

QUINTANA ROO VIPR

48cm, Vision PRO fit coordinates

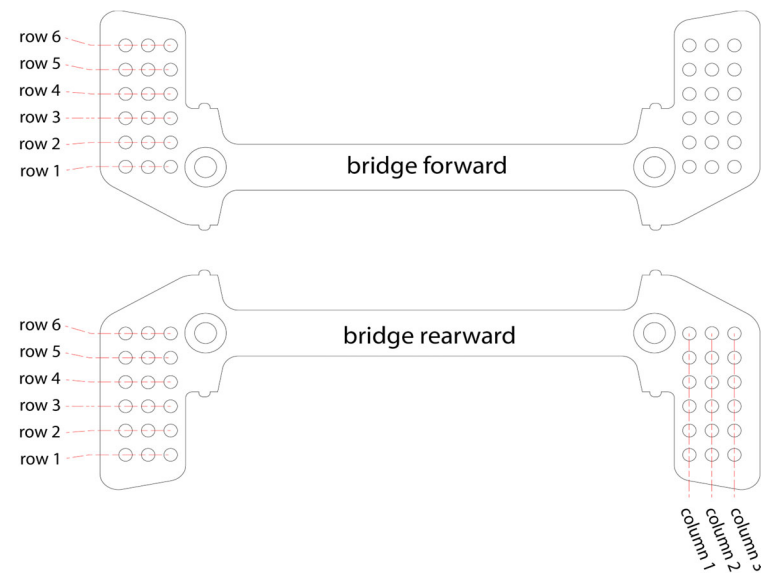
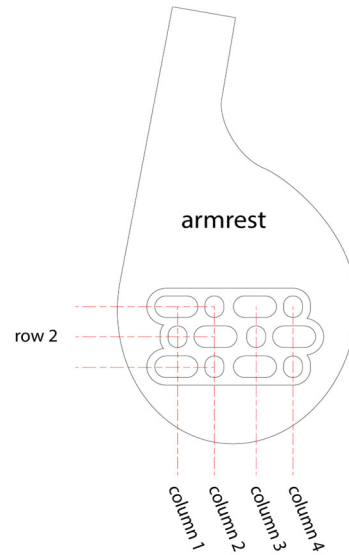
STACK @ top of armrest (cm)	desired STACK	spacer thickness (mm)	bolt length (mm)
	62.3	70	105
61.8	65	100	
61.3	60	95	
60.8	55	90	
60.3	50	85	
59.8	45	80	
59.3	40	75	
58.8	35	70	
58.3	30	65	
57.8	25	60	
57.3	20	55	
56.8	15	50	
56.3	10	45	
55.8	5	40	
55.3	no spacer	35	
frame stack	47.5		

REACH @ armrest (cm)	REACH @ back of armrest	REACH @ middle of armrest	bracket position	hole position on bridge (back to front)	hole position on armrest (always row 2)
	46.8	52.3	forward	row 6	row 2
46.1	51.6	forward	row 5	row 2	
45.3	50.8	forward	row 4	row 2	
44.6	50.1	forward	row 3	row 2	
43.8	49.3	forward	row 2	row 2	
43.1	48.6	forward	row 1	row 2	
43.1	48.6	rearward	row 6	row 2	
42.3	47.8	rearward	row 5	row 2	
41.6	47.1	rearward	row 4	row 2	
40.8	46.3	rearward	row 3	row 2	
40.1	45.6	rearward	row 2	row 2	
39.3	44.8	rearward	row 1	row 2	
frame reach	38.2				

REACH @ shifter (cm)	Length of TFE Pro Aero Extension			
	Small 26.5	Medium 28.5	Large 30.5	X-Large 32.5
77.8	79.8	81.8	83.8	
70.3	72.3	74.3	76.3	

