON A TOOL.** Serious injury could result if the tool tips or is accidentally hit. **DO NOT** store anything above or near the tool.

## GENERAL SAFETY RULES

---

15. **DO NOT OVERREACH.** Keep proper footing and balance at all times. Wear oil-resistant rubber-soled footwear. Keep the floor clear of oil, scrap, and other debris.
16. **MAINTAIN TOOLS PROPERLY.** ALWAYS keep tools clean and in good working order. Follow instructions for lubricating and changing accessories.
17. **CHECK FOR DAMAGED PARTS.** Check for alignment of moving parts, jamming, breakage, improper mounting, or any other conditions that may affect the tool's operation. Any part that is damaged should be properly repaired or replaced before use.
18. **MAKE THE WORKSHOP CHILDPROOF.** Use padlocks and master switches and ALWAYS remove starter keys.
19. **DO NOT** operate the tool if you are under the influence of drugs, alcohol, or medication that may affect your ability to properly use the tool.
20. **USE SAFETY GOGGLES AT ALL TIMES** that comply with ANSI Z87.1. Normal safety glasses only have impact resistant lenses and are not designed for safety. Wear a face or dust mask when working in a dusty environment. Use ear protection such as plugs or muffs during extended periods of operation.

## SPECIFIC RULES FOR BAND SAW

---

1. To avoid injury from unexpected movement, secure the machine to a bench before operating.
2. The machine must be switched off before inserting materials to be cut in the vise or before removing materials from the vise after cutting operations have been finished.
3. Keep your hands and fingers a safe distance away from the blade at all times.
4. Never attempt to stop the saw blade by hand.
5. Never remove any cutting chips by hand. Use a brush at all times.
6. Never remove any safety guards or safety equipment from the saw.
7. Never leave the machine during operation.
8. Wear eye protection. Do not wear gloves, a necktie, jewelry, or loose clothing during operation.
9. Make sure the saw is on a firm, level surface and properly secured.
10. Use only the recommended accessories.
11. Use extra caution with very large, very small, or awkwardly-shaped workpieces.
12. Keep hands away from blade at all times to prevent accidental injury.

# ELECTRICAL INFORMATION

## GROUNDING INSTRUCTIONS

IN THE EVENT OF A MALFUNCTION OR BREAKDOWN, grounding provides the path of least resistance for an electric current and reduces the risk of electric shock. This tool is equipped with an electric cord that has an equipment grounding conductor and a grounding plug. The plug **MUST** be plugged into a matching outlet that is properly installed and grounded in accordance with **ALL** local codes and ordinances.

**DO NOT MODIFY THE PLUG PROVIDED.** If it will not fit the outlet, have the proper outlet installed by a licensed electrician.

**IMPROPER CONNECTION** of the equipment grounding conductor can result in electric shock. The conductor with the green insulation (with or without yellow stripes) is the equipment grounding conductor. If repair or replacement of the electric cord or plug is necessary, **DO NOT** connect the equipment grounding conductor to a live terminal.

**CHECK** with a licensed electrician or service personnel if you do not completely understand the grounding instructions or whether the tool is properly grounded.

**USE ONLY THREE-WIRE EXTENSION CORDS** that have three-pronged plugs and outlets that accept the tool's plug as shown in Fig. A. Repair or replace a damaged or worn cord immediately.

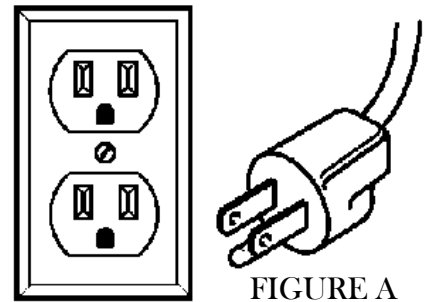


FIGURE A



**CAUTION:** In all cases, make certain the outlet in question is properly grounded. If you are not sure, have a licensed electrician check the outlet.

**WARNING:** This tool is for indoor use only. Do not expose to rain or use in damp locations.  
Guidelines for using extension cords

Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The table below shows the correct size to be used according to cord length and nameplate ampere rating. When in doubt, use a heavier cord. The smaller the gauge number, the heavier the cord.

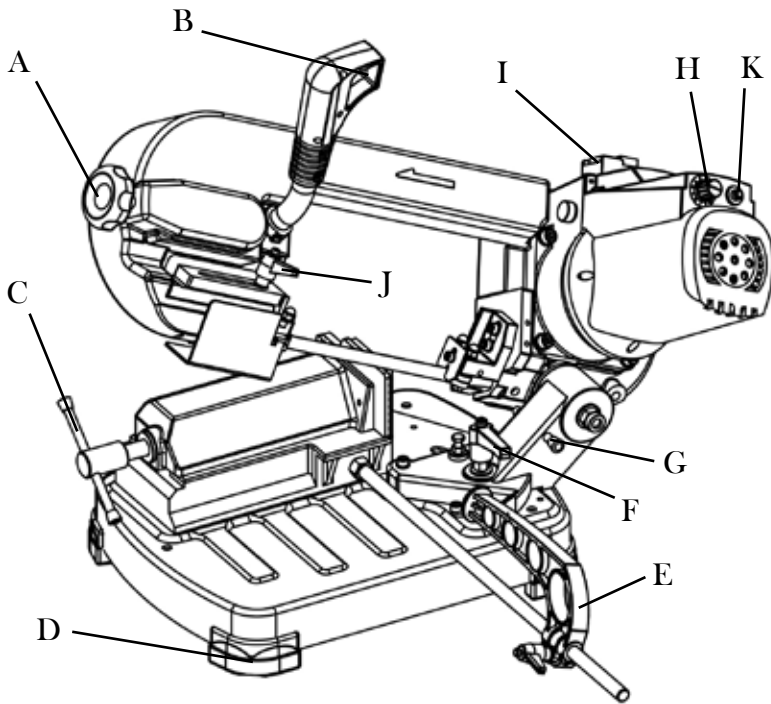
AMPERAGE	REQUIRED GAUGE FOR EXTENSION CORDS			
	25 ft.	50 ft.	100 ft.	150 ft.
4.5 A	18 gauge	16 gauge	14 gauge	14 gauge

Make sure your extension cord is properly wired and in good condition. Always replace a damaged extension cord or have it repaired by a qualified person before using it. Protect your extension cords from sharp objects, excessive heat and damp/wet areas.

