



ELECTROLUX HOME PRODUCTS PTY LTD
ABN 51 004 762 341

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ELECTROLUX

***ELECTRIC
DOUBLE OVEN***

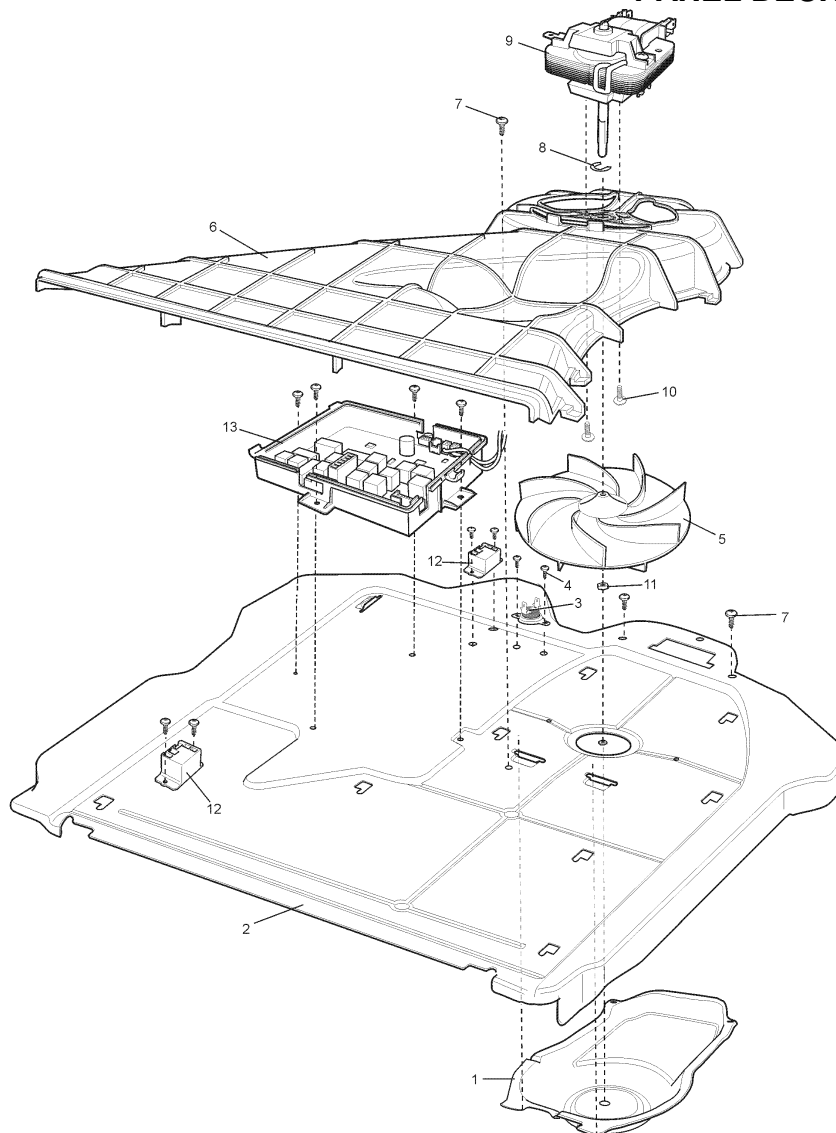
***MODEL:
EDEE63AS***

First Built Dates:	
EDEE63AS	11/06

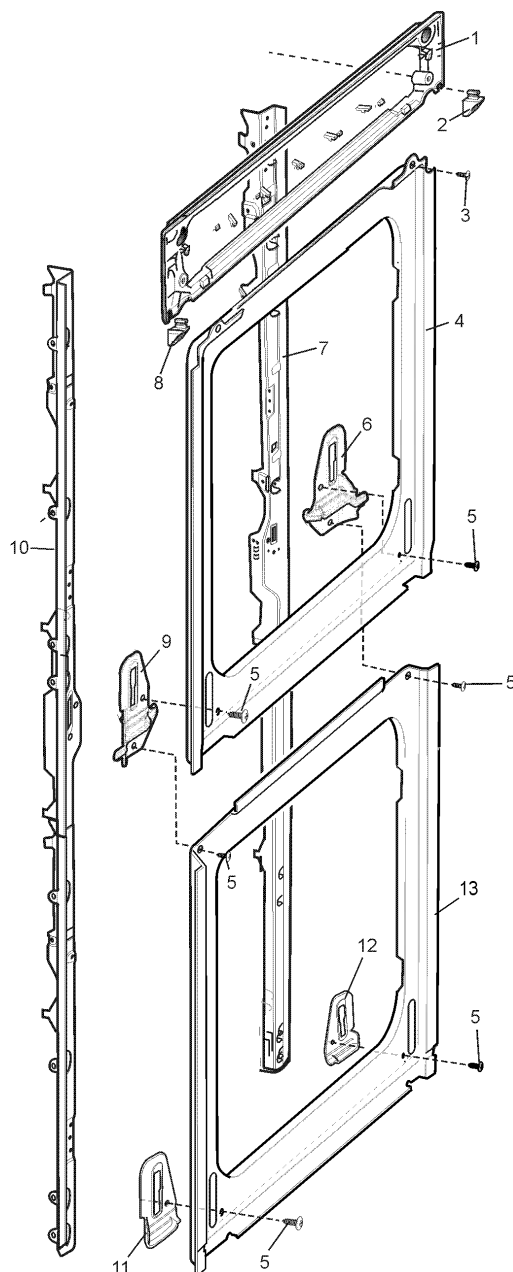
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NOTE: In Parts Listings

