

# DL3 UMBRA SIDE TABLE

M LOEHR

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UMBRA uses the TANGRAM frame made of delicate steel wire and differs from it by a larger, cantilevered tabletop in square or round shape. UMBRA works ideal as a single coffee table. It can also be used as a prominently placed element in the context of a TANGRAM arrangement, sharing the same square footprint.



ROUND SQUARE

## MATERIAL

MDF, LACQUERED STEEL, POWDER-COATED





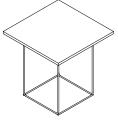
D 24.6" x H 21.7"



D 24.6" x H 17.7"



D 24.6" x H 13.8"



W 21.7" x D 21.7" x H 21.7"



W 21.7" x D 21.7" x H 17.7"



W 21.7" x D 21.7" x H 13.8"







#### MATERIAL AND SURFACES

## table top

- MDF, lacquered

## frame

- steel, powder-coated

## small parts

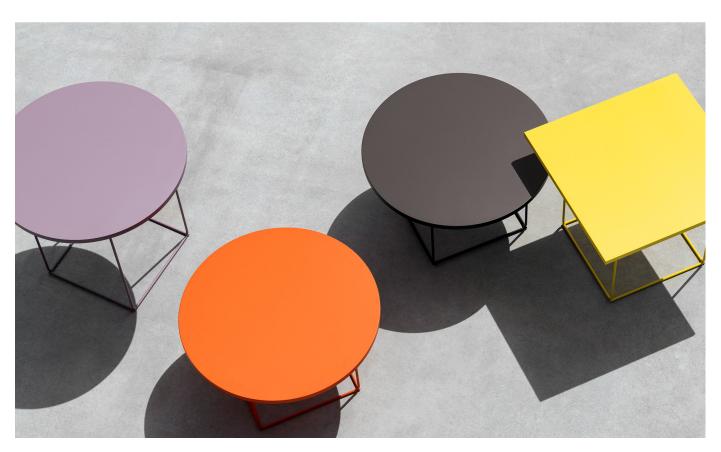
- gliders polyethylen (Ld-Pe)
- stainless steel screws

## **SPECIFICATIONS**

- The MDF (medium density fibreboard) used in this product is 70% PEFC certified.
- The structural steel used is from European production, grade according to EN 10027: S235JR+AR, WNr. 1.0038.
- Coloured and clear lacquers used on wood and composite materials are matt, lightfast, water-thinnable and based on an acrylic binder. This surface treatment fulfils: DIN 68861/1B (chemical exposure of furniture surfaces), EN 71-3 (migration of soluble heavy metals), DIN 53160 (part 1 and 2 saliva and perspiration fastness).
- Polyester resin-based powder-coatings on metal parts are solventfree and do not contain heavy metals (REACH and RoHS compliant). The recovery rate of excess powder is 99%.

 $\Delta$  This product is 100% recyclable







## TRANSPARENCY

The steel frames are manufactured in a metal factory in Thuringia, 220km distance from Berlin. The production process requires a high degree of craftsmanship. Components are bent by hand and must be carefully welded to prevent the fine frame from warping. The raw frames are delivered to Berlin and powder-coated there. The table tops are manufactured and painted by a production partner in Berlin who is specialized in the processing of engineered wood.