



ELECTROLUX HOME PRODUCTS PTY LTD
ABN 51 004 762 341

Technical Publication N° EM003

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ELECTROLUX

ESPRESSO MACHINE

SECTION	PAGE N°
GRINDER ASSEMBLY	2 & 3
CONTROL PANEL ASSEMBLY	4 & 5
BOILER & DISPENSER ASSEMBLY	6 to 9

Changes:

to items

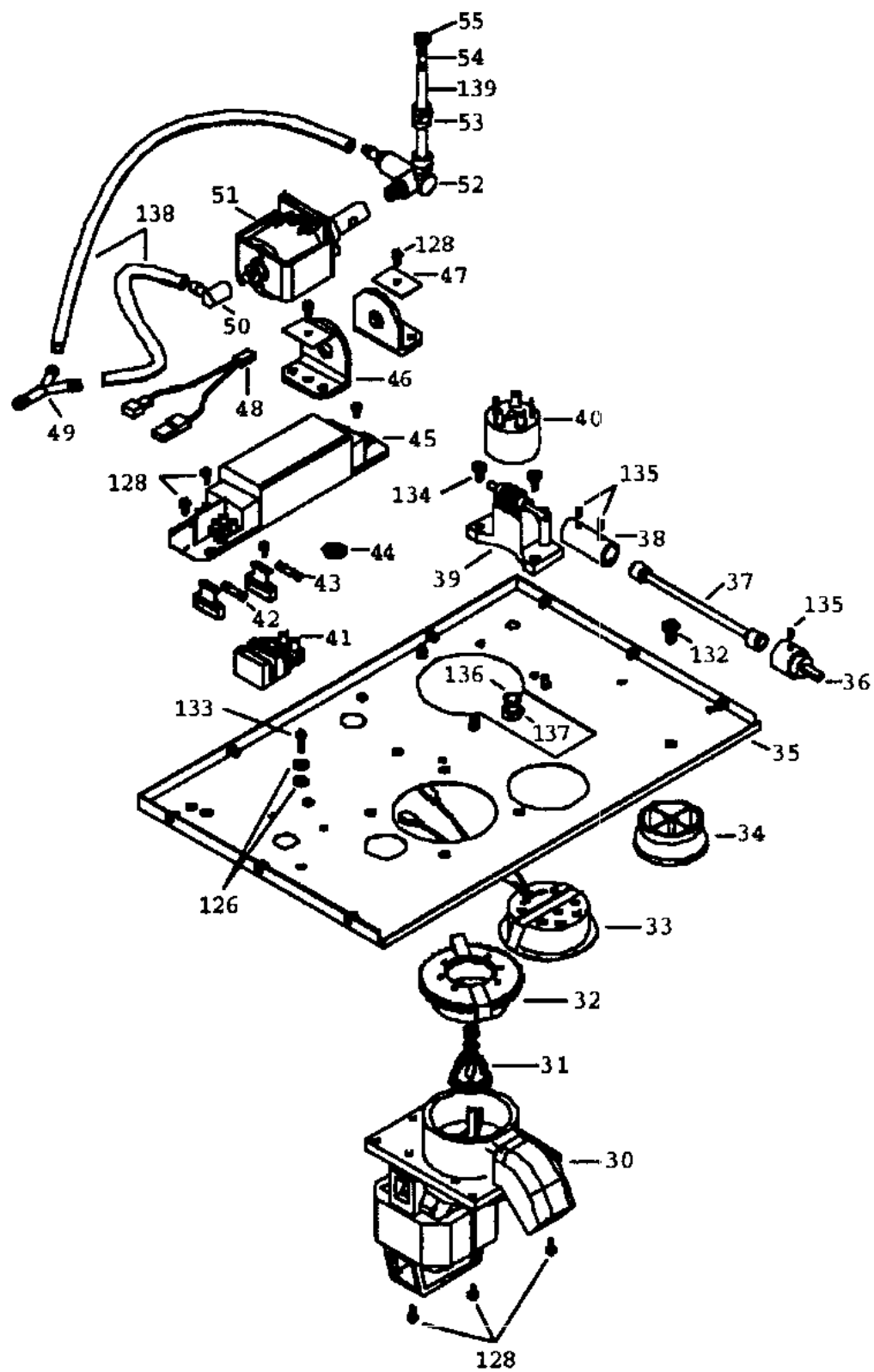
57, 58, 59, 81, 95, 100, 113, 138 & 139.

From units produced after 15-7-2004
Serial number 430xxxxx onwards.