N.I. = Not Illustrated
N.P.A. = No Part Available
N.P.N. = Not Used on this Model



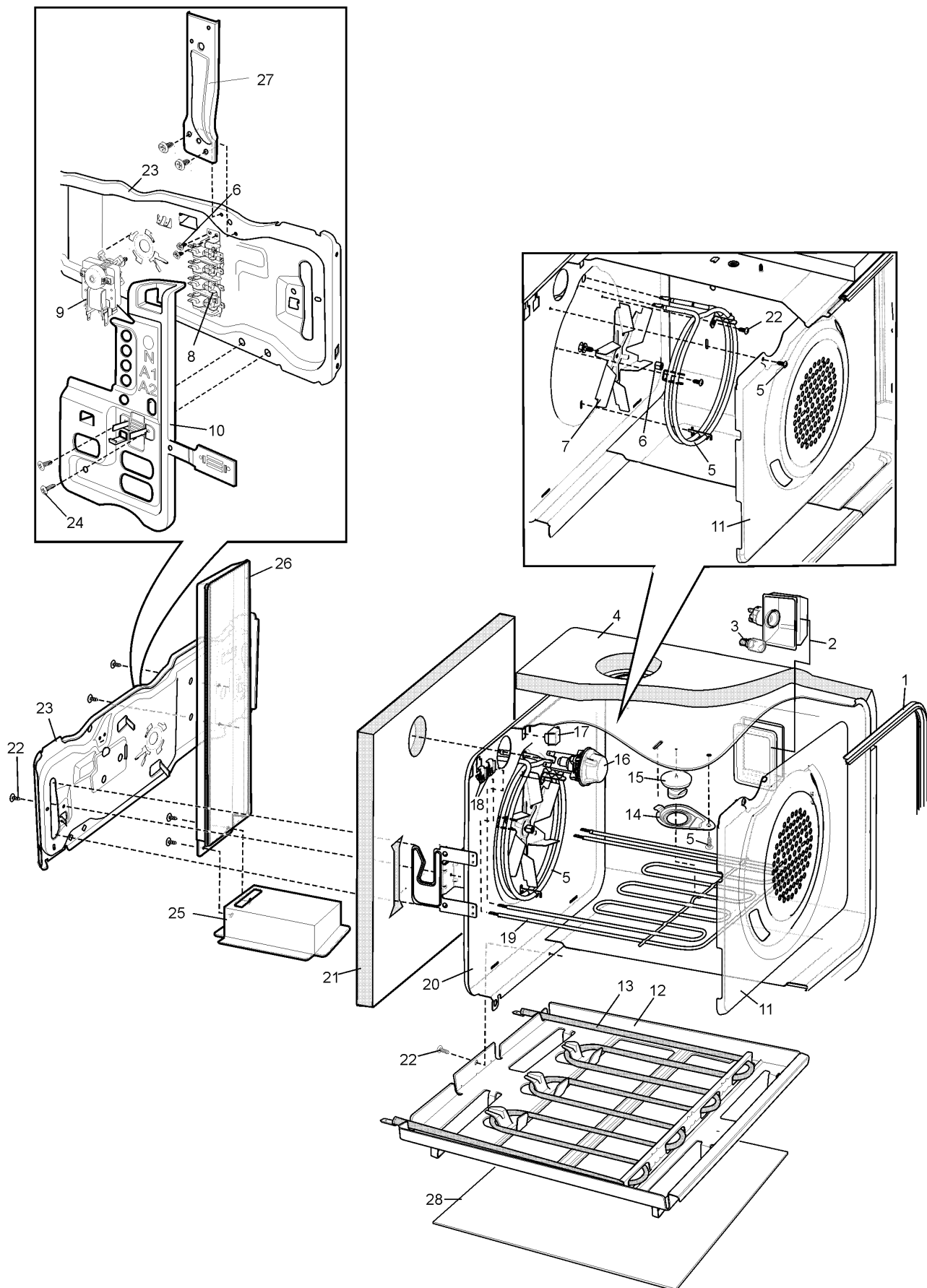
ITEM	PART N°	DESCRIPTION Ex 5820	QTY
1	0092 001 206	FLUE DUCT OVEN DUO BIOS	1
2	0038 003 292	PANEL DECK INTER ELEC BIOS	1
3	0541 001 232	THERMAL CUTOUT 145 DEG N.C.	1
4	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2
5	0026 001 041	FAN IMPELLER COOLING BIOS	1
6	0257 001 031	CANOPY FAN BIOS	1
7	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK	5
8	0707 010 031	SPEED CLIP #8 8526/17/320	1
9	0214 002 121	MOTOR FAN COOLING - BIOS	1
10	0750 001 028	SCREW M4 X 15 PAN FLANGE BIOS	3
11	REFER ITEM 9	NUT HEX 0.7 X 4	1
12	0633 001 001	RELAY 30A SINGLE POLE 240V	2
13	387 1344 01	POWERBOARD - OVC2000 DUAL CAV	1
N.I.	0173 100 237	WIRE HARNESS D/OVEN IOI TOP	1
N.I.	0173 100 238	WIRE HARNESS D/OVEN IOI BOTTOM	1
N.I.	0706 003 013	WASHER 1.5 X 10 X 4	1