Use a separate electrical circuit for your tools. This circuit must not be less than a #12 wire and should be protected with a 15 A time-delayed fuse. Before connecting the motor to the power line, make sure the switch is in the **OFF** position and the electric current is rated the same as the current stamped on the motor nameplate. Running at a lower voltage will damage the motor.

**WARNING:** This tool must be grounded while in use to protect the operator from electric shock.

# KNOW YOUR BAND SAW



Refer to the parts and controls in the diagram below. They will be referred to later in the manual for assembly, adjustment, and operation instructions.

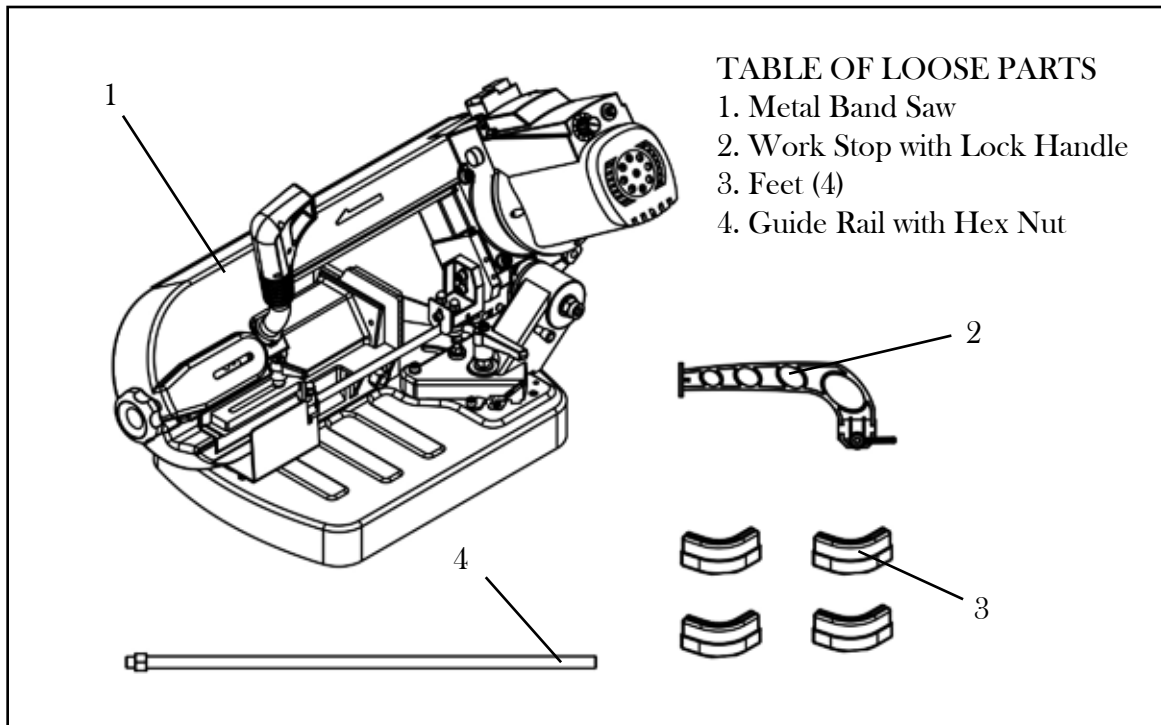
- A Blade Tension Adjustment Knob
- B Run Switch
- C Vise Handle
- D Rubber Feet
- E Work Stop
- F Miter Locking Handle
- G Locking Pin
- H Variable Speed Adjustment Knob
- I Power Switch
- J Blade Guide Locking Handle
- K Circuit Breaker

## ASSEMBLY

### UNPACKING

Carefully unpack the band saw and all its parts, and compare against the list below. Do not discard the carton or any packaging until the band saw is completely assembled.

**WARNING:** If any part is missing or damaged, do not plug in the band saw until the missing or damaged part is replaced.



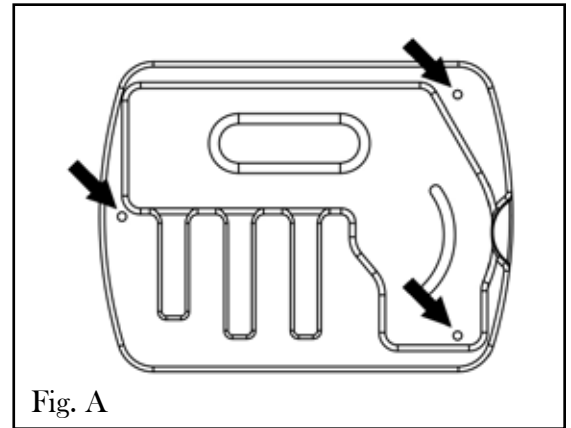
### TABLE OF LOOSE PARTS

- 1. Metal Band Saw
- 2. Work Stop with Lock Handle
- 3. Feet (4)
- 4. Guide Rail with Hex Nut

