



Technical Note:
1. Dosage: 1.00ml±0.1/T

COMMERCIAL DRAWING

NO.	Component	Material	Specification	QTY	Weight(g)
11	Actuator	PP	Color for order form	1	3.52
10	Stem	PP	Natural	1	0.62
9	Spring	SUS304	Natural	1	0.78
8	Closure	PP	Color for order form	1	5.86
7	Gasket	PP	Natural	1	0.11
6	Extenseur	PP	Natural	1	0.48
5	Piston	TPE	Natural	1	0.41
4	Sub Stem	PP	Natural	1	0.22
3	Housing	PP	Natural	1	2.33
2	Ball	GLASS	Ø4.0mm	1	0.09
1	Dip Tube	PE	Ø5.3*0.7T	1	

A		First Drawing		02/12/2022		TB	
Version:		Description:		Date:		Made by:	
Drawn:	M000366	DATE:	20/12/2021	GENERAL TOLERANCES			
Checked:	TB	DATE:	02/12/2022	SCALE: /	0 - 15	± 0.10	50 - 99
Approved:	-	dd/mm/yyyy		O.F.C.:	15 - 30	± 0.15	> 99
				NOM. CAP.: -ml	30 - 50	± 0.20	ANGLE
						± 0.50°	

DRAWING Nr. QPGQS-09-0093-A DESCRIPTION: Lotion Pump 24-410 with Twist-Lock

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