MODEL:

EE600X

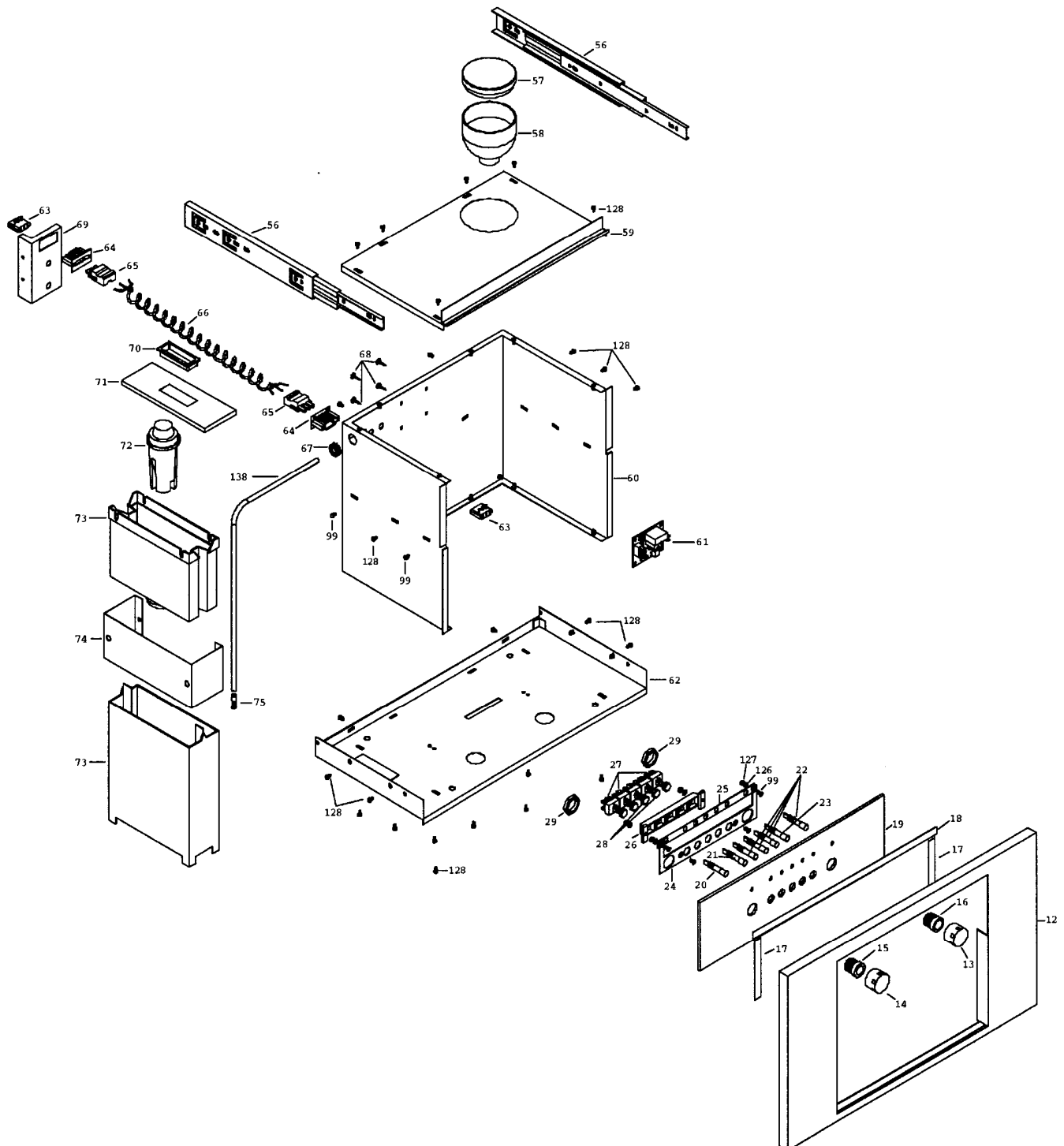
PNC: 947 727 006



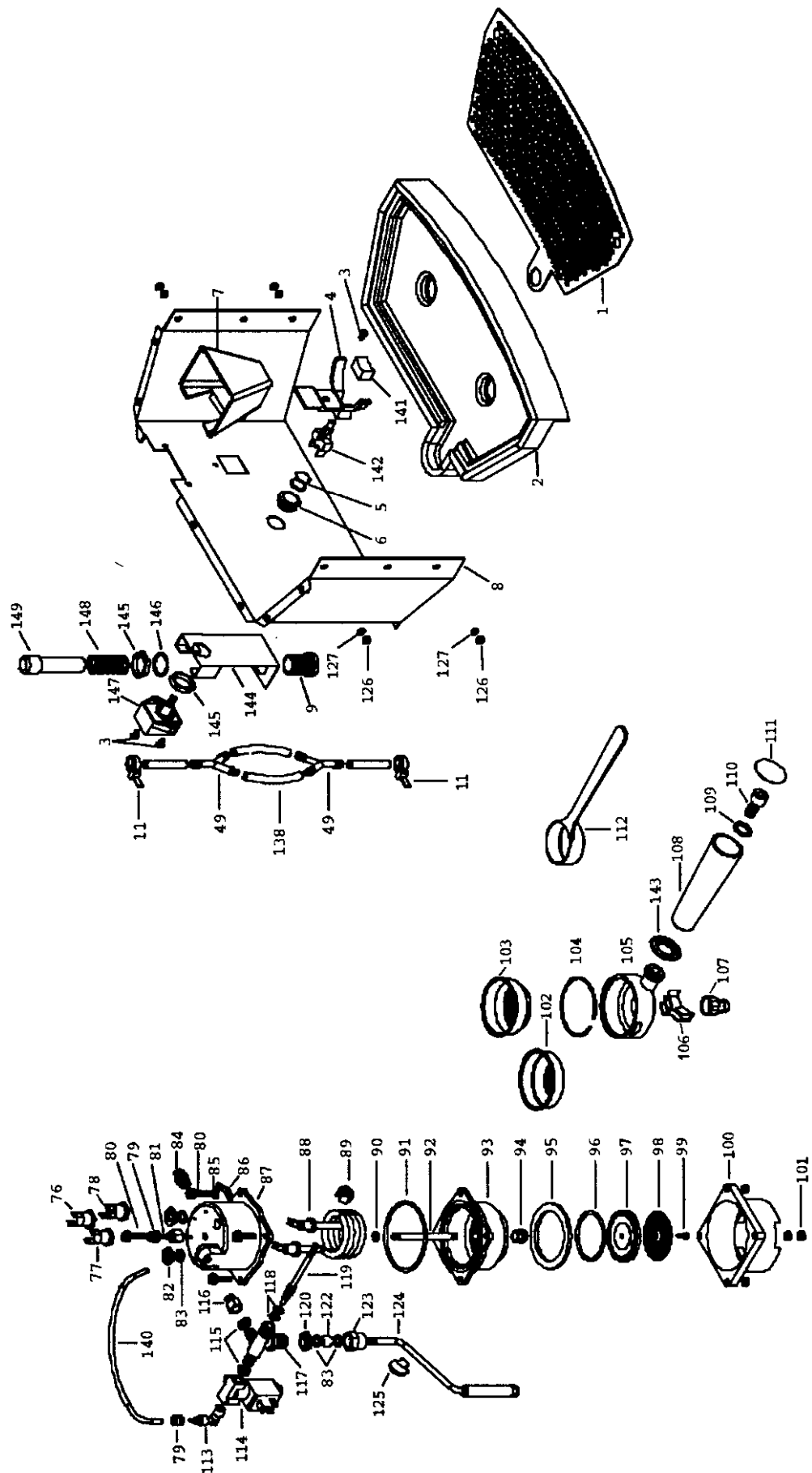
ITEM	PART NUMBER	DISCRIPTION Ex. 4219	QTY
30	50267724-00/8	Motor Kit Main 230V	1
31	50267725-00/5	Grater Drum Set Of 2 D.38	1
32	50267726-00/3	Receptacle Helix	1
33	50267727-00/1	Lamp Halogen Complete	1
34	50267728-00/9	Pressure Plastic Black Caffé'	1
35	50267729-00/7	Bracket Cluster Inox	1
36	50267730-00/5	Wheel Shaft Nickel Plated L=39 D.22 F.12	1
37	50267731-00/3	Shaft Steel Flexible	1
38	50267732-00/1	Pin Shaft For Adjustment L=42 D.18	1
39	50267733-00/9	Receptacle Scroll	1
40	50267734-00/7	Regulator Current D.38x28 Fast.6.3 220	1
41	50267735-00/4	Cable Block Complete	1
42	50267736-00/2	Fuse 5x20 – 500MA	1
43	50267737-00/0	Fuse 5x20 - 10A	1
44		Not Available As a Spare Part	
45	50267738-00/8	Transformer Electro mechanic 50W 230V/12V	1