WIDTH @ armrest (cm)	WIDTH @ outside of armrest	WIDTH @ inside of armrest	hole position on bridge (left to right)	hole position on armrest (left to right)
	29.5	19.5	column 3	column 4
28	18	column 2	column 3	
26.5	16.5	column 3	column 3	
25	15	column 2	column 2	
23.5	13.5	column 1	column 1	
22	12	column 2	column 1	

USE NO LESS THAN 4 BOLTS PER ARMREST WHEN ATTACHING THE VISION TFE PRO EXTENSIONS



QUINTANA ROO VIPR

50cm, Vision PRO fit coordinates

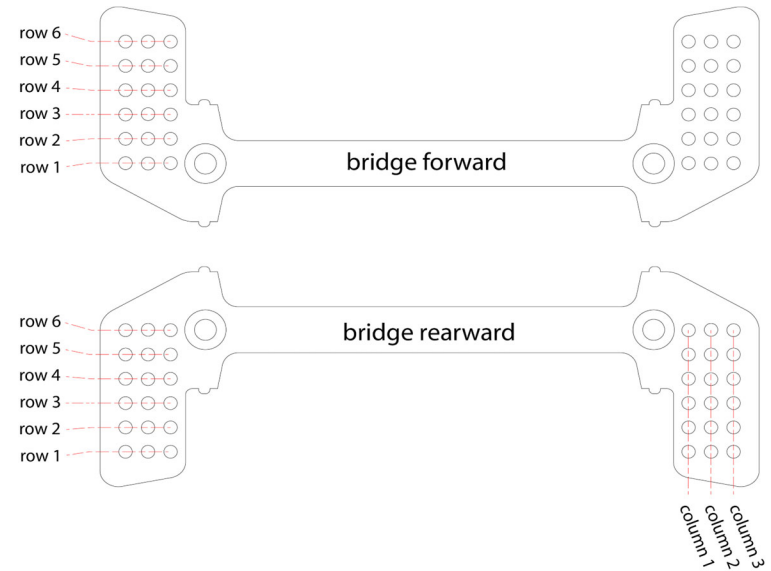
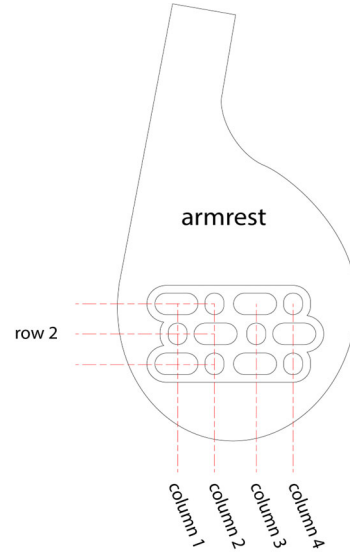
STACK @ top of armrest (cm)	desired STACK	spacer thickness (mm)	bolt length (mm)
	64.3	70	105
63.8	65	100	
63.3	60	95	
62.8	55	90	
62.3	50	85	
61.8	45	80	
61.3	40	75	
60.8	35	70	
60.3	30	65	
59.8	25	60	
59.3	20	55	
58.8	15	50	
58.3	10	45	
57.8	5	40	
57.3	no spacer	35	
frame stack	49.5		

REACH @ armrest (cm)	REACH @ back of armrest	REACH @ middle of armrest	bracket position	hole position on bridge (back to front)	hole position on armrest (always row 2)
	47.8	53.3	forward	row 6	row 2
47.1	52.6	forward	row 5	row 2	
46.3	51.8	forward	row 4	row 2	
45.6	51.1	forward	row 3	row 2	
44.8	50.3	forward	row 2	row 2	
44.1	49.6	forward	row 1	row 2	
44.1	49.6	rearward	row 6	row 2	
43.3	48.8	rearward	row 5	row 2	
42.6	48.1	rearward	row 4	row 2	
41.8	47.3	rearward	row 3	row 2	
41.1	46.6	rearward	row 2	row 2	
40.3	45.8	rearward	row 1	row 2	
frame reach	39.2				