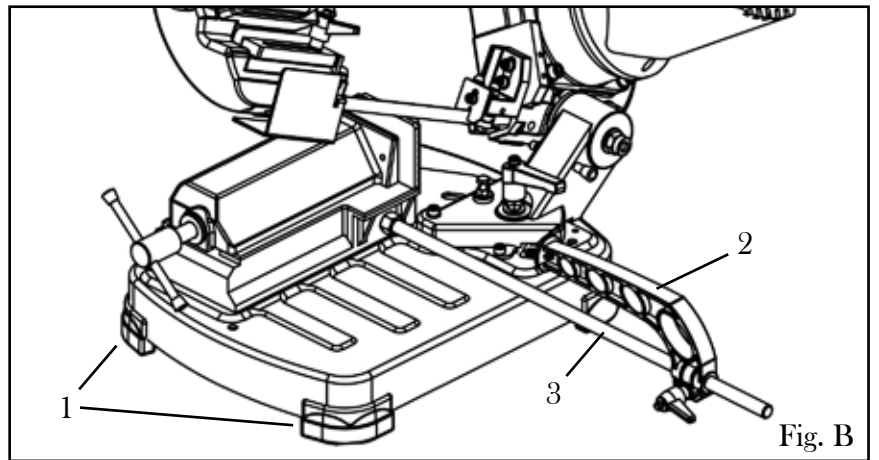
# ASSEMBLY

## ASSEMBLY

1. Attach the four feet (Fig. B - 1) along each respective corner of the base.
2. Place the machine on a work bench, and secure it in place by using the three holes provided in the base (Fig. A).
3. Screw the guide rail into the threaded hole on the vise base. Tighten the nut to fix it. Use an adjustable wrench to turn the hex nut and fix the guide rail in place.
4. Attach the work stop (Fig. B - 2) to the guide rail (Fig. B - 3). Secure it in place by tightening the locking handle.



NOTE: the locking handle is spring-loaded and can be re-positioned as needed. To re-position the handle, pull it outwards, turn it to the desired position, and release it.



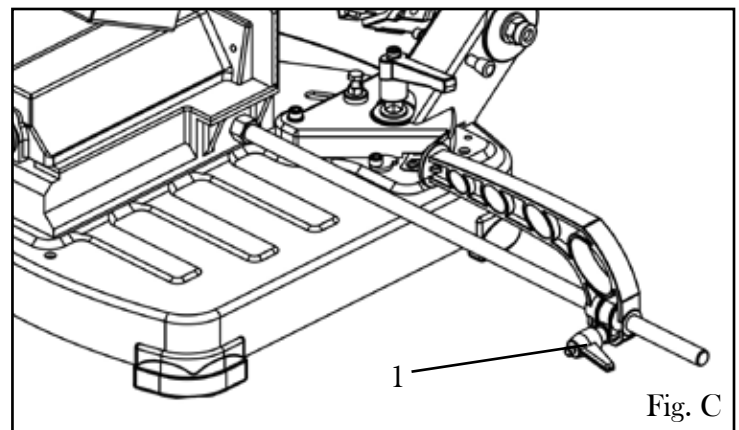
# ADJUSTMENTS

## POSITIONING THE WORK STOP

If you have to make a series of cuts with a uniform length, use the supplied work stop.

1. Loosen the lock handle (Fig. C - 1).
2. Slide the work lock to the desired distance.
3. Tighten the lock handle again.

**WARNING:** Make sure that the work stop does not interfere with the downward movement of the blade.



# ADJUSTMENTS

## MITER ANGLE ADJUSTMENT

This band saw cuts miter angles anywhere from 0 to 60 degrees. To make an adjustment to the cutting angle:

1. Loosen the angle lock handle (Fig. D - 1).
2. Turn the swivel support (Fig. D - 2) until the mark on the support matches the desired angle on the scale.
3. Tighten the miter locking handle.

**NOTE:** your saw has 2 positive stops for quick adjustment. To adjust the position of the positive stops, loosen the socket head cap screw (Fig. E - 1) with a 5mm hex wrench, re-position the stop, and tighten the screw.

## STATIONARY BLADE GUIDE

When setting up your saw for the first time or after installing a new blade, check to ensure that the stationary blade guide assembly is properly adjusted.

1. Using a hex wrench, loosen the 2 socket head cap screws (Fig. E - 2).
2. Adjust the position of the stationary blade guide assembly so that its side lays flush with the body of the saw.
3. Tighten the screws.

## SLIDING BLADE GUIDE

The blade guide must be adjusted before every cut on a workpiece. Without proper adjustment, the resulting cut may be unclear or jagged.

1. Loosen the blade guide locking handle (Fig. F - 1).
2. Slide the blade guide to move it closer to the workpiece. Position the guide bearings as close to the workpiece as possible without interfering with the cut. Tighten the blade guide locking handle.