46	50267739-00/6	Cushion	2
47	50267740-00/4	Plaque Inox	2
48	50267741-00/2	Protector Thermal	1
49	50267742-00/0	Connector Plastic D.6x9	1
50	50267743-00/8	Connector Plastic	1
51	50267744-00/6	Pump Ulka 230V/50HZ	1
52	50267745-00/3	Kit Left By-Pass	1
53	50267807-00/1	Nut For Connector	1
54	50267746-00/1	Re-Enforcement For Connector	1
55	50269005-00/0	Nut For Connector Diam.6	1
126	50267830-00/3	Washer Zinc-Plated D.Int.4	2
128	50267832-00/9	Screw Zinc-Plated T.C. M4x10	X
132	50267833-00/7	Screw Zinc-Plated T.C.6x16	X
133	50267834-00/5	Screw Brass T.C.M4x10	1
134	50267835-00/2	Screw Zinc-Plated T.C. 4x20	2
135	50267836-00/0	Screw M4x5	3
136	50267837-00/8	Washer Zinc-Plated Diam.Int.8	1
137	50267838-00/6	Nut Hexagon Zinc-Plated M8	1
138	50267799-00/0	Pipe Silicone 7x4	2
139	50267800-00/6	Pipe Teflon TPFE 6x4 9.5cm	1
139	50276751-00/0	Pipe Assy, Includes Items (53, 54, 55)	1

