**NOTES:** THIS DRAWING DESCRIBES THE FUELAB 484xx SERIES ELECTRONIC FUEL PUMP.  $\emptyset$ 2.0 .0625-27 NPT (1/16") OUTLET PORT **FEATURES INCLUDE:** - THREE PHASE DC BRUSHLESS MOTOR WITH NEODYMIUM MAGNETS - EXTERNAL CONTROLLER REQUIRED. - WET MOTOR DESIGN, WITHOUT DYNAMIC SHAFT SEALS - SCREW STYLE PUMPING MECHANISM - BILLET ALUMINUM, STAINLESS STEEL CONSTRUCTION WITH FLUOROSILICONE SEALS FUEL COMPATIBILITY INCLUDES: - GASOLINE (PUMP OR RACE) - METHANOL - ETHANOL (INCLUDING E85) - DIESEL UNIQUE SERIAL NUMBER DOES NOT CONTAIN DIRECT INFORMATION IN DETERMINING MODEL NUMBER. CONTACT FUELAB FOR DETERMINATION OF MODEL NUMBER BASED ON SERIAL NUMBER. 3-WIRE MOTOR PHASE WIRE PORT O-RINGS, INSTRUCTIONS AND PERFORMANCE CERTIFICATION INCLUDED, BAGGED SEPARATELY FROM PUMP. PORT PLUG FOR **HARNESS** LENGTH 11 ±4 (300mm) .0625-27 NPT AUXILIARY JET PUMP (EDUCTOR) PORT HAS PLUG INSTALLED. USE OF EXTERNAL MOTOR CONTROLLER IS REQUIRED USING THREE-WIRE PHASE OUTPUT EMPLOYING NON-SENSOR (SENSORLESS) .750 (3/4") DRIVE TECHNIQUES. COMPATIBLE WITH 720xx SERIES CONTROLLER. -6AN MAIN FLATS **OUTLET PORT** ALL MODEL 484xx SERIES PUMPS REQUIRE BYPASS REGULATOR OR RELIEF VALVE TO AVOID OVER-PRESSURE OPERATING CONDITION. SEE TABLE BELOW FOR DETERMINATION OF DESIRED MODEL NUMBER. MODEL SELECTION TABLE MODEL FLOW RATING, AT 13.5v FLOW RATING, AT 13.5v MAX. PRESSURE 6.51 250 LPH AT 3.0 BAR 125 PSI (8.5 BAR) 48401 66 GPH AT 45 PSI 92 GPH AT 45 PSI 48402 350 LPH AT 3.0 BAR 125 PSI (8.5 BAR) -UNIQUE SERIAL 48403 132 GPH AT 45 PSI 500 LPH AT 3.0 BAR 125 PSI (8.5 BAR) NUMBER **IDENTIFICATION** AND FLOW DIRECTION ARROW (ON REAR) 5.43 STUBLAB HE SOVIES .93 (15/16") FLATS INLET PORT UNLESS OTHERWISE SPECIFIED: **FUELAB** INTERPRET DWG PER ANSI Y14.5 Collinsville, Illinois DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64" ANGULAR: ± 1/2° **ELECTRONIC FUEL PUMP,** DECIMALS: .X±.1 .XX±.03 .XXX±.010 **484xx SERIES** SURFACE FINISH OR BETTER **ISOMETRIC VIEW** BREAK ALL SHARP EDGES .010 MAX REMOVE ALL BURRS SIZE DWG. NO. REV 110020800 1/1 WEIGHT: 1.4LB SHEET: 1 OF 2 DO NOT SCALE DRAWING SCALE: 6