**EX. VIEW DRAWING 5775
FRONT FRAME ASSEMBLY**

ITEM	PART N°	DESCRIPTION	Ex. 5775	QTY
1	0545 002 660	TRIM SURROUND C/PANEL BIOS		1
2	0125 008 360	CLIP INSTALL BIOS RH		1
3	0750 003 032	SCREW M4/0.7 X10 MUSH		2
4	0081 009 932	FRAME FRONT ENAM ELE UB BIOS		1
5	0701 009 027	SCREW #8 X 1/2 MUSH #2PH AB BK		4
6	0545 002 697	TRIM HINGE RH DWO BIOS		1
7	0048 004 712	CHANNEL FRONT DWO RH ASSY BIOS		1
8	0125 008 375	CLIP INSTALL BIOS LH		1
9	0545 002 698	TRIM HINGE LH DWO BIOS		1
10	0048 004 711	CHANNEL FRONT DWO LH ASSY BIOS		1
11	0545 002 695	TRIM HINGE BTM LH BIOS		1
12	0545 002 694	TRIM HINGE BTM RH BIOS		1
13	0081 009 930	FRAME FRONT ENAM D/O LOWER BIO		1

MODEL: EDEE63AS

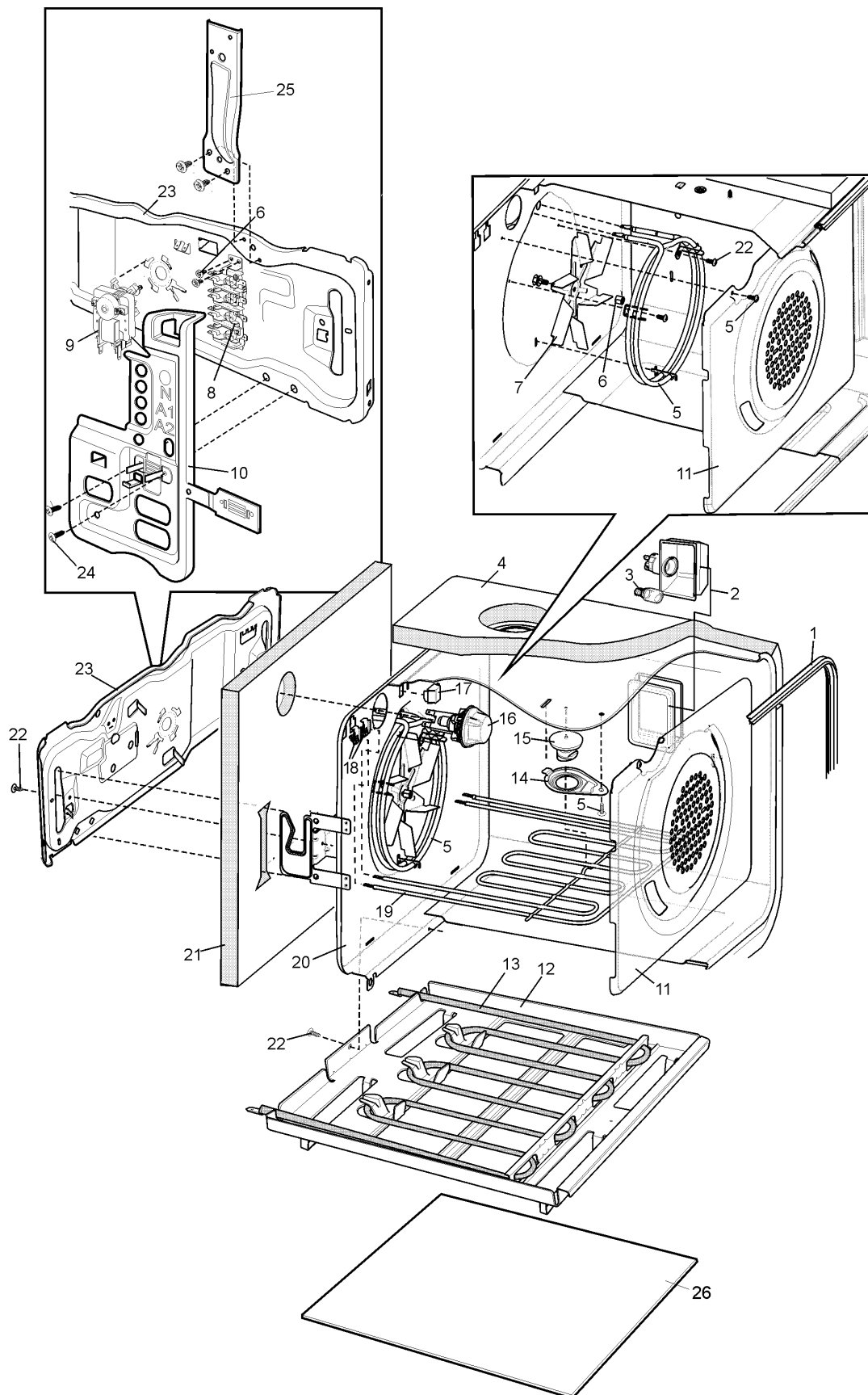
**EX. VIEW DRAWING 5780
OVEN ASSEMBLY**



ITEM	PART N°	DESCRIPTION Ex. 5780	QTY
1	0208 003 444	SEAL OVEN BIOS	1
2	0212 002 082	HOLDER LAMP SIDE ASSY	2
3	LM003	LAMP 25W SES E14 300° C CLEAR	3
4	0374 005 197	INSULATION OVEN WRAP ELEC BIOS	1
5	0122 004 541	ELEMENT FAN 2200W S/S309	1
6	0065 009 259	NUT M6 L/H FAN MOTOR ECM	1
7	0026 001 042	FAN IMPELLER OVEN BIOS	1
8	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
9	0214 002 118	MOTOR FAN OVEN - BIOS	1
10	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
11	0038 016 777	PANEL FAN COVER ELEC ENAM BIOS	1
12	0028 025 386	COVER CLEAN HEAT BIOS	1
13	0122 004 537	ELEMENT C/HEAT 1800W S/S321	1
14	0028 025 403	COVER RETAINING LATCH	1
15	0046 001 024	LATCH ELEMENT SUPPORT BIOS	1
16	389 0793 04	HOLDER LAMP ASSY BIOS (INC ITEM 3)	1
17	0125 008 371	CLIP THERMOSTAT BIOS	1
18	0125 008 345	CLIP ELEMENT MOUNT OC98/UC20	2
19	0122 004 543	ELEMENT G/BOOST 3000W - BIOS	1
20	0395 002 090	OVEN ENAM ELE MF SDLT3 AR BIOS	1
21	0374 005 198	INSULATION OVEN BACK BIOS	1
22	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
23	0489 001 146	BRACE OVEN REAR B/I BIOS	1
24	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2
25	0559 001 093	DUCT DOUBLE OVEN ASSY	1
26	0559 001 066	DUCT DOUBLE OVEN ASSY BIOS	1
27	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
28	0038 009 609	PNL COVER CLEAN HEAT BOTTOM	1
N.I.	0625 001 264	LINER OVEN TOP BIOS	1
N.I.	389 0815 01	SENSOR OVC2000 P/B 550MM	1