MODEL: EE600X

EX. VIEW DRAWING 4221
CONTROL PANEL ASSEMBLY



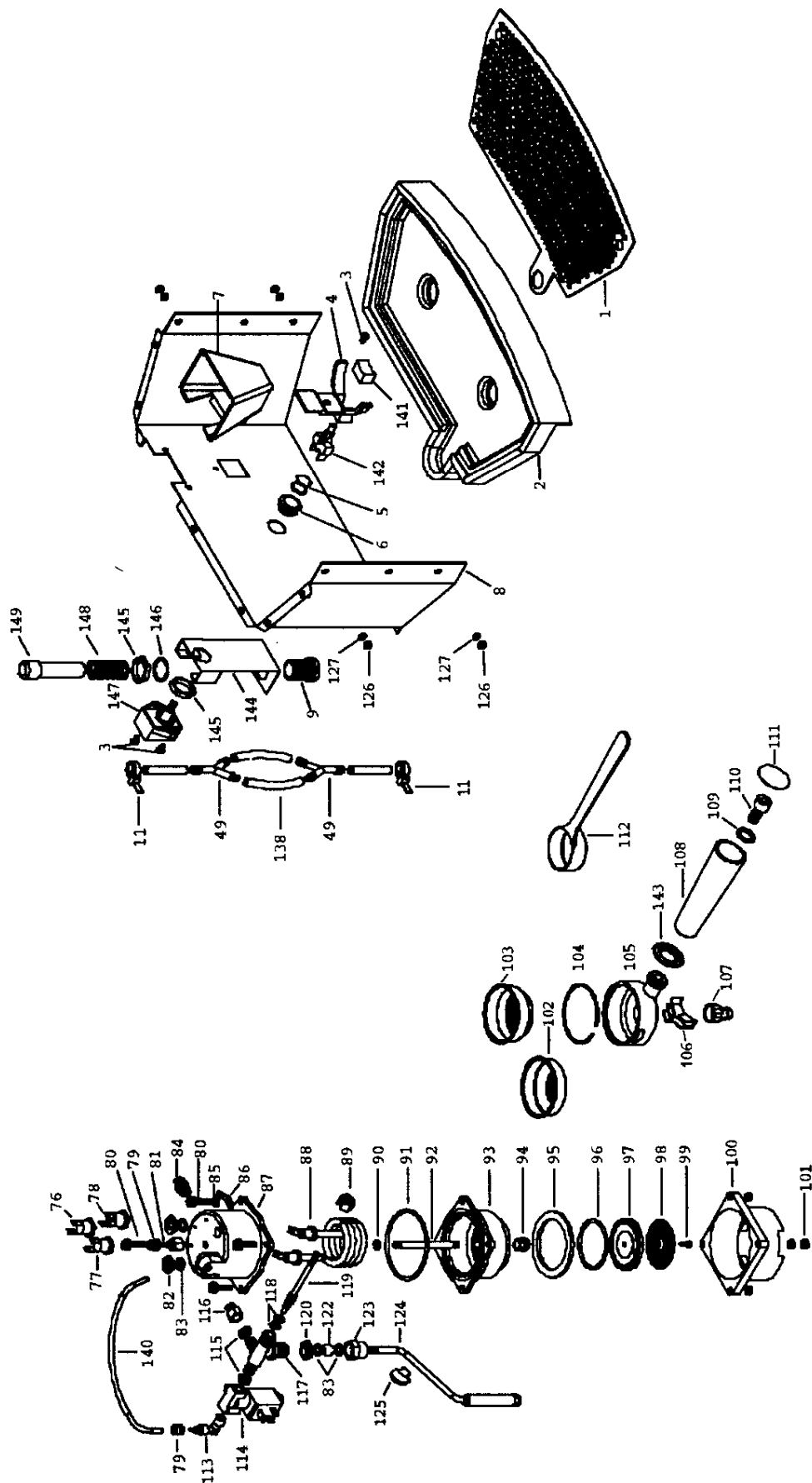
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12	50267708-00/1	Front Inox 304 10/10	1
13	50267709-00/9	Knob Black	1
14	50267710-00/7	Knob Steam Black	1
15	50267711-00/5	Distance Piece Chrome Plated L=25 D.25 Foro 18mm.	1
16	50267712-00/3	Distance Piece Chrome Plated L=25 D.25 Foro 16mm.	1
17	50267804-00/8	List Adhesive 12x1.5cm	2
18	50267805-00/5	List Adhesive 435x1.5cm	1
19	50274584-00/7	Front Lamina Black Silk Screened	1
20	50267714-00/9	Lamp Control Red Complete L= 51.5mm.250V	1
21	50267715-00/6	Lamp Control Orange Complete L=51.5mm 250V	1
22	50267716-00/4	Lamp Control Green Complete L=51.5mm 250V	4
23	50267717-00/2	Lamp Control Green Complete L=51.5mm. 12V	1
24	50267718-00/0	Plate Bracket Switch	1
25	50267719-00/8	Plate Bracket Control Lamp Inox	1
26	50267720-00/6	Bracket Black 5 Pos.	1
27	50267721-00/4	Switch Two - Pole	1
28	50267722-00/2	Button Two – Pole Faston 90'	5
29	50267723-00/0	Nut Hexagon Chrome Plated H.5	2