REACH @ shifter (cm)	Length of TFE Pro Aero Extension			
	Small 26.5	Medium 28.5	Large 30.5	X-Large 32.5
78.8	80.8	82.8	84.8	
71.3	73.3	75.3	77.3	

WIDTH @ armrest (cm)	WIDTH @ outside of armrest	WIDTH @ inside of armrest	hole position on bridge (left to right)	hole position on armrest (left to right)
	29.5	19.5	column 3	column 4
28	18	column 2	column 3	
26.5	16.5	column 3	column 3	
25	15	column 2	column 2	
23.5	13.5	column 1	column 1	
22	12	column 2	column 1	

USE NO LESS THAN 4 BOLTS PER ARMREST WHEN ATTACHING THE VISION TFE PRO EXTENSIONS



QUINTANA ROO VIPR

52cm, Vision PRO fit coordinates

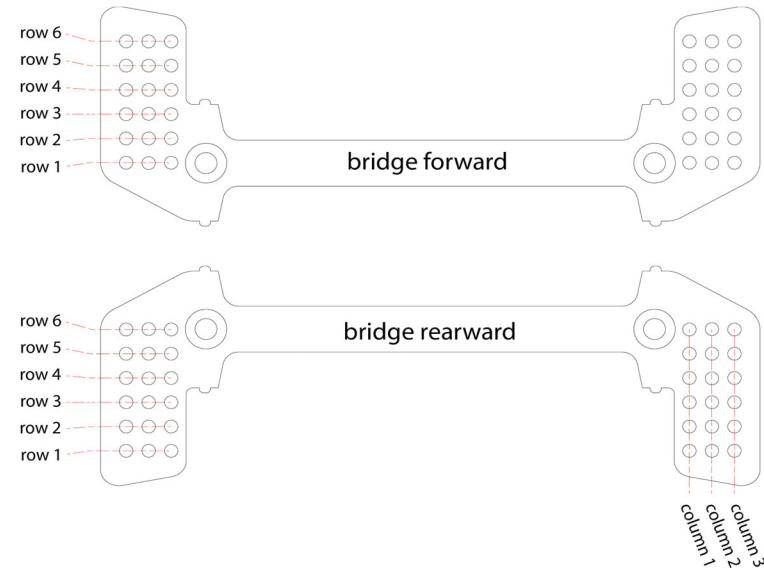
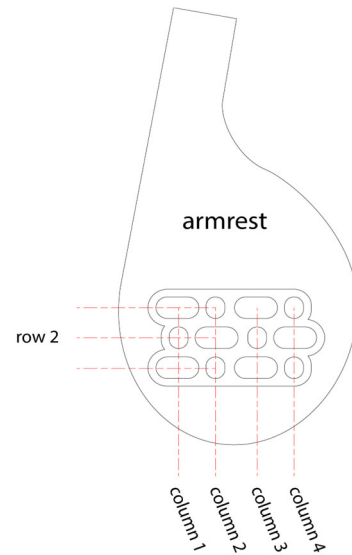
STACK @ top of armrest (cm)	desired STACK	spacer thickness (mm)	bolt length (mm)
		66.3	70
	65.8	65	100
	65.3	60	95
	64.8	55	90
	64.3	50	85
	63.8	45	80
	63.3	40	75
	62.8	35	70
	62.3	30	65
	61.8	25	60
	61.3	20	55
	60.8	15	50
	60.3	10	45
	59.8	5	40
	59.3	no spacer	35
frame stack	51.5		

REACH @ armrest (cm)	REACH @ back of armrest	REACH @ middle of armrest	bracket position	hole position on bridge (back to front)	hole position on armrest (always row 2)
		49.8	55.3	forward	row 6
	49.1	54.6	forward	row 5	row 2
	48.3	53.8	forward	row 4	row 2
	47.6	53.1	forward	row 3	row 2
	46.8	52.3	forward	row 2	row 2
	46.1	51.6	forward	row 1	row 2
	46.1	51.6	rearward	row 6	row 2
	45.3	50.8	rearward	row 5	row 2
	44.6	50.1	rearward	row 4	row 2
	43.8	49.3	rearward	row 3	row 2
	43.1	48.6	rearward	row 2	row 2
	42.3	47.8	rearward	row 1	row 2
frame reach	41.2				