MODEL: EDEE63AS

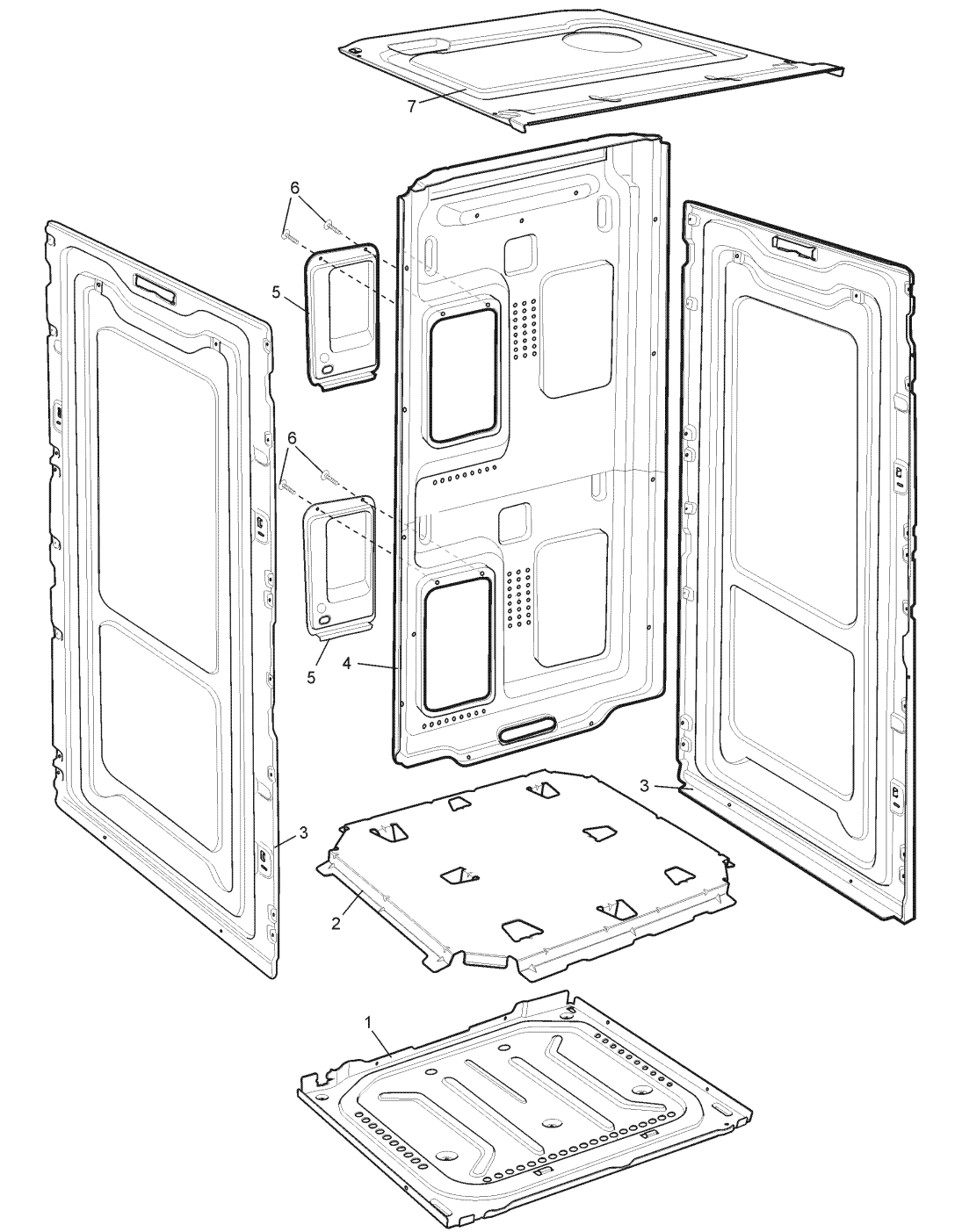
EX. VIEW DRAWING 5928
OVEN ASSEMBLY



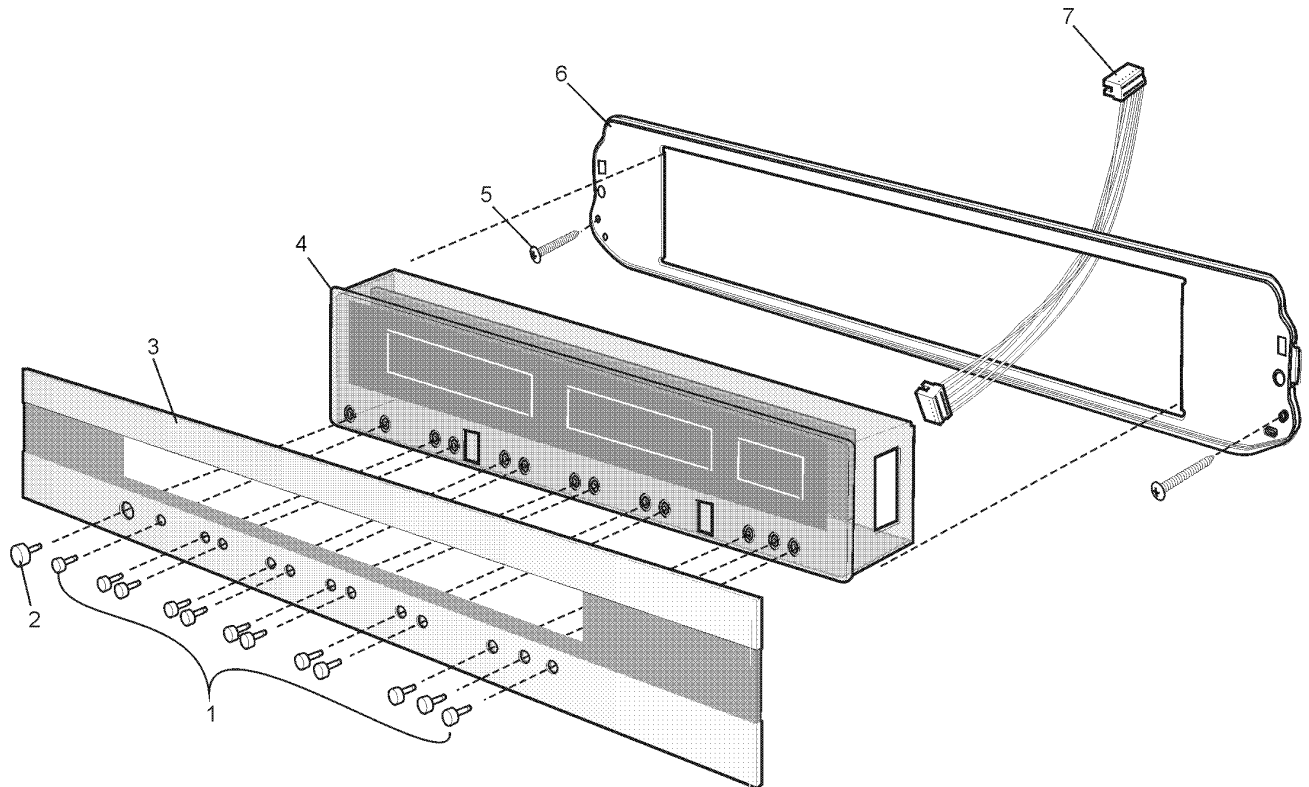
ITEM	PART N°	DESCRIPTION Ex. 5928	QTY
1	0208 003 444	SEAL OVEN BIOS	1
2	0212 002 082	HOLDER LAMP SIDE ASSY	2
3	LM003	LAMP 25W SES E14 300° C CLEAR	3
4	0374 005 197	INSULATION OVEN WRAP ELEC BIOS	1
5	0122 004 541	ELEMENT FAN 2200W S/S309	1
6	0065 009 259	NUT M6 L/H FAN MOTOR ECM	1
7	0026 001 042	FAN IMPELLER OVEN BIOS	1
8	0003 012 590	BAR CONNECTOR W/EARTH BIOS	1
9	0214 002 118	MOTOR FAN OVEN - BIOS	1
10	0349 001 376	SHIELD WIRING TERMINAL BIOS	1
11	0038 016 777	PANEL FAN COVER ELEC ENAM BIOS	1
12	0028 025 386	COVER CLEAN HEAT BIOS	1
13	0122 004 537	ELEMENT C/HEAT 1800W S/S321	1
14	0028 025 403	COVER RETAINING LATCH	1
15	0046 001 024	LATCH ELEMENT SUPPORT BIOS	1
16	389 0793 04	HOLDER LAMP ASSY BIOS (INC ITEM 3)	1
17	0125 008 371	CLIP THERMOSTAT BIOS	1
18	0125 008 345	CLIP ELEMENT MOUNT OC98/UC20	X
19	0122 004 543	ELEMENT G/BOOST 3000W - BIOS	1
20	0395 002 089	OVEN ENAM ELE MF SDLT3 AR BIOS	1
21	0374 005 198	INSULATION OVEN BACK BIOS	1
22	0701 009 033	SCREW #8 X 8MM HEX/MULTI	X
23	0489 001 146	BRACE OVEN REAR B/I BIOS	1
24	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	2
25	0030 024 212	BRACKET KRONOS PROBE MOUNT BIO	1
26	0038 009 609	PNL COVER CLEAN HEAT BOTTOM	1
N.I.	389 0816 03	SENSOR OVC2000 P/B 850MM	1
N.I.	0625 001 264	LINER OVEN TOP BIOS	1