56	50267747-00/9	Guidance	2
57	50278991-00/0	Bezel, Bell, D=120mm	1
58	50281695-00/2	Bell Transparent D.120mm	1
59	50278993-00/6	Cluster, Bezel, Upper, Inox	1
60	50267751-00/1	Cluster Chassis Inox	1
61	50267752-00/9	Electronic Module 12v	1
62	50267753-00/7	Stand Inox Bottom	1
63	50267754-00/5	Female Connector White 3 P.	1
64	50267755-00/2	Adaptor Blind Panel White	1
65	50267756-00/0	Connector Male White 3 P.	1
66	50267809-00/7	Cable Supply Black Mt.3x075	1
67	50267757-00/8	Cable Grommet 0833 Ca01	1
68	50267758-00/6	Bracket Card White Kss Rs-6	4
69	50267760-00/2	Bracket Inox	1
70	50267761-00/0	Handle Black	1
71	50267762-00/8	Cover Tray Inox	1
72	50267763-00/6	Filter For Tray H.20	1
73	50267764-00/4	Tray	1
74	50267765-00/1	Bracket Fixing Tray Inox	1
75	50267766-00/9	Sieve D.Est.8 H.26	1
99	50267817-00/0	Screw Inox T.S.P. M4x10	X
126	50267830-00/3	Washer Zinc-Plated D.Int.4	2
127	50267831-00/1	Nut Hexagon Zinc-Plated M4	2
128	50267832-00/9	Screw Zinc – Plated T.C. M4x10	X
138	50267799-00/0	Pipe Silicone 7x4	1



