Ultimo Desk Assembly

Manufacturer instructions are the last page of this guide.

The Ultimo desktop is used for two different desks, the Ultimo and the Milan. This also means that there are extra threaded holes that are not required for your desk.

We **have indicated below the 4 holes that are required** for your Ultimo desk, the rest of the threaded holes can be ignored.

To assemble the desk:

1. Please place the desktop upside down on a flat surface ensuring there is nothing that can damage the desktop on the surface.
2. Make sure you have both sets of screws, one of the sets is shipped inside the metal beam PX1084 / MB1384 / MB1684
3. Please note there are also spare machine screws attached to the outside of the beam x 8 if you lose any.
4. Assemble the frame with the small holes on the beam facing up as indicated in the picture
   a. 6 x Machine screws hold the frame together.

5.Turn the frame upside down and align the holes indicated with red arrows on the frame with the red arrows indicated on the desktop.

6. Attach the frame with 4 x 16mm machine cross recess screws (A in the instructions) to the desk at the point of the red arrows. (right through the thick part of the frame)

7. For extra stability attach the provided self-tapping woodscrews at the points indicated below by the blue circles – this is easiest with a battery drill. (B and D in the instructions)

ASSEMBLY INSTRUCTIONS

MODEL : PX3-PX5 1200T

DESC : STANDARD DESK WITH METAL LEG
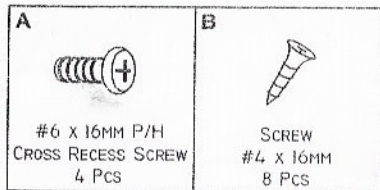
DOC. NO : RD-F05-AT
REV. NO : A
REV. DATE : 25.08.2006

REV. :A   **DATE : 31/12/2014**

Thanks you for purchasing this quality product. Be sure to lay all components on a soft and clean surface before assembly in order to avoid components from being scratched.
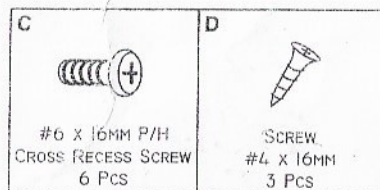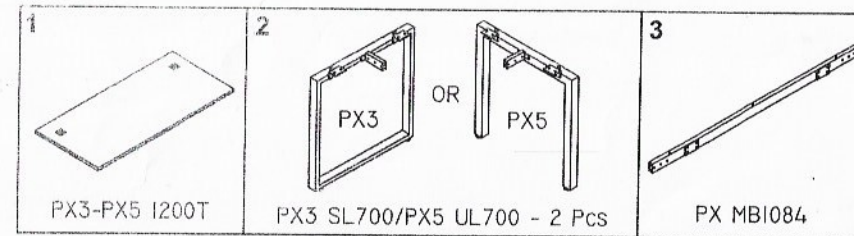
CAUTIONS :

1. **Check contents against list for quantity.**
2. **Familiarize yourself with the components and hardware by reviewing the Assembly Instructions.**
3. **Do not over tightened the screws and bolts as it may damage the threads.**
4. **Keep all hardware parts out of the reach of children.**

A	B
#6 x 16MM P/H CROSS RECESS SCREW 4 Pcs	SCREW #4 x 16MM 8 Pcs

PACKING HARDWARE INSIDE
PX3 SL700/PX5 UL700

C	D
#6 x 16MM P/H CROSS RECESS SCREW 6 Pcs	SCREW #4 x 16MM 3 Pcs

PACKING HARDWARE INSIDE
PX MB1084

* ALTERNATIVE ASSEMBLY TOOL

1 PX3-PX5 1200T

2 PX3 OR PX5 — PX3 SL700/PX5 UL700 - 2 Pcs

3 PX MB1084

Remark: Atleast 2 person to assembly this product.

PX3

PX5