REACH @ shifter (cm)	Length of TFE Pro Aero Extension			
	Small 26.5	Medium 28.5	Large 30.5	X-Large 32.5
	80.8	82.8	84.8	86.8
	73.3	75.3	77.3	79.3

WIDTH @ armrest (cm)	WIDTH @ outside of armrest	WIDTH @ inside of armrest	hole position on bridge (left to right)	hole position on armrest (left to right)
		29.5	19.5	column 3
	28	18	column 2	column 3
	26.5	16.5	column 3	column 3
	25	15	column 2	column 2
	23.5	13.5	column 1	column 1
	22	12	column 2	column 1

USE NO LESS THAN 4 BOLTS PER ARMREST WHEN ATTACHING THE VISION TFE PRO EXTENSIONS



QUINTANA ROO VIPR

54cm, Vision PRO fit coordinates

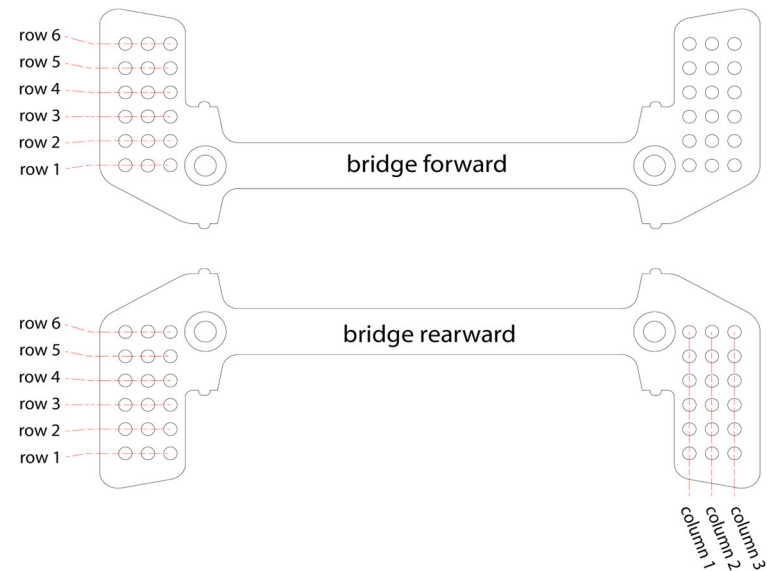
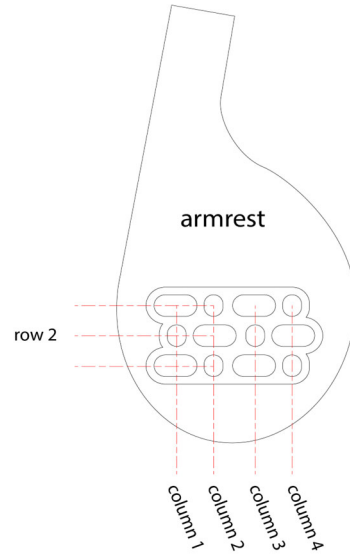
STACK @ top of armrest (cm)	desired STACK	spacer thickness (mm)	bolt length (mm)
	68.3	70	105
67.8	65	100	
67.3	60	95	
66.8	55	90	
66.3	50	85	
65.8	45	80	
65.3	40	75	
64.8	35	70	
64.3	30	65	
63.8	25	60	
63.3	20	55	
62.8	15	50	
62.3	10	45	
61.8	5	40	
61.3	no spacer	35	
frame stack	53.5		