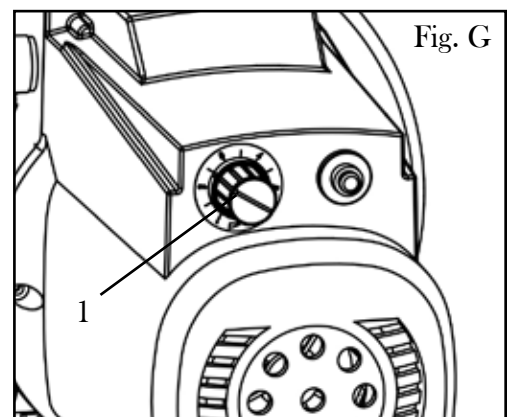
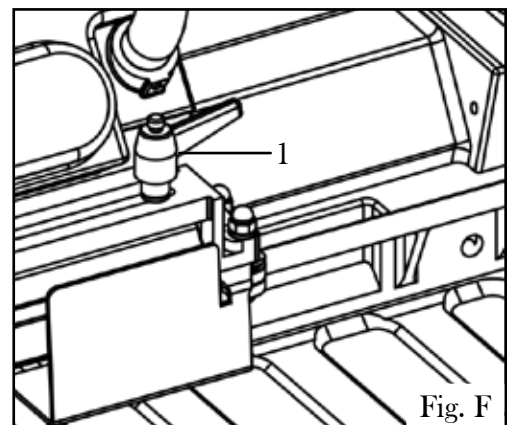
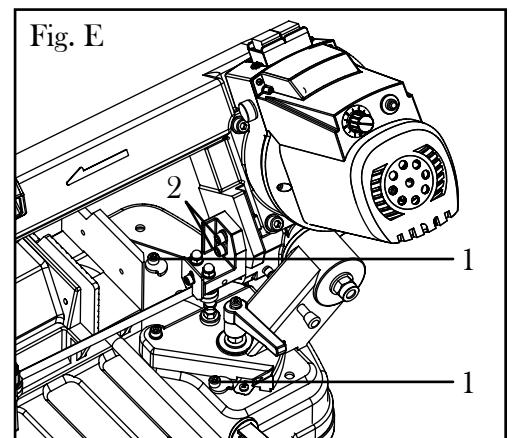
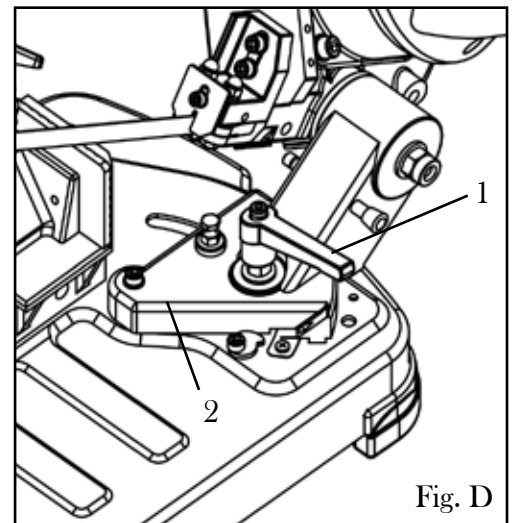
## CUTTING SPEED

The cutting speed depends on the material being cut. Generally, use a lower speed for ferrous metals or thicker workpieces, and a higher speed for non-ferrous metals or thinner workpieces. To adjust the speed, turn the control knob (Fig. G - 1). The speed ranges from 125 to 260 FPM.

For common steel, use a speed between 125 and 180 FPM (settings 1 to 3).

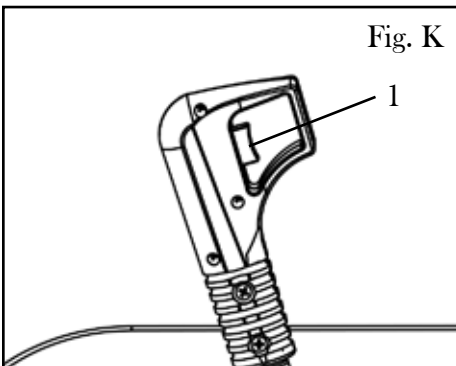
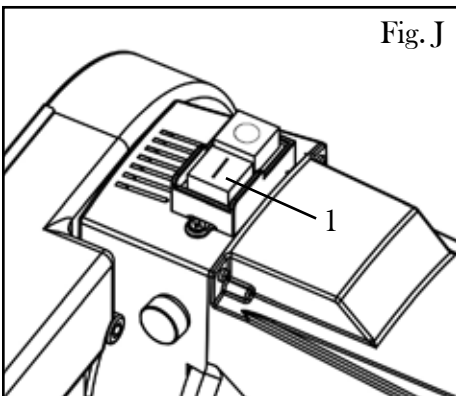
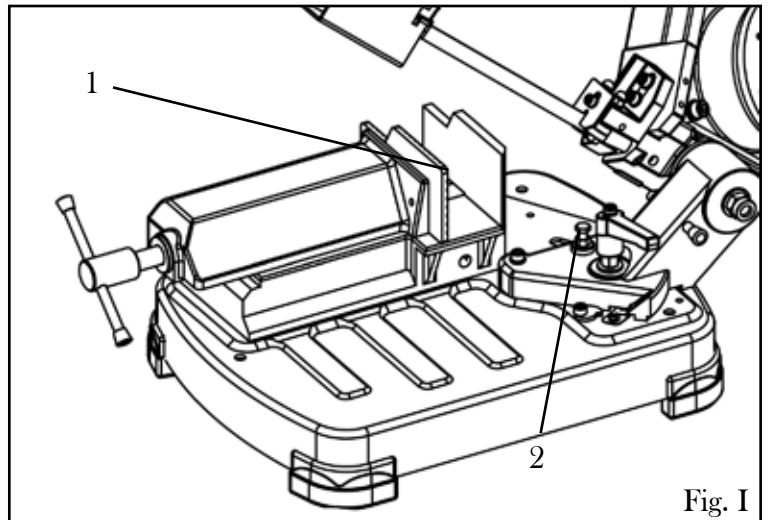
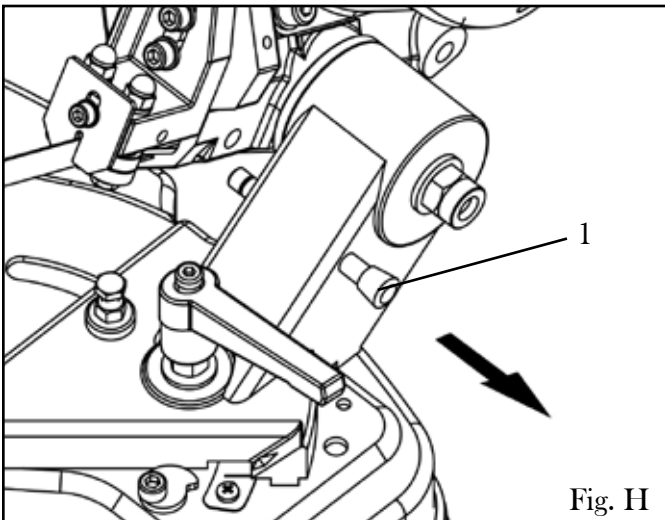
For aluminum or alloy, use the maximum speed of 260 FPM (setting 6).