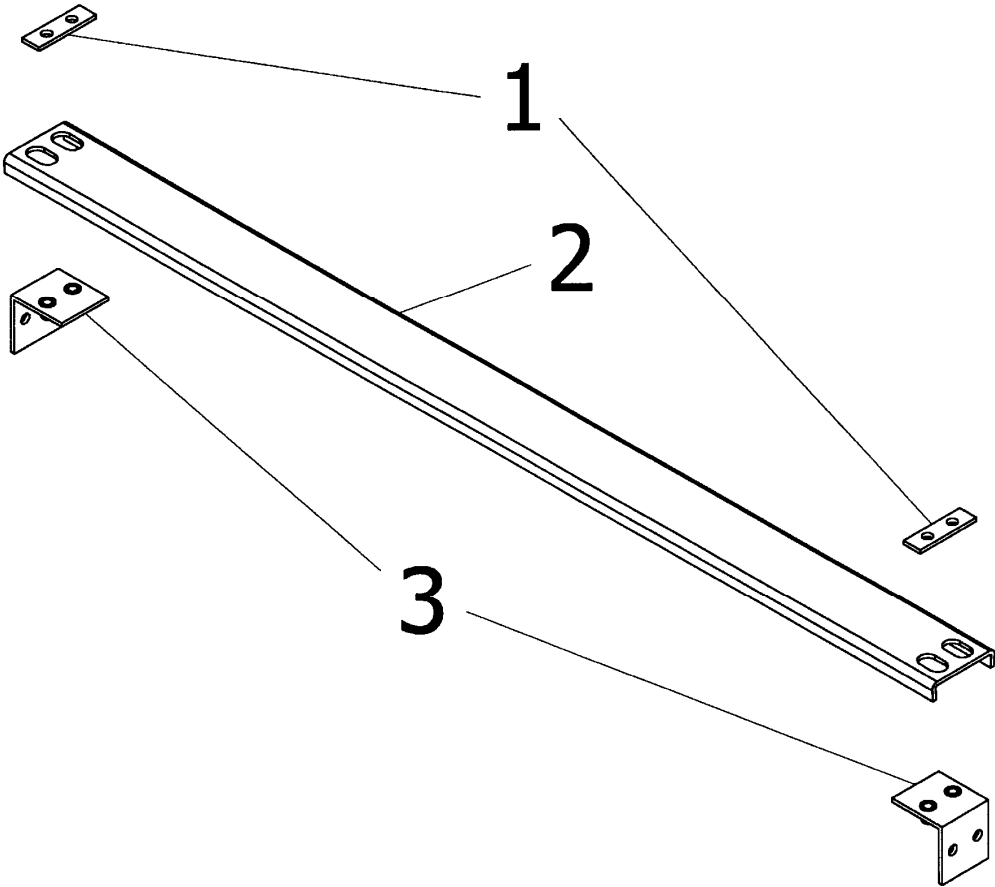
ITEM	PART NUMBER	DISCRIPTION Ex. 4220	QTY
1	50267699-00/2	Grate Inox	1
2	50267700-00/8	Drip Tray	1
3	50267802-00/2	Screw Black TC PARK.35x95 TORX	3
4	50267701-00/6	Holder Black	1
5	50271233-00/4	Button Inox	1
6	50271234-00/2	Element Brass Inox	1
7	50267704-00/0	Conveyor Black	1
8	50271235-00/9	Plate Support Inox Inner	1
9	50271236-00/7	Element Nickel Plated Diam.25 H.30	1
11	50267707-00/3	Clamp Collar Nylon White98x25	2
49	50267742-00/0	Connector Plastic D.6x9	2
76	50267767-00/7	Regulator Temperature 90'	1
77	50267768-00/5	Regulator Temperature 140'	1
78	50267769-00/3	Thermostat Overheat Protection 165'	1
79	50267808-00/9	Nut Connector Brass Nickel M7x075	2
80	50267810-00/5	Screw Zinc - Plated Te M5x30	1
81	50276749-00/4	Pipe Union, Nozzle, Diam 6	1
82	50267811-00/3	Nut Hexagon For Heater M10x1 Fe Zn	2
83	50267812-00/1	O-Ring Silicone 9x22 R.70	4
84	50267771-00/9	Connector 6-1/8"	1
85	50267813-00/9	Washer Zinc – Plated Diam.Int.5	4
86	50267772-00/7	Tag Amp Metal	1
87	50267773-00/5	Bell Upper With Hole	1
88	50267774-00/3	Heater Complete	1
89	50267814-00/7	Nut For Cock Diam.14x125	1
90	50267815-00/4	O – Ring For Injector D.6.07 T=1.78 Epdm	1
91	50267816-00/2	Gasket For Boiler D.71.12x2.62	1
92	50267775-00/0	Injector For Boiler Diam.6x70	1
93	50267776-00/8	Bell Bottom	1
94	50267777-00/6	Connector Brass	1
95	50276755-00/1	Sealing, Black	1
96	50267779-00/2	Gasket Outer Boiler D.47.3x3.62	1
97	50267780-00/0	Disc Diffuser Brass	1
98	50267781-00/8	Filter D.52	1
99	50267817-00/0	Screw Inox T.S.P. M4x10	1
100	50279797-00/0	Cluster Helix Brass	1
101	50267818-00/8	Nut Hexagon Zinc – Plated M5	1
102	50267783-00/4	Filter Fluff Cup 1	1
103	50267784-00/2	Filter Cup 2	1
104	50267785-00/9	Spring Fixing Filter Cup	1
105	50267786-00/7	Holder Filter Cup Chrome Plated	1
106	50267787-00/5	Spout2 – Ways Filter Holder	1
107	50267788-00/3	Spout For Filter Holder 1 Via	1
108	50267789-00/1	Knob Filter Holder Black	1
109	50267819-00/6	Washer Zinc – Plated Diam.Int.10	1
110	50267820-00/4	Screw Zinc – Plated T.C.E.I.M10x20	1
111	50267790-00/9	Bung Black Knob	1
112	50267791-00/7	Tube Measuring	1

