

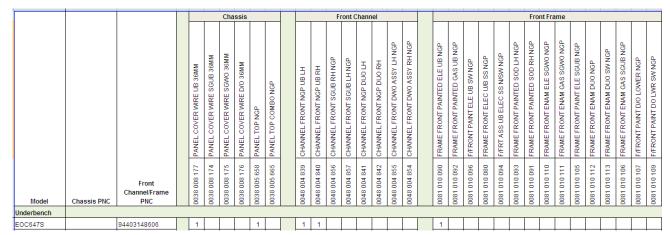
Technical Bulletin Nº CE617

Issue: 1 Date: 2/13

Chassis, Front Channel/Frame and 90 Minute Timer changes to all Built-In Ovens

Service: Please us the following tables when determining the correct parts for these ML changes.

For models with **1** PNC listed the correct parts are all indicated by a number "1" to the right. For example – EOC647S has only 1 PNC number listed therefore all parts are shown to the right.



For models with **2** PNC listed the correct parts are all indicated by a number "1" to the right for each applicable change.

For example – 63K906S has **2** PNC numbers listed, 944031494<u>02</u> and 944031494<u>03</u> The "**02**" has only had the Chassis changed and "**03**" has had the Chassis and the Front Channel/Frame changed. For Front Channel/Frame changes on the "**02**" level you must use the previous level parts and views book – CE507

					Cha	ssis					F	ront (Chann	el									Fro	ont Fra	ame						
			PANEL COVER WIRE UB 36MM	PANEL COVER WIRE SGUB 36MM	PANEL COVER WIRE SGWO 36MM	PANEL COVER WIRE D/0 36MM	PANEL TOP NGP	PANEL TOP COMBO NGP	CHANNEL FRONT NGP UB LH	CHANNEL FRONT NGP UB RH	CHANNEL FRONT SGUB RH NGP	CHANNEL FRONT SGUB LH NGP	CHANNEL FRONT NGP DUO LH	CHANNEL FRONT NGP DUO RH	CHANNEL FRONT DWO ASSY LH NGP	CHANNEL FRONT DWO ASSY RH NGP	FRAME FRONT PAINTED ELE UB NGP	FRAME FRONT PAINTED GAS UB NGP	F/FRONT PAINT ELE UB SW NGP	FRAME FRONT ELEC U/B SS NGP	F/FRT ASS UB ELEC SS N/SW NGP	FRAME FRONT PAINTED SOD LH NGP	FRAME FRONT PAINTED SOD RH NGP	FRAME FRONT ENAM ELE SGWO NGP	FRAME FRONT ENAM GAS SGWO NGP	FRAME FRONT PAINT ELE SGUB NGP	FRAME FRONT ENAM DUO NGP	FRAME FRONT ENAM DUO SW NGP	FRAME FRONT ENAM GAS SGUB NGP	F/FRONT PAINT D/O LOWER NGP	F/FRONT PAINT DO LWR SW NGP
Model	Chassis PNC	Front Channel/Frame PNC	0038 008 177	0038 008 174	0038 008 175	0038 008 176	0038 005 658	0038 005 665	0048 004 839	0048 004 840	0048 004 856	0048 004 857	0048 004 841	0048 004 842	0048 004 855	0048 004 854	0081 010 090	0081 010 092	0081 010 096	0081 010 080	0081 010 094	0081 010 093	0081 010 091	0081 010 110	0081 010 111	0081 010 105	0081 010 112	0081 010 113	0081 010 106	0081 010 107	0081 010 109
Underbench			 						 	_							 														
63K906S	94403149402	94403149403	1				1		1	1							1														

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					Cha	ssis				Fr	ont C	hann	iel									From	Fram	e									90 Mi	nute '	Timer	r		
Model	Chassis PNC	Front Channel/Frame PNC	0038 008 177 PANEL COVER WIRE UB 35MM				0038 005 658 PANEL TOP NGP 0038 005 665 PANEL TOP COMBO NGP	0048 004 839 CHANNEL FRONT NGP UBLH		0048 004 856 CHANNEL FRONT SGUB RH NGP	0048 004 857 CHANNEL FRONT SGUB LH NGP	0048 004 841 CHANNEL FRONT NGP DUO LH	0048 004 842 CHANNEL FRONT NGP DUO RH	0048 004 855 CHANNEL FRONT DWO ASSY LH NGP	0048 004 854 CHANNEL FRONT DWO ASSY RH NGP		MOST DID ORD LEVANE LYON LYNN ED ELE OB NGF		0081 010 080 FRAME FRONT ELEC U/B SS NGP	0081 010 094 F/FRT ASS UB ELEC SS N/SW NGP	0081 010 093 FRAME FRONT PAINTED SOD LH NGP		0081 010 110 FRAME FRONT ENAM ELE SGWO NGP		0081 010 112 FRAME FRONT ENAM DUO NGP		0081 010 106 FRAME FRONT ENAM GAS SGUB NGP		0081 010 109 F/FRONT PAINT DO LV/R SW NGP	0574 001 277 TIMER 90 MIN CUT OFF WESTLAKE	0038 012 712 PNL CNT & CLIPS GOR474S		0038 012 704 PNL CNT & CLIPS POR663S	0255 004 069 GLASS & CLIPS POR683W	0038 012 722 PNL CNT & CLIPS PPR776S			0255 004 084 GLASS & CLIPS PGR657W
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