For pipes, use a speed between 220 and 260 FPM (settings 4 to 6).





# OPERATION



1. Pull out the pin (Fig. H - 1) from the hole in the saw's body and tilt the saw to its upper position. Set the blade stop to the desired position (Fig. I - 2).

NOTE: never adjust the blade stop bolt so that the blade interferes with any part of the saw. Always check to be sure that the blade will not cut any part of the saw.

2. Use the vise to secure the workpiece in place (Fig. I - 1). Adjust the cutting speed to the desired rate.

3. Push the green button to turn on the power of the saw (Fig. J - 1). The power indicator light will turn on, but the blade will not start running yet. Push the run button (Fig. K - 1) to start the blade running

4. Once the saw blade has come to full speed, gradually lower the machine's body downwards until the blade comes into light contact with the workpiece. Let the saw blade make a small groove along the workpiece to help ensure a straight cut (particularly with curved or round workpieces).

5. Once initial contact and a groove have been made, apply a small amount of additional pressure to continue the cut.

NOTE: For optimal performance, cutting should only occur for 40% of the overall run time. For example, for every 10 minutes the machine is running, only four of those minutes should be under load in order to maximize the performance of the machine

WARNING: when cutting magnesium, if using cutting oils, NEVER use water-soluble cutting oils or emulsions (oil-water mix). The water will greatly intensify any accidental magnesium chip fire and cause danger.

# MAINTENANCE

**WARNING:** Turn off the machine and disconnect the power supply before conducting any maintenance work or adjusting any settings.

## CHANGING THE SAW BLADE

**WARNING:** Band saw blades are extremely sharp! Always wear gloves when handling saw blades. Replace the band saw blade when it becomes dull. A sharp blade gives the best cuts and helps extend the life of your machine. Replacement blades (model no. 3975-056 and BB5650) can be purchased from wenproducts.com.

1. Remove the blade cover by unscrewing the six screws shown in Fig. L.
2. Relieve the blade tension by turning the blade tension adjustment knob counterclockwise (Fig. M - 1).
3. Carefully remove the blade, first from between the guide bearings and then from around the wheels.
4. Insert the new blade, first between the guide bearings and then around the wheels.

**NOTE:** install the blade so that the teeth point in the direction of the saw's rotation.

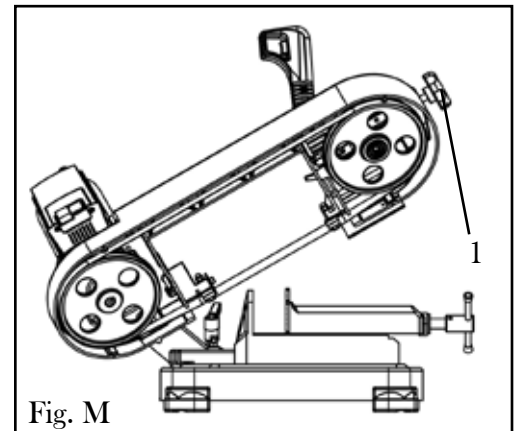
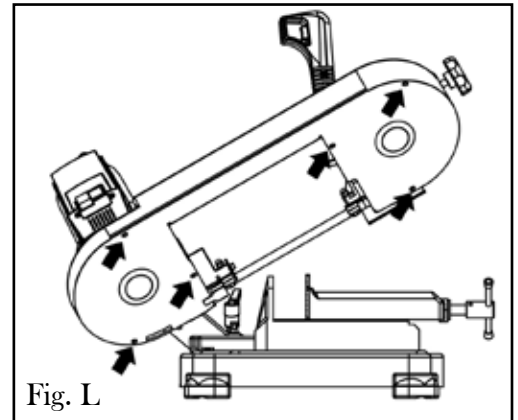
5. Turn the blade tension adjustment knob until the blade is taut. The blade is properly tensioned when pressing lightly on the side of the blade moves the blade about 1/8 in. (Fig. M - 1).
6. Replace the blade cover and install the six screws (Fig. L).
7. Run the saw at no-load for 10 – 20 seconds to allow the blade to seat on the wheels.
8. Adjust the blade guide in preparation for the next cut.

## GENERAL MACHINE CARE

1. Routinely check the condition of the power supply cords and replace them if they are broken, worn or if internal wires are showing.
2. Use a brush to remove chips and other debris from the machine. Wipe off any cutting oil or other processing residue from the blade, guide bearings, vise, and rest of the saw whenever necessary, and especially before storing the saw.