MODEL: EE600X

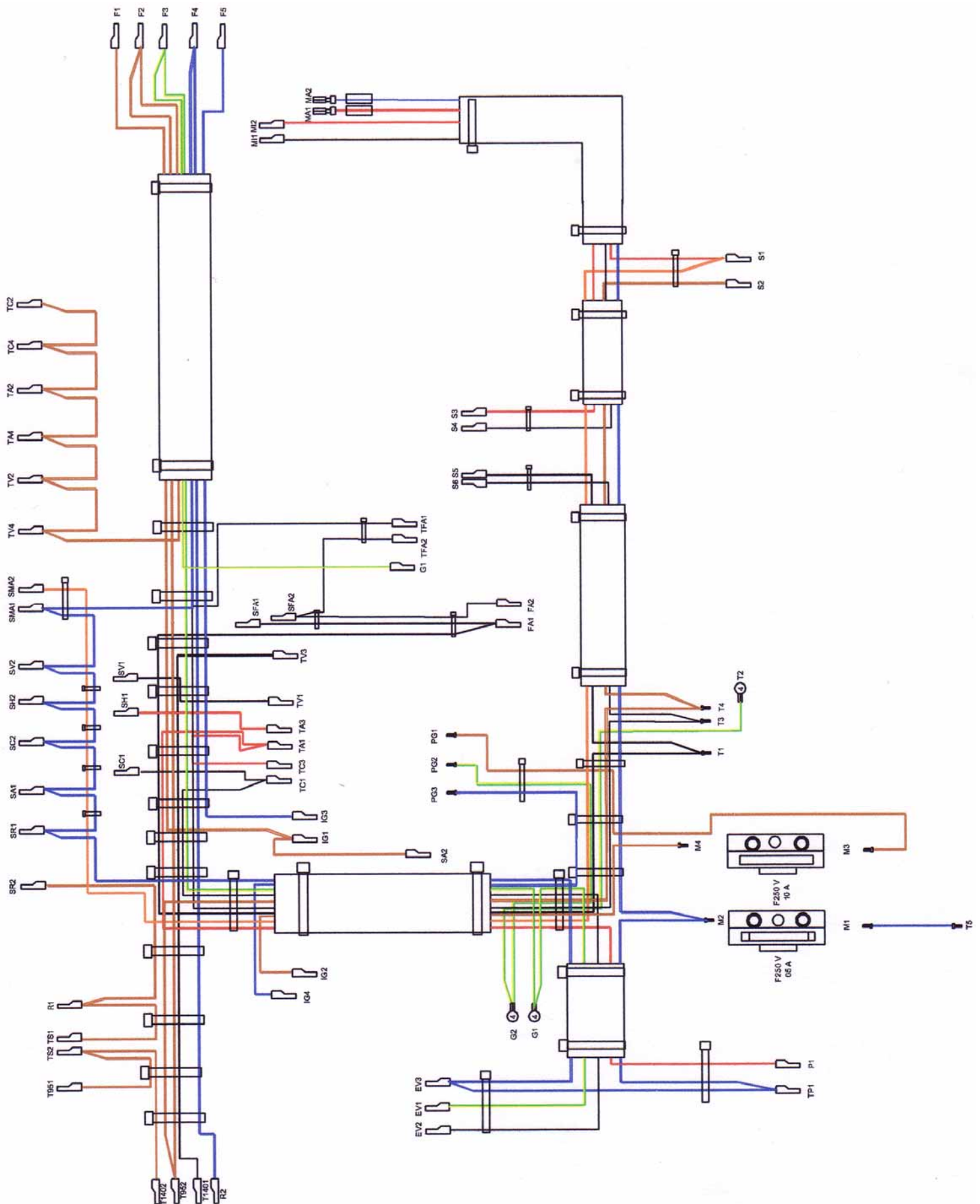
**EX. VIEW DRAWING 4220
BOILER & DISPENSER ASSEMBLY**



ITEM	PART NUMBER	DISCRIPTION Ex. 4220	QTY
113	50276750-00/2	Pipe Union, Brass, M6/4 1/8	1
114	50267793-00/3	Valve Electric B397 evb2700 50HZ 230V	1
115	50267821-00/2	Nut Hexagon 13x37 1/8 FE ZN	2
116	50267794-00/1	Piece Distance Brass 14mm L=167 M/F 1/8	1
117	50267795-00/8	Body Cock Left	1
118	50267823-00/8	Gasket Vapour Hose Or2025 D.6.07 T=1.78	2
119	50267796-00/6	Plunger Steam Brass L=90mm	1
120	50267824-00/6	Nut Hexagon Brass 17 H.4mm F.13MA	1
122	50267828-00/7	Nut Brass D.124 H.107	1
123	50267829-00/5	Nut Hexagon Cock Steam17mm L=19 13MA	1
124	50267797-00/4	Hose Kit Vapour M6x075 L=8mm	1
125	50267798-00/2	Grip Vapour Hose	1
126	50267830-00/3	Washer Zinc - Plated D.Int.4	2
127	50267831-00/1	Nut Hexagon Zinc – Plated M4	2
138	50267799-00/0	Pipe Silicone 7x4	2
140	50269038-00/1	Pipe Teflon PTFE 5x2 12cm	1
141	50271281-00/3	Button Push For Switch	1
142	50267702-00/4	Button One - Pole Complete	1
143	50274585-00/4	Washer Black	1
144	50271237-00/5	Bow Inox Carrier	1
145	50271238-00/3	Hexagon Nut Nickel Plated Diam.24 H.5 M30x1	2
146	50271239-00/1	Washer Nickel Plated Diam.24 H.11	1
147	50271242-00/5	Lock 9291 A/15	1
148	50271240-00/9	Spring For Lock	1
149	50271241-00/7	Element Nylon Black	1