REACH @ armrest (cm)	REACH @ back of armrest	REACH @ middle of armrest	bracket position	hole position on bridge (back to front)	hole position on armrest (always row 2)
	51.3	56.8	forward	row 6	row 2
50.6	56.1	forward	row 5	row 2	
49.8	55.3	forward	row 4	row 2	
49.1	54.6	forward	row 3	row 2	
48.3	53.8	forward	row 2	row 2	
47.6	53.1	forward	row 1	row 2	
47.6	53.1	rearward	row 6	row 2	
46.8	52.3	rearward	row 5	row 2	
46.1	51.6	rearward	row 4	row 2	
45.3	50.8	rearward	row 3	row 2	
44.6	50.1	rearward	row 2	row 2	
43.8	49.3	rearward	row 1	row 2	
frame reach	42.7				

REACH @ shifter (cm)	Length of TFE Pro Aero Extension			
	Small 26.5	Medium 28.5	Large 30.5	X-Large 32.5
82.3	84.3	86.3	88.3	
74.8	76.8	78.8	80.8	

WIDTH @ armrest (cm)	WIDTH @ outside of armrest	WIDTH @ inside of armrest	hole position on bridge (left to right)	hole position on armrest (left to right)
	29.5	19.5	column 3	column 4
28	18	column 2	column 3	
26.5	16.5	column 3	column 3	
25	15	column 2	column 2	
23.5	13.5	column 1	column 1	
22	12	column 2	column 1	

USE NO LESS THAN 4 BOLTS PER ARMREST WHEN ATTACHING THE VISION TFE PRO EXTENSIONS



QUINTANA ROO VIPR

56cm, Vision PRO fit coordinates

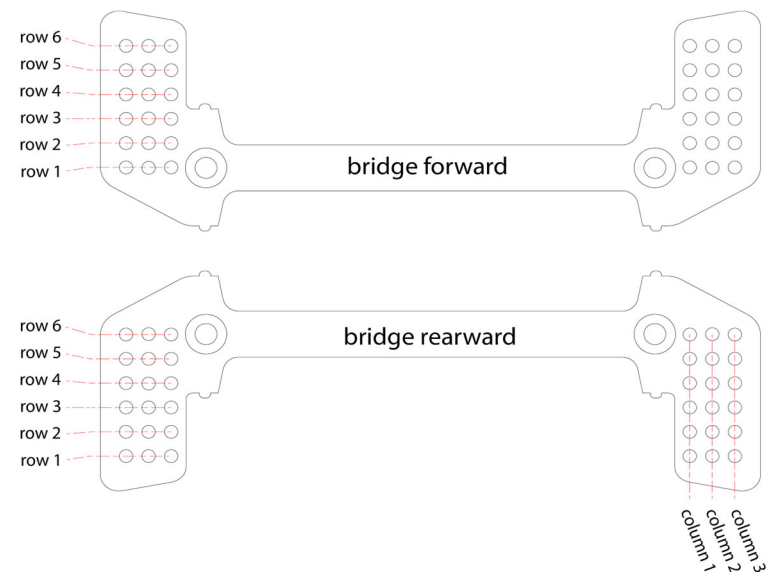
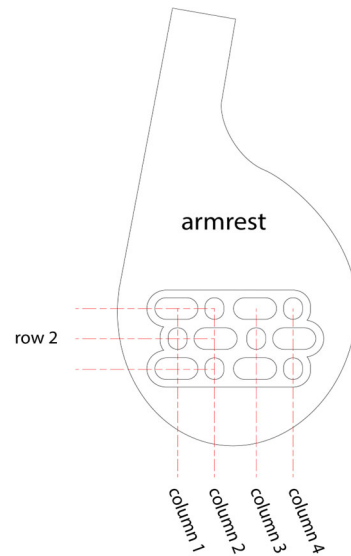
STACK @ top of armrest (cm)	desired STACK	spacer thickness (mm)	bolt length (mm)
	70.3	70	105
69.8	65	100	
69.3	60	95	
68.8	55	90	
68.3	50	85	
67.8	45	80	
67.3	40	75	
66.8	35	70	
66.3	30	65	
65.8	25	60	
65.3	20	55	
64.8	15	50	
64.3	10	45	
63.8	5	40	
63.3	no spacer	35	
frame stack	55.5		

