Qbox Repair  
(Double Sided Tape)

The Qbox was designed with a breakaway feature to keep your frame intact in the event of an impact. This was a carefully thought out design feature on our PR series frames. Now that your Qbox has become detached from your frame, these are the steps to take in the reattachment process.

Step 1
Apply acetone (nail polish remover) or rubbing alcohol to the back of the seat tube to clean and remove any contaminants from the frame.

Step 2
Lightly sand the contact surface on the plastic slider that interfaces the back of the seat tube. Make sure to clean this surface with rubbing alcohol and let dry. Cleaning this surface with acetone will strip the paint off the slider.

Step 3
Apply the double-sided tape to the surface of the plastic slider as seen in the photo below.
Step 4

Peel the backing off the tape and press it into place on the back of the seat tube.

Step 5

Once the plastic slider is in place on the seat tube, apply pressure for no less than 24 hours. This can be done by wrapping the slider to the seat tube using either cling wrap, velcro straps or tip ties as pictured below.

Step 6

After pressure is applied for 24 hours, the plastic slider is set and safe to continue use. Remove the cling wrap, velcro straps or zip ties and install the Qbox.

You’re now set with your Qbox reattached. Good luck in your training and attaining your next PR!

Note: 1/4” 3M Auto Advanced (38582) double-sided tape was used in the depiction of this process. For this type of repair the use of the metal mounting bracket that comes on the bicycle frame from the factory will no longer be required.