MODEL: EDEE63AS

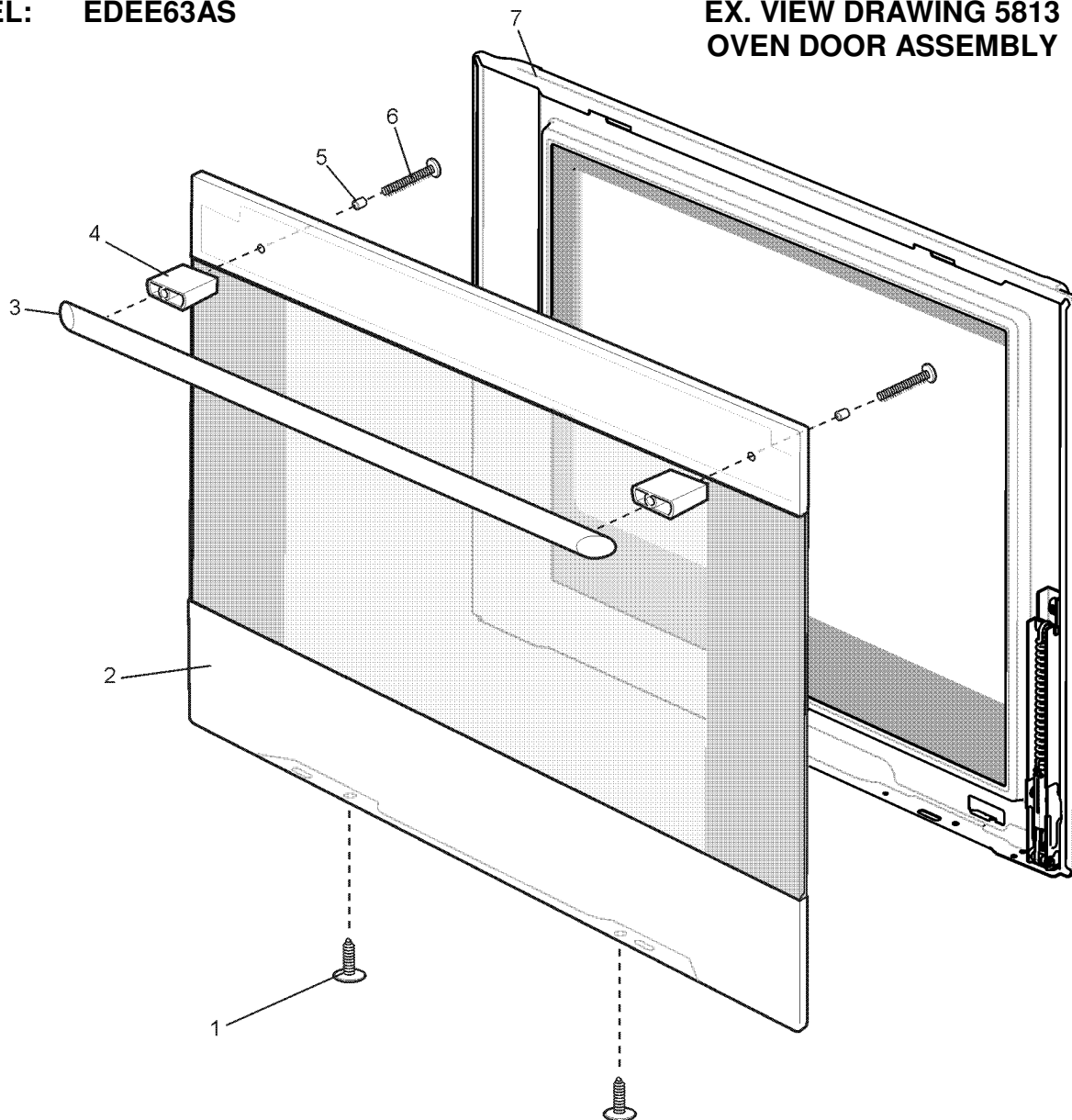
EX. VIEW DRAWING 5751
CHASSIS ASSEMBLY



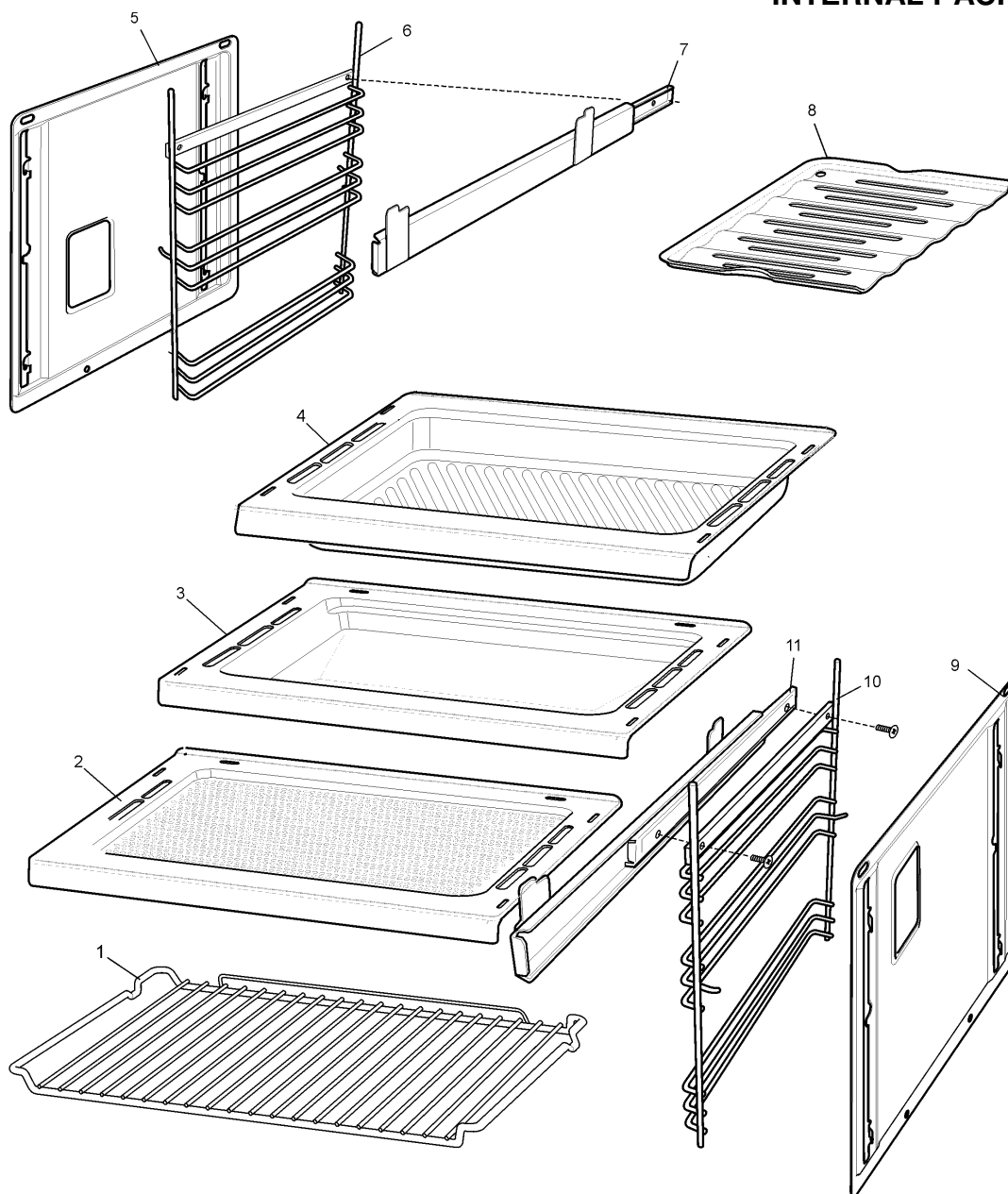
ITEM	PART N°	DESCRIPTION	Ex. 5751	QTY
1	0038 003 291	PANEL BASE BIOS		1
2	0028 025 404	COVER BASE PANEL SHIELD BIOS		1
3	0038 006 784	PANEL SIDE DO ASSY BIOS		2
4	0038 008 096	PANEL COVER WIRE ASSY DO BIOS		1
5	0022 041 136	PLATE CVR TERM ELEC BIOS		2
6	0701 009 033	SCREW #8 X 8MM HEX/MULTI		X
7	0038 005 617	PANEL TOP BIOS		1