REACH @ armrest (cm)	REACH @ back of armrest	REACH @ middle of armrest	bracket position	hole position on bridge (back to front)	hole position on armrest (always row 2)
	52.3	57.8	forward	row 6	row 2
51.6	57.1	forward	row 5	row 2	
50.8	56.3	forward	row 4	row 2	
50.1	55.6	forward	row 3	row 2	
49.3	54.8	forward	row 2	row 2	
48.6	54.1	forward	row 1	row 2	
48.6	54.1	rearward	row 6	row 2	
47.8	53.3	rearward	row 5	row 2	
47.1	52.6	rearward	row 4	row 2	
46.3	51.8	rearward	row 3	row 2	
45.6	51.1	rearward	row 2	row 2	
44.8	50.3	rearward	row 1	row 2	
frame reach	43.7				

REACH @ shifter (cm)	Length of TFE Pro Aero Extension			
	Small 26.5	Medium 28.5	Large 30.5	Large 32.5
83.3	85.3	87.3	89.3	
75.8	77.8	79.8	81.8	

WIDTH @ armrest (cm)	WIDTH @ outside of armrest	WIDTH @ inside of armrest	hole position on bridge (left to right)	hole position on armrest (left to right)
	29.5	19.5	column 3	column 4
28	18	column 2	column 3	
26.5	16.5	column 3	column 3	
25	15	column 2	column 2	
23.5	13.5	column 1	column 1	
22	12	column 2	column 1	

USE NO LESS THAN 4 BOLTS PER ARMREST WHEN ATTACHING THE VISION TFE PRO EXTENSIONS



QUINTANA ROO VPR

58.5cm, Vision PRO fit coordinates

STACK @ top of armrest (cm)	desired STACK	spacer thickness (mm)	bolt length (mm)
	72.8	70	105
	72.3	65	100
	71.8	60	95
	71.3	55	90
	70.8	50	85
	70.3	45	80
	69.8	40	75
	69.3	35	70
	68.8	30	65
	68.3	25	60
	67.8	20	55
67.3	15	50	
66.8	10	45	
66.3	5	40	
65.8	no spacer	35	
frame stack	58		

REACH @ armrest (cm)	REACH @ back of armrest	REACH @ middle of armrest	bracket position	hole position on bridge (back to front)	hole position on armrest (always row 2)
	53.3	58.8	forward	row 6	row 2
	52.6	58.1	forward	row 5	row 2
	51.8	57.3	forward	row 4	row 2
	51.1	56.6	forward	row 3	row 2
	50.3	55.8	forward	row 2	row 2
	49.6	55.1	forward	row 1	row 2
	49.6	55.1	rearward	row 6	row 2
	48.8	54.3	rearward	row 5	row 2
	48.1	53.6	rearward	row 4	row 2
	47.3	52.8	rearward	row 3	row 2
	46.6	52.1	rearward	row 2	row 2
45.8	51.3	rearward	row 1	row 2	
frame reach	44.7				

REACH @ shifter (cm)	Length of TFE Pro Aero Extension			
	Small 26.5	Medium 28.5	Large 30.5	Large 30.5
	84.3	86.3	88.3	90.3
76.8	78.8	80.8	82.8	

WIDTH @ armrest (cm)	WIDTH @ outside of armrest	WIDTH @ inside of armrest	hole position on bridge (left to right)	hole position on armrest (left to right)
	29.5	19.5	column 3	column 4
	28	18	column 2	column 3
	26.5	16.5	column 3	column 3
	25	15	column 2	column 2
	23.5	13.5	column 1	column 1
	22	12	column 2	column 1

USE NO LESS THAN 4 BOLTS PER ARMREST WHEN ATTACHING THE VISION TFE PRO EXTENSIONS

