

HATCHBOX[®] PHOTOPOLYMER RESIN

PRO

SUGGESTED PRINTING PARAMETERS

MACHINE	COLOR	LAYER HEIGHT	EXPOSURE TIME	BOTTOM LAYER COUNT	BOTTOM EXPOSURE TIME	LIGHT-OFF DELAY	Z LIFTING SPEED	Z RETRACT SPEED	LIFTING DISTANCE
UNIT	-	MM	S	-	S	S	MM/MIN	MM/MIN	MM
ELEGOO SATURN	Other Color	0.05	5	8	40	3 (Rest Time After Retract)	60	120	8
	Black/Red/Yellow/Green/Skin/Dark Gray	0.05	6						
ELEGOO MARS3	ALL Color	0.05	3-3.5	8	40	3 (Rest Time After Retract)	60	120	6
AC MONO 4K(100%UV POWER)	ALL Color	0.05	3-3.5	8	40	2	60	120	6
AC MONO X(80%UV POWER)	ALL Color	0.05	2.5-3.5	8	60	2	60	120	8
AC PHOTON S	Other Color	0.05	14	8	70	2	60	120	6
	Black/Red/Yellow/Green/Skin/Dark Gray	0.05	16						
HALOT SKY	ALL Color	0.05	2.5-3.5	8	40	4	60	120	7
Phrozen MINI 4K	Other Color	0.05	5	8	60	3 (Rest Time After Retract)	60	120	7
	Black/Red/Yellow/Green/Skin/Dark Gray	0.05	6						
Phrozen MINI 8K	Other Color	0.02	2.7-3	8	30	4 (Rest Time After Retract)	60	120	8
	Black/Red/Yellow/Green/Skin/Dark Gray	0.02	3.5-4						
	Other Color	0.05	4.5-5						
	Black/Red/Yellow/Green/Skin/Dark Gray	0.05	5.5-6						
ELEGOO SATURN 2	Other Color	0.03	2.7-3	8	40	3 (Rest Time After Retract)	60	120	8
	Black/Red/Yellow/Green/Skin/Dark Gray	0.03	3.5-4						
	Other Color	0.05	4-4.5						
	Black/Red/Yellow/Green/Skin/Dark Gray	0.05	5.5-6						