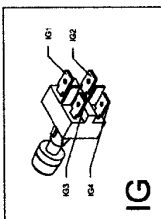
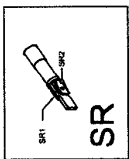
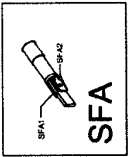
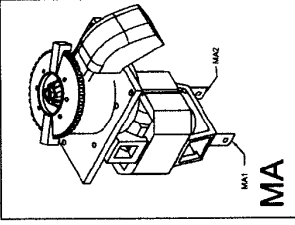
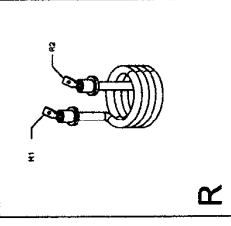
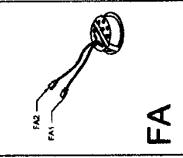
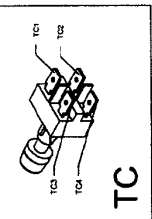
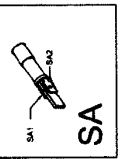
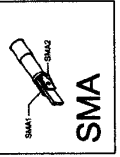
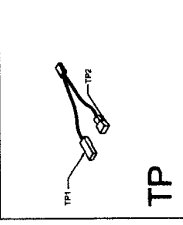
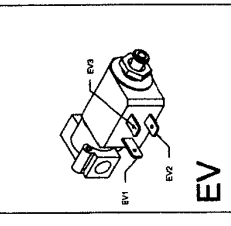
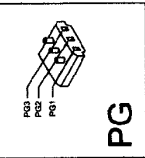
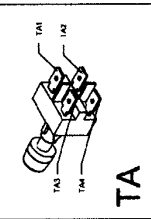
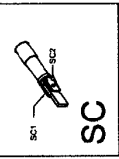
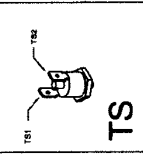
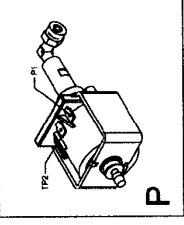
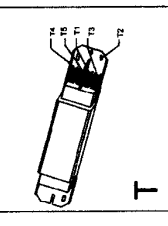
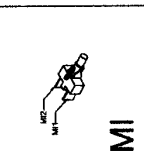
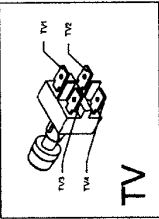
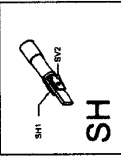
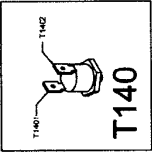
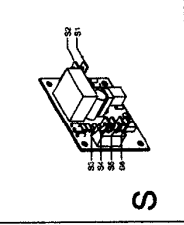
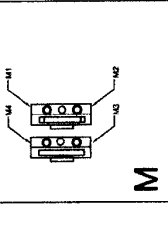
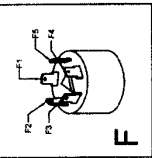
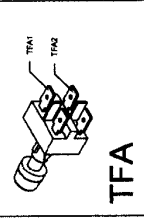
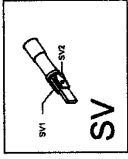
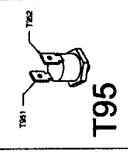


ITEM	PART NUMBER	DESCRIPTION	Ex. 4385	QTY
1	50272161-00/6	Tab Mounting		2
2	50272159-00/0	Bracket Stay		1
3	50272160-00/8	Bracket Mounting		2





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Main switch  IG	Heating element pilot lamp  SR	Lighting pilot lamp  SFA	Coffee grinder  MA	Heating element  R	Lamp  FA
Coffee button  TC	Main pilot lamp  SA	Coffee grinder pilot lamp  SMA	Thermo-protector  TP	Solenoid  EV	General socket  PG
Hot water button  TA	Coffee pilot lamp  SC	Overheat protection thermostat  TS	Pump  P	Transformer  T	Microswitch  MI
Steam button  TV	Water pilot lamp  SH	Thermostat 140°  T140	P.c. board  S	Terminal board  M	Microswitch  F
Lamp button  TFA	Steam pilot lamp  SV	Thermostat 95°  T95			

IMPORTANT SAFETY NOTICE

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