

This is a guide to replacing the bellows (part 3920B-028) for your WEN 3920, 3920T, 3921, 3922, or 3923 scroll saw. This guide is best used in conjunction with the scroll saw manual, included as a physical copy with your unit and available on the WEN website page for each scroll saw, by clicking "Click here to view the product manual".

If at any point you need assistance, have questions, or want to order parts, call WEN customer service at 1-847-429-9263, M-F, 8-5 Central Time, or email <a href="mailto:techsupport@wenproducts.com">techsupport@wenproducts.com</a>.

If replacing any parts, use only genuine replacement parts purchased from WEN Products. Use of replacement parts not sold by WEN Products will void your warranty and could lead to decreased performance or injury.

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## **TOOLS NEEDED**

Pliers or adjustable wrench

BEFORE BEGINNING, ENSURE THAT THE POWER TOOL IS DISCONNECTED FROM ANY AND ALL POWER SOURCES. AVOID ELECTRIC SHOCK. FOLLOW ALL SAFETY PROCEDURES LISTED IN YOUR OWNER'S MANUAL. USE COMMON SENSE.

## REMOVING THE OLD BELLOWS

- 1. Unplug the machine. Release blade tension by flipping the tension lever up.
- 2. Gently push the upper saw arm down so that there is space between it and the bottom of the bellows (Fig. 1).

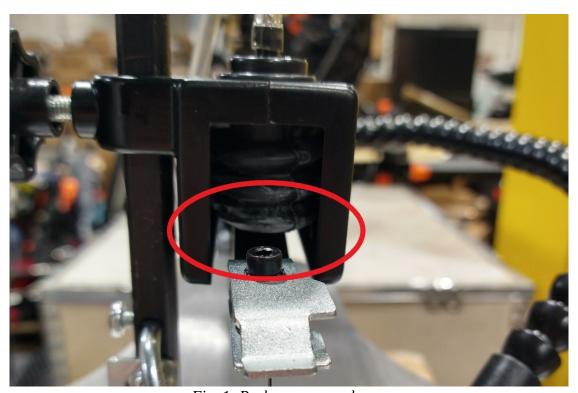


Fig. 1: Push upper arm down.

- 3. Locate the bellows cap on top of the machine, where the clear blower tube connects.
- 4. Use a pair of pliers, or an adjustable wrench, to grip the flats on the sides of the bellows cap. Turn it approximately 1/8 turn counterclockwise until the tabs in the cap align with the notches in the housing (Figs. 2 & 3).



Fig. 2: Tabs are locked in housing.

Fig. 3: Cap has been rotated; tabs are aligned with notches.

5. Gently lift the bellows cap off the machine (Fig. 4).



Fig. 4: Bellows cap being lifted off.

6. Gently work the old bellows out of the front of the upper arm (Fig. 5).

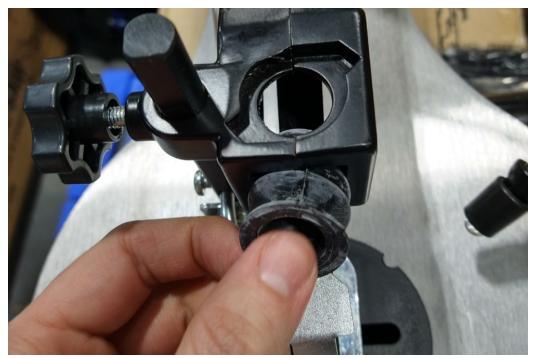


Fig. 5: Removing bellows from upper arm.

7. The bellows is now removed (Fig. 6). To replace the bellows, follow the steps above in reverse.



Fig. 6: Bellows is now removed and ready to be replaced.

## **QUESTIONS? PROBLEMS?**

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