**TIP:** apply a light coat of good-quality paste wax to the ways of the vise to protect it against damage and rust, and to allow the movable jaw to slide more easily.

3. Keep the vise ways clean. Allowing chips to get under the movable vise jaw can cause damage to the vise.

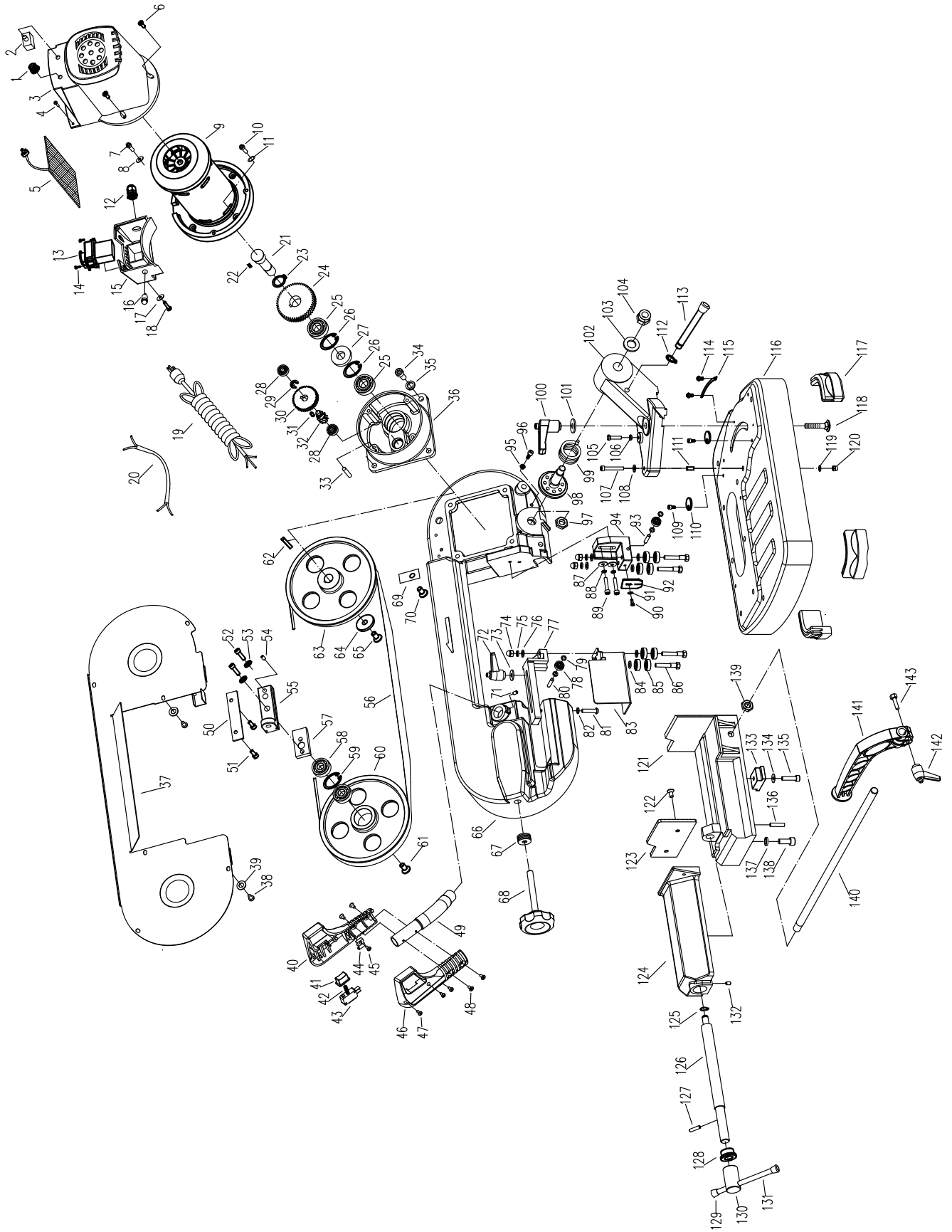


4. Keep the machine's hand grip clean in order to prevent accidental slippage during use.
5. If you do not intend to use the machine for longer than a week, clean it and store it in a cool, dry place out of the reach of children. Relieve blade tension; this will prolong the life of the blade and prevent warpage.
6. Check the blade condition daily. Replace the blade if it is dull, warped, or shows other signs of damage.