ITEM	PART N°	DESCRIPTION	Ex 5815	QTY
1	0574 001 268	BUTTON ASSY SMALL IOI		12
2	0574 001 265	BUTTON ASSY LARGE IOI BIOS		1
3	0038 012 002	GLASS & CLIPS EDEE63AS BIOS		1
4	0628 001 053	CONTROLLER IOI DOUBLE PROG		1
5	0701 009 035	SCREW #8 X 38 PAN QUADREX		2
6	0022 041 116	PLATE MTG SW IOI BIOS		1
7	0173 100 256	WIRING HARNESS IOI INTERFACE		1

MODEL: EDEE63AS**EX. VIEW DRAWING 5813
OVEN DOOR ASSEMBLY**

ITEM	PART N°	DESCRIPTION Ex 5813	QTY
1	0701 009 031	SCREW #8 X 9/16 B/HD S/PT BKOX	2
2	0038 002 664	PAN OV DR OUT ASS BRIGHT BIOS	1
3	0050 010 750	HANDLE DOOR S/S BRIGHT BIOS	1
4	0271 001 303	SPACER HANDLE S/S BRIGHT BIOS	2
5	0137 002 031	INSULATOR HNDL GLASS	2
6	0750 003 034	SCREW M5 X 50 PAN PH#2	2
7	0038 001 877	PNL IN OV DR ASS MID BIOS	1
N.I.	0701 002 113	SCREW #6 X 9.5 PAN PHIL ZC	4
DOORS ARE COMMON TO BOTH OVENS			
NOTE: * TO AVOID CONDENSATION ENTERING THE DOORS, SILASTIC HAS BEEN APPLIED TO THE TOP OF THE INNER AND OUTER DOORS, THIS REQUIRES CUTTING TO DISSASSEMBLE AND ON ASSEMBLY THE MATING SURFACES WILL REQUIRE CLEANING AND SILASTIC REAPPLIED			

MODEL: EDEE63AS**EX. VIEW DRAWING 5814
INTERNAL PACK**

ITEM	PART N°	DESCRIPTION Ex 5814	QTY
1	0327 001 195	RACK SHELF OVEN BIOS	4
2	0037 004 041	TRAY BAKING PERFORAT ENAM BIOS	1
3	0036 001 103	DISH GRILL ENAM F/WIDTH BIOS	1
4	0036 001 106	DISH BAKING CAST BIOS	1
5	0625 001 269	LINER OVEN LAMP LH BIOS	2
6	0327 001 205	RACK SIDE OVEN SLIDE BIOS LH	2
7	0024 010 091	SLIDE ASSY SINGLE ACT LH BIOS	2
8	0028 025 394	COVER GRILL DISH SPLIT BIOS	2
9	0625 001 270	LINER OVEN LAMP RH BIOS	2
10	0327 001 204	RACK SIDE OVEN SLIDE BIOS RH	2
11	0024 010 090	SLIDE ASSY SINGLE ACT RH BIOS	2
N.I.	353 0310 02	FILTER FAT OVEN BIOS	2