## TROUBLESHOOTING

PROBLEM	CAUSE	SOLUTION
Saw does not turn on.	<ol style="list-style-type: none"> <li>1. Saw not plugged in.</li> <li>2. Incorrect extension cord gauge.</li> <li>3. Power button not pressed.</li> <li>4. Circuit breaker tripped to protect machine.</li> <li>5. Worn carbon brushes.</li> <li>6. Defective switch, PCB, power cord, or motor.</li> </ol>	<ol style="list-style-type: none"> <li>1. Plug saw in.</li> <li>2. Use correct size and length on extension cord (refer to p. 5).</li> <li>3. Press green power button before pressing run button; ensure power indicator light is lit.</li> <li>4. Wait a few minutes for the machine to cool. Press the breaker to reset it. Reduce cutting speed and feed rate.</li> <li>5 &amp; 6. Contact customer service at 1-800-232-1195 for assistance.</li> </ol>
Power indicator light does not turn on after pressing green power button.	<ol style="list-style-type: none"> <li>1. Saw not plugged in.</li> <li>2. Defective light, switch, power cord, or PCB.</li> </ol>	<ol style="list-style-type: none"> <li>1. Plug saw in.</li> <li>2. Contact customer service at 1-800-232-1195 for assistance.</li> </ol>
Inaccurate cut	<ol style="list-style-type: none"> <li>1. Excessive cutting pressure.</li> <li>2. Incorrect choice of blade teeth profile or count relative to workpiece.</li> <li>3. Incorrect adjustment of the sliding blade guide.</li> <li>4. Incorrect choice of blade speed.</li> <li>5. Workpiece not tightly clamped in vise.</li> <li>6. Blade tension too low.</li> </ol>	<ol style="list-style-type: none"> <li>1. Reduce the cutting pressure. Let the machine do the work.</li> <li>2. Choose the proper blade for the given workpiece.</li> <li>3. Check stationary blade guide alignment. Ensure sliding blade guide is positioned as close to workpiece as possible.</li> <li>4. Adjust blade speed.</li> <li>5. Clamp workpiece securely. Ensure vise jaws and vise ways are clean. Use work stop to stabilize workpiece.</li> <li>6. Adjust blade tension (Fig. L - 1)</li> </ol>
The blade tends to protrude from the guide.	<ol style="list-style-type: none"> <li>1. Excessive blade tension.</li> <li>2. Blade is slipping on wheels or guide bearings due to presence of cutting lubricant.</li> <li>3. Blade is warped.</li> </ol>	<ol style="list-style-type: none"> <li>1. Adjust blade tension (Fig. L - 1)</li> <li>2. Remove blade and clean wheels and guide bearings to remove lubricant.</li> <li>3. Remove blade and inspect it. Replace if necessary. Blades can become warped through excess heat buildup (overuse).</li> </ol>
Noisy operation.	<ol style="list-style-type: none"> <li>1. Blade is warped or improperly seated on wheels or between guide bearings.</li> <li>2. Debris stuck in saw.</li> <li>3. Loose fastener.</li> <li>4. Worn bearing.</li> </ol>	<ol style="list-style-type: none"> <li>1. Remove blade and run saw to see if noise persists. Inspect blade for warpage.</li> <li>2. Turn saw off and inspect for debris.</li> <li>3. Inspect &amp; tighten all fasteners.</li> <li>4. Contact customer service.</li> </ol>

# EXPLODED VIEW AND PARTS LIST



# EXPLODED VIEW AND PARTS LIST

No.	Part	Description	Qty.	No.	Part	Description	Qty.	No.	Part	Description	Qty.
1	3975-001	Speed adjusting knob	1	49	3975-049	Tube	1	97	3975-097	Nut	1
2	3975-002	Circuit breaker	1	50	3975-050	Guide plate	2	98	3975-098	Center shaft	1
3	3975-003	Motor housing	1	51	3975-051	Socket head screw	4	99	3975-099	Torsion spring	1
4	3975-004	Thread forming screw	2	52	3975-052	Socket head screw	2	100	3975-100	Lock handle	1
5	3975-005	Motor driver	1	53	3975-053	Lock washer	2	101	3975-101	Flat washer	1
6	3975-006	Pan head screw	3	54	3975-054	Set screw	1	102	3975-102	Swivel support	1
7	3975-007	Pan head screw	1	55	3975-055	Sliding block	1	103	3975-103	Flat washer	1
8	3975-008	Serrated washer	1	56	3975-056	Blade	1	104	3975-104	Nut	1
9	3975-009	Motor assembly	1	57	3975-057	Bevel plate	1	105	3975-105	Hex head bolt	1
10	3975-010	Socket head screw	4	58	3975-058	Ball bearing	2	106	3975-106	Nut	1
11	3975-011	O ring	4	59	3975-059	Retaining ring	1	107	3975-107	Socket head screw	1
12	3975-012	Strain relief	1	60	3975-060	Rear blade wheel	1	108	3975-108	Flat washer	1
13	3975-013	Switch	1	61	3975-061	Flat head screw	1	109	3975-109	Socket head screw	2
14	3975-014	Thread forming screw	2	62	3975-062	Key	1	110	3975-110	End stop washer	2
15	3975-015	Switch box	1	63	3975-063	Front blade wheel	1	111	3975-111	Bushing	1
16	3975-016	Indicator light	1	64	3975-064	Flat washer	1	112	3975-112	Retaining ring	1
17	3975-017	Flat washer	2	65	3975-065	Flat head screw	1	113	3975-113	Lock pin	1
18	3975-018	Thread forming screw	2	66	3975-066	Frame	1	114	3975-114	Pan head screw	2
19	3975-019	Power cord	1	67	3975-067	Spring washer	8	115	3975-115	Angle scale	1
20	3975-020	Inner line	1	68	3975-068	Blade tension knob	1	116	3975-116	Base	1
21	3975-021	Front wheel shaft	1	69	3975-069	Cord clamp	2	117	3975-117	Foot	4
22	3975-022	Key	1	70	3975-070	Pan head screw	2	118	3975-118	Carriage bolt	1
23	3975-023	Retaining ring	1	71	3975-071	Set screw	1	119	3975-119	Flat washer	1
24	3975-024	50T Gear	1	72	3975-072	Lock handle	1	120	3975-120	Nut	1
25	3975-025	Ball bearing	2	73	3975-073	Flat washer	1	121	3975-121	Vise base	1
26	3975-026	Retaining ring	2	74	3975-074	Nut	4	122	3975-122	Flat head screw	2
27	3975-027	Oil seal	1	75	3975-075	Lock washer	4	123	3975-123	Vise jaw	1
28	3975-028	Ball bearing	2	76	3975-076	Flat washer	4	124	3975-124	Sliding case	1
29	3975-029	Retaining ring	1	77	3975-077	Rear blade guide block	1	125	3975-125	Retaining ring	1
30	3975-030	43T Gear	1	78	3975-078	Ball bearing	2	126	3975-126	Screw	1
31	3975-031	Key	1	79	3975-079	Flat washer	4	127	3975-127	Spring pin	1
32	3975-032	Pinion gear	1	80	3975-080	Pin	1	128	3975-128	Bushing	1
33	3975-033	Spring pin	1	81	3975-081	Socket head screw	1	129	3975-129	Handle cap	2
34	3975-034	Socket head screw	4	82	3975-082	Lock washer	1	130	3975-130	Socket rod	1
35	3975-035	Lock washer	4	83	3975-083	Blade guard	1	131	3975-131	Handle rod	1
36	3975-036	Gear box	1	84	3975-084	Flat washer	4	132	3975-132	Set screw	1
37	3975-037	Frame cover	1	85	3975-085	Ball bearing	8	133	3975-133	Guide block	1
38	3975-038	Pan head screw	6	86	3975-086	Shaft	4	134	3975-134	Lock washer	1
39	3975-039	Flat washer	6	87	3975-087	Flat washer	2	135	3975-135	Hex head bolt	1
40	3975-040	Left handle part	1	88	3975-088	Lock washer	2	136	3975-136	Spring pin	2
41	3975-041	Button	1	89	3975-089	Socket head screw	2	137	3975-137	Lock washer	6
42	3975-042	Spring	1	90	3975-090	Socket head screw	1	138	3975-138	Socket head screw	6
43	3975-043	Operating switch	1	91	3975-091	Flat washer	1	139	3975-139	Nut	1
44	3975-044	Cord clamp	5	92	3975-092	Guard plate	1	140	3975-140	Work stop rod	1
45	3975-045	Pan head screw	5	93	3975-093	Pin	1	141	3975-141	Work stop	1
46	3975-046	Right handle part	1	94	3975-094	Front blade guide block	1	142	3975-142	Lock handle	1
47	3975-047	Thread forming screw	3	95	3975-095	Nut	1	143	3975-143	Hex head bolt	1
48	3975-048	Flat head screw	4	96	3975-096	Hex head bolt	1				

## LIMITED TWO YEAR WARRANTY

---

GREAT LAKES TECHNOLOGIES, LLC (“Seller”) warrants to the original purchaser only, that all WEN consumer power tools will be free from defects in material or workmanship during personal use for a set period from date of purchase or 500 hours of use; whichever comes first. Ninety days for all WEN products if the tool is used for professional or commercial use. Purchaser has 30 days from the date of purchase to report missing or damaged parts.

**SELLER’S SOLE OBLIGATION AND YOUR EXCLUSIVE REMEDY** under this Limited Warranty and, to the extent permitted by law, any warranty or condition implied by law, shall be the replacement of parts, without charge, which are defective in material or workmanship and which have not been subjected to misuse, alteration, careless handling, misrepair, abuse, neglect, normal wear and tear, improper maintenance, or other conditions adversely affecting the Product or the component of the Product, whether by accident or intentionally, by persons other than Seller. To make a claim under this Limited Warranty, you must make sure to keep a copy of your proof of purchase that clearly defines the Date of Purchase (month and year) and the Place of Purchase. Place of Purchase must be a direct vendor of Great Lakes Technologies, LLC. Purchasing through third party vendors, including but not limited to garage sales, pawn shops, resale shops, or any other secondhand merchant, voids the warranty included with this product. Contact techsupport@wenproducts.com or 1-800-232-1195 with the following information to make arrangements: your shipping address, phone number, serial number, required part numbers, and proof of purchase. Damaged or defective parts and products may need to be sent to WEN before the replacements can be shipped out.

Upon the confirmation of a WEN representative, your product may qualify for repairs and service work. When returning a product for warranty service, the shipping charges must be prepaid by the purchaser. The product must be shipped in its original container (or an equivalent), properly packed to withstand the hazards of shipment. The product must be fully insured with a copy of the proof of purchase enclosed. There must also be a description of the problem in order to help our repairs department diagnose and fix the issue. Repairs will be made and the product will be returned and shipped back to the purchaser at no charge for addresses within the contiguous United States.

**THIS LIMITED WARRANTY DOES NOT APPLY TO ITEMS THAT WEAR OUT FROM REGULAR USAGE OVER TIME, INCLUDING BELTS, BRUSHES, BLADES, BATTERIES, ETC. ANY IMPLIED WARRANTIES SHALL BE LIMITED IN DURATION FROM DATE OF PURCHASE. SOME STATES IN THE U.S. AND SOME CANADIAN PROVINCES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.**

**IN NO EVENT SHALL SELLER BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING BUT NOT LIMITED TO LIABILITY FOR LOSS OF PROFITS) ARISING FROM THE SALE OR USE OF THIS PRODUCT. SOME STATES IN THE U.S. AND SOME CANADIAN PROVINCES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.**

**THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE IN THE U.S., PROVINCE TO PROVINCE IN CANADA AND FROM COUNTRY TO COUNTRY.**

**THIS LIMITED WARRANTY APPLIES ONLY TO ITEMS SOLD WITHIN THE UNITED STATES OF AMERICA, CANADA AND THE COMMONWEALTH OF PUERTO RICO. FOR WARRANTY COVERAGE WITHIN OTHER COUNTRIES, CONTACT THE WEN CUSTOMER SUPPORT LINE. FOR WARRANTY PARTS OR PRODUCTS REPAIRED UNDER WARRANTY SHIPPING TO ADDRESSES OUTSIDE OF THE CONTIGUOUS UNITED STATES, ADDITIONAL SHIPPING CHARGES MAY